



Modern Coach Factory Raebareli

आधुनिक रेल डिब्बा कारखाना, रायबरेली

DOC NO.: MCF/RBL/QMF 8002

REV NO: 00

DATE: 16.05.2016

ROLLING STOCK CERTIFICATE

Rolling Stock Certificate No.: MCF/RBL/QC/RSC/2017-18/455

Coach No.		1	7	0	9	1	/	C	-	DATE OF DISPATCH					0	4	-	0	1	-	1	8			
RLY	N	C	R	-	Type	L	W	A	C	C	W	Shell No.	7	2	0	2	6	-	2	0	1	7	-	1	8

- Railway Board's Order No. : 2017/M(C)/142/2 Dated- 21.08.17
- Tare Weight of Coach : 44.5 Tonnes
- Carrying Capacity : (a) Seating: 52 (b) Sleeping: 52 (c) Luggage: NIL

4. SHELL LEADING DIMENSIONS:

S NO	DESCRIPTION	DIMENSION (MM)
1.	Maximum length over body	23700
2.	Maximum width over body	3240
3.	Maximum height from Rail Level	4039
4.	CBC height/Buffer height from Rail level 1105 +0/-10	1)1105 (NPPE) 2)1095 (PPE)

5. TRACEABILITY OF SHELL ITEMS:

S NO	ITEM	MAKE/SUPPLIER	SERIAL NO
1.	Under frame	M/S Omax auto gurgaon HR	PP END 83 NPP END 82
	Complete	M/s MCF/RBL	
2.	Side wall	M/s MCF/RBL	RH 72026 LH 72026
3.	End wall	M/S Omax auto gurgaon HR	PP END 72026 NPP END 72026
		M/S Omax auto gurgaon HR	
4.	Roof	M/s MCF/RBL	
5.	Centre Buffer Coupler	M/S Escorts ltd railway equipment FBD	PP END 9889 NPP END 9872
6.	Buffers	N.A.	

6. AIRBRAKE TEST REPORT:

S NO	ITEM	DESCRIPTION	SPEC. VALUE	OBSERVED
1.	Full brake application	➤ Reduce pressure of BP from 5.0 to 3.4 kg/cm ² . ➤ Max. pressure in BC ➤ All Brake are applied	6 – 10 sec. 3.0 ±0.15 kg/cm ² . OK	07 sec. 3.0 kg/cm ² OK
2.	Insensitivity	➤ Exhaust BP @ 0.3 kg/cm ² /min.	No brake application	OK
3.	Sensitivity	➤ Exhaust BP @ 0.1 kg/cm ² /Sec, after 06 Sec.	Brake must apply	OK

7. PAINTING DETAILS:

S NO	DESCRIPTION	TYPE OF PAINT	MAKE	APPLICATION BY MCF/ CONTRACTOR(SUPPLY & APPLY)	AVERAGE GLOSS VALUE
1.	Paint	P.U	M/S GS	SUPPLY & APPLY	92/87
2.	Insulation			Satisfactory	

SSE/QC/MCF/RBL

गुणवत्ता विभाग
काठ, रायबरेली



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8. DETAIL OF BOGIES :

ITEMS	NPP Side				PP Side			
Bogie No	170546				170545			
Bogie Type	FIAT				FIAT			
Frame no.	VS/RBL-533				MCF/RBL-404			
Bolster no.	AAL/MCF-011				MCF/RBL/VS-0159			
Axle No	F-9999		J-2070		F-9498		F-9509	
Wheel Dia	917.665	917.610	917.670	917.632	917.057	917.492	917.580	917.525
Wheel Disc No	TZ04-17 08740-70J7	TZ03-17 06032-70G6	TZ04-17 08742-70J7	TZ04-17 08743-70J7	TZ04-17 09513-70H8	TZ04-17 10673-70J3	TZ03-17 01241-7NN2	TZ03-17 08429-7NL2
R.B. Nos.	05-16 96785	03-16 88453	05-16 96771	03-17 88191	05-16 99666	07-16 72417	05-16 96813	07-16 72437
CT R B Make	SKF		SKF		SKF		SKF	

9. SECONDARY SUSPENSION LOAD DEFLECTION VALUES

DESCRIPTION	Bogie NPP side				Bogie PP side			
	Secondary 1		Secondary 2		Secondary 1		Secondary 2	
	Outer	Inner	Outer	Inner	Outer	Inner	Outer	Inner
Make & Nos.	CMRSK-05-15-F18-1780	CMGBD-12-16-513-150-31	CMRSK-05-15-F18-1782	CMGBD-12-16-513-150-55	CMRSK-1115-F18-R59-226-4702	CMRSK-03-16-F19-R68-19W-498	CMRSK-1115-F18-R59-258-4702	CMRSK-03-16-F19-R68-19W-545
Compressed Ht. at Tested Load	509	466	508	468	511	468	511	467
Alignment deviation (mm)	11	09	10	10	13	29	12	27

