



Modern Coach Factory Raebareli

आधुनिक रेल डिब्बा कारखाना, रायबरेली

DOC NO.: MCF/RBL/QMF 8002/PC

REV NO: 01

DATE: 17.04.2018

ROLLING STOCK CERTIFICATE

Rolling Stock Certificate No.: MCF/RBL/QC/RSC/ 18-19/898

RLY	N	R	-	Coach No.	1	8	2	7	1	5	/	C	DATE OF DISPATCH	1	4	-	1	2	-	1	8
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DISPATCH TO	Sr. DME/CHG/DLI	Type	L	W	L	R	R	M	Shell No.	8	8	0	5	4	-	2	0	1	8	-	1	9
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1. Railway Board's Order No. : 2017/M(C)/142/2 Dated. - 14-12-2018
2. Tare Weight of Coach : 53.2 Tonnes
3. Carrying Capacity : (a) Seating: NIL (b) Sleeping: NIL (c) Luggage: 3.9 tones

4. SHELL LEADING DIMENSIONS:

S NO	DESCRIPTION	DIMENSION (MM)
1.	Maximum length over body	23700
2.	Maximum width over body	3240
3.	Maximum height from Rail Level	4039
4.	CBC height/Buffer height from Rail level 1105 +0/-10	1) 1105 (NPPE) 2) 1101 (PPE)

5. TRACEABILITY OF SHELL ITEMS:

S NO	ITEM	MAKE/SUPPLIER	SERIAL NO
1.	Under frame	PP END M/S- CHENNAI RADHA	01
		NPP END M/S- CHENNAI RADHA	01
	Complete	M/S- CHENNAI RADHA	01
2.	Lav. side wall	M/S- COMPETENT ENGG.	LAV.1 --- LAV.2 ---
		M/S- COMPETENT ENGG.	LAV.3 --- LAV.4 ---
3.	Side wall	LH SIDE MCF/RBL	50/01
		RH SIDE MCF/RBL	50/02
4.	End wall	PP END M/s- AMIT ENGG. MOHALI	---
		NPP END M/s- OMAX. MOHALI	---
5.	Roof	M/s- INDIRA	23
6.	Centre Buffer Coupler	M/S- SANROK ENT.	PP END 1296 NPP END 1299
7.	Buffers	M/S- RANEKA INDS.LTD. DHAR	N.A NPP END 88054

6. AIR BRAKE TEST REPORT:

S NO	ITEM	DESCRIPTION	SPEC. VALUE	OBSERVED VALUE
1.	Full brake application	Reduce pressure of BP from 5.0 to 3.4 kg/cm ² . Max. pressure in BC All Brake are applied	6 - 10 sec. 3.0 ±0.15 kg/cm ² . OK	07 sec. 3.0 kg/cm ² OK
2.	Insensitivity	Exhaust BP @ 0.3 kg/cm ² /min.	No brake application	OK
3.	Sensitivity	Exhaust BP@ 0.1kg/cm ² /Sec, after 06 Sec.	Brake must apply	OK
4.	Handbrake(Parking brake)for generator car	1.Apply hand brake 2.Release hand brake	1.Hand Bk. indicator should be red 2.Hand Bk. indicator should be green	OK OK

7. FIRE TESTING:

S NO	ITEM	DESCRIPTION	SPEC. VALUE	OBSERVED VALUE
1	generator car	Smoke detection	1.controller should display smoke in zone 1,2 2.strobe light & hooter should activate	OK
		Heat detection	1.controller should display smoke/heat in zone 1,2 2 strobe light & hooter should activate	OK

8. PAINTING DETAILS:

S NO	DESCRIPTION	TYPE OF PAINT	MAKE	APPLICATION BY MCF/ CONTRACTOR(SUPPLY & APPLY)	AVERAGE GLOSS VALUE
1.	Paint	P.U	M/S-NEROLAC	SUPPLY & APPLY	88/76
2.	Insulation			Satisfactory	

