



रेल डिब्बा कारखाना, रायबरेली RAIL COACH FACTORY, RAEBARELI



L3T-25

FORM NO: RCF/RBL/QMF 8001
VERSION: 2012-01-01**ROLLING STOCK CERTIFICATE**

Rolling Stock Certificate No.: MCF/RBL/QC/RSC

Date: 24/05/2016

SHELL No.	L	W	A	C	C	N	5	3	0	0	6	1	5	-	1	6	DATE OF DISPATCH	3	1	1	2	2	0	1	5
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RLY	E	R	Type	L	W	A	C	C	N	Coach No.	1	5	1	2	5	/	C	-
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Railway Board's Order No. : 2015/M(C)/142/1 dtd 13.10.2015

1. Tare Weight of Coach : 45.6 Tonnes
2. Carrying Capacity : (a) Seating : 72 (b) Sleeping : 72 (c) Luggage : NIL

3. SHELL LEADING DIMENSIONS:

S NO	DESCRIPTION	DIMENSION (MM)
1.	Maximum length over body	23700
2.	Maximum width over body	3240
3.	Maximum height from Rail Level	4250
4.	CBC height/Buffer height from Rail level 1105 +0/-15	1) 1104(NPPE) 2) 1105(PPE)

4. TRACEABILITY OF SHELL ITEMS:

S NO	ITEM	MAKE/SUPPLIER	SERIAL NO
1.	Buffers	N.A.	
2.	Centre Buffer Coupler	M/s Faiveley	PP END M-14017B NPP END C-15002-B

5. AIRBRAKE TEST REPORT:

S NO	ITEM	DESCRIPTION	SPEC. VALUE	OBSERVED
1.	Full brake application	<ul style="list-style-type: none"> ➤ Reduce pressure of BP from 5.0 to 3.4 kg/cm². ➤ Max. pressure in BC ➤ All Brake are applied 	6 – 10 sec. 3.0 ±0.15 kg/cm ² . OK	8 Sec. 3.0 kg/cm ² OK
2.	Insensitivity	<ul style="list-style-type: none"> ➤ Exhaust BP @ 0.3 kg/cm²/min. 	No brake application	OK
3.	Sensitivity	<ul style="list-style-type: none"> ➤ Exhaust BP @ 0.1 kg/cm²/Sec, after 02 Sec. 	Brake must apply	OK

6. PAINTING DETAILS:

S NO	DESCRIPTION	TYPE OF PAINT	MAKE	AVERAGE GLOSS VALUE
1.	Paint	P.U.	VIBGYOR	97/96
2.	Insulation		Satisfactory	





आधुनिक रेल डिब्बा कारखाना रायबरेली
MODERN COACH FACTORY RAEBARELI



FORM NO: RCF/RBL/QMF 8001
VERSION: 2012-01-01

ROLLING STOCK CERTIFICATE

Rolling Stock Certificate No.: RCF/RBL/QC/RSC

Date: 26/04/2016

SHELL No.	R	B	L	-	5	3	0	0	6	-	2	0	1	5	-	1	6	DATE OF DISPATCH	3	1	/	1	2	/	1	5
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RLY	E	R	Type	L	W	A	C	C	N	Coach No.	1	5	1	2	5	/	C										
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8. DETAIL OF BOGIES :

ITEMS	PP Side				NPP Side			
Bogie No	150177 (MCF/RBL)				150178 (MCF/RBL)			
Bogie Type	FIAT				FIAT			
Frame no.	ECBT-1015				ECBT-1022			
Bolster no.	RBL-161				RBL-176			
Axle No	128446 CHT 13		128467 CHT 13		129208 CHT 13		106337 CHT 14	
Wheel Dia	915.467	915.548	915.728	915.580	915.620	915.697	915.58	915.735
Wheel Disc No	6225-00072 VR-15	6191-00038 VR-15	06232-00138 VR-15	6198-00093 VR-15	6198-00135 VR-15	6219-00067 VR-15	06232-00175 VR-15	6148-00193 VR-15
R.B. Nos.	02-15-30809	12-14-22799	12-14-02760	12-14-02859	12 14 22106	12 14 23173	12 14 22747	02 15 30618
CT R B Make	SKF		SKF		SKF		SKF	

