



Modern Coach Factory Raebareli

आधुनिक रेल डिब्बा कारखाना, रायबरेली

DOC NO.: MCF/RBL/QMF 8002

REV NO: 00

DATE: 16.05.2016

ROLLING STOCK CERTIFICATE

Rolling Stock Certificate No.: MCF/RBL/QC/RSC/2017-18/ 192

Coach No.				1	7	4	0	3	/	C	DATE OF DISPATCH				1	1	-	0	8	-	1	7
RLY	W	C	R	Type	L	S	5	-	Shell No.	7	6	0	2	4	-	2	0	1	7	-	1	8

- Railway Board's Order No. : 2017/M(C)/142/2 Dated. 25.04.2017
- Tare Weight of Coach : 40.66 Tonnes
- Carrying Capacity : (a) Seating: 100 (b) Luggage: NIL

4. SHELL LEADING DIMENSIONS:

S NO	DESCRIPTION	DIMENSION (MM)
1.	Maximum length over body	23700
2.	Maximum width over body	3240
3.	Maximum height from Rail Level	4039
4.	CBC height/Buffer height from Rail level 1105 +0/-15	1)1100 (NPPE) 2) 1102 (PPE)

5. TRACEABILITY OF SHELL ITEMS:

S NO	ITEM		MAKE/SUPPLIER	SERIAL NO			
1.	Underframe	Front Part	M/S Sidhu ind.corporation KXH	PP END	111	NPP END	111
		Complete	M/S Sidhu ind.corporation KXH				
2.	Side wall		M/s-MCF/RBL	RH	76024	LH	76024
3.	End wall	PP	M/S E.c.blades &tool pvt. Ltd CDG	PP END	76024	NPP END	76024
		NPP	M/S E.c.blades &tool pvt. Ltd CDG				
4.	Roof		M/S TI metal forming thiruninravur				
5.	Centre Buffer Coupler		M/S Escorts ltd railway equipment FBD	PP END	9009	NPP END	8990
6.	Buffers		N.A.				

6. AIRBRAKE TEST REPORT:

S NO	ITEM	DESCRIPTION	SPEC. VALUE	OBSERVED
1.	Full application brake	➤ Reduce pressure of BP from 5.0 to 3.4 kg/cm ² . ➤ Max. pressure in BC ➤ All Brake are applied	6 – 10 sec. 3.0 ± 0.15 kg/cm ² . OK	08 sec. 3.0 kg/cm ² OK
2.	Insensitivity	➤ Exhaust BP @ 0.3 kg/cm ² /min.	No brake application	OK
3.	Sensitivity	➤ Exhaust BP @ 0.1 kg/cm ² /Sec, after 06 Sec	Brake must apply	OK

7. PAINTING DETAILS:

S NO	DESCRIPTION	TYPE OF PAINT	MAKE	AVERAGE GLOSS VALUE
1.	Paint	P.U	M/s BERGER	89/87
2.	Insulation		Satisfactory	

SSC/QC/MCF/RBL

गुणवत्ता विभाग

रेडिंक 0, रायबरेली (लालगंज)



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8. DETAIL OF BOGIES:

ITEMS	NPP Side				PP Side			
Bogie No	170242				170241			
Bogie Type	FIAT				FIAT			
Frame no.	VS/RBL-63				VS/RBL-77			
Bolster no.	AAL/MCF-025				AAL/MCF-045			
Axle No	V-1755 RWF		S-9573 RWF		V-2009 RWF		V-1174 RWF	
Wheel Dia	917.589	917.532	917.572	917.515	917.543	917.590	917.592	917.639
Wheel Disc No	00002-6223 VR 10-16	00017-6189 VR 09-16	00083-6223 VR 09-16	00179-7258 VR 10-16	00046-7274 VR 10-16	00085-7274 VR 10-16	00177-7250 VR09-16	00023-7256 VR10-16
R.B. Nos.	05-16 62207	09-16 79102	05-16 62591	09-16 79059	02-16 83253	09-16 80698	05-16 99389	09-16 77108
CT R B Make	SKF/TIMKEN		TIMKEN/SKF		SKF		SKF	