Herma
SSE/QC/MCF/RBL

गुणवत्ता विभाग
रेडिओका, रायबरेली (लातगंज)



MODERN COACH FACTORY, RAEBARELI

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RLY	N	R	-	Type	L	W	L	R	R	M	Shell No.	8	8	0	5	4	-	-

8. DETAIL OF BOGIES :

ITEMS	NPP Side				PP Side			
Bogie No	180988				180987			
Bogie Type	FIAT				FIAT			
Frame no.	SCI/FM-2024				MCF/RBL-737			
Bolster no.	SFPL-382				SFPL-370			
Axle No	17 B - 9810 RWF		18 E - 5507 RWF		18 E - 8063 RWF		18 E - 7832 RWF	
Wheel Dia	917.443	917.556	917.492	917.607	917.458	917.544	917.511	917.658
Wheel Disc No	TZ07-18 33148-8QM2	TZ06-18 28587-8QN9	TZ06-18 28616-8QM8	TZ07-18 31541-8QN2	TZ07-18 31538-8QN4	TZ07-18 35664-8RH4	TZ07-18 31540-8QN2	TZ07-18 33147-8QM2
R.B. Nos.	06-18 12102	06-18 11505	06-18 11786	07-18 13753	06-18 10776	06-18 12395	06-18 11601	06-18 11285
CT R B Make	TIMKEN		TIMKEN		TIMKEN		TIMKEN	

9. SECONDARY SUSPENSION LOAD DEFLECTION VALUES

DESCRIPTION	Bogie NPP side				Bogie PP side			
	Secondary 1		Secondary 2		Secondary 1		Secondary 2	
	Outer	Inner	Outer	Inner	Outer	Inner	Outer	Inner
Make & Nos.	CMRSK08-18- F16-S34-16Y-338	CMGBD03-18- 837-22-136	CMRSK08-18- F16-S34-16Y-362	CMGBD03-18-837- 22-80	CMAFJ05-18- 7146-30	RSK07-16-F15- N99-15Y-01	CMAFJ05-18-7146- 101	RSK07-16-F15-N99- 15Y-502
Compressed Ht. at Tested Load	515	471	515	471	511	465	512	465
Alignment deviation (mm)	2	9	2	9	11	32	11	32

10. TRACEABILITY OF BOGIE ITEMS:

S. NO	ITEM	MAKE/ SUPPLIER	SERIAL NO.	
			NPP SIDE	PP SIDE
1.	Yaw Damper	GEREP	1691,1849	1674,1696
2.	Primary outer Spring	CMGBD	02-18 142-21(62,254,243,59)	02-18 142-21(189,174,172,205)
3.	Primary Inner Spring	YR	17-12 (3.15-1096,4.25-1098,3.46-1097,1.81-1089)	17-12 (3.27-1127,1.88-1086,2.73-1099,1.74-1100)
4.	Primary Damper	KNORR	05-18 (19520,19577,19571,19522)	05-18 (19542,19553,19516,19568)
5.	Secondary Damper	KNORR	05-18 4693,06-18 5208	05-18(4694),06-18(5003)
6.	Lateral Damper	KNORR	05-18 3261	05-18 3260
7.	Brake Cylinder	FAV	F18(012,031,037,112)	F18-(114,025,038,060)
8.	Brake Caliper	FAV	G18(044,042,034,036) - B	G18(035,033,041,043) - B
9.	Brake Disc	KBI	24158716 0033-37/18,24158715 0036-37/18 24158718 0032-37/18,24158717 0046-37/18	24158717 0040-37/18,24158718 0031-37,18 24158718 0035-37/18,24158717 0045-37/18
10.	Ball Joint Control Arm	AR		
11.	Lateral Bump Stop	PRAG		
12.	Traction Centre make	SARITA		
13.	Traction lever make	SARITA		
14.	Ball joint traction lever	S-BLOCK		
15.	Ball joint traction centre	AR		
16.	Secondary Rubber Pad	DUREL		
17.	Rubber Spring	AR		
18.	Anti roll bar make	SARITA		
19.	Roll Link make	SARITA/AR		
20.	Fork make	EMSON		
21.	Control Arm Upper	RVE	100918-1,120918-1,090918-3,110918-1	120918-1,110918-1, 110918-1, 110918-1,
22.	Control Arm Lower	RVE	150918-1,160918-1,070918-2,RVE	040918-1,040918-1,040918-4,040918-1

