



Modern Coach Factory Raebareli

आधुनिक रेल डिब्बा कारखाना, रायबरेली

DOC NO.: MCF/RBL/QMF 8002

REV NO: 01

DATE: 17.04.2018

ROLLING STOCK CERTIFICATE

Rolling Stock Certificate No.: MCF/RBL/QC/RSC/2018-19/615
(DEEN DAYALU)

RLY	W	C	R	Coach No.	1	8	4	1	8	/	C	-	DATE OF DISPATCH	0	8	-	1	0	-	1	8
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DISPATCH TO	Sr.DME/JBP	Type	L	W	S	-	-	Shell No.	8	6	0	3	7	-	2	0	1	8	-	1	9
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1. Railway Board's Order No. : 2018/M(C)/142/2, Dated 10.05.2018
2. Tare Weight of Coach : 40.66 Tonnes
3. Carrying Capacity : (a) Seating: 100 (b) Luggage: NIL

4. SHELL LEADING DIMENSIONS:

S NO	DESCRIPTION	DIMENSION (MM)
1.	Maximum length over body	23700
2.	Maximum width over body	3240
3.	Maximum height from Rail Level	4039
4.	CBC height/Buffer height from Rail level 1105 +0/-10	1)1104 (NPPE) 2)1105 (PPE)

5. TRACEABILITY OF SHELL ITEMS:

S NO	ITEM	MAKE/SUPPLIER	SERIAL NO
1.	Underframe Front Part	PP END M/S Manjit techno fab raebareli	201
		NPP END M/S Manjit techno fab raebareli	201
	Complete	M/S Manjit techno fab raebareli	201
2.	Lav.side wall	M/S JSL COMP	LAV.1 - LAV.2 -
		M/S JSL COMP	LAV.3 - LAV.4 -
3.	Side wall	LH SIDE M/S-JSL (RAIL FAB)	48
		RH SIDE M/S-JSL (RAIL FAB)	48
4.	End wall	PP END M/s Shivalic fastners pvt.ltd. mohali	-
		NPP END M/s Shivalic fastners pvt.ltd. mohali	-
5.	Roof	MCF/RBL	38
6.	Centre Buffer Coupler	M/S Escorts ltd railway equipment FBD	PP END 3971 NPP END 3999

6. AIRBRAKE TEST REPORT:

S NO	ITEM	DESCRIPTION	SPEC. VALUE	OBSERVED
1.	Full brake application	➤ Reduce pressure of BP from 5.0 to 3.4 kg/cm ² . ➤ Max. pressure in BC ➤ All Brake are applied	6 – 10 sec. 3.0 ±0.15 kg/cm ² . OK	07 sec. 3.0 kg/cm ² OK
2.	Insensitivity	➤ Exhaust BP @ 0.3 kg/cm ² /min.	No brake application	OK
3.	Sensitivity	➤ Exhaust BP @ 0.1 kg/cm ² /Sec, after 06 Sec.	Brake must apply	OK

7. PAINTING DETAILS:

S NO	DESCRIPTION	TYPE OF PAINT	MAKE	APPLICATION BY MCF/ CONTRACTOR(SUPPLY & APPLY)	AVERAGE GLOSS VALUE
1.	Paint	P.U	M/S GS	SUPPLY & APPLY	91/89
2.	Insulation			Satisfactory	

SSE/QC/MCF/RBL

गुणवत्ता विभाग
रेडिओका, रायबरेली (लालगंज)



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8. DETAIL OF BOGIES:

ITEMS	NPP Side				PP Side			
Bogie No	180673				180674			
Bogie Type	FIAT				FIAT			
Frame no.	AML-035				MCF/RBL/LS5-459			
Bolster no.	VS-37				VS-39			
Axle No	17 Z-9569 RWF		17 Y - 7842 RWF		17 Z-4668 RWF		17 Z - 4758 RWF	
Wheel Dia	917.656	917.563	917.649	917.563	917.575	917.556	917.557	917.520
Wheel Disc No	TZ07-18 33567-8QP3	TZ07-18 32508	TZ07-18 34062-8RG9	TZ07-18 34063-8RG9	TZ07-17 32511-8RG	TZ07-18 34024-8QM8	TZ07-18 34026-8QM4	TZ07-18 34027-8RG4
R.B. Nos.	05-18 28321	04-18 24879	05-18 28292	04-18 26068	05-18 28355	04-18 26087	05-18 27822	04-18 25498
CT R B Make	SKF		SKF		SKF		SKF	

