



Modern Coach Factory Raebareli

आधुनिक रेल डिब्बा कारखाना, रायबरेली

DOC NO.: MCF/RBL/QMF 8002

REV NO: 01

DATE: 17.04.2018

ROLLING STOCK CERTIFICATE

Rolling Stock Certificate No.: MCF/RBL/QC/RSC/2019-20/775

RLY	N	W	R	Coach No.	1	9	6	5	5	8	/	C	DATE OF DISPATCH	2	4	-	0	9	-	1	9
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DISPATCH TO	Sr.DME/C&W/JP	Type	L	W	A	C	C	N	Shell No.	9	3	2	3	7	FUR.NO.	L3T-1262
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1. Railway Board's Order No. : 2019/M(C)/142/2, dated -03 -06-2019
2. Tare Weight of Coach : 45.6 Tonnes
3. Carrying Capacity : (a) Seating: 72 (b) Sleeping: 72 (c) Luggage: NIL

4. **Special feature:** 1- Choke of 5/6 mm in DV side replace with 9 mm in both type (KBI & Faiveley) letter no. MC/LHB/Brake, Dated 27.09.2018

2- RFID(Radio frequency identification) fitted for traceability of coach

5. SHELL LEADING DIMENSIONS:

S NO	DESCRIPTION	DIMENSION (MM)
1.	Maximum length over body	23700
2.	Maximum width over body	3240
3.	Maximum height from Rail Level	4250
4.	CBC height/Buffer height from Rail level 1105 +0/-10	1) 1104 (NPPE) 2) 1105 (PPE)

6. TRACEABILITY OF SHELL ITEMS:

S NO	ITEM	MAKE/SUPPLIER	SERIAL NO
1.	Under frame	PP END M/s-DTL	34
		NPP END M/s-DTL	34
	Complete	M/s-DTL	34
2.	Lav. side wall	M/s-RAIL TECH KXH	LAV.1 --- LAV.2 ---
		M/s-RAIL TECH KXH	LAV.3 --- LAV.4 ---
3.	Side wall	LH SIDE MCF/RBL(CONTRACTOR V4U)	174/01
		RH SIDE MCF/RBL(CONTRACTOR V4U)	174/02
4.	End wall	PP END M/s-RAIL TECH KXH	---
		NPP END M/s-RAIL TECH KXH	---
5.	Roof	M/s-PIL	160
6.	Centre Buffer Coupler	M/s-SANROK ENT.	PP END 13458 NPP END 13457

7. AIRBRAKE TEST REPORT:

S NO	ITEM	DESCRIPTION	SPEC. VALUE	OBSERVED
1.	Full brake application	➤ Reduce pressure of BP from 5.0 to 3.4 kg/cm ² . ➤ Max. pressure in BC ➤ All Brake are applied	6 – 10 sec. 3.0 ±0.15 kg/cm ² . OK	07 sec. 3.0 kg/cm ² OK
2.	Insensitivity	➤ Exhaust BP @ 0.3 kg/cm ² /min.	No brake application	OK
3.	Sensitivity	➤ Exhaust BP @ 0.1 kg/cm ² /Sec, after 06 Sec.	Brake must apply	OK

8. PAINTING DETAILS:

S NO	DESCRIPTION	TYPE OF PAINT	MAKE	APPLICATION BY MCF/ CONTRACTOR(SUPPLY & APPLY)	AVERAGE GLOSS VALUE	DATE OF COMPLETION
1.	Paint	P.U	M/S-VIBGYOR	SUPPLY & APPLY	89/88	19.08.19
2.	Insulation			Satisfactory		

SSE/QC/MCF/RBL
गुणवत्ता विभाग

रेडिंक ०८०, रायबरेली (लालगंज)



MODERN COACH FACTORY, RAEBARELI

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9. DETAIL OF BOGIES:

ITEMS	PP Side				NPP Side			
Bogie No	197065				197066			
Bogie Type	FIAT				FIAT			
Frame no.	WIL-85				WIL-104			
Bolster no.	MCF/RBL-LS5-1167				MCF/RBL-LS5-1153			
Axle No	19 R - 2831 RWF		19 P - 7572 RWF		19 R - 3445 RWF		19 R - 1482 RWF	
Wheel Dia	917.724	917.729	917.692	917.555	917.511	917.502	917.728	917.513
Wheel Disc No	TZ 06-19 53533-9PG8	TZ 06-19 53098-9QJ7	TZ 04-19 36119-90F0	TZ 06-19 53461-9QI5	TZ 07-17 29714-7RH4	TZ 03-19 32578-9OD8	TZ 05-19 44062-9OIO	TZ 05-19 41860-9MI9
R.B. Nos.	07-19-19204	07-19-18572	07-19-18387	07-19-18122	07-19-18146	07-19-21588	07-19-19394	07-19-19167
CT R B Make	TIMKEN		TIMKEN		TIMKEN		TIMKEN	

10. SECONDARY SUSPENSION LOAD DEFLECTION VALUES :-

DESCRIPTION	Bogie NPP side		Bogie PP side	
Make & Nos.	Secondary 1	Secondary 2	Secondary 1	Secondary 2
	TAYAL & CO.	TAYAL & CO.	TAYAL & CO.	TAYAL & CO.
	Sr.NO.19-05 0621	Sr.NO.19-05 0620	Sr.NO.19-05 0622	Sr.NO.19-05 0625

11. TRACEABILITY OF BOGIE ITEMS :-

S. NO	ITEM	MAKE/ SUPPLIER	SERIAL NO.	
			NPP SIDE	PP SIDE
1.	Yaw Damper	KNORR	13756,13343	13744,13749
2.	Primary outer Spring	CMFSK	03-19 74-545(1594,1551,1782,1292)	03-19 74-545(1588,1321,1300,1333)
3.	Primary Inner Spring	CMAFJ	01-19 7143(316,77,49,77)	01-19 7143(801,107,99,254)
4.	Primary Damper	KONI	03-19 (04745,01051,04630,05711)	03-19 (05465,1575,01650,01054)
5.	Secondary Damper	KONI	03-19 (00179,03782)	04-19 (05658,06596)
6.	Lateral Damper	GABRIEL	11-18 1118	11-18 1116
7.	Brake Cylinder	FAV	E19(484,473,342,423)	E19(474,378,476,511)
8.	Brake Caliper	FAV	E19(1889,1887,1814,1816)B	E19(1841,1839,1886,1888)B
9.	Brake Disc	KBI	24193647 0006-28/19,24193644 0024-28/19 24193637 0065-27/19,24193630 0020-27/19	24195449 0032-31/19,24195449 0025-31/19 24193634 0069-29/19,24193649 0062-28/19
10.	Ball Joint Control Arm	AR		
11.	Lateral Bump Stop	ARYAN		
12.	Traction Centre make	SARITA		
13.	Traction lever make	SARITA		
14.	Ball joint traction lever	AR		
15.	Ball joint traction centre	GMT/AR		
16.	Leveling Valve	KNORR/ESCORT	16-19 B 5909,16-19 B-5937	1905,1905
17.	Check Valve	KNORR/ESCORT	07-19-13591	1905
18.	Anti roll bar Make	EMSON		
19.	Roll Link make	SARITA/AR		
20.	Fork make	EMSON		
21.	Control Arm Upper	NIPHA	28,102,390,0011	0690,0123,0149,0219
22.	Control Arm Lower	NIPHA	098,901,138,112	0128,0402,0368
23.	Phonic Wheel	KNORR	K-07-19	K-07-19

Signature of SSE/Bogie/QC



MCF/RBL



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12. TRACEABILITY OF FURNISHING ITEMS:

S NO	ITEM	MAKE/SUPPLIER	SERIAL NO
1.	Air Brake Module	M/S- FAIVELY TRANSPORT TECH.INDIA LTD BADDI(HP)	E19011B
2.	Distribution valve	M/S- FAIVELY TRANSPORT TECH.INDIA LTD BADDI(HP)	19055514B
3.	Pull box	M/S- KBI, FARIDABAD	
4.	FIBA	M/S- KBI, FARIDABAD	PP-8082/29 NPP-8078/29
5.	Foot Step	M/s-HITECH INERAVANTURE PVT LTD RBL	
6.	Decoupling arrangement	M/S- KOHINOOR KR, MUMBAI	
7.	Floor board	M/s-T.W.P.L. MUMBAI	
8.	PVC	M/S RESPONSIVE IND.MUMBAI	
9.	UIC Vestibule (PPE)	M/S-SUNCREST IND.KOLKATA	
10.	UIC Vestibule (NPPE)	M/S-SUNCREST IND.KOLKATA	
11.	Gangway bridge mounting (PPE)	M/S- MAHAVEER MATEL WORKS, KAPURTHALA	
12.	Gangway bridge mounting (NPPE)	M/S- MAHAVEER MATEL WORKS, KAPURTHALA	
13.	Body Side Window	M/s- SHATABDI SAFTY GLASS VADODARA	
14.	Emergency Window	M/s- SHATABDI SAFTY GLASS VADODARA	
15.	Lavatory/hopper Window	M/s K.T.TECHNIKAL SERVICE	
16.	Roof Ceiling	M/s- MOBILY SOLUTION LTD.MOHALI	
17.	Door way /gang way ceiling	M/S- AMIRCHAND ENGG.WORKS, JALANDHAR	
18.	Supply Air Duct	M/S-AMIT ENGG. PANCHKULA	
19.	Partition panel	M/S- MOHAN TECH KXH	
20.	Partition pillar	M/S- JR INDS/ATHONEY ENGG.& MOHAN TECH KXH	
21.	Side Wall panel	M/S-ALEX OVER SEAS PVT LTD KXH	
22.	AC Trough	M/s- FIBRO PLASTIC PVT. LTD.	
23.	Body Side Doors 1,3	M/S- JBM INDUSTRIES, FARIDABAD	
24.	Body Side Doors 2,4	M/S- SUKATA TRACTOR PARTS PVT.LTD. CDG	
25.	Compartment Door (PPE)	M/S -KALSI AUTOMATIC DOOR SYSTEM LTD.LDH	
26.	Compartment Door (NPPE)	M/S -KALSI AUTOMATIC DOOR SYSTEM LTD.LDH	
27.	Vestibule Door(PPE)	M/S- HANSPAL TRADERS, KXH	
28.	Vestibule Door(NPPE)	M/S- HANSPAL TRADERS, KXH	
29.	Bio Tank	M/S- JSL LIFE STYLE LTD. BAHADURGARH	
30.	Auxiliary Water Tank	M/S- AMIT ENG. MOHALI	
31.	Under Slung Water Tank (2X685L)	M/S- AMIT ENG. MOHALI	
32.	Under Slung Water Tank (1x450 L)	M/S- AMIT ENG. BADDI	
33.	Health Faucet	M/S- HINDUSTAN FIBRE & GLASS LTD. VADODARA	
34.	Lotah Filler Tap	M/S- HINDUSTAN FIBRE & GLASS LTD. VADODARA	
35.	Bib cock	M/s- JAQUAR PVT.LTD.ALWAR	
36.	Lavatory Modules	M/S- CMT MECHANISED SYSTEM PVT.LTD.,VADODARA	
37.	Lavatory Doors	M/S- CMT MECHANISED SYSTEM PVT.LTD.,VADODARA	
38.	Fire Extinguisher	M/s-SAFETY PLUS FIRE SERVICE	PPE-2018 ,NPPE-2364
39.	Automatic smoke & heat Detection with alarm System	M/s-SANROK ENTERPRISES	
40.	Seat & Berth	M/S- ORIENTAL VENEER PRODUCTS, MUMBAI	
41.	Light Luggage Rack	M/S- LUCKY ENTERPRISES , GURUGAON	
42.	Snack Table	M/S- INTERNATIONAL TRACTORS LTD. JALNDHAR	
43.	RFID	M/s-TECH SOLUTION GURGAON	Sr.-104991-104992

वरिष्ठ अधिकारी
SSE/QC/MCF/RBL
गुणवत्ता विभाग
रेडिओ, रायबरेली (लालगंज)



