



Modern Coach Factory Raebareli

आधुनिक रेल डिब्बा कारखाना, रायबरेली

DOC NO.: MCF/RBL/QMF 8002

REV NO: 01

DATE: 17.04.2018

ROLLING STOCK CERTIFICATE

Rolling Stock Certificate No. MCF/RBL/QC/RSC/2019-20/924

RLY	N	R	-	Coach No.	1	9	7	1	2	6	/	C	DATE OF DISPATCH	2	0	-	1	0	-	1	9
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DISPATCH TO	Sr.DME(CHG)/FZR	Type	L	W	S	C	N	1	Shell No.	9	7	4	7	9	FUR.NO.	LSCNG-332
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- Railway Board's Order No. : 2019/M(C)/142/2, Dated-03-06-2019
- Tare Weight of Coach : 41.24 Tones
- Carrying Capacity : (a) Seating : 80 (b) Sleeping : 80 (c) Luggage : NIL
- Special feature: -

S NO	DESCRIPTION	MAKE/SUPPLIER
A.	Epoxy flooring in lavatory	M/S-ACME INDIA NDLS
B.	Anti slip friendly Grab Bar	M/S-ACME INDIA NDLS
C.	Provision of Health Faucet in lavatories	M/S-ACME INDIA NDLS
D.	Washbasin counter Top (Corian of Duport or Montelli)	M/S-ACME INDIA NDLS
E.	GFRE ceiling instead of NFTC	M/S-ACME INDIA NDLS
F.	DGFRP panels instead of LP panels	M/S-ACME INDIA NDLS
G.	Honey Comb partition frame with DGFRP sheet instead of FRP sheet	M/S-ACME INDIA NDLS
H.	Choke of 5/6 mm in DV side replace with 9 mm in both type (KBI & Faiveley) letter no. MC/LHB/Brake, Dated 27.09.2018	M/S-ACME INDIA NDLS
I.	RFID(Radio frequency identification) fitted for traceability of coach	

5. SHELL LEADING DIMENSIONS :

S NO	DESCRIPTION	DIMENSION (MM)
1.	Maximum length over body	23700
2.	Maximum width over body	3240
3.	Maximum height from Rail Level	4039
4.	CBC height/Buffer height from Rail level	1105 +0/-10
		1) 1105 (NPPE) 2) 1105 (PPE)

6. TRACEABILITY OF SHELL ITEMS:

S NO	ITEM	MAKE/SUPPLIER	SERIAL NO
1.	Under frame	PP END M/S-NNFPL	21/34
		NPP END M/S-NNFPL	21/34
	Complete	M/S-NNFPL	21/34
2.	Lav. side wall	M/S-ATHANACY RBL	LAV.1 - LAV.2 -
		M/S-ATHANACY RBL	LAV.3 - LAV.4 -
3.	Side wall	LH SIDE M/S-TI CHENNAI	02/TI
		RH SIDE M/S-TI CHENNAI	02/TI
4.	End wall	PP END M/s-DTL PUNE	--
		NPP END M/s-DTL PUNE	--
5.	Roof	M/S-ECBT	323
6.	Centre Buffer Coupler	M/s-SANROK ENT	PP END 14012 NPP END 13989

7. AIRBRAKE TEST REPORT:

S NO	ITEM	DESCRIPTION	SPEC. VALUE	OBSERVED
1.	Full brake application	➤ Reduce pressure of BP from 5.0 to 3.4 kg/cm ² . ➤ Max. pressure in BC ➤ All Brake are applied	6 - 10 sec. 3.0 ± 0.15 kg/cm ² . OK	06 Sec. 3.0 kg/cm ² OK
2.	Insensitivity	➤ Exhaust BP @ 0.3 kg/cm ² /min.	No brake application	OK
3.	Sensitivity	➤ Exhaust BP @ 0.1 kg/cm ² /Sec, after 06 Sec.	Brake must apply	OK

8. PAINTING DETAILS:

S NO	DESCRIPTION	TYPE OF PAINT	MAKE	APPLICATION BY MCF/ CONTRACTOR(SUPPLY & APPLY)	AVERAGE GLOSS VALUE	DATE OF COMPLETION
1.	Paint	P.U	M/s-VIBGYOR	M/s-VIBGYOR	90/89	03.10.19
2.	Insulation			Satisfactory		