9. SECONDARY SUSPENSION

DESCRIPTION	Bogie NPP side		Bogie PP side	
	Secondary 1	Secondary 2	Secondary 1	Secondary 2
Make & Nos.	TAYAL COMMERCIAL PVT.LTD.SR.NO. 18-05-1069	TAYAL COMMERCIAL PVT.LTD.SR.NO. 18-05-1118	TAYAL COMMERCIAL PVT.LTD.SR.NO. 18-05 1056	TAYAL COMMERCIAL PVT.LTD.SR.NO. 18-05 1064

10. TRACEABILITY OF BOGIE ITEMS:

S. NO	ITEM	MAKE/SUPPLIER	SERIAL NO.	
			NPP SIDE	PP SIDE
1.	YAW Damper	GEREP	22,129	127,128
2.	Primary outer Spring	CMGBD	06-18 1100-72-(131,265,248,157)	06-18 1100-72-(260,259,151,281)
3.	Primary Inner Spring	CMFSK	04-18 1101-402(189,752,173,42)	04-18 1101-402-267,02-18 1137-373-214 04-18 1101-402(5011,155)
4.	Primary Damper	KNORR	06-18(24913,24948,24935,24907)	06-18 (24986,24885,24898,24916)
5.	Secondary Damper	GEREP	17-2017 301550739	17-2017 301550739
6.	Lateral Damper	GEREP	17-2017 301550559	17-2017 301550559
7.	Brake Cylinder	FAV	G18(208,588,581,209)	H18(307,144,276,203)
8.	Brake Caliper	FAV	K18(248K246K245K247)	K18(144,142,141,143)B
9.	Brake Disc	FAV	08-18 177,07-18 48,08-18 179 09-18 1841,)D133561-300	09-18(1780,1733,1731,1729)D133561-300
10.	Ball Joint Control Arm	AR		
11.	Lateral Bump Stop	PRAG		
12.	Traction Centre make	SARITA		
13.	Traction lever make	JI		
14.	Ball joint traction lever	AR		
15.	Ball joint traction centre	AR		
16.	Leveling Valve	FAV	G18-132,G18-130	G18-134,F18-519
17.	Check Valve	FAV	F18-073	G18-045
18.	Anti roll bar make	SARITA		
19.	Roll Link make	SARITA/ AR		
20.	Fork make	EMSON		
21.	Control Arm Upper	RVE	020818-3,051818-3,051818-3,040818-2	RVE,051818-3,020818-3,RVE
22.	Control Arm Lower	RVE	170818-1,030818-3,030818-3,170818-1	160818-1,030818-3,030818-3,RVE

Signature of SSE/Bogie/QC



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11. TRACEABILITY OF FURNISHING ITEMS:

S NO	ITEM	MAKE/SUPPLIER	SERIAL NO
1.	Air Brake Module	M/s Faively transport tech.india ltd baddi(HP)	D18035B
2.	Distribution valve	M/s Faively transport tech.india ltd baddi(HP)	18045589B
3.	Pull box	M/s Faively transport tech.india ltd baddi(HP)	
4.	FIBA	M/S Escorts ltd railway equipment FBD	PP END 18050154
			NPP END 18050156
5.	Foot Step	M/s Super spark pvt.ltd. faridabad	
6.	D-coupling arrangement	M/s Kohinoor Industries Faridabad	
7.	Floor board	M/s TWPL MUMBAI	
8.	PVC	M/s Premier polyfilm, New Delhi	
9.	Lavatory Inlay	N/A	
10.	UIC Vestibule (PPE)	M/s-KRP kolkata	
11.	UIC Vestibule (NPPE)	M/s-KRP . kolkata	
12.	Gangway Bridge mounting(PPE)	M/s COMPETENT ENG JALANDHAR	
13.	Gangway Bridge mounting(NPPE)	M/s COMPETENT ENG JALANDHAR	
14.	Body Side Window	M/s KINECO LTD GOA	
15.	Emergency Window	M/s KINECO LTD GOA	
16.	Hopper Window	M/s KINECO LTD GOA	
17.	Roof ceiling	M/s KINECO LTD GOA	
18.	Door way gangway ceiling	M/s KINECO LTD GOA	
19.	Body Side Doors	M/s JBM FARIDABAD	
20.	Vestibule door(PPE)	M/s JBM FARIDABAD	
21.	Vestibule door (NPPE)	M/s JBM FARIDABAD	
22.	Bio Tank	M/s FLASH FORGE VIZAG	
23.	Overhead Water Tank(4X390L)	M/s RAIL FAB KXH	
24.	Bib Cock/Controlled Discharge Tap	M/s Jaquar ltd. ALWAR	
25.	Lavatory Doors	M/s KINECO LTD GOA	
26.	Fire Extinguisher	M/s FIRE BITE	NPP-2438,PP-2439
27.	Water purified	M/s PRAG POLYMER	NPP-2/285,PP-2/306
28.	Seat & Berth	M/s KINECO LTD GOA	
29.	Luggage Rack	M/s KINECO LTD GOA	
30.	Light Luggage Rack	M/s KINECO LTD GOA	