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13. MODIFICATION (IF ANY)										: NIL												

13. MODIFICATION (IF ANY)

: NIL

14. DEVIATION (IF ANY)

: NIL

15. ITEM FITTED ON THE COACH ON TRIAL : NIL

S NO	ITEM PARTICULARS	PURPOSE	REPORT Frequency	REFERENCE & PERIOD OF TRIAL

16. WARRANTY:

S NO	COMPONENTS	WARRANTY
1	Brake Pad, wheels, flushing valves, push gravity cocks, moldings, window glasses, mirrors, curtain clutch wire etc. (items which are consumable in nature)	NIL
2	Other coach furnishing sub assemblies(bought out items)	24 months from the date of dispatch of coach OR 30 months from the date of supply of material whichever is earlier.

NOTE:

- This warranty covers free supply of parts which wear out and fails within warranty period of normal service.
- This doesn't covers faults arising out of accident, non standard maintenance practices, abnormal use or mishandling, vandal activity, arson & deficient/pilferage etc.
- This doesn't cover any consequential liabilities or damages/loss incurred by anybody; furthermore, it shall in no case extend to repayment, return of the coach or replacement of complete coach.
- Whether a defective part is to be replaced or repaired shall be at the discretion of MCF/RBL.
- For any complain/ suggestion please Mail at qualityrcfrbl@gmail.com
- Painting on supply & apply contract :- supply of material and application shall be warranted for a period of three years from date of Application for any manufacturing /Application as per clause -4,para- V of RDSO specification no .M&C/PCN/100/2013-Given below

S.No	Time period	Gloss Retention (initial gloss >85 unit at 60°)	Colour Retention rating on 0-10 scale (initial rating of painted panels/coach or ISC/RAL shade card shall be taken as 10)	Adherence of paints (with each other and with substrate)Cross-cut tape adhesion test as per ASTM D:3359/97(or latest)
1	After 1 year	80% of initial gloss	7	5B
2	After 2 year	70% of initial gloss	6	5B
3	After 3 year	60% of initial gloss	5	4B

If any imperfection is noticed or any defect arises during the warranty -period due to improper material used or due to bad workmanship, the contractor shall be bounded to set right the defect/ imperfection on free of cost basis at the base depot of the coach.

SSE/QC/MCF/RBL	SME/QC/MCF/RBL	Dy.CQM/MCF/RBL

70डि0का0, रायबरेली (लालमंज)

वरिष्ठ यांत्रिक अभियन्ता/गुणवत्ता
Senior Mechanical Engineer/Quality
आधुनिक रेल डिब्बा कारखाना, रायबरेली
Modern Coach Factory Raebareli

जोगिन्दर सिंह
उप मुख्य गुणवत्ता प्रबन्धक
Dy. Chief Quality Manager
आधुनिक रेल डिब्बा कारखाना, रायबरेली
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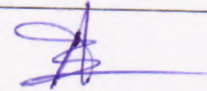
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FOR ELECTRICAL ITEMS

ROLLING STOCK CERTIFICATE OF LHB/EOG AC COACHES

ELECTRICAL TEST CERTIFICATE FOR LHB/EOG AC COACHES

TYPE COACH	LWACCN	SHELL/COACH NO	196558/C	
RAILWAY	NWR	DATE OF DESPATCH		
Sr no	Description of tests		Remarks	
1.0	REFERENCE SPECIFICATION : L 446			
1.1	AIR CONDITIONING TEST : ELPS/TP/AC 01.			
1.2	CODE OF PRACTICE OF WIRING : ELPS/SPEC/EOG/AC-01			
2.0	INSULATION RESISTANCE : Setting of insulation monitoring relay at 30K ohms as per TD 111 of M/s LHB.			
	Observed status : HEALTHY			
3.0	AIR DELIVERY MEASUREMENT	OBSERVED VALUE	OK	
3.1	Fresh Air	19.87 Cub mtr/min	OK	
3.2	Return Air	61.50 Cub mtr/min	OK	
3.3	Exhaust Air	5.94 Cub mtr/min	OK	
3.4	Conditioned Air	162.03 Cub mtr/min	OK	
4.0	PRE COOLING TEST: Max 01 hr. Time taken to pre cool from 45 deg centigrade to 24/22 deg C during OFF LOAD condition PP Side : 21.9°C NPP Side : 22.0°C		OK	
5.0	PULL DOWN TEST: Max 02 hrs. Time taken to pull down from 45 deg C to 24/22 deg C during FULL LOAD condition. Not done.		----	