करि ०३४४ अभियंता

SSE/QC/MCF/RBL

मुंबई विभाग

रेडि०का०, रायबरेली (खालगंज)



MCF/RBL



MODERN COACH FACTORY, RAEBARELI

आधुनिक रेल डिब्बा कारखाना, रायबरेली

DOC NO.: MCF/RBL/QMF 8002

REV NO.: 01

DATE: 16.05.2016

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DISPATCH	Sr.DME/CHG/FZR	Type	L	W	S	C	N	1	Shell No.	9	7	4	7	9	FUR.NO	LSCN-G-332
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9. DETAIL OF BOGIES:

ITEMS	NPP Side				PP Side			
Bogie No	191923				191924			
Bogie Type	FIAT				FIAT			
Frame no.	MCF/RBL-LS5-1081				MCF/RBL-LS5-625			
Bolster no.	MCF/RBL-LS5-971				MCF/RBL-LS5-1213			
Axle No	19 R- 3186 RWF		19 R- 2121 RWF		19 R- 2400 RWF		19 S- 3606 RWF	
Wheel Dia	917.493	917.617	917.468	917.556	917.442	917.623	917.391	917.558
Wheel Disc No	TZ 06-19 55674-9QS2	TZ 06-19 56280-9PE6	TZ 01-19 67053-9RM8	TZ 07-17 67044-9RM8	TZ 06-19 06922-8WH6	TZ 06-19 55063-9QJ3	TZ 06-19 53657-9PD3	TZ 06-19 66380-9RS0
R.B. Nos.	08-19-24089	08-19-26900	06-19-12048	08-18-25486	08-19-25297	08-19-25324	08-19-27028	08-19-23567
CT R B Make	TIMKEN		TIMKEN		TIMKEN		TIMKEN	

10. SECONDARY SUSPENSION LOAD DEFLECTION VALUES :-

DESCRIPTION	Bogie NPP side		Bogie PP side	
	Secondary 1	Secondary 2	Secondary 1	Secondary 2
Make & Nos.	TAYAL & CO. Sr.NO.19-08 3050	TAYAL & CO. Sr.NO.19-08 2780	TAYAL & CO. Sr.NO.19-09 3672	TAYAL & CO. Sr.NO.19-09 3713

11. TRACEABILITY OF BOGIE ITEMS :-

S. NO	ITEM	MAKE/SUPPLIER	SERIAL NO.	
			NPP SIDE	PP SIDE
1.	Yaw Damper	KBI	18540,16477	16470,16466
2.	Primary outer Spring	CMFSK	09-19 1036-078(1739,1764,1727,1729)	09-19 1036-075(1752)1036-078(1723,1720,1763)
3.	Primary Inner Spring	CMFSK	03-19 1101-064(369,352,588,313)	03-19 1101-064(10,253,357,371)
4.	Primary Damper	KONI	03-19 (01452,04210,02051,01695)	03-19 (01435,01359,01338,01362)
5.	Secondary Damper	GB	07-19 (01633,01430)	07-19 (01629,01634)
6.	Lateral Damper	KONI	04-19 01185	04-19 01414
7.	Brake Cylinder	KBI	B(6815,5888,5773,6861)K-29	B(6862,5629,5833,6858)K-29
8.	Brake Caliper	KBI	B(4045,4119,4033,4037)K-29	B(4040,4035,4032,4038)K-29
9.	Brake Disc	KBI	24200055 0062-37/19,24200055 0061-37/19 24198275 0080-34/19,24198275 0080-34/19	24200056-0071-38/19,24200057 0031-38/19 24200056 0010-39/19,24200061 0061-38/19
10.	Ball Joint Control Arm	GMT		
11.	Lateral Bump Stop	GMT		
12.	Traction Centre make	SARITA		
13.	Traction lever make	JL		
14.	Ball joint traction lever	GMT		
15.	Ball joint traction centre	GMT		
16.	Leveling Valve	KNORR	16-19-A-10209,16-19-A-10221	16-19-A-10240,16-19-A-10203
17.	Check Valve	KNORR	02-19 16584	02-19 18849
18.	Anti roll bar Make	EMSON		
19.	Roll Link make	SARITA/GMT,		
20.	Fork make	EMSON		
21.	Control Arm Upper	RVE	290719-2,270719-1,290719-1,270719-3	290719-2,290719-1,290719-2,300719-1
22.	Control Arm Lower	RVE	290719-1,270719-1,300719-2,280719-2	280719-2,270719-1,270719-2,310719-2
23.	Phonic Wheel	KNORR	K-06-19	K-07-19