9. SECONDARY SUSPENSION

DESCRIPTION	Bogie NPP side		Bogie PP side	
	Secondary 1	Secondary 2	Secondary 1	Secondary 2
Make & Nos.	RFDPL -0482 RASR-747-N2-100P36	RFDPL -0532 RASR-747-N2-100P36	RFDPL -0509 RASR-747-N2-100P36	RFDPL -0521 RASR-747-N2-100P36

10. TRACEABILITY OF BOGIE ITEMS:

S. NO	ITEM	MAKE/SUPPLIER	SERIAL NO.	
			NPP SIDE	PP SIDE
1.	Primary outer Spring	CMFSK/CMAFJ	01-17-1100-233(429,425,674,668)	03-17-1100(49,22,64,81)
2.	Primary Inner Spring	CMFSK/CMGBD	01-17-1101-232(1017,1161,798,1034)	03-17-1101-20(28,362,337,360)
3.	Primary Damper	KNORR	05-17(7477,7536,7521,7531)	05-17(7382,7808,7812,7800)
4.	Secondary Damper	GABRIEL	11-16(300,187)	11-16(149,192)
5.	Lateral Damper	GEREP	KW 43-2016 301550559	KW 43-2016 301550559
6.	Brake Cylinder	FAV	D17-039,C17-309,C17-307,D17-038	C17-252,D17-041,D17-044,C17-250
7.	Brake Caliper	FAV	D17344B, D17342B, D17341B, D17343B,	D17328B, D17326B, D17325, D17327B,
8.	Brake Disc	FAV	03-17-1196-D133561-300, 03-17-1195-D133561-300, 03-17-1038-D133561-300, 03-17-1033-D133561-300,	03-17-1441-D133561-300, 03-17-1300-D133561-300, 03-17-1402-D133561-300, 03-17-1397-D133561-300,
9.	Ball Joint Control Arm	GMT		
10.	Lateral Bump Stop	MGN		
11.	Traction Centre make	SARITA/EMSON		
12.	Traction lever make	SARITA		
13.	Ball joint traction lever	GMT		
14.	Ball joint traction centre	GMT		
15.	Leveling Valve	KNOOR	03-17(6717,6876)	04-17(6932,6943)
16.	Check Valve	KNORR	04-17 10026	03-17-10006
17.	Anti roll bar make	SARITA		
18.	Roll Link make	SARITA/SGA		
19.	Fork make	SARITA		

Signature of SSE/Bogie/QC



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11. TRACEABILITY OF FURNISHING ITEMS:

S NO	ITEM	MAKE/SUPPLIER	SERIAL NO
1.	Air Brake Module	M/s Faively transport tech.india ltd baddi(HP)	D17044B
2.	DV	M/s Faively transport tech.india ltd baddi(HP)	17035561B
3.	Pull box	M/s Faively transport tech.india ltd baddi(HP)	
4.	FIBA	M/s KBI Faridabad. New Delhi	PP END 0447/29 NPP END 0427/29
5.	PVC	M/s Responsive ind.mumbai	
6.	UIC Vestibule (PPE)	M/s Cemcon ind.DLI	
7.	UIC Vestibule (NPPE)	M/s Cemcon ind.DLI	
8.	Foot Step	M/s Super spark pvt.ltd.faridabad	
9.	Gangway Bridge mounting(PPE)	M/s Mahavir metal works Kapurthala	
10.	Gangway Bridge mounting(NPPE)	M/s Mahavir metal works Kapurthala	
11.	Lavatory Inlay	M/s Oasis Fabrication Jagdhari	
12.	Body Side Window	M/s AGF Pvt. Ltd, Kolkata	
13.	Emergency Window	M/s Macedon Vinimay Pvt. Ltd, Kolkata	
14.	Hopper Window	M/s Birkan engg.pvt.ltd.GAZIABAD	
15.	Body Side Doors 1,2,4,5	M/s Sukata CDG	
16.	Body Side Doors 3,6	M/s JBM faridabad	
17.	Bio Tank	M/s Hindustan fibre ltd vadodara	
18.	Overhead Water Tank(4X390L) 1,2	M/s Rubicon kapurthala	
19.	Overhead Water Tank(4X390L) 3,4	M/s Rail fab kapurthala	
20.	Bib Cock/Controlled Discharge Tap	M/s Agmeco. Faucet Pvt.Ltd. UK	
21.	Lavatory Doors	N/A	
22.	Seat & Berth	M/s Oriental veneer products mumbai	
23.	Luggage Rack	M/s Lucky enterprises Gurgaon	