10. TRACEABILITY OF BOGIE ITEMS:

S. NO	ITEM	MAKE	SERIAL NO.	
			NPP SIDE	PP SIDE
1.	Yaw Damper	GEREP	17,140	256,258
2.	Primary outer Spring	CVRSK	05-17(412,334,375,277)	05-17(351,395,149,260)
3.	Primary Inner Spring	RSK	(302,2524,464,389)1702	(523,138,543,86)1702
4.	Primary Damper	IAI	04-17(179411,179443,179555,179454)	04-17(179422,179554,179514,179501)
5.	Secondary Damper	KONI	25-2016-9912,42-2016-10126	25-2016(9853,9886)
6.	Lateral Damper	KONI	42-2016-5948	42-2016-5893
7.	Brake Cylinder	KBI	7893K-29,7619-K-29,7673-K 29,7835-K-29,	6867-K-29,6675-K-29,6676-K-29, 6861-K-29,
8.	Brake Caliper	KBI	7112-29,7074-29,7130-29, 7050-29,	6169-29, 6165-29,6166-29,6168-29,
9.	Brake Disc	KBI/FAV	24103251-0005-22-17, 24103251-0025-22-17, 24103253-0007-22-17, 24103253-0012-22-17,	D-133561-300-0517-3048, D-133561-300-0517-3405, D-133561-300-0517-2895, D-133561-300-0517-2894,
10.	Ball Joint Control Arm	GMT		
11.	Lateral Bump Stop	MTC/GMT		
12.	Traction Centre make	SARITA		
13.	Traction lever make	JI-		
14.	Ball joint traction lever	MTC/S-BLOC		
15.	Ball joint traction centre	S-BLOC/MTC		
16.	Secondary Rubber Pad	TECSPAK		
17.	Rubber Spring	MTC/GMT		
18.	Anti roll bar make	SARITA		
19.	Roll Link make	SARITA/ S BLOC		
20.	Fork make	SARITA		

Rajendra

Signature of SSE/QC/Bogie



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11. TRACEABILITY OF FURNISHING ITEMS:

S NO	ITEM	MAKE/SUPPLIER	SERIAL NO
1.	Air Brake Module	M/s KBI Faridabad. New Delhi	PASS17E2295
2.	Distribution valve	M/s KBI Faridabad. New Delhi	2017D3198
3.	Pull box	M/s KBI Faridabad. New Delhi	
4.	Foot Step	M/s Super Spark Pvt. Ltd. Faridabad	
5.	D-coupling arrangement	M/s Kohinoor Industries, Jalandhar	
6.	Floor board	M/s Narbada forest ind. bhopal	
7.	PVC	M/s Premier polyfilm, New Delhi	
8.	UIC Vestibule (PPE)	M/s-Sunrest ind.kolkata	
9.	UIC Vestibule (NPPE)	M/s-Sunrest ind.kolkata	
10.	Gangway bridge mounting (PPE)	M/s Mahaveer metal works KXH	
11.	Gangway bridge mounting (NPPE)	M/s Mahaveer metal works KXH	
12.	Body Side Window	M/s Rail Tech KXH	
13.	Emergency Window	M/s Rail Tech KXH	
14.	Hopper Window	M/s Rail Tech KXH	
15.	Roof Ceiling	M/s KAE Eng.pvt.ltd.esipl U.K	
16.	Door way /gang way ceiling	M/s Gandhi safe & applied Jalandhar	
17.	Supply Air Duct	M/s Hanspal coach products KXH	
18.	Partition panel	M/s Coach line ind.KXH	
19.	Partition pillar	M/S Zaam Tools RBL	
20.	Side Wall panel	M/s KAE Eng.pvt.ltd. uttarakhand	
21.	AC Trough	M/s Geepee gurgaon HR	
22.	Body Side Doors	M/s JBM faridabad	
23.	Compartment Door (PPE)	M/s Hanspal coach products KXH	
24.	Compartment Door (NPPE)	M/s Hanspal coach products KXH	
25.	Vestibule Door(PPE)	M/s Hanspal coach products KXH	
26.	Vestibule Door(NPPE)	M/s Hanspal coach products KXH	
27.	Bio Tank	M/s Hindustan Fiber Glass Vadodra (Gujarat)	
28.	Auxiliary Water Tank	M/s Amit Engg. Mohali	
29.	Under Slung Water Tank(1x450 L)	M/s Amit Engg. baddi	
30.	Under Slung Water Tank (2X685L)	M/s Amit Engg. Mohali	
31.	Flexible Faucet	M/s Hindustan Fiber Glass Vadodra (Gujarat)	
32.	Lotah Filler Tap	M/s Metco Delhi	
33.	Bib cock	M/s jaquar pvt.ltd.alwar rajasthan	
34.	Lavatory Modules	M/s Hindustan Fiber Glass Vadodra (Gujarat)	
35.	Lavatory Doors	M/s Hindustan Fiber Glass Vadodra (Gujarat)	
36.	Waste Bin Arrangement	M/s Hindustan Fiber Glass Vadodra (Gujarat)	
37.	Fire Extinguisher	M/s Power Agnee new delhi	PP-1876,NPP-1875
38.	Seat & Berth	M/s Oriental veneer Products Ltd Mumbai	
39.	Light Luggage Rack	M/s Techno Industries Allahabad	
40.	Snack Table	M/s- International tractors ltd. Hoshiarpur	