Signature of SSE/Bogie/QC



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DISPATCH TO	Sr.DME(CHG)/FZR	Type	L	W	S	C	N	1	Shell No.	9	7	4	7	9	FUR.NO.	LSCNG-332
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12. TRACEABILITY OF FURNISHING ITEMS:

S NO	ITEM	MAKE/SUPPLIER	SERIAL NO
1.	Air Brake Module	M/S- FAIVELY TRANSPORT TECH.INDIA LTD BADDI(HP)	F19007B
2.	Distribution valve	M/S- FAIVELY TRANSPORT TECH.INDIA LTD BADDI(HP)	19065507B
3.	Pull box	M/S- KBI, FARIDABAD	
4.	FIBA	M/S- KBI, FARIDABAD	PPE-7644/29 NPP-7561/29
5.	Foot Step	M/s- SUPER SPARK PVT. LTD. FARIDABAD	
6.	Decoupling arrangement	M/S-ELASTOMER LINING WORKS, MUMBAI	
7.	Floor board	M/s-TWPL MUMBAI	
8.	PVC	M/S- HINDUSTAN FIBRE GLASS WORKS,VADODARA	
9.	Lavatory Inlay	M/S-SEEMA BHOPAL	
10.	UIC Vestibule (PPE)	M/S-SUNCREST IND.KOLKATA	
11.	UIC Vestibule (NPPE)	M/S-SUNCREST IND.KOLKATA	
12.	Gangway bridge mounting (PPE)	M/S- HARE KRISHNA COACH PRODUCT KXH	
13.	Gangway bridge mounting (NPPE)	M/S- HARE KRISHNA COACH PRODUCT KXH	
14.	Body Side Window	M/S- HINDUSTAN FIBRE GLASS WORKS,VADODARA	
15.	Emergency Window	M/S- HINDUSTAN FIBRE GLASS WORKS,VADODARA	
16.	Hopper Window	M/S- HINDUSTAN FIBRE GLASS WORKS,VADODARA	
17.	Side panel	M/S-HINDUSTAN FIBRE GLASS WORKS,	
18.	Roof ceiling	M/S-HINDUSTAN FIBRE GLASS WORKS,	
19.	Door way ceiling	M/S- HINDUSTAN FIBRE GLASS WORKS,	
20.	Partition frame	M/S- HINDUSTAN FIBRE GLASS WORKS,	
21.	Partition pillar	M/S- HINDUSTAN FIBRE GLASS WORKS,	
22.	Body Side Doors 1,2,3	M/s- JVR INDS, LUDHIYANA	
23.	Body Side Doors 4	M/S- SUKATA TRACTOR PARTS PVT.LTD. CDG	
24.	Vestibule Door(PPE)	M/S- HANSPAL TRADERS, KXH	
25.	Vestibule Door(NPPE)	M/S- HANSPAL TRADERS, KXH	
26.	Bio Tank (Pressurized flashing)	M/S- JSL LIFE STYLE LTD. ROHTAK	
27.	Auxiliary Water Tank	M/s- AMIT ENG. MOHALI	
28.	Under Slung Water Tank(2X685L)	M/s- AMIT ENG. MOHALI	
29.	Under Slung Water Tank (1X685L)	M/s- AMIT ENG. MOHALI	
30.	Health Faucet	M/s- KAPCO VALVES JALANDHAR	
31.	Lotah Filler Tap	M/s- KAPCO VALVES JALANDHAR	
32.	Controlled Discharge Tap	M/s- AGMECO PVT LTD U.K	
33.	Lavatory Doors	M/S- HINDUSTAN FIBRE GLASS WORKS,VADODARA	
34.	Seat & Berth	M/S- HINDUSTAN FIBRE GLASS WORKS,VADODARA	
35.	Snack Table	N/A	
36.	RFID	M/s-TECH SOLUTION GURGAON	Sr.106138,106143

SSS/OC/MCF/RBL

रेलवे, रायबरेली (लालमंज)





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RLY

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Coach No.