वरिष्ठ अभियंता
SSE/QC/MCF/RBL
गुणवत्ता विभाग
डि०का०, रायबरेली (नालगंज)



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12. MODIFICATION (IF ANY) : NIL

13. DEVIATION (IF ANY) : NIL

14. ITEM FITTED ON THE COACH ON TRIAL: NIL

S NO	ITEM PARTICULARS	PURPOSE	REPORT Frequency	REFERENCE & PERIOD OF TRIAL

15. WARRANTY:

S NO	COMPONENTS	WARRANTY
1	Brake pad, wheels, push gravity cocks, flushing valves, moldings, window glasses, mirror etc. (items which are consumable in nature)	NIL
2	Other coach furnishing sub assemblies(bought out items)	24 months date of dispatch of coach or 30 months from date of supply of material whichever is earlier.

NOTE:

- This warranty covers free supply of parts which wear out and fails within warranty period of normal service.
- This doesn't covers faults arising out of accident, non standard maintenance practices, abnormal use or mishandling, vandal activity, arson & deficient/pilferage etc.
- This doesn't cover any consequential liabilities or damages/loss incurred by anybody; furthermore, it shall in no case extend to repayment, return of the coach or replacement of complete coach.
- Whether a defective part is to be replaced or repaired shall be at the discretion of MCF/RBL.
- For any complain/ suggestion please Mail at qualityrcfbl@gmail.com

 वरिष्ठ अनु अभियंता SSE/QC/MCF/RBL रेडिफा, रायबरेली (लालगंज)	 सहायक यांत्रिक अभियंता / गुणवत्ता Assistant Mechanical Engineer/Quality आधुनिक रेल डिब्बा कारखाना, रायबरेली Modern Coach Factory, Raebareli	 उप मुख्य गुणवत्ता प्रबन्धक Dy. Chief Quality Manager आधुनिक रेल डिब्बा कारखाना, रायबरेली Modern Coach Factory, Raebareli
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Modern Coach Factory Raebareli
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DOC NO.: MCF/RBL/QEF/8001

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DATE: 18.01.2017

FOR ELECTRICAL ITEMS**ROLLING STOCK CERTIFICATE OF LHB/EOG NON AC GS COACHES**

PAGE 1 OF 3

ELECTRICAL TEST CERTIFICATE FOR LHB/EOG NON AC GS COACHES			
SHELL/COACH NO	17403/C	TYPE COACH	LGS
RAILWAY	WC	DATE OF DESPATCH	
Sr no	Description of test	Remarks	
2.	LIGHTS,LAP CHARGING SOCKETS	OK	
3.	RAILWAY CARRIAGE FAN	OK	
4.	WHEEL SLIDE PROTECTION SYSTEM (WSP)	OK	
5.	WORKING OF 9 KVA TRANSFORMER	OK	
6.	WORKING OF REGULATED BATTERY CHARGER	OK	
7.	SAFETIES :		
7.1.	FUSES AND THEIR RATING	OK	
7.2	CONTROL CIRCUIT	OK	
7.3	POWER CIRCUIT	OK	