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ELECTRICAL TEST CERTIFICATE FOR LHB EOG AC COACHES

Sr no	Description of test	Remarks
6.0	HUMIDITY CONTROL	OK
7.0	PUMP EQUIPMENTS	OK
8.0	WORKING OF EXHAUST FANS OVER LAVATORIES	OK
9.0	WORKING OF COMPOSITE PANTRY	OK
10.0	COMPARTMENT LIGHT	OK
11.0	PUBLIC ADDRESSING SYSTEM (PAS)	OK
12.0	WHEEL SLIDE PROTECTION SYSTEM (WSP)	OK
13.0	WORKING OF 60KVA TRANSFORMER	OK
14.0	WORKING OF REGULATED BATTERY CHARGER	OK
15.0	WORKING OF EMERGENCY BATTERY CHARGER	OK
16.0	SAFETIES :	
16.1	THERMOSTAT :	OK
16.2	ROTARY 07 SET POINTS (NORMAL CONDITION)	OK
16.3	MID SET POINTS (SENSORS FAILED CONDITIONS)	OK
16.4	HYGROSTAT	OK
16.5	CONTROL CIRCUIT	OK
16.6	POWER CIRCUIT	OK
17.0	REFRIGERANT USED R 407C	OK

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Sr no	Description	Drg/Spec no.	Quantity per Coach
01.	Roof mounted AC package unit for LHB AC coaches. Make : AMIT ENGG. Sr no of RMPU (NPP side): 3771 G Sr no of RMPU (PP side) : 3880 H Sr no of Microprocessor: AE 19.08.644	As per rdso/pe/spes/ac/0061/rev-1/2005	02
02.	Switch board cabinet Make : ABROL Sr no : 076-08-2019	RDSO/PE/SPEC/AC/0184-2015 REV-0	01
03.	Pump equipment with PLC controller & pump box Make : DR AUTO Sr no PA : 2019/08/0058 Sr no.1 : 19080483 Sr no.2 : 19080364 Sr no.CPA : 2019/08/070-DR AUTO	As per spec EDTS 186,Rev-a, Am- 2	01
04.	Double inlet centrifugal blower 415V/03Ph /50Hz /120W/450 cum mtr/hr discharge for exhausting air from lavatory & switch board cabinet Make : INTEG	EDTS331, TYPE-1 CORR.-1&2	02
05.	Door way/Gangway Light Make : RT VISION	RDSO/PE/SPEC/TL/0091-2016,REV-01, TYPE-N	07
06.	Provision of Passenger area light(Cabin) Make: DR AUTO	As per RDSO/PE/SPEC/TL/0091-2016,REV-01, TYPE-L	09
07.	Corridor Light with Night light Make: DR AUTO	RDSO/PE/SPEC/TL/0091-2016,REV-01, TYPE-M	09
08.	Emergency light system for EOG type coaches (AEL) Make : DR AUTO	EDTS 151,Rev -c Am-1 & 2	04
09.	Lavatory light fitting assly Make : K.LITE	LW 76001,Alt nil	04
10.	Toilet indication (WC) light, Make: DR AUTO	As per RDSO/PE/SPEC/TL/0091-2016,REV-01, TYPE-H1	04
11.	Passenger alarm coach indication light Make : KAVERI	LW 76005,Alt-e	02

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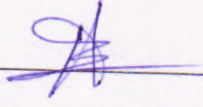
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ROLLING STOCK CERTIFICATE OF LHB/EOG AC COACHES