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DATE OF DISPATCH

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DISPATCH TO

Sr.DME(CHG)/FZR

Type

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W

S

C

N

1

Shell No.

9

7

4

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9

FUR.NO.

LSCNG-332

13. MODIFICATION (IF ANY)

:

Nil

13. MODIFICATION (IF ANY) : NIL

14. DEVIATION (IF ANY) : NIL

15. ITEM FITTED ON THE COACH ON TRIAL : NIL

S NO	ITEM PARTICULARS	PURPOSE	REPORT Frequency	REFERENCE & PERIOD OF TRIAL

16. WARRANTY:

S NO	COMPONENTS	WARRANTY
1	Brake Pad, wheels, flushing valves, push gravity cocks, moldings, window glasses, mirrors, clutch wire etc. (items which are consumable in nature)	NIL
2	Other coach furnishing sub assemblies(bought out items)	24 months from the date of dispatch of coach OR 30 months from the date of supply of material whichever is earlier.

NOTE:

- This warranty covers free supply of parts which wear out and fails within warranty period of normal service.
- This doesn't covers faults arising out of accident, non standard maintenance practices, abnormal use or mishandling, vandal activity, arson & deficient/pilferage etc.
- This doesn't cover any consequential liabilities or damages/loss incurred by anybody; furthermore, it shall in no case extend to repayment, return of the coach or replacement of complete coach.
- Whether a defective part is to be replaced or repaired shall be at the discretion of MCF/RBL.
- For any complain/ suggestion please Mail at qualityrcfbl@gmail.com
- Painting on supply & apply contract :- supply of material and application shall be warranted for a period of three years from date of Application for any manufacturing /Application as per clause -4,para- V of RDSO specification no .M&C/PCN/100/2013-Given below -

S.No	Time period	Gloss Retention (initial gloss >85 unit at 60°)	Colour Retention rating on 0-10 scale (initial rating of painted panels/coach or ISC/RAL shade card shall be taken as 10)	Adherence of paints (with each other and with substrate)Cross-cut tape adhesion test as per ASTM D:3359/97(or latest)
1	After 1 year	80% of initial gloss	7	5B
2	After 2 year	70% of initial gloss	6	5B
3	After 3 year	60% of initial gloss	5	4B

If any imperfection is noticed or any defect arises during the warranty -period due to improper material used or due to bad workmanship, the contractor shall be bounded to set right the defect/ imperfection on free of cost basis at the base depot of the coach.

SSE/QC/MCF/RBL	SME/QC/MCF/RBL	Dy.CQM/MCF/RBL

वरिष्ठ उपायुक्त गुणवत्ता विभाग
रेडि०का०, रायबरेली (लालगंज)

सहायक यंत्रिक अभियन्ता/गुणवत्ता-1
Assistant Mechanical Engineer / Quality-1
आधुनिक रेल डिब्बा कारखाना, रायबरेली
Modern Coach Factory, Raebareli

जोगिन्दर सिंह
उप मुख्य गुणवत्ता प्रबन्धक
Dy. Chief Quality Manager
आधुनिक रेल डिब्बा कारखाना, रायबरेली
Modern Coach Factory, Raebareli



MCF/RBL



Modern Coach Factory Raebareli
आधुनिक रेल डिब्बा कारखाना, रायबरेली

DOC NO.: MCF/RBL/QEF/8001

REV NO: 00

DATE: 18.01.2017

SCN-G-332

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FOR ELECTRICAL ITEMS

ROLLING STOCK CERTIFICATE OF LHB/EOG NONAC SCN COACHES
ELECTRICAL TEST CERTIFICATE FOR LHB/EOG NON AC COACHES

TYPE COACH	LWSCN	SHELL/COACH NO	197126/C
RAILWAY	NR	DATE OF DESPATCH	
Sr no	Description of test	Remarks	
1.	PUMP EQUIPMENTS	OK	
2.	LIGHTS, NL, LAP CHARGING SOCKETS	OK	
3.	RAILWAY CARRIAGE FAN	OK	
4.	WHEEL SLIDE PROTECTION SYSTEM (WSP)	OK	
5.	WORKING OF 9 KVA TRANSFORMER	OK	
6.	WORKING OF REGULATED BATTERY CHARGER	OK	
7.	SAFETIES :		
7.1.	FUSES AND THEIR RATING	OK	
7.2.	CONTROL CIRCUIT	OK	
7.3.	POWER CIRCUIT	OK	