(Signature)
Senior Section Engineer
Quality control / Electrical
Modern Coach Factory Raebareli



Modern Coach Factory Raebareli
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FOR ELECTRICAL ITEMS

ROLLING STOCK CERTIFICATE OF LHB/EOG NON AC GS COACHES

PAGE 2 OF 3

01.	Switch board cabinet Make : SSK On Board Sr no : 2017/04/088 HT Panel Sr no : 2017/04/111	EDTS 333, Rev`01`Am-1	01
02.	Emergency light system for EOG type coaches (AEL), Make : VGS	EDTS 151, Rev -c Am-1 & 2	04
03.	Fitment of Passenger Alarm cum indication light (PACIL). Make : D R AUTO	As per drg no. LW 76005, Alt -e 02 nos	02
04.	Fitment of Switch Plate Assly (Cabin Side) Make : SSK	EDML 127, Rev-1 & DRG NO 4248ALT-a	10
05.	Fitment of Switch Plate Assly (Corridor Side) Make : SSK	EDML 127, Rev-1 & DRG NO 4249 ALT-a	10
06.	Fitment of Railway carriage Fan 400mm Sweep, 110V DC with crash worthy features. Make : CONCORD	IS 6680/92, First Rev, RCF Amdt 4, Col I, Ty XI, RCF Cor I.	30
07.	Fitment of Fluorescent light fitting for LHB type coaches. Make : D R AUTO	LW 76033, Alt`c,	04
08.	Fitment of Fluorescent light fitting, SINGLE with 110V AC/DC ballast. Make : FLOLITE	CC 76213, Alt`d'.	26
09.	Fitment of Compact Fluorescent Light fitting DOUBLE with 110V AC/DC ballast. Make : KAVERI	CC 76216, Alt`c'.	02

Senior Section Engineer
Quality control / Electrical
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10.	FL Tubes, 02 Feet ,18Watt ,colour temp 6500K	RDSO/PE/SPEC/TL 0011, Sec I, Rev I, 07 2001.	26
11.	Battery fuse box +ve Make : INDORAIL	LW 71001,Alt-F	01
12.	Battery fuse box -ve Make : INDORAIL	LW 71002,Alt-F	01
13.	Regulated battery charger Make : AAL Sr no: 061702407	As per RDSO/pe/spec/ac/0129, Rev.-1 (2009)	01
14.	9KVA transformer Make : VIMAL Sr no : 778	As per RDSO/PE/SPEC/TL 0158,2010, Rev `0`, TypeI.	01
15.	ZS coupling 400A/750V/03Ph/50hz. Make : MAA LAXMI INDUSTRIES	As per spec No EDTS 105,Rev `e` Am-3 TYPE-2	01 set
16.	Feeder junction boxes. Make : AECO	EDTS-328 REV-C	01 set
17.	Wheel set earthling equipment. Make : CHANDA&CHANDA	EDTS101,REV-C,AM-1	02 set
18.	Wheel Slide Protection System (WSP) Make : FAIVELEY Sr no : 07/17/251	M/s : FAIVELEY	01 set
19.	110V,120AH,VRLA SMF BATTERY SET WITH 19 MONOBLOCK (6V EACH) PRECHARGED,WIH MODIFIED TRAY TOSKED-644 Make : A RAJA Lug date : 05/2017	RDSO/pe/spec/ac-0009 rev-1-2008 amdt-1	01 set
20.	Battery box for LHB coaches. Make : TECHNO INDUSTRIES	CC 91205	01

SSE/EL/QC	SEE(P)/MCF/RBL

वरिष्ठ अनुभाग अभियन्ता
गुणवत्ता नियंत्रण
आपरेटिंग/लालगंज/रायबरेली
S.S.E./Elect-QC/M.C.F./LJ/RBL

वरिष्ठ विद्युत अभियन्ता
रेल कोच फैक्टरी, रायबरेली, लखनऊ
Sr. Electrical Engineer / RCF / RBL / Lucknow