[Signature]
SSE/QC/MCF/RBL
वरिष्ठ गुणवत्ता विभाग

गुणवत्ता विभाग
रेडि०का०, रायबरेली (लालगंज)



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12. MODIFICATION (IF ANY) : NIL

13. DEVIATION (IF ANY) : NIL

14. ITEM FITTED ON THE COACH ON TRIAL : NIL

S NO	ITEM PARTICULARS	PURPOSE	REPORT Frequency	REFERENCE & PERIOD OF TRIAL

15. WARRANTY:

S NO	COMPONENTS	WARRANTY
1	Brake Pad, wheels, flushing valves, push gravity cocks, moldings, window glasses, mirrors, curtain etc. (items which are consumable in nature)	NIL
2	Other coach furnishing sub assemblies(bought out items)	24 months date of dispatch of coach or 30 months from date of supply of material whichever is earlier.

NOTE:

- This warranty covers free supply of parts which wear out and fails within warranty period of normal service.
- This doesn't covers faults arising out of accident, non standard maintenance practices, abnormal use or mishandling, vandal activity, arson & deficient/pilferage etc.
- This doesn't cover any consequential liabilities or damages/loss incurred by anybody; furthermore, it shall in no case extend to repayment, return of the coach or replacement of complete coach.
- Whether a defective part is to be replaced or repaired shall be at the discretion of MCF/RBL.
- For any complain/ suggestion please Mail at qualityrcfbl@gmail.com
- Painting on supply & apply contract :- supply of material and application shall be warranted for a period of three years from date of Application for any manufacturing /Application as per clause -4, para- V of RDSO specification no .M&C/PCN/100/2013-Given below -

S.No	Time period	Gloss Retention (initial gloss >85 unit at 60°)	Colour Retention rating on 0-10 scale (initial rating of painted panels/coach or ISC/RAL shade card shall be taken as 10)	Adherence of paints (with each other and with substrate)Cross-cut tape adhesion test as per ASTM D:3359/97(or latest)
1	After 1 year	80% of initial gloss	7	5B
2	After 2 year	70% of initial gloss	6	5B
3	After 3 year	60% of initial gloss	5	4B

If any imperfection is noticed or any defect arises during the warranty -period due to improper material used or due to bad workmanship, the contractor shall be bounded to set right the defect/ imperfection on free of cost basis at the base depot of the coach.

SSE/QC/MCF/RBL	AME/QC/MCF/RBL	Dy.CQM/MCF/RBL
गुणवत्ता विभाग रेल डिब्बा कारखाना, रायबरेली	सहायक यंत्रिक अभियंता / गुणवत्ता आधुनिक रेल डिब्बा कारखाना, रायबरेली Modern Coach Factory, Raebareli	उप मुख्य गुणवत्ता प्रबन्धक Dy. Chief Quality Manager आधुनिक रेल डिब्बा कारखाना, रायबरेली Modern Coach Factory, Raebareli



