



रेल डिब्बा कारखाना, रायबरेली RAIL COACH FACTORY, RAEBARELI



FORM NO: RCF/RBL/QMF 8001
VERSION: 2012-01-01

ROLLING STOCK CERTIFICATE

Rolling Stock Certificate No.: RCF/RBL/QC/RSC

Date: 10/06/2016

SHELL NO.	L	W	A	C	C	W	5	0	1	9	-	/	1	5	-	1	6	DATE OF DISPATCH	3	0	1	2	2	0	1	5
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RLY	S	E	R	Type	L	W	A	C	C	W	Coach No.	1	5	8	0	6	0	/	C
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- Railway Board's Order No. : 2015/M(C)/142/1, dated 11.12.2015
- Tare Weight of Coach : 44.5 Tonnes
- Carrying Capacity : (a) Seating : 52 (b) Sleeping : 52 (c) Luggage : NIL

4. SHELL LEADING DIMENSIONS:

S NO	DESCRIPTION	DIMENSION (MM)
1.	Maximum length over body	23700
2.	Maximum width over body	3240
3.	Maximum height from Rail Level	4039
4.	CBC height/Buffer height from Rail level	1105 +0/-15
		1) 1104(NPPE) 2) 1105(PPE)

5. TRACEABILITY OF SHELL ITEMS:

S NO	ITEM	MAKE/SUPPLIER	SERIAL NO
1.	Buffers	N.A.	
2.	Centre Buffer Coupler	M/S Faiveley	PP END N14038B NPP END N14005B

6. AIRBRAKE TEST REPORT:

S NO	ITEM	DESCRIPTION	SPEC. VALUE	OBSERVED
1.	Full brake application	<ul style="list-style-type: none"> ➤ Reduce pressure of BP from 5.0 to 3.4 kg/cm². ➤ Max. pressure in BC ➤ All Brake are applied 	6 – 10 sec. 3.0 ±0.15 kg/cm ² . OK	7 sec. 3.0 kg/cm ² OK
2.	Insensitivity	➤ Exhaust BP @ 0.3 kg/cm ² /min.	No brake application	OK
3.	Sensitivity	➤ Exhaust BP @ 0.1 kg/cm ² /Sec, after 02 Sec.	Brake must apply	OK

7. PAINTING DAETAILS:

S NO	DESCRIPTION	TYPE OF PAINT	MAKE	AVERAGE GLOSS VALUE
1.	Paint	P.U.	Advance	87/88
2.	Insulation		Satisfactory	



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8. DETAIL OF BOGIES :

ITEMS	PP SIDE				NPP SIDE			
Bogie No	156717				156716			
Bogie Type	Fiat				Fiat			
Axle No	116191/377		128620/989		12891/986		128485/983	
Wheel Dia	916.50	917.00	917.00	917.00	916.50	917.00	916.50	917.00
Wheel Disc No	6219-00048	06149-00139	6191-00210	6196-00133	6149-00085	6197-00072	6212-00161	6149-00147
R.B. Nos.	30226	02088	30215	22007	02091	01452	23330	22003
CT R B Make	SKF		SKF		SKF		SKF	

9. SECONDARY SUSPENSION LOAD DEFLECTION VALUES

DESCRIPTION	BOGIE PP SIDE				BOGIE NPP SIDE			
	SECONDARY 1		SECONDARY 2		SECONDARY 1		SECONDARY 2	
	OUTER	INNER	OUTER	INNER	OUTER	INNER	OUTER	INNER
Make & Nos.	DN-12-5-1565	DN-12-6-1505	DN-12-5-1455	DN-12-6-1573	DN-12-5-1574	DN-12-6-1519	DN-12-5-1509	DN-12-6-1262
Compressed Ht. at Tested Load	505	463	504	464	508	461	506	460
Alignment deviation (mm)	16	4	17	6	17	5	17	5