9. SECONDARY SUSPENSION LOAD DEFLECTION VALUES

DESCRIPTION	Bogie PP side				Bogie NPP side			
	Secondary 1		Secondary 2		Secondary 1		Secondary 2	
	Outer	Inner	Outer	Inner	Outer	Inner	Outer	Inner
Make & Nos.	CMFSK 09-15 8836-179-10	DN 13 D 1834 V	CMFSK 09-15 8836-179-3	DN 13D 1845 V	CMFSK 09-15 8836-179-27	RSK 640	CMFSK 09-15 8836-179-29	RSK 574
Compressed Ht. at Tested Load	512	463	514	466	512	465	510	467
Alignment deviation (mm)	8	7	12	11	8	43	9	46

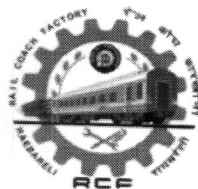
10. TRACEABILITY OF BOGIE ITEMS:

S. NO	ITEM	SERIAL NO.		MAKE
		PP SIDE	NPP SIDE	
1.	Primary outer Spring	03 R 94-0429-2891,03 R 94-0062-2891, 03 R 96-0458-2891,03 R 77-276-2891	03 R 94-3954-2891,03 R 94-085-2891, 03 R 94-0438-2891,03 R 95-0453-2891	RSK
2.	Primary Inner Spring	CMGBD 09 15 143-56-(111,50,74,95)	CMGBD 09-15 (143-56)	CMGBD
3.	Primary Damper	2015-03 (25255,25245,25439,25261)	2015-03-(25398,26952,25451,25392)	KONI
4.	Secondary Damper	KW 14/2015 301550333	14-2015 (5913,5539)	GEREP,KONI
5.	Lateral Damper	11-2015-3645	11-2015-3707	KONI
6.	Brake Cylinder	418 K 29,496 K 29,499 K 29,423 K 29	636 K 29,695 K 29,697 K 29,593 K 29	KBI
7.	Brake Caliper	415-29,495-29,492-29,418-29	566-29,644-29,642-29,557-29	KBI
8.	Brake Disc	24057866 0006 20/15,24057864 0008 20/15 24057938 0024 22/15,24057938 0023 22/15	24057870 0013 22/15,24057870 0014 22/15 24056185 0011 19/15,24056185 0012 19/15	KBI
9.	Ball Joint Control Arm			GMT
10.	Lateral Bump Stop			MGN
11.	Traction Centre make			EMSON,SARITA
12.	Traction lever make			SARITA
13.	Ball joint traction lever			MGN,SGA
14.	Ball joint traction centre			GMT
15.	Secondary Rubber Pad			TECSPAK
16.	Rubber Spring			GMT
17.	Anti roll bar make			EMSON
18.	Roll Link make			SARITA, GMT
19.	Fork make			SARITA

*Byrondey
SSE/Rogie/QC*



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ROLLING STOCK CERTIFICATE

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Date: 24/05/2016

SHELL No.	L	W	A	C	C	N	5	3	0	0	6	1	5	-	1	6	DATE OF DISPATCH	3	1	1	2	2	0	1	5
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RLY	E	R	Type	L	W	A	C	C	N	Coach No.	1	5	1	2	5	/	C	-
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11. TRACEABILITY OF FURNISHING ITEMS:

S NO	ITEM	MAKE/SUPPLIER	SERIAL NO
1.	Air Brake Module	M/s KBI ,Faridabad ,New Delhi	15G1148
2.	Pull box	M/s KBI ,Faridabad ,New Delhi	
3.	DV	M/s KBI ,Faridabad ,New Delhi	2015G1716
4.	PVC	M/s Responsive Industries, Mumbai	
5.	UIC Vestibule (PPE)	M/s Elastomer Lining Works ,Thane	
6.	UIC Vestibule (NPPE)	M/s Elastomer Lining Works ,Thane	
7.	Foot Step	M/s Super Spark Pvt. Ltd. Faridabad	
8.	Decoupling arrangement	M/s SECO Industries, Mumbai	
9.	Body Side Window	M/s Rail Tech, Kapurthala	
10.	Emergency Window	M/s Rail Tech, Kapurthala	
11.	Lavatory Window	M/s Rail Tech, Kapurthala	
12.	Roof Ceiling	M/s KAE Sataraganj Pvt. Ltd. ESIPL U.K.	
13.	Non-AC Area Ceiling	M/s Gandhi Enterprises, Jalandhar	
14.	Supply Air Duct	M/s Hanspal Coach Products KXH	
15.	Body Side Doors	M/s Kalsi Ludhiana	
16.	Compartment Door (PPE)	M/s Rail Tech, Kapurthala	
17.	Compartment Door (NPPE)	M/s Rail Tech, Kapurthala	
18.	Vestibule Door(PPE)	M/s Kalsi Ludhiana	
19.	Vestibule Door(NPPE)	M/s Kalsi Ludhiana	
20.	CDTS	M/s Darshan Enterprises, New Delhi	
21.	Auxiliary Water Tank	M/s Shivalik Fastener Mohali PB	
22.	Under Slung Water Tank(450 L)	M/s Shivalik Fastener Mohali PB	
23.	Under Slung Water Tank(2X685L)	M/s Amit Engineers, Baddi (HP)	
24.	Flexible Faucet	M/s Hindustan Fibre Ltd. Vadodra (Gujrat)	
25.	Lotah Filler Tap	M/s Metco Delhi	
26.	Lavatory Modoules	M/s Hindustan Fibre Ltd. Vadodra (Gujrat)	
27.	Lavatory Doors	M/s Hindustan Fibre Ltd. Vadodra (Gujrat)	
28.	Waste Bin Arrangement	M/s Hindustan Fibre Ltd. Vadodra (Gujrat)	
29.	Fire Extinguisher	M/s Fire fox	NPP 3659, PP 3658
30.	Side Wall panel	M/s KAE Sataraganj U.K.	
31.	Seat & Berth	M/s Savitri Engg. Products Pontasahib HP	
32.	Light Luggage Rack	M/s Verendra Steel Enterprises Chandigarh	
33.	Snack Table	M/s Anjani Technology Noida	
34.	Yaw Damper	M/s Gereep Supplier M/s SFT Engg. kolkata	NPP-1002,996 PP -102,987



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RLY	E	R	Type	L	W	A	C	C	N	Coach No.	1	5	1	2	5	/	C	-							

12. MODIFICATION (IF ANY) : NIL

13. DEVIATION (IF ANY) : NIL

14. ITEM FITTED ON THE COACH ON TRIAL : NIL

S NO	ITEM PARTICULARS	PURPOSE	REPORT Frequency	REFERENCE & PERIOD OF TRIAL

15. WARRANTY:

S NO	COMPONENTS	WARRANTY
1	Brake blocks, wheels, push gravity cocks, flushing valves, moldings, window glasses, mirrors, roller blinds, curtain & bulbs etc. (items which are consumable in nature)	NIL
2	Other coach furnishing sub assemblies(bought out items)	24 months date of dispatch of coach or 30 months from date of supply of material whichever is earlier.

NOTE:

- This warranty covers free supply of parts which wear out and fails within warranty period of normal service.
- This doesn't covers faults arising out of accident, non standard maintenance practices, abnormal use or mishandling, vandal activity, arson & deficient/pilferage etc.
- This doesn't cover any consequential liabilities or damages/loss incurred by anybody; furthermore, it shall in no case extend to repayment, return of the coach or replacement of complete coach.
- Whether a defective part is to be replaced or repaired shall be at the discretion of RCF/RBL.
- For any complain/ suggestion please mail at qualityrcfbl@gmail.com

DY CME
MCF/RBL
उप म. नि. नि. / फ. नि.
DY CME/FURNISHING
रेल कोच फैक्ट्री / रायबरेली / लालगंज
RCF / RBL / L.J

AME/QC
MCF/RBL
सहायक अभियन्ता/ गुणवत्ता
Asst. Mechanical Engineer
रेल डिब्बा कारखाना, लालगंज, रायबरेली
Rail Coach Factory, Lalganj, Raebareli



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(RAIL COACH FACTORY-RAEBARELI)