Signature of SSE/Bogie/QC



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12. TRACEABILITY OF FURNISHING ITEMS:

S NO	ITEM	MAKE/SUPPLIER	SERIAL NO
1.	Air Brake Module	M/S- FAIVELY TRANSPORT TECH.INDIA LTD BADDI(HP)	G 18006 B
2.	Distribution Valve	M/S- FAIVELY TRANSPORT TECH.INDIA LTD BADDI(HP)	18075645 B
3.	Hand Brake Equipment	M/S- PALSTO POWER P.B.	
4.	Foot Step	M/S- SUPER SPARK PVT.LTD. FARIDABAD	
5.	Floor Board	M/S- TWPL, MUMBAI	
6.	PVC	M/S- RESPONSIV POLYFILM, NDLS	
7.	UIC Vestibule (NPPE)	M/S-SUNCREST IND.KOLKATA	
8.	Gangway Bridge Mounting (NPPE)	M/S- MAHAVEER MATEL WORKS, KAPURTHALA	
9.	AL. Chequer Plate/Sheet	M/S- HANSPAL COACH PRODUCTS, KXH	
10.	Automatic Fire Detection & Suppression System	M/S- SANROK, FARIDABAD	
11.	Body Side Window	M/S- BIRKAN ENGG.PVT.LTD.GAZIABAD	
12.	Lavatory/Hopper Window	M/S- BIRKAN ENGG.PVT.LTD.GAZIABAD	
13.	Roof Ceiling	M/S-GANDHI SAFE & ALLIED, JALANDHAR (GUARD ROOM) , (CREW ROM)	
14.	Generator Room Ceiling	M/S- RAIL TECH PVT.LTD. KXH	
15.	RMPU	M/s- INTECH, DEHRADUN	
16.	AC Trough	M/s- GEE PEE, GURGAON	
17.	Luggage Sliding Door	M/s- GURU NANAK IND. PVT.LTD. PB	
18.	Hatch Door	M/s- RAIL TECH PVT.LTD. KXH	
19.	Body Side Doors	M/S- JVR INDUSTRIES ,LDH	
20.	Vestibule Door(NPPE)	M/S- JBM INDUSTRIES, FARIDABAD	
21.	Crew/Gen. Room Door	M/S- JBM INDUSTRIES, FARIDABAD	
22.	Crew/Guard Room Door	M/S- KALSI , LDH	
23.	Bio Tank (01 No Lav.)	M/S- AMIT ENGG. MOHALI	
24.	Auxiliary Water Tank(1x30l)	M/S- AMIT ENGG. MOHALI	
25.	Under Slung Water Tank (1x450 L)	M/S- AMIT ENGG. BADDI	
26.	Fuel Tank (2x1500 L)	M/S- SHIVALIC FASTNERS PVT.LTD. MOHALI	
27.	Flexible Faucet	M/S- HINDUSTAN FIBRE LTD. VADODARA	
28.	Lotah Filler Tap	M/S- HINDUSTAN FIBRE LTD VADODARA	
29.	Bib Cock	M/S- AGMECO INDIA LTD.	
30.	Composite Modular Toilet	M/S- HINDUSTAN FIBRE LTD VADODARA	
31.	Lavatory Doors	M/S- KALSI, LDH	
32.	Seat & Berth	M/S- UKATA TRACTOR, PANCHKULA	
33.	Luggage Rack	M/s- RAIL TECH, KXH	
34.	Folding Table	M/S- TECHNO IND. ALD	