Modern Coach Factory Raebareli
आधुनिक रेल डिब्बा कारखाना, रायबरेली

25-219
DOC NO.: MCF/RBL/QEF/8001

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PAGE 1 OF 5

FOR ELECTRICAL ITEMS

ROLLING STOCK CERTIFICATE OF LHB/EOG 2T AC COACHES

ELECTRICAL TEST CERTIFICATE FOR LHB/EOG AC COACHES

ELECTRICAL TEST CERTIFICATE FOR LHB/EOG AC COACHES				
TYPE COACH		LWACCW	SHELL/COACH NO	17091/C
RAILWAY		NC	DATE OF DESPATCH	
Sr no	Description of tests			Remarks
1.0	REFERENCE SPECIFICATION : L 446			
1.1	AIR CONDITIONING TEST : ELPS/TP/AC 01.			
1.2	CODE OF PRACTICE OF WIRING : ELPS/SPEC/EOG/AC-01			
2.0	INSULATION RESISTANCE : Setting of insulation monitoring relay at 30K			
	ohms as per TD 111 of M/s LHB.			
	Observed status : HEALTHY			
3.0	AIR DELIVERY MEASUREMENT	OBSERVED VALUE		OK
3.1	Fresh Air	28.93 Cub mtr/min		OK
3.2	Return Air	80.50 Cub mtr/min		OK
3.3	Exhaust Air	9.29 Cub mtr/min		OK
3.4	Conditioned Air	180.03 Cub mtr/min		OK
4.0	PRE COOLING TEST: Max 01 hr. Time taken to pre cool from 45 deg centigrade to 24/22 deg C during OFF LOAD condition. Not done due to ambient temp. below 22°C			OK
5.0	PULL DOWN TEST: Max 02 hrs. Time taken to pull down from 45 deg C to 24/22 deg C during FULL LOAD condition. Not done due to ambient temp. below 22°C			OK


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PAGE 2 OF 5

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ELECTRICAL TEST CERTIFICATE FOR LHB EOG AC COACHES

Sr no	Description of test	Remarks
6.0	HUMIDITY CONTROL	OK
7.0	PUMP EQUIPMENTS	OK
8.0	WORKING OF EXHAUST FANS OVER LAVATORIES	OK
9.0	WORKING OF COMPOSITE PANTRY	OK
10.0	BERTH READING LIGHTS	OK
11.0	COMPARTMENT LIGHT	OK
12.0	PUBLIC ADDRESSING SYSTEM (PAS)	OK
13.0	WHEEL SLIDE PROTECTION SYSTEM (WSP)	OK
14.0	WORKING OF 60KVA TRANSFORMER	OK
15.0	WORKING OF REGULATED BATTERY CHARGER	OK
16.0	WORKING OF EMERGENCY BATTERY CHARGER	OK
17.0	SAFETIES :	
17.1	THERMOSTAT :	OK
17.2	ROTARY 07 SET POINTS (NORMAL CONDITION)	OK
17.3	MID SET POINTS (SENSORS FAILED CONDITIONS)	OK
17.4	HYGROSTAT	OK
17.5	CONTROL CIRCUIT	OK
17.6	POWER CIRCUIT	OK
18.0	REFRIGERANT USED R 407C	OK


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PAGE 3 OF 5

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Sr no	Description	Drg/Spec no.	Quantity per Coach
01.	Roof Mounted AC package unit for LHB AC coaches Make : LEEL Sr no of RMPU 1(NPP side): 17100374 Sr no of RMPU 2 (PP side): 17100375 Sr no of Microprocessor: 17.06.015 -A PAUL	As per rdso/pe/spes/ac/0061/rev-1/2005	02
02.	Switch board cabinet Make : ISG Sr no : SBC-MCF-17-10-0023	As per spec no .EDTS073,REV-D,AM-6	01
03.	Pump equipment with PLC controller & pump box Make : KALSI Sr no PA : 6421/10/2017 Sr no.1 : 283887 Sr no.2 : 283888 Srno.CPA: 6490/10/2017	As per spec EDTS 186,Rev-a, Am-2	01
04.	Double inlet centrifugal blower 415V/03Ph /50Hz /120W/450 cummtr/hr discharge for exhausting air from lavatory & switch board cabinet Make : EYYANI	EDTS331, TYPE-1 CORR.-1&2	02
05.	Passenger area Light(Cabin) Make: DR AUTO	As per RDSO/PE/SPEC/TL/0091-2016,REV-01, TYPE-L	09
06.	Corridor Light with Night light Make: DR AUTO	As per RDSO/PE/SPEC/TL/0091-2016,REV-01, TYPE-M	09
07.	Doorway/Gangway light, Make: DR AUTO	As per RDSO/PE/SPEC/TL/0091-2016,REV-01, TYPE-N	06
08.	Emergency light system for EOG type coaches (AEL) Make : VGS	EDTS 151,Rev -c Am-1 & 2	04
09.	Lavatory light fitting assly Make : DR AUTO	LW 76001,Alt nil	04
10.	Toilet indication (WC) light, Make: DR AUTO	As per RDSO/PE/SPEC/TL/0091-2016,REV-01, TYPE-H1	04