Deen Dayalu
SSE/QC/MCF/RBL

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गुणवत्ता विभाग
रेडिंकॉ, रायबरेली (लाल काला)



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12. MODIFICATION (IF ANY) : NIL

13. DEVIATION (IF ANY) : NIL

14. ITEM FITTED ON THE COACH ON TRIAL : NIL

S NO	ITEM PARTICULARS	PURPOSE	REPORT Frequency	REFERENCE & PERIOD OF TRIAL

15. WARRANTY:

S NO	COMPONENTS	WARRANTY
1	Brake Pad, wheels, flushing valves, push gravity cocks, moldings, window glasses, mirrors, clutch wire etc. (items which are consumable in nature)	NIL
2	Other coach furnishing sub assemblies(bought out items)	24 months from the date of dispatch of coach OR 30 months from the date of supply of material whichever is earlier.

NOTE:

- This warranty covers free supply of parts which wear out and fails within warranty period of normal service.
- This doesn't covers faults arising out of accident, non standard maintenance practices, abnormal use or mishandling, vandal activity, arson & deficient/pilferage etc.
- This doesn't cover any consequential liabilities or damages/loss incurred by anybody; furthermore, it shall in no case extend to repayment, return of the coach or replacement of complete coach.
- Whether a defective part is to be replaced or repaired shall be at the discretion of MCF/RBL.
- For any complain/ suggestion please Mail at qualityrcfbl@gmail.com
- Painting on supply & apply contract :- supply of material and application shall be warranted for a period of three years from date of Application for any manufacturing /Application as per clause -4,para- V of RDSO specification no .M&C/PCN/100/2013-Given below -

S.No	Time period	Gloss Retention (initial gloss >85 unit at 60°)	Colour Retention rating on 0-10 scale (initial rating of painted panels/coach or ISC/RAL shade card shall be taken as 10)	Adherence of paints (with each other and with substrate)Cross-cut tape adhesion test as per ASTM D:3359/97(or latest)
1	After 1 year	80% of initial gloss	7	5B
2	After 2 year	70% of initial gloss	6	5B
3	After 3 year	60% of initial gloss	5	4B

If any imperfection is noticed or any defect arises during the warranty -period due to improper material used or due to bad workmanship, the contractor shall be bounded to set right the defect/ imperfection on free of cost basis at the base depot of the coach.

SSE/QC/MCF/RBL	AME/QC/MCF/RBL	Dy.CQM/MCF/RBL

वरिष्ठ अनुसंधान विभाग
रेडिओका, रायबरेली (लालमंज)

सहायक प्रमुख अभियन्ता/गुणवत्ता-1
Assistant Mechanical Engineer / Quality-1
आधुनिक रेल डिब्बा कारखाना, रायबरेली
Modern Coach Factory, Raebareli

जोगिन्दर सिंह
Joginder Singh
उप मुख्य गुणवत्ता प्रबन्धक
Dy. Chief Quality Manager
आधुनिक रेल डिब्बा कारखाना, रायबरेली
Modern Coach Factory, Raebareli



Modern Coach Factory Raebareli
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DOC NO.: MCF/RBL/QEF/8001

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FOR ELECTRICAL ITEMS**ROLLING STOCK CERTIFICATE OF LHB/EOG NON AC DD COACHES**