Heema
SSE/QC/MCF/RBL

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रेडिओका, रायबरेली (बल्लारज)



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DISPATCH TO	Sr. DME/CHG/DLI	Type	L	W	L	R	R	M	Shell No.	8	8	0	5	4	-	2	0	1	8	-	1	9

13. MODIFICATION (IF ANY) : NIL

14. DEVIATION (IF ANY) : NIL

15. ITEM FITTED ON THE COACH ON TRIAL : NIL

S NO	ITEM PARTICULARS	PURPOSE	REPORT Frequency	REFERENCE & PERIOD OF TRIAL

16. WARRANTY:

S NO	COMPONENTS	WARRANTY
1	Brake Pad, wheels, flushing valves, push gravity cocks, moldings, window glasses, mirrors, clutch wire etc. (items which are consumable in nature)	NIL
2	Other coach furnishing sub assemblies(bought out items)	24 months from the date of dispatch of coach OR 30 months from the date of supply of material whichever is earlier.

NOTE:

- This warranty covers free supply of parts which wear out and fails within warranty period of normal service.
- This doesn't covers faults arising out of accident, non standard maintenance practices, abnormal use or mishandling, vandal activity, arson & deficient/pilferage etc.
- This doesn't cover any consequential liabilities or damages/loss incurred by anybody; furthermore, it shall in no case extend to repayment, return of the coach or replacement of complete coach.
- Whether a defective part is to be replaced or repaired shall be at the discretion of MCF/RBL.
- For any complain/ suggestion please Mail at qualityrcfbl@gmail.com
- Painting on supply & apply contract :- supply of material and application shall be warranted for a period of three years from date of Application for any manufacturing /Application as per clause -4,para- V of RDSO specification no .M&C/PCN/100/2013-Given below -

S.No	Time period	Gloss Retention (initial gloss >85 unit at 60°)	Colour Retention rating on 0-10 scale (initial rating of painted panels/coach or ISC/RAL shade card shall be taken as 10)	Adherence of paints (with each other and with substrate)Cross-cut tape adhesion test as per ASTM D:3359/97(or latest)
1	After 1 year	80% of initial gloss	7	5B
2	After 2 year	70% of initial gloss	6	5B
3	After 3 year	60% of initial gloss	5	4B

If any imperfection is noticed or any defect arises during the warranty -period due to improper material used or due to bad workmanship, the contractor shall be bounded to set right the defect/ imperfection on free of cost basis at the base depot of the coach.

SSE/QC/MCF/RBL गुणवत्ता विभाग रेडिंक 0, रायबरेली (लाहगंज)	AME/QC/MCF/RBL Assistant Mechanical Engineer / Quality-II आधुनिक रेल डिब्बा कारखाना, रायबरेली Modern Coach Factory, Raebareli	Dy. COM/MCF/RBL जो गिंदर सिंह उप मुख्य गुणवत्ता प्रबन्धक Dy. Chief Quality Manager आधुनिक रेल डिब्बा कारखाना, रायबरेली Modern Coach Factory, Raebareli



Modern Coach Factory Raebareli
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FOR ELECTRICAL ITEMS