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PAGE 4 OF 5

ROLLING STOCK CERTIFICATE OF LHB/EOG 2T AC COACHES

Sr no	Description	Drg/Spec no.	Quantity per Coach
11.	Reading light for longitudinal berth (LHS) Make: DR AUTO	As per RDSO/PE/SPEC/TL/0091-2016,REV-01, TYPE-F1	9
12.	Reading light for upper berth Make: DR AUTO	As per RDSO/PE/SPEC/TL/0091-2016,REV-01, TYPE-F2	26
13.	Reading light for transverse berth (RHS) Make: DR AUTO	As per RDSO/PE/SPEC/TL/0091-2016,REV-01, TYPE-F3	8
14.	Reading light for berth transverse (LHS) Make: DR AUTO	As per RDSO/PE/SPEC/TL/0091-2016,REV-01, TYPE-F4	9
15.	Passenger alarm coach indication light Make : DR AUTO	LW 76005,Alt-e	02
16.	Razor socket for WC 110/240V. Make : SSK	EDML 047 ,Rev nil	04
17.	Terminal strip Make : WAGO	EDML 033,Rev-c	01
18.	Terminal connector Make : WAGO	EDML 037,Rev`a`	04
19.	Single switch 06A/250V/AC ONE WAY ,complete with steel plate & cover frame Make : SSK	EDML 047,Rev_C, Item 1.	09
20.	Single switch 06A/250V/AC ONE WAY complete with steel plate & cover frame Make : SSK	EDML 047,Rev_A ,Item 2.	09
21.	Switch socket combined 5PIN (06A, 250V AC) along with 1A glass fuse fitted powder coated steel plate & cover frame Make: SSK	EDML 0,64,Rev-B, Item -16.	09
22.	PA system for LHB coaches Make : AHUJA	EDTS 173 Rev- a Am-1,2&3	01 set


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PAGE 5 OF 5

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Sr no	Description	Drg/Spec no.	Quantity per Coach
23.	70AH/110V,54 Cells,02V each ,maintenance free pure lead acid tin monoblock ,battery set with 09 modules 12V each. , factory pre charged. Make : AMARA RAJA Lug date : 10/17	EDTS 129,Rev nil	01 set
24.	Battery box for LHB coaches. Make : HITECH	As per drgno 1 10113 0 76 700 005,Alt C	01
25.	Battery fuse box +ve Make : NEC	LW 71001,Alt-F	01
26.	Battery fuse box -ve Make : SSK	LW 71002,Alt-F	01
27.	Emergency battery charger Make : BHASIN Sr no: 09174315 Make : BHASIN Sr no: 09174277	EDTS 163,Rev `c' corg.-2&3	02
28.	5KVA Transformer Make : AUTOMATIC SL.no : 6/17/T 509081/268	As Per EDTS-366,REV-NIL & CC-71510	01
29.	Capacitor Bank Make : ISG SL.no : 17-08-045	As per EDML-130 Rev-1,Corr-1	01
30.	60KVA transformer Make : PANTRONICS Sr no : 160111580	As per rdso/pe/spec/ac/0080/rev-0 (2007)/Am-1&2/Corr. 1,2&3	01
31.	ZS coupling 400A/750V/03Ph/50hz. Make : MAA LAXMI INDUSTRIES	As per spec No EDTS 105,Rev`e' Am-2	02 sets
32.	Feeder junction boxes. Make : NEC	EDTS-328 REV-C	02
33.	Wheel set earthling equipment. Make : S.INTERNATIONAL	EDTS101,REV-C,AM-1	02
34.	Wheel Slide Protection System (WSP) Make : KNORR Sr no : 0117203428	M/s : KNORR	01 set
35.	PANTRY EQUIPMENTS : Hot Case, Bottle cooler cum deep freezer Make : SPECTRUM	As per spec no EDTS 139, Rev- E ,Sec II.	01

SSE/EL/QC	SEE(P)/MCF/RBL/ DYCEE/P&P/MCF/RBL

वरिष्ठ अनुभाग अभियन्ता
गुणवत्ता नियंत्रण
आपरेटिंग/लालगंज/रायबरेली
S.S.E./Elect-QC/M.C.F./LJ/RBL

उप मुख्य विद्युत अभियन्ता
उत्पादन एवं योजना
आपरेटिंग/लालगंज/रायबरेली
Dy.C.E.E./Prod & P/g/M.C.F./LJ/RBL