Sr no	Description	Drg/Spec no.	Quantity per Coach
12.	Razor socket for WC 110/240V. Make : SSK	EDML 047,Rev nil	04
13.	Terminal strip Make : WAGO	EDML 034,Rev-a	01 SET
14.	Terminal connector Make : WAGO	EDML 037,Rev`a`	1 SET
15.	Provision of 04 switch with socket combined 5PIN (06A, 250V AC) along with 1A glass fuse fitted powder coated steel plate & cover frame Make : SSK	LW 74202 EDML 0,64,Rev-A,AM-1 Item 07.	18
16.	Provision of switch socket combined 5PIN (06A, 250V AC) along with 1A glass fuse fitted powder coated steel plate & cover frame Make : SSK	EDML 0,64,Rev-B, Item -16.	54
17.	PA system for LHB coaches Make : AHUJA	EDTS 173,Rev- a Am-1,2&3	01 set
18.	70AH/110V,54 Cells,02V each ,maintenance free pure lead acid tin monoblock ,battery set with 09 modules 12V each. , factory pre charged. Make : AMARA RAJA Lug date : 08/18	EDTS 129,Rev nil	01 set
19.	Battery box for LHB coaches. Make : HITECH	1 10113 0 76 700 005 w/o item 5,22 ,23 ,26 & 27.	01
20.	Battery fuse box +ve Make : RADIANT	As per LW 71001,Alt-F	01
21.	Battery fuse box -ve Make : RADIANT	As per LW 71002,Alt-F	01
22.	Reading light for longitudinal berth (LHS) Make: DR AUTO	As per RDSO/PE/SPEC/TL/009 1-2016,REV-01, TYPE-F1	9


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ROLLING STOCK CERTIFICATE OF LHB/EOG AC COACHES

Sr no	Description	Drg/Spec no.	Quantity per Coach
23.	Reading light for upper berth Make: DR AUTO	As per RDSO/PE/SPEC/TL/0091-2016,REV-01, TYPE-F2	27
24.	Reading light for transverse berth (RHS) Make: DR AUTO	As per RDSO/PE/SPEC/TL/0091-2016,REV-01, TYPE-F3	18
25.	Reading light for berth transverse (LHS) Make: DR AUTO	As per RDSO/PE/SPEC/TL/0091-2016,REV-01, TYPE-F4	18
26.	Emergency battery charger Make : M.B & COMPANY Sr no: 201908387	EDTS 163,Rev `c` corg.-2&3	01
27.	Regulated battery charger Make : EEC Sr no: 01190003	RDSO/PE/SPEC/AC/0183 (REV -0)	01
28.	Provision of 5KVA TFR Make : VIMAL SL.no : VTC-3089 LHB-984	As Per EDTS-366,REV-NIL & CC-71510	01
29.	Provision of capacitor Bank Make : KONTACT SL.no : KT-910	As per EDML-130 Rev-1,Corr-1	01
30.	60KVA transformer Make : VIMAL Sr no : NIL	As per rdso/pe/spec/ac/0080/rev-0 (2007)/Am-1&2/Corr. 1,2&3	01
31.	Inter Vehicle (ZS)coupler Make: MAA LAXMI INDUSTRIES	As per RDSO PE SPEC-0177-2013 REV-0	01 set
32.	Feeder junction boxes. Make : AECO	EDTS-328 REV-C	01 set
33.	Wheel set earthling equipment. Make : PRIME ELECT.	EDTS101,REV-C,AM-1	02 sets
34.	Wheel Slide Protection System (WSP) Make : FAIVELEY Sr no : 14/19/556	M/s : FAIVELEY	01 set
35.	PANTRY EQUIPMENTS : Hot Case & Bottle cooler cum deep freezer Make : NIL	As per EDTS -139, Rev- E ,Sec II.	00

SSE/EL/QC

वरिष्ठ अनुभाग अभियन्ता

गुणवत्ता नियंत्रण

आपरेटिंग/लालगंज/रायबरेली

S.S.E./Elect-QC/M.C.F./LLJ/RBL

AWM(ELECT.)/MCF/RBL

SEE(P)/MCF/RBL

वरिष्ठ विद्युत अभियन्ता

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