ROLLING STOCK CERTIFICATE OF LHB POWER CAR
ELECTRICAL TEST CERTIFICATE FOR LHB POWER CAR

Sr no	Description of test	Remarks
6.0	HUMIDITY CONTROL	OK
7.0	PUMP EQUIPMENTS	OK
8.0	WORKING OF EXHAUST FAN OVER	OK
10.0	LIGHT	OK
11.0	PUBLIC ADDRESSING SYSTEM (PAS)	OK
12.0	WHEEL SLIDE PROTECTION SYSTEM (WSP)	OK
13.0	WORKING OF 60KVA TRANSFORMERS	OK
15.0	WORKING OF EMERGENCY BATTERY CHARGERS	OK
16.0	SAFETIES :	
16.1	THERMOSTAT :	OK
16.2	ROTARY 07 SET POINTS (NORMAL CONDITION)	OK
16.3	HYGROSTAT	OK
16.4	CONTROL CIRCUIT	OK
16.5	POWER CIRCUIT	OK
16.6	ALTERNATER EARTH LEAKAGE RELAY	OK
16.7	FEEDER EARTH LEAKAGE RELAY	OK
16.8	UNDER VOLTAGE RELAY	OK
16.9	OVER VOLTAGE RELAY	OK
16.10	BUS COUPLAR	OK
16.11	FEEDER CONTACTOR	OK
16.12	SMOKE TEST	OK
17.0	REFRIGERANT USED R 407C	OK

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Sr no	Description	Drg/Spec no.	Quantity per Coach
01.	Roof mounted AC package unit for LHB AC coaches Make : INTEG Sr no of RMPU (PP side): 18F 1049T2 Sr no of Microprocessor: 18.06.1651-SIDWAL	RDSO/pe/spes/ac/0061/rev-1/2005	02
02.	Power and Control Panel for LHB Power car, Make: ISG Sr no : PCP-MCF-18-11-0042	EDTS-103 ,REV-c	01
04.	Switch board cabinet Make : SSK Sr no : 2018/09/055	EDTS 104, REV-a	01
05.	Pump equipment with PLC controller & pump box Make: DR AUTO Sr no PA- 2018/10/39 Sr no.1- 18090413 Sr no.2- 18090425 Sr no.CPA- 2018/10/050	EDTS 186,Rev-a, Am- 2	01
06.	Lavatory light fitting assly Make : RT VISION	LW 76001,Alt nil	01
07.	Passenger alarm coach indication light Make : DR AUTO	LW 76005,Alt-e	02
08.	Razor socket for WC 110/240V Make : SSK	EDML 047 ,Rev nil	01
09.	Terminal strip Make : WAGO	EDML 034,Rev-a	01
10.	Terminal connector Make : WAGO	EDML 037,Rev`a`	01
11.	Single switch 06A/250V/AC ONE WAY ,complete with steel plate & cover frame Make: SSK	EDML 047,Rev- C, Item 1.	02
12.	PA system for LHB coaches Make : AHUJA	EDTS 173,TYPE -II	01 set
13.	70AH/110V,54 Cells,02V each ,maintenance free pure lead acid tin monoblock ,battery set with 09 modules 12V each. , factory pre charged. Make : HBL Lug date : 11/2018	EDTS 129,Rev nil	01 set

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ROLLING STOCK CERTIFICATE OF LHB/POWER CAR

Sr no	Description	Drg/Spec no.	Quantity per Coach
14.	SET OF BATTERY FOR DA (A & B) (A)Make: CELTEK Lug date: 08/18 (B) Make: CELTEK Lug date: 07/18		02 sets
15.	Battery box for LHB coaches. MAKE- ANKUR ENGG.	1 10113.0.76.700.005 w/o item 5,22 ,23 ,26 & 27.ALT C	01
16.	Battery fuse box +ve Make : INTEG	LW 71001,Alt-F	01
17.	Battery fuse box -ve Make : NEC	LW 71002,Alt-F	01
18.	60KVA TFR Make- VIMAL Sr no:1. VTC-3089-LHB-6843 Make- VIMAL Sr no:2. VTC-3089-LHB-6875 Make- VIMAL Sr no:3. VTC-3089-LHB-6819	EDTS 076, Rev-0. 1.for panel 2.for Rad. Motor A 3.for Rad. Motor B	03
19.	Capacitor Bank Make: S.INTERNATIONAL SL.no 335-02/18	EDML-130 Rev-1,Corr-1	01
20.	Emergency Battery Charger Make- BHASIN Sr no:1. 10181628 Make- BHASIN Sr no:2. 10181645	EDTS-163 REV-C, corg-2&3	02
21.	Wheel set earthing equipment. Make: DARSHAN INTERPRISES.	EDTS101,REV-C,AM-1	02
22.	Wheel Slide Protection System (WSP) Make- FAIVELEY Sr no : 28/18/1226	MDTS 077 REV-2	01 set
23.	500KVA/750V/03Ph DIESEL ALTERNATOR set, complete with Power & Control panel.	EDTS 102, Rev`c`	02
23.a1	Sr no of Alternator "A" Make- NIDEC Sr No- LED3L 918J 4303	EDTS 102, Rev`c`	01
23.a2	Sr no of Diesel Engine "A" Make- KIRLOSKAR Sr no- DUO.9019/1820060	EDTS 102, Rev`c`	01