PAGE 1 OF 3

ELECTRICAL TEST CERTIFICATE FOR LHB/EOG NON AC GS COACHES			
SHELL/COACH NO	18418/C	TYPE COACH	LWS/DDF
RAILWAY	WCR	DATE OF DESPATCH	
Sr no	Description of test	Remarks	
2.	LIGHTS, CHARGING SOCKETS	OK	
3.	RAILWAY CARRIAGE FAN	OK	
4.	WHEEL SLIDE PROTECTION SYSTEM (WSP)	OK	
5.	WORKING OF 9 KVA TRANSFORMER	OK	
6.	WORKING OF REGULATED BATTERY CHARGER	OK	
7.	SAFETIES :		
7.1.	FUSES AND THEIR RATING	OK	
7.2	CONTROL CIRCUIT	OK	
7.3	POWER CIRCUIT	OK	

Senior Section Engineer
Quality control / Electrical
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FOR ELECTRICAL ITEMS

ROLLING STOCK CERTIFICATE OF LHB/EOG NON AC DD COACHES

PAGE 2 OF 3

01.	Switch board cabinet Make : AMIT ENGG. On Board Sr no : AE/USBC-446 HT Panel Sr no : AE/USBC-449	EDTS 333, Rev`01`Am-1	01
02	Emergency light system for EOG type coaches (AEL), Make : VGS	EDTS 151, Rev -c Am-1 & 2	04
03.	Provision & Mounting of PACIL Assly. Make: KAVERI	As per RDSO/PE/SPEC/TL/0091- 2016,REV-01, TYPE-I Drg no. LW 76098.	02
04.	Fitment of Switch Plate Assly (Cabin Side) Make : SSK	EDML 127,Rev-1& DRG NO 4248ALT-a	10
05.	Fitment of Switch Plate Assly (Corridor Side) Make : SSK	EDML 127,Rev-1 & DRG NO 4249 ALT-a	10
06.	Fitment of Railway carriage Fan 400mm Sweep, 110V DC with crash worthy features. Make : IMT CABLES	IS 6680/92,First Rev, RCF Amdt 4, Col I, Ty XI, RCF Cor I.	30
07.	Provision of Cabin, Corridor, doorway and Gangway Lights. Make: DR AUTO	As per RDSO/PE/SPEC/TL- 0091(REV-1) TYPE B-1	28
08.	Provision & Mounting of Lavatory Light Make: RT VISION	As per RDSO/PE/SPEC/TL/0091- 2016,REV-01, TYPE-D & Drg no. LW 76092.	04

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FOR ELECTRICAL ITEMS

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09.	Battery fuse box +ve Make : INTEG	LW 71001,Alt-F	01
10	Battery fuse box -ve Make : INTEG	LW 71002,Alt-F	01
11.	Regulated battery charger Make : WAVES Sr no: WEBCF-184442	As per RDSO/pe/spec/ac/0129, Rev.-1 (2009)	01
12.	9KVA transformer Make : PANTRONICS Sr no : PAN-16015897	As per RDSO/PE/SPEC/TL 0158,2010, Rev`0', TypeI.	01
13.	ZS coupling 400A/750V/03Ph/50hz. Make : S.INTERNATIONAL	As per spec No EDTS 105,Rev`e` Am-3 TYPE-2	01 set
14.	Feeder junction boxes. Make : MAA LAXMI INDUSTRIES	EDTS-328 REV-C	01 set
15.	Wheel set earthling equipment. Make : MAA LAXMI INDUSTRIES	EDTS101,REV-C,AM-1	02 sets
16.	Wheel Slide Protection System (WSP) Make : FAIVELEY Sr no : 03/18/177	M/s : FAIVELEY	01 set
17.	110V,120AH,VRLA SMF BATTERY SET WITH 19 MONOBLOCK (6V EACH) PRECHARGED,WIH MODIFIED TRAY TOSKED-644 Make : HBL Lug date : 07/18	RDSO/pe/spec/ac-0009 rev-1- 2008 amdt-1	01 set
18.	Battery box for LHB coaches. Make : HITECH	CC 91205	01

SSE/EL/QC	SEE(P)/MCF/RBL
DyCEE/P&P/MCF/RBL	

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गुणवत्ता नियंत्रण
आपरेटिंगका/लालगंज/रायबरेली
S.S.E./Elect-QC/M.C.F./LLJ/RBL

वरिष्ठ विद्युत अभियन्ता
रेल कोच फैक्टरी, रायबरेली, लखनऊ
Sr. Electrical Engineer / RCF / RBL / Lucknow