10. TRACEABILITY OF BOGIE ITEMS:

S NO	ITEM	MAKE/SUPPLIER	SERIAL NO	
			PP SIDE	NPP SIDE
1.	Primary outer Spring	L&S	L&S-13-3	L&S-13-3
2.	Primary Inner Spring	L&S	L&S-13-2	L&S-13-2
3.	Primary Damper	KONI	26148,26205,26106,26185	25668,25624,25660,25585
4.	Secondary Damper	KONI	5163,5567	5891,5000
5.	Lateral Damper	GEREP	692	417
6.	Yaw Damper	KONI	70848,70791	71213,71182
7.	Brake Cylinder & Caliper	FTI	15159/600,15161/600, G15121/600,G15172/600	F15125/600,F15136/600 F15130/600,F15144/600
8.	Brake Disc	FTI		
9.	Ball Joint Control Arm	GMT		
10.	Lateral Bump Stop	MGN		
11.	Traction Centre make	SARITA		
12.	Traction lever make	SARITA		
13.	Ball joint traction lever	GMT,SGA		
14.	Ball joint traction centre	GMT		
15.	Secondary Rubber Pad	TESPAK		
16.	Rubber Spring	GMT		
17.	Anti roll bar make	SARITA		
18.	Roll Link make	SARITA		
19.	Fork make	SARITA		



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11. TRACEABILITY OF FURNISHING ITEMS:

S NO	ITEM	MAKE/SUPPLIER	SERIAL NO
1.	Air Brake Module	M/s Faveley Transport India Kathe Bhatoli, Baddi, Distt:- solan (HP)	L14005B
2.	Pull box	M/s Faveley Transport India Kathe, Bhatoli, Baddi, Distt:- solan (HP)	
3.	DV	M/s Faveley Transport India Kathe, Bhatoli, Baddi, Distt:- solan (HP)	14105505B
4.	PVC	M/s Premior Polyfilm, GZB.	
5.	UIC Vestibule (PPE)	M/s Suncrest Industries, West Bengal	
6.	UIC Vestibule (NPPE)	M/s Suncrest Industries, West Bengal	
7.	Foot Step	M/s Super Spark Pvt. Ltd. Faridabad	
8.	Decoupling arrangement	M/s SECO industries Mumbai	
9.	Body Side Window	M/s Rail Tech KXH	
10.	Emergency Window	M/s Rail Tech KXH	
11.	Lavatory/hooper Window	M/s Rail Tech KXH	
12.	Roof Ceiling	M/s KAE Engg. pvt.Ltd. Satarganj (UK)	
13.	Non-AC Area Ceiling	M/s J.R. Industries, Jalandhar	
14.	Supply Air Duct	M/s Amirchand Engg. Works, Jalandhar	
15.	Body Side Doors	M/s JBM, Faridabad	
16.	Compartment Door (PPE)	M/s Rail Tech KXH	
17.	Compartment Door (NPPE)	M/s Rail Tech KXH	
18.	Vestibule Door(PPE)	M/s Kalsi Ludhiyana	
19.	Vestibule Door(NPPE)	M/s Kalsi Ludhiyana	
20.	CDTS	M/s Amit Engineers, Mohali Punjab	
21.	Auxiliary Water Tank	M/s Shivalik Fasteners, Mohali Punjab	
22.	Under Slung Water Tank(450 L)	M/s Amit Engineers, Mohali Punjab	
23.	Under Slung Water Tank (2X685L)	M/s Amit Engineers, Mohali Punjab	
24.	Flexible Faucet	M/s Hindustan Fibre Ltd. Vadodra (Gujrat)	
25.	Lotah Filler Tap	M/s Metco Delhi	
26.	Lavatory Modoules	M/s Hindustan Fibre Ltd. Vadodra (Gujrat)	
27.	Lavatory Doors	M/s Hindustan Fibre Ltd. Vadodra (Gujrat)	
28.	Waste Bin Arrangement	M/s Hindustan Fibre Ltd. Vadodra (Gujrat)	
29.	Fire Extinguisher	M/s Fire Fox	NPP-494, PP-498
30.	Side Wall panel	M/s KAE Engg. pvt.Ltd. Satarganj (UK)	
31.	Seat & Berth	M/s Oriental Veneer products Ltd. Mumbai	
32.	Light Luggage Rack	M/s Virendra Steel Enterprises Chandigarh	
33.	Snack Table	M/s International Tractor Limited, Hoshiarpur	



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12. MODIFICATION (IF ANY) : NIL

13. DEVIATION (IF ANY) : NIL

14. ITEM FITTED ON THE COACH ON TRIAL : NIL

S NO	ITEM PARTICULARS	PURPOSE	REPORT	REFERENCE & PERIOD OF TRIAL
			Frequency	

15. WARRANTY:

S NO	COMPONENTS	WARRANTY
1	Brake blocks, wheels, push gravity cocks, flushing valves, moldings, window glasses, mirrors, roller blinds, curtain & bulbs etc. (items which are consumable in nature)	NIL
2	Other coach furnishing sub assemblies(bought out items)	24 months date of dispatch of coach or 30 months from date of supply of material whichever is earlier.