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FOR ELECTRICAL ITEMS

ROLLING STOCK CERTIFICATE OF LHB/EOG AC COACHES

ELECTRICAL TEST CERTIFICATE FOR LHB/EOG AC COACHES

ELECTRICAL TEST CERTIFICATE FOR LHB/EOG AC COACHES			
TYPE COACH		LWACCN	SHELL/COACH NO
RAILWAY		ER	15125/C
		DATE OF DESPATCH	
Sr no	Description of tests		Remarks
1.0	REFERENCE SPECIFICATION : L 446		
1.1	AIR CONDITIONING TEST : ELPS/TP/AC 01.		
1.2	CODE OF PRACTICE OF WIRING : ELPS/SPEC/EOG/AC-01		
2.0	INSULATION RESISTANCE : Setting of insulation monitoring relay at 30K ohms as per TD 111 of M/s LHB.		
	Observed status : HEALTHY		
3.0	AIR DELIVERY MEASUREMENT	OBSERVED VALUE	OK
3.1	Fresh Air	31.79 Cub mtr/min	OK
3.2	Return Air	81.39 Cub mtr/min	OK
3.3	Exhaust Air	11.66 Cub mtr/min	OK
3.4	Conditioned Air	226.39 Cub mtr/min	OK
4.0	PRE COOLING TEST: Max 01 hr. Time taken to pre cool from 45 deg centigrade to 24/22 deg C during OFF LOAD condition PP Side :22.6°C NPP Side : 21.4°C		OK
5.0	PULL DOWN TEST: Max 02 hrs. Time taken to pull down from 45 deg C to 24/22 deg C during FULL LOAD condition. Not done		OK

Senior Section Engineer
Quality control / Electrical
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FOR ELECTRICAL ITEMS

ROLLING STOCK CERTIFICATE OF LHB/EOG AC COACHES

ELECTRICAL TEST CERTIFICATE FOR LHB EOG AC COACHES

Sr no	Description of test	Remarks
6.0	HUMIDITY CONTROL	OK
7.0	PUMP EQUIPMENTS	OK
8.0	WORKING OF EXHAUST FANS OVER LAVATORIES	OK
9.0	WORKING OF COMPOSITE PANTRY	OK
10.0	COMPARTMENT LIGHT	OK
11.0	PUBLIC ADDRESSING SYSTEM (PAS)	OK
12.0	WHEEL SLIDE PROTECTION SYSTEM (WSP)	OK
13.0	WORKING OF 60KVA TRANSFORMER	OK
14.0	WORKING OF REGULATED BATTERY CHARGER	OK
15.0	WORKING OF EMERGENCY BATTERY CHARGER	OK
16.0	SAFETIES :	OK
16.1	THERMOSTAT :	OK
16.2	ROTARY 07 SET POINTS (NORMAL CONDITION)	OK
16.3	MID SET POINTS (SENSORS FAILED CONDITIONS)	OK
16.4	HYGROSTAT	OK
16.5	CONTROL CIRCUIT	OK
16.6	POWER CIRCUIT	OK
17.0	REFRIGERANT USED	OK

R 407C

[Signature]

Senior Section Engineer
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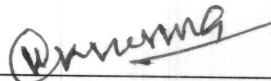
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ROLLING STOCK CERTIFICATE OF LHB/EOG AC COACHES

Sr no	Description	Drg/Spec no.	Quantity per Coach
01.	Roof mounted AC package unit for LHB AC coaches Make : INTEC Sr no of RMPU 1 (NPP side): 15-J-392 Sr no of RMPU 2(PP side) : 15-J-391 Sr no of Microprocessor: 15.09.143/SDWL	As per rdso/pe/spes/ac/0061/rev -1/2005	02
02.	Switch board cabinet Make : AMIT Sr no : AE/SB/105	As per spec no . EDTS073,REV-D,AM-6	01
03.	Pump equipment with PLC controller & pump box Make : KALSI Sr no PA- 4141/10/2014 Sr no.1- 251421/10/2014 Sr no.2- 251422/10/2014 Sr no.CPA- 4184/10/2014	As per spec EDTS 186,Rev-a, Am- 2	01
04.	Double inlet centrifugal blower 415V/03Ph /50Hz /120W/450 cum mtr/hr discharge for