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
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ROLLING STOCK CERTIFICATE OF LHB/POWER CAR

Sr no	Description	Drg/Spec no.	Quantity per Coach
23.b 1	Sr no of Alternator "B" Make- NIDEC Sr No- LED3L 918I 2857	EDTS 102, Rev`c'	01
23.b 2	Sr no of Diesel Engine "B" Make- KIRLOSKAR Sr no : DUO.9019/1820055	EDTS 102,	01
24.	Control Panel for ventilator Fan motor for Diesel Engine "A" Make- INDORAIL Sr no- 2018080304	EDTS 110,REV-NIL	01
25.	Ventilator Fan Motor for Diesel Engine "A" 1.Make: ABB Sl no: 1595846 2.Make: ABB Sl no: 1595804	EDTS 110,Rev nil	01
26.	Radiator Fan Motor for Diesel Engine -"A" Make: ABB SL no: 3G1J18290001607988	EDTS 104, Rev`a'	01
27.	Control Panel for Radiator Fan motor for Diesel Engine "A" Make- ABROL Sr no- 2018-07-93	EDTS-104,REV-A	01
28.	Ventilator Fan Motor for Diesel Engine "B" 1.Make: ABB Sl no: 1594398 2.Sl no 1595828	EDTS 110,Rev nil	01
29.	Control Panel for ventilator Fan motor for Diesel Engine "B" Make- INDORAIL Sr no- 2018080287	EDTS 110,REV-NIL	01


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Sr no	Description	Drg/Spec no.	Quantity per Coach
30.	Radiator Fan Motor for Diesel Engine -"B" Make: ABB Sr no- 3G1J18210001588086	EDTS 104, Rev`a'	01
31.	Control Panel for Radiator Fan motor for Diesel Engine "B" Make- ABROL Sr no- 2018-07-122	EDTS-104,REV-A	01
32..	Starter Battery Charging Control Panel -A & B Make : INDORAIL Sr no: 2018050060	EDTS 116,Rev nil	01
33.	Feeder Junction box. Make: AECO	EDML 020, Rev`a'.	01 set
34.	Single Inlet Radial Blower, 415V/03Ph/185W/ 1045Cub mtr/hr discharge from S1 & S2 & Lavatory. Make- INTEG	EDTS-331, TYPE-2	01
35.	Lights Make : DR AUTO	RDSO/PE/SPEC/TL/0091-2016, REV-01, TYPE-N & LW 76099	20
36.	Smoke Detector Unit. Make: AG RAIL Sr no: 500847	EDTS 087,Rev`a',Type II	01
37.	Provision of Tail light switch2P/16A/ SG16, mounted in ABC plastic enclosure with round padlock, 90DEG, ON/OFF. Make: SSK	As per Cat no. SG 16	02
38.	ZS coupling 400A , 750V ,03Ph,50Hz. Make 1.(NPP): S.INTERNATIONAL 2.(PP): S.INTERNATIONAL	EDTS 105, Rev`c'.	01 set
39.	Connector for External supply socket. Make: MV	EDML 013, Rev nil.	02

SSE/EL/QC	SEE(P)/MCF/RBL/ DYCEE/P&P/MCF/RBL

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मुख्यत्वा नियंत्रण
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