NOTE:

- This warranty covers free supply of parts which wear out and fails within warranty period of normal service.
- This doesn't covers faults arising out of accident, non standard maintenance practices, abnormal use or mishandling, vandal activity, arson & deficient/pilferage etc.
- This doesn't cover any consequential liabilities or damages/loss incurred by anybody; furthermore, it shall in no case extend to repayment, return of the coach or replacement of complete coach.
- Whether a defective part is to be replaced or repaired shall be at the discretion of RCF/RBL.
- For any complain/ suggestion please Mail at qualityrcfbl@gmail.com

DY CME
RCF/RBL

कायं प्रबन्धक

Work Manager,

रेल डिब्बा कारखाना, रायबरेली
Rail Coach Factory, Raebareli Lalganj

सहायक अभियन्ता/ गुणवत्ता
Asst. Mechanical Engineer/ Quality
रेल डिब्बा कारखाना, लालगंज, रायबरेली
Rail Coach Factory, Lalganj, Raebareli



रेल डिब्बा कारखाना, कपूरथला

Rail Coach Factory, Kapurthala

Page 2 of 3

11.	Bogie Details:		Shell No.		Railway		Type		Coach No.		Dispatch Date	
			RBL-5016				LWFCZAC				28-09-2015	
11.1	Wheel & Axle Details:		NPP Side						NPP Side			
	i.	Bogie No.	156716						156717			
	ii.	Frame No.	SCI-FM-228-						FIAT-4265			
	iii.	Bolster No.	4849-VT						5034-GT			
	iv.	Axle No.	128918/986		128485/983		116191/377		128620/989			
	v.	Wheel Dia.	916.50	917.00	916.50	917.00	916.50	917.00	917.00	917.00		
	vi.	Wheel Disc No.	6149-00085	6197-00072	6212-00161	6149-00147	6219-00048	06149-00139	6191-00210	6196-00133		
	vii.	R.B. Nos.	02091	01452	23330	22003	30226	02088	30215	22007		
	viii.	R.B. Make	SKF		SKF		SKF		SKF			
ix.	RB Type	UIC CARTRIDGE TAPER ROLLER BEARING										
11.2	Secondary suspension load deflection Values:											
Description		Secondary 1		Secondary 2		Secondary 1		Secondary 2				
		Outer	Inner	Outer	Inner	Outer	Inner	Outer	Inner			
i.	Make & nos.	DN-12-05-1574	DN-12-6-1519	DN-12-05-1509	DN-12-6-1262	DN-12-05-1565	DN-12-6-1505	DN-12-05-1455	DN-12-6-1573			
ii.	Ht. at test load	508	461	506	460	505	463	504	464			
iii.	Align .deviation	17	5	17	5	16	4	17	6			
11.3	Items traceability:											
	Sno.	Item			NPP Side Bogie			NPP side Bogie			Make	
	i.	Primary Outer Spring			L&S-13-3			L&S-13-3			L&S	
	ii.	Primary inner Spring			L&S-13-2			L&S-13-2			L&S	
	iii.	Primary Damper			25668,25624,25660,25585			26148,26205,26106,26185			KONI	
	iv.	Secondary damper			5163,5567			5891,5000			KONI	
	v.	Lateral Damper			417			692			GEREP	
	vi.	Yaw Damper									NIL	
	vii.	Brake cylinder & Caliper			F15125/600,F15136/600, F15130/600,F15144/600			15159/600,15161/600, 15121/600,15172/600			FTI	
	viii.	Brake Disc									FTI	
	ix.	Ball joint Control arm									GMT	
	x.	Lateral Bump stop									MGN	
	xi.	Traction center make									SARITA	
	xii.	Traction lever make									SARITA	
	xiii.	Ball joint traction lever									GMT,SGA	
	xiv.	Traction centre elastic									GMT	
	xv.	Secondary rubber pad									TESPAK	
	xvi.	Rubber spring									GMT	
	xvii.	Anti roll bar make									SARITA	
	xviii.	Ball joint roll link									SARITA	
	xix.	Fork make									SARITA	
11.4	i.	Modification / Trial (if any):						NIL				
	ii.	Deviations (if any):						NIL				

156716
SSE/Bogie



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RCF/RBL/QEF 8001
VER.10.08.2015
PAGE 1 OF 5

