



Modern Coach Factory Raebareli

आधुनिक रेल डिब्बा कारखाना, रायबरेली

DOC NO.: MCF/RBL/QMF 8002

REV NO: 01

DATE: 17.04.2018

ROLLING STOCK CERTIFICATE

Rolling Stock Certificate No.: MCF/RBL/QC/RSC/2018-19/644

| | | | | | | | | | | | | | | | | | | | | | |
|-----|---|---|---|-----------|---|---|---|---|---|---|---|---|------------------|---|---|---|---|---|---|---|---|
| RLY | N | W | R | Coach No. | 1 | 8 | 1 | 9 | 4 | 9 | / | C | DATE OF DISPATCH | 1 | 3 | - | 1 | 0 | - | 1 | 8 |
|-----|---|---|---|-----------|---|---|---|---|---|---|---|---|------------------|---|---|---|---|---|---|---|---|

| | | | | | | | | | | | | | | | | | | | | | | |
|-------------|---------------|------|---|---|---|---|---|---|-----------|---|---|---|---|---|---|---|---|---|---|---|---|---|
| DISPATCH TO | Sr.DME/C&W/IP | Type | L | W | S | C | N | 1 | Shell No. | 8 | 7 | 1 | 4 | 5 | - | 2 | 0 | 1 | 8 | - | 1 | 9 |
|-------------|---------------|------|---|---|---|---|---|---|-----------|---|---|---|---|---|---|---|---|---|---|---|---|---|

1. **Railway Board's Order No.** : 2018/M(C)/142/2 Dated-14-09-2018
2. **Tare Weight of Coach** : 41.24 Tones
3. **Carrying Capacity** : (a) Seating : 80 (b) Sleeping : 80 (c) Luggage : NIL

4. SHELL LEADING DIMENSIONS :

| S NO | DESCRIPTION | DIMENSION (MM) |
|------|--|------------------------------|
| 1. | Maximum length over body | 23700 |
| 2. | Maximum width over body | 3240 |
| 3. | Maximum height from Rail Level | 4039 |
| 4. | CBC height/Buffer height from Rail level 1105 +0/-10 | 1) 1100 (NPPE) 2) 1095 (PPE) |

5. TRACEABILITY OF SHELL ITEMS:

| S NO | ITEM | MAKE/SUPPLIER | SERIAL NO |
|------|-----------------------|----------------------|---|
| 1. | Underframe | Front Part | PP END M/S E.c.blades & tool pvt. Ltd CDG |
| | | NPP END | M/S E.c.blades & tool pvt. Ltd CDG |
| | | Complete | MCF/RBL |
| 2. | Lav.side wall | M/S JSL COMP. | LAV.1 |
| | | M/S JSL COMP. | LAV.2 |
| | | M/S JSL COMP. | LAV.3 |
| 3. | Side wall | LH SIDE | MCF/RBL (CONTRACTOR V4U) |
| | | RH SIDE | MCF/RBL (CONTRACTOR V4U) |
| | | | |
| 4. | End wall | PP END | M/S Neera chandigarh |
| | | NPP END | M/S Neera chandigarh |
| | | | |
| 5. | Roof | MCF/RBL | 52 |
| 6. | Centre Buffer Coupler | M/S Sanrok faridabad | PP END 7121 NPP END 7109 |

6. AIRBRAKE TEST REPORT:

| S NO | ITEM | DESCRIPTION | SPEC. VALUE | OBSERVED |
|------|------------------------|--|---|---|
| 1. | Full brake application | ➤ Reduce pressure of BP from 5.0 to 3.4 kg/cm ² . ➤ Max. pressure in BC ➤ All Brake are applied | 6 – 10 sec. 3.0 ±0.15 kg/cm ² . OK | 06 Sec. 3.0 kg/cm ² OK |
| 2. | Insensitivity | ➤ Exhaust BP @ 0.3 kg/cm ² /min. | No brake application | OK |
| 3. | Sensitivity | ➤ Exhaust BP @ 0.1 kg/cm ² /Sec, after 06 Sec. | Brake must apply | OK |

7. PAINTING DETAILS:

| S NO | DESCRIPTION | TYPE OF PAINT | MAKE | APPLICATION BY MCF/ CONTRACTOR(SUPPLY & APPLY) | AVERAGE GLOSS VALUE |
|------|-------------|---------------|---------|--|---------------------|
| 1. | Paint | P.U | M/s -GS | Supply & apply | 89/88 |
| 2. | Insulation | | | Satisfactory | |

वरिष्ठ अभियंता
SSE/QC/MCF/RBL
रेलवे, रायबरेली (मालगंज)



MODERN COACH FACTORY, RAEBARELI

आधुनिक रेल डिब्बा कारखाना, रायबरेली

DOC NO.: MCF/RBL/QMF 8002

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| RLY | N | W | R | - | Type | L | W | S | C | N | 1 | Shell No. | 8 | 7 | 1 | 4 | 5 | - | - | - | - | - | - | - |

8. DETAIL OF BOGIES :

| ITEMS | NPP Side | | | | PP Side | | | |
|---------------|-----------------------|-----------------------|-----------------------|-----------------------|-----------------------|-----------------------|-----------------------|-----------------------|
| Bogie No | 181526 | | | | 181525 | | | |
| Bogie Type | FIAT | | | | FIAT | | | |
| Frame no. | MCF/RBL-1105 | | | | MCF/RBL-1108 | | | |
| Bolster no. | VS-183 | | | | VS-186 | | | |
| Axle No | 18 D- 9971 RWF | | 18 D- 8747 RWF | | 17 C- 3735 RWF | | 18E - 8551 RWF | |
| Wheel Dia | 917.548 | 917.430 | 917.513 | 917.439 | 917.565 | 917.421 | 917.605 | 917.489 |
| Wheel Disc No | TZ07-18 35877-8QZ6 | TZ07-18 35876-8QN5 | TZ07-18 34193-8QN3 | TZ07-18 34020-8RG6 | TZ06-18 28607-8QM8 | TZ06-18 28611-8QM8 | TZ05-18 18689-8MP2 | TZ07-18 33660-8QM2 |
| R.B. Nos. | 02-18 16911 | 02-18 15293 | 05-18 27491 | 04-18 23805 | 02-18 15309 | 05-18 37126 | 05-18 27134 | 05-18 37112 |
| CT R B Make | SKF | | SKF | | SKF | | SKF | |

9. SECONDARY SUSPENSION LOAD DEFLECTION VALUES

| DESCRIPTION | Bogie NPP side | | | | Bogie PP side | | | |
|----------------------------------|---------------------------|---------------------------|-----------------------------|----------------------------|-----------------------------|----------------------------|----------------------------|----------------------------|
| | Secondary 1 | | Secondary 2 | | Secondary 1 | | Secondary 2 | |
| | Outer | Inner | Outer | Inner | Outer | Inner | Outer | Inner |
| Make & Nos. | CMFSK01-18 5101-343-29 | CMGBD05-18 5100-64-605 | CMFSK01-18- 5101-343-133 | CMGBD05-18- 5100-66-631 | CMFSK01-18-5101- 343-120 | CMGBD05-18- 5100-70-122 | CMFSK01-18-5101- 343-41 | CMGBD05-18- 5100-70-577 |
| Compressed Ht. at Tested Load | 514.5 | 472 | 514 | 472 | 514 | 472 | 516 | 470 |
| Alignment deviation (mm) | 11 | 6 | 11 | 6 | 10 | 12 | 7 | 12 |

10. TRACEABILITY OF BOGIE ITEMS:

| S. NO | ITEM | MAKE/ SUPPLIER | SERIAL NO. | |
|-------|----------------------------|-------------------|--|---|
| | | | NPP SIDE | PP SIDE |
| 1. | Yaw Damper | GEREP | 1157,1154 | 1145,1144 |
| 2. | Primary outer Spring | CMFSK | 04-18 1100-402(217,184,249,32) | 04-18 1100-402(238,143,375,19) |
| 3. | Primary Inner Spring | CMGBD | 05-18-1101 56(1005,856,740,203) | 05-18 1101-402 (1008,732,755,710) |
| 4. | Primary Damper | KNORR | 05-18 20337,06-18 23596,0518(20392,20384) | 05-18(20394,20383),06-18 -(23598,23621) |
| 5. | Secondary Damper | GEREP | KW 17-2017 301550739 | KW 17-2017 301550739 |
| 6. | Lateral Damper | KNORR | 03-18 1993 | 03-18 2067 |
| 7. | Brake Cylinder | KBI | A(7575,8077,7571,8074)K29 | A(8076,7572,7551,8062)K29 |
| 8. | Brake Caliper | KBI | A(6489,6375,6486,6373)-29 | A(6372,6487,6464,6356)-29 |
| 9. | Brake Disc | FAV | 08-18(1500,1422),09-18(2197,2198) -D133561-300 | 08-18 (1550,1602,1605,1606) D133561-300 |
| 10. | Ball Joint Control Arm | AR | | |
| 11. | Lateral Bump Stop | PRAG | | |
| 12. | Traction Centre make | SARITA | | |
| 13. | Traction lever make | JI | | |
| 14. | Ball joint traction lever | AR | | |
| 15. | Ball joint traction centre | AR | | |
| 16. | Secondary Rubber Pad | DUREL | | |
| 17. | Rubber Spring | AR | | |
| 18. | Anti roll bar make | SARITA | | |
| 19. | Roll Link make | SARITA/AR | | |
| 20. | Fork make | EMSON | | |
| 21. | Control Arm Upper | RVE | 170818-2,120818-2,140818-2,020818-3 | 170818-2,RVE,170818-2,180618-1 |
| 22. | Control Arm Lower | RVE | 140818-2,170818-1,170818-1,140818-2 | 170818-4,140818-1,160818-1,160818-1 |

Signature of SSE/Bogie/QC



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|-------------|---------------|------|---|---|---|---|---|---|-----------|---|---|---|---|---|---|---|---|---|---|---|---|---|

11. TRACEABILITY OF FURNISHING ITEMS:

| S NO | ITEM | MAKE/SUPPLIER | SERIAL NO |
|------|---------------------------------|-------------------------------------|------------|
| 1. | Air Brake Module | M/s KBI Faridabad. New Delhi | 0701 14/18 |
| 2. | Pull box | M/s KBI Faridabad. New Delhi | |
| 3. | Distribution valve | M/s KBI Faridabad. New Delhi | 2018D4791 |
| 4. | Foot Step | M/s Super spark pvt. ltd. Faridabad | |
| 5. | Decoupling arrangement | M/s-ELASTOMER MUMBAI | |
| 6. | Floor board | M/S TWPL MUMBAI | |
| 7. | PVC | M/s ACME INDIA NDLS | |
| 8. | Lavatory Inlay | M/s OASIS INDS. JAGADHARI | |
| 9. | UIC Vestibule (PPE) | M/s-Suncrest ind.kolkata | |
| 10. | UIC Vestibule (NPPE) | M/s-Suncrest ind.kolkata | |
| 11. | Gangway bridge mounting (PPE) | M/s MAHAVER METAL WORKS KXH | |
| 12. | Gangway bridge mounting (NPPE) | M/s MAHAVER METAL WORKS KXH | |
| 13. | Body Side Window | M/s ACME INDIA NDLS | |
| 14. | Emergency Window | M/s ACME INDIA NDLS | |
| 15. | Hopper Window | M/s ACME INDIA NDLS | |
| 16. | Side panel | M/s ACME INDIA NDLS | |
| 17. | Roof ceiling | M/s ACME INDIA NDLS | |
| 18. | Door way ceiling | M/s ACME INDIA NDLS | |
| 19. | Partition frame | M/s ACME INDIA NDLS | |
| 20. | Partition pillar | M/s ACME INDIA NDLS | |
| 21. | Body Side Door 1,3 | M/s JBM Faridabad | |
| 22. | Body Side Door 2,4 | M/s JVR LDH | |
| 23. | Vestibule Door(PPE) | M/s JBM Faridabad | |
| 24. | Vestibule Door(NPPE) | M/s JBM Faridabad | |
| 25. | Bio Tank | M/s M.K. METAL | |
| 26. | Auxiliary Water Tank | M/s AMIT . mohali | |
| 27. | Under Slung Water Tank(2X685L) | M/s AMIT ENG mohali | |
| 28. | Under Slung Water Tank (1X685L) | M/s AMIT ENG . mohali | |
| 29. | Flexible Faucet | M/s ACME INDIA NDLS | |
| 30. | Lotah Filler Tap | M/s ACME INDIA NDLS | |
| 31. | Controlled Discharge Tap | M/s HINDWARE ,(HSIL LTD) GURGAON | |
| 32. | Lavatory Doors | M/s ACME INDIA NDLS | |
| 33. | Seat & Berth | M/s ACME INDIA NDLS | |
| 34. | Snack Table | N/A | |

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|-------------|----------------|------|---|---|---|---|---|---|-----------|---|---|---|---|---|---|---|---|---|---|---|---|---|
| DISPATCH TO | Sr.DME/C&W/JIP | Type | L | W | S | C | N | 1 | Shell No. | 8 | 7 | 1 | 4 | 5 | - | 2 | 0 | 1 | 8 | - | 1 | 9 |
|-------------|----------------|------|---|---|---|---|---|---|-----------|---|---|---|---|---|---|---|---|---|---|---|---|---|

12. MODIFICATION (IF ANY) : Partition frame & Partition pillar

13. DEVIATION (IF ANY) : NIL

14. ITEM FITTED ON THE COACH ON TRIAL : NIL

| S NO | ITEM PARTICULARS | PURPOSE | REPORT Frequency | REFERENCE & PERIOD OF TRIAL |
|------|------------------|---------|---------------------|--------------------------------|
| | | | | |

15. WARRANTY:

| S NO | COMPONENTS | WARRANTY |
|------|---|---|
| 1 | Brake Pad, wheels, flushing valves, push gravity cocks, moldings, window glasses, mirrors, clutch wire etc. (items which are consumable in nature) | NIL |
| 2 | Other coach furnishing sub assemblies(bought out items) | 24 months from the date of dispatch of coach OR 30 months from the date of supply of material whichever is earlier. |

NOTE:

- This warranty covers free supply of parts which wear out and fails within warranty period of normal service.
- This doesn't covers faults arising out of accident, non standard maintenance practices, abnormal use or mishandling, vandal activity, arson & deficient/pilferage etc.
- This doesn't cover any consequential liabilities or damages/loss incurred by anybody; furthermore, it shall in no case extend to repayment, return of the coach or replacement of complete coach.
- Whether a defective part is to be replaced or repaired shall be at the discretion of MCF/RBL.
- For any complain/ suggestion please Mail at qualityrcfrbl@gmail.com
- Painting on supply & apply contract :- supply of material and application shall be warranted for a period of three years from date of Application for any manufacturing /Application as per clause -4,para- V of RDSO specification no .M&C/PCN/100/2013-Given below -

| S.No | Time period | Gloss Retention (initial gloss >85 unit at 60°) | Colour Retention rating on 0-10 scale (initial rating of painted panels/coach or ISC/RAL shade card shall be taken as 10) | Adherence of paints (with each other and with substrate)Cross-cut tape adhesion test as per ASTM D:3359/97(or latest) |
|------|--------------|---|---|--|
| 1 | After 1 year | 80% of initial gloss | 7 | 5B |
| 2 | After 2 year | 70% of initial gloss | 6 | 5B |
| 3 | After 3 year | 60% of initial gloss | 5 | 4B |

If any imperfection is noticed or any defect arises during the warranty –period due to improper material used or due to bad workmanship, the contractor shall be bounded to set right the defect/ imperfection on free of cost basis at the base depot of the coach.

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| SSE/QC/MCF/RBL वरिष्ठ अभियंता आधुनिक रेल डिब्बा कारखाना, रायबरेली | AME/QC/MCF/RBL सहायक यंत्रिक अभियंता/गुणवत्ता-1 Assistant Mechanical Engineer / Quality-1 आधुनिक रेल डिब्बा कारखाना, रायबरेली Modern Coach Factory, Raebareli | Dy. Chief Quality Manager उप मुख्य गुणवत्ता प्रबंधक Dy. Chief Quality Manager आधुनिक रेल डिब्बा कारखाना, रायबरेली Modern Coach Factory Raebareli |



Modern Coach Factory Raebareli
आधुनिक रेल डिब्बा कारखाना, रायबरेली

DOC NO.: MCF/RBL/QEF/8001

REV NO: 00

DATE:18.01.2017

PAGE 1 OF 3

FOR ELECTRICAL ITEMS

ROLLING STOCK CERTIFICATE OF LHB/EOG NONAC SCN COACHES

ELECTRICAL TEST CERTIFICATE FOR LHB/EOG NON AC COACHES

| TYPE COACH | LWSCN | SHELL/COACH NO | 181949/C |
|------------|---------------------------------------|------------------|----------|
| RAILWAY | NWR | DATE OF DESPATCH | |
| Sr no | Description of test | Remarks | |
| 1. | PUMP EQUIPMENTS | OK | |
| 2. | LIGHTS, NL,LAP CHARGING SOCKETS | OK | |
| 3. | RAILWAY CARRIAGE FAN | OK | |
| 4. | WHEEL SLIDE PROTECTION SYSTEM (WSP) | OK | |
| 5. | WORKING OF 9 KVA TRANSFORMER | OK | |
| 6. | WORKING OF REGULATED BATTERY CHARGER | OK | |
| 7. | SAFETIES : | | |
| 7.1. | FUSES AND THEIR RATING | OK | |
| 7.2 | CONTROL CIRCUIT | OK | |
| 7.3 | POWER CIRCUIT | OK | |

Senior Section Engineer
Quality control / Electrical
Modern Coach Factory Raebareli





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| | | | |
|-----|--|--|-----------|
| 01. | Switch board cabinet Make : AMIT ENGG. On Board Sr no : AE/USBC-554 HT Panel Sr no : AE/USBC-452 | EDTS 333, Rev` 01'Am-1 | 01 |
| 02. | Pump equipment with PLC controller & pump box Make : KALSI Sr no PA: 7232/6/18 Sr no.1 : 293248 Sr no.2 : 293249 Srno.CPA: 7227/07/18-KALSI | As per spec EDTS 186,Rev-a, Am- 2 | 01 |
| 03. | Emergency light system for EOG type coaches (AEL), Make : CONCORD CONTROL SYSTEM | EDTS 151,Rev -c Am-1 & 2 | 04 |
| 04. | Passenger Alarm Cum Indication Light (PACIL) Make: KAVERI | As per RDSO/PE/SPEC/TL/0091-2016,REV-01, TYPE-I | 02 |
| 05. | Fitment of Switch Plate Assly(Cabin Side) Make : SSK | EDML 086,Rev-03, ITEM-01 | 10 |
| 06. | Fitment of Switch Plate Assly Corridor Side),Make : SSK | EDML 086, Rev 03, ITEM-02 | 10 |
| 07. | Railway carriage Fan 400mm Sweep, 110V DC with crash worthy features. Make: IMT CABLES | IS 6680/92,First Rev, RCF Amdt 4, Col I, Ty XI, RCF Cor I. | 30 |
| 08. | Cabin,Corridor,doorway and Gangway Lights. Make: DR AUTO | As per RDSO/PE/SPEC/TL-0091(REV-1) TYPE B-1 | 26 |
| 09. | Lavatory Light Make: RT VISION | As per RDSO/PE/SPEC/TL/0091-2016,REV-01, TYPE-D & | 04 |
| 10. | Night Light Fitting (LED BASED) Sticker For Berth Number On Night light Fitting For LHBSCN(80-BERTHER)Coaches Make : INTRA ELECT. | CC76289 & CC76443 | 10 |

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FOR ELECTRICAL ITEMS

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| | | | |
|-----|---|--|----------------|
| 11. | Battery fuse box +ve Make : AECO | LW 71001,Alt-F | 01 |
| 12. | Battery fuse box -ve Make : ISG | LW 71002,Alt-F | 01 |
| 13. | Regulated battery charger Make : AUTOMETER LTD Sr no: BCH 061707161 | As per RDSO/pe/spec/ac/0129, Rev.-1 (2009) | 01 |
| 14. | 9KVA transformer Make : VIMAL Sr no : 979 | As per RDSO/PE/SPEC/TL 0158, 2010, Rev`0',Ty I. | 01 |
| 15. | ZS coupling 400A/750V/03Ph/50hz. Make : MAA LAXMI INDUSTRIES | As per spec No EDTS 105,Rev`e' Am-3, TYPE-2 | 01 set |
| 16. | Feeder junction boxes. Make : MAA LAXMI INDUSTRIES | EDTS-328 REV-C | 01 set |
| 17. | Wheel set earthing equipment. Make : DARSHAN INTERPRISES | EDTS101,REV-C,AM-1 | 02 sets |
| 18. | Wheel Slide Protection System (WSP) Make : KNORR Sr no : 0118114982 | M/s : KNORR | 01 set |
| 19. | 110V,120AH,VRLA SMF BATTERY SET WITH 19 MONOBLOCK (6V EACH) PRECHARGED,WIHI MODIFIED TRAY TOSKED-644 Make : AMARA RAJA Lug date : 08/18 | RDSO/pe/spec/ac-0009 rev-1- 2008 amdt-1 | 01 set |
| 20. | Battery box for LHB coaches. Make : ANANYA | CC 91205 | 01 |

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| SSE/EL/QC | SEE(P)/MCF/RBL/ DYCEE/P&P/MCF/RBL |

वरिष्ठ अनुभाग अभियन्ता

गुणवत्ता नियंत्रण
अपरेटिंग/लालगंज/रायबरेली
S.S.E/Elect-QC/M.C.F./LLJ/RBL

वरिष्ठ विद्युत अभियन्ता

रेल कोच फैक्टरी, रायबरेली, लखनऊ
Sr. Electrical Engineer / RCF / RBL / Lucknow