Senior Section Engineer
Quality control / Electrical
Modern Coach Factory Raebareli



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FOR ELECTRICAL ITEMS

ROLLING STOCK CERTIFICATE OF LHB/EOG NONAC SCN COACHES

01.	Switch board cabinet Make : SSK On Board Sr no : 2019/09/394 HT Panel Sr no : 2019/09/401	EDTS 333, Rev` 01`Am-1	01
02.	Pump equipment with PLC controller & pump box Make : DR AUTO Sr no PA: 2019/09/0125 Sr no.1 : 19040117 Sr no.2 : 19090131 Srno.CPA: NIL-DR AUTO	As per spec EDTS 186,Rev-a, Am- 2	01
03.	Emergency light system for EOG type coaches (AEL), Make : VGS	EDTS 151,Rev -c Am-1 & 2	04
04.	Passenger Alarm Cum Indication Light (PACIL) Make: KAVERI	As per RDSO/PE/SPEC/TL/0091-2016,REV-01, TYPE-I	02
05.	Fitment of Switch Plate Assly(Cabin Side) Make : SSK/SALZER	EDML 086,Rev-03, ITEM-01	20
06.	Fitment of Switch Plate Assly Corridor Side),Make : RECORD/SALZER	EDML 086, Rev 03, ITEM-02	20
07.	Railway carriage Fan 400mm Sweep, 110V DC with crash worthy features. Make: CG POWER	IS 6680/92,First Rev, RCF Amdt 4, Col I, Ty XI, RCF Cor I.	30
08.	Cabin,Corridor,doorway and Gangway Lights. Make: RT VISION	As per RDSO/PE/SPEC/TL-0091(REV-1) TYPE B-1	26
09.	Lavatory Light Make: RT VISION	As per RDSO/PE/SPEC/TL/0091-2016,REV-01, TYPE-D &	04
10.	Night Light Fitting (LED BASED) Sticker For Berth Number On Night light Fitting For LHBSCN(80-BERTHER)Coaches Make : DR AUTO	CC76289 & CC76443	09

Senior Section Engineer
Quality control / Electrical
Modern Coach Factory Raebareli



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FOR ELECTRICAL ITEMS

ROLLING STOCK CERTIFICATE OF LHB/EOG NONAC SCN COACHES

11.	Battery fuse box +ve Make : RADIANT	LW 71001,Alt-F	01
12.	Battery fuse box -ve Make : RADIANT	LW 71002,Alt-F	01
13.	Regulated battery charger Make : WAVES Sr no : W4K5H 19523	As per RDSO/pe/spec/ac/0129, Rev.-1 (2009)	01
14.	9KVA transformer Make : VIMAL Sr no : VTC 3089 LHB-1995	As per RDSO/PE/SPEC/TL 0158, 2010, Rev`0',Ty I.	01
15.	ZS coupling 400A/750V/03Ph/50hz. Make : PRIME ELECT.	As per spec No EDTS 105,Rev`e' Am-3, TYPE-2	01 set
16.	Feeder junction boxes. Make : INDORAIL	EDTS-328 REV-C	01 set
17.	Wheel set earthing equipment. Make : DARSHAN ENTERPRISES	EDTS101,REV-C,AM-1	02 sets
18.	Wheel Slide Protection System (WSP) Make : FAIVELEY Sr no : 0064	M/s : FAIVELEY	01 set
19.	110V,120AH,VRLA SMF BATTERY SET WITH 19 MONOBLOCK (6V EACH) PRECHARGED,WIH MODIFIED TRAY TOSKED-644 Make : AMARA RAJA Lug date : 08/19	RDSO/pe/spec/ac-0009 rev-1- 2008 amdt-1	01 set
20.	Battery box for LHB coaches. Make : TECHNO	CC 91205	01

SSE/EL/QC वरिष्ठ अनुभाग अभियन्ता गुणवत्ता नियंत्रण आपरेटिंग/लालगंज/रायबरेली S.S.E./Elect-QC/M.C.F./LJ/RBL	AWM(ELECT.)/MCF/RBL SEE(P)/MCF/RBL वरिष्ठ विद्युत अभियन्ता रेल कोच फैक्टरी, रायबरेली, लखनऊ Sr. Electrical Engineer / RCF / RBL / Lucknow