FOR ELECTRICAL ITEMS

ROLLING STOCK CERTIFICATE OF LHB/EOG 2T AC COACHES

ELECTRICAL TEST CERTIFICATE FOR LHB/EOG AC COACHES

TYPE COACH		LWACCW	SHELL/COACH NO	158060/C
RAILWAY		SE	DATE OF DESPATCH	
Sr no	Description of tests			Remarks
1.0	REFERENCE SPECIFICATION : L 446			
1.1	AIR CONDITIONING TEST : ELPS/TP/AC 01.			
1.2	CODE OF PRACTICE OF WIRING : ELPS/SPEC/EOG/AC-01			
2.0	INSULATION RESISTANCE : Setting of insulation monitoring relay at 30K ohms as per TD 111 of M/s LHB.			
	Observed status : HEALTHY			
3.0	AIR DELIVERY MEASUREMENT	OBSERVED VALUE		OK
3.1	Fresh Air	29.47 Cub mtr/min		OK
3.2	Return Air	75.99 Cub mtr/min		OK
3.3	Exhaust Air	9.60 Cub mtr/min		OK
3.4	Conditioned Air	236.86 Cub mtr/min		OK
4.0	PRE COOLING TEST: Max 01 hr. Time taken to pre cool from 45 deg centigrade to 24/22 deg C during OFF LOAD condition. Not done due to ambient temp. below 22°C			OK
5.0	PULL DOWN TEST: Max 02 hrs. Time taken to pull down from 45 deg C to 24/22 deg C during FULL LOAD condition. Not done due to ambient temp. below 22°C			OK

D. Kumar
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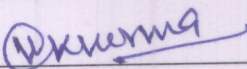
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VER.10.08.2015
PAGE 2 OF 5

FOR ELECTRICAL ITEMS

ROLLING STOCK CERTIFICATE OF LHB/EOG 2T AC COACHES

ELECTRICAL TEST CERTIFICATE FOR LHB EOG AC COACHES

Sr no	Description of test	Remarks
6.0	HUMIDITY CONTROL	OK
7.0	PUMP EQUIPMENTS	OK
8.0	WORKING OF EXHAUST FANS OVER LAVATORIES	OK
9.0	WORKING OF COMPOSITE PANTRY	OK
10.0	BERTH READING LIGHTS	OK
11.0	COMPARTMENT LIGHT	OK
12.0	PUBLIC ADDRESSING SYSTEM (PAS)	OK
13.0	WHEEL SLIDE PROTECTION SYSTEM (WSP)	OK
14.0	WORKING OF 60KVA TRANSFORMER	OK
15.0	WORKING OF REGULATED BATTERY CHARGER	OK
16.0	WORKING OF EMERGENCY BATTERY CHARGER	OK
17.0	SAFETY ITEMS	
17.1	THERMOSTAT :	OK
17.2	ROTARY 07 SET POINTS (NORMAL CONDITION)	OK
17.3	MID SET POINTS (SENSORS FAILED CONDITIONS)	OK
17.4	HYGROSTAT	OK
17.5	CONTROL CIRCUIT	OK
17.6	POWER CIRCUIT	OK
18.0	REFRIGERANT USED R 407C	OK


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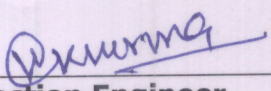
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VER.10.08.2015

PAGE 3 OF 5

ROLLING STOCK CERTIFICATE OF LHB/EOG 2T AC COACHES

Sr no	Description	Drg/Spec no.	Quantity per Coach
01.	Roof Mounted AC package unit for LHB AC coaches Make : LEEL Sr no of RMPU 1(NPP side): 15.10.1155 Sr no of RMPU 2(PP side) : 15.10.1163 Sr no of Microprocessor: SA.15.03.026	As per rdso/pe/spes/ac/0061/rev-1/2005	02
02.	Switch board cabinet Make : ISG Sr no : 15-10-0070	As per spec no . EDTS073,REV-D,AM-6	01
03.	Pump equipment with PLC controller & pump box Make: KALSI Sr no PA- 4044/8/2014 Sr no.1- 250881/8/2014 Sr no.2- 250882/8/2014 Sr no.CPA- 3903/7/2014	As per spec EDTS 186,Rev-a, Am- 2	01
04.	Double inlet centrifugal blower 415V/03Ph /50Hz /120W/450 cum mtr/hr discharge for exhausting air from lavatory & switch board cabinet Make : INTEG	EDTS331, TYPE-1 CORR.-1&2	02
05.	Vestibule Light Fitting Single w/o diffuser	LW 76004,Alt-b	06
06.	Ceiling light fitting DOUBLE w/o diffuser.	LW 76011,Alt-c	09
07.	Ceiling light fitting with NL w/o diffuser w/o item 2&3	LW 76013,Alt-c	09
08.	Emergency light system for EOG type coaches (AEL)	EDTS 151,Rev -c Am-1 & 2	04
09.	Lavatory light fitting assly	LW 76001,Alt nil	04


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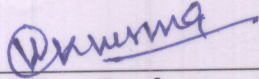
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RCF/RBL/QEF8001
VER.10.08.2015
PAGE 4 OF 5

ROLLING STOCK CERTIFICATE OF LHB/EOG 2T AC COACHES

Sr no	Description	Drg/Spec no.	Quantity per Coach
10.	WC gauge signal light	LW 76006,Alt-c	02
11.	Passenger alarm coach indication light	LW 76005,Alt-e	02
12.	Reading Light fitting (Upper berth)	LW 76023,Alt-e	26
13.	Reading light for longitudinal berth LHS	LW 76022,Alt-e	09
14.	Reading light for transverse Lower Berth -LH	LW 76020,Alt-e	09
15.	Reading light for transverse Lower berth RH	LW 76021,Alt-e	08
16.	Fluorescent lamp 18W	RDSO/PE/SPEC/D/TL 0011-2000,Rev I, Sec- I , 07/2001	33
17.	Diffuser complete w/o item 1& 2.	LW 76012,Alt-a	25
18.	Razor socket for WC 110/240V.	EDML 047 ,Rev nil	04
19.	Terminal strip	EDML 033,Rev-c	01
20.	Terminal connector	EDML 037,Rev` a`	04
21.	Single switch 06A/250V/AC ONE WAY ,complete with steel plate & cover frame	EDML 047,Rev_C, Item 1.	09
22.	Single switch 06A/250V/AC ONE WAY complete with steel plate & cover frame	EDML 047,Rev_A ,Item 2.	09
23.	Provision of switch socket combined 5PIN (06A, 250V AC) along with 1A glass fuse fitted powder coated steel plate & cover frame	As per cat no EL-243 (EL signature series) of M/s SSK	09
24.	PA system for LHB coaches Make :AHUJA	EDTS 173 Rev- a Am- 1,2&3	01 set


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RCF/RBL/QEF8001
VER.10.08.2015
PAGE 5 OF 5

ROLLING STOCK CERTIFICATE OF LHB/EOG 2T AC COACHES

Sr no	Description	Drg/Spec no.	Quantity per Coach
25.	70AH/110V,54 Cells,02V each ,maintenance free pure lead acid tin monoblock ,battery set with 09 modules 12V each. , factory pre charged. Make : HBL Lug date : 06/2015	EDTS 129,Rev nil	01 set
26.	Battery box for LHB coaches.	As per drg no 1 10113 0 76 700 005,Alt C	01
27.	Battery fuse box +ve Make : NEC	LW 71001,Alt-F	01
28.	Battery fuse box -ve Make : INTEG	LW 71002,Alt-F	01
29.	Regulated battery charger Make : HIREL Sr no : 15090493	As per RDSO/pe/spec/ac/0129, Rev.-1 (2009)	01
30.	Emergency battery charger Make : BHASIN Sr no : 05140618	EDTS 163,Rev `c` corg.-2&3	01
31.	60KVA transformer Make : VIMAL Sr no : 2923	As per rdso/pe/spec/ac/0080/re v-0 (2007)/Am-1&2/Corr. 1,2&3	01
32.	ZS coupling 400A/750V/03Ph/50hz. Make : S INTERNATIONAL	As per spec No EDTS 105,Rev `e` Am-2	02 sets
33.	Feeder junction boxes. Make : MAA LAXMI INDUSTRIES	EDML 020,Rev- 1/EDTS-328 REV-C.	02
34.	Wheel set earthing equipment. Make : DARSHAN ENTERPRISES	EDTS101,REV-C,AM-1	02
35.	Wheel Slide Protection System (WSP) Make : FAIVELEY & Sr no : 28/15/257	M/s : FAIVELEY	01 set
36.	PANTRY EQUIPMENTS : Hot Case, Bottle cooler cum deep freezer Make : VISHAL GAS SERVICE	As per spec no EDTS 139, Rev- E ,Sec II.	01

SSE/EL/QC	DyCEE(P)/RCF/RBL

वरिष्ठ खण्ड अभियन्ता
विद्युत उत्पादन-गुणवत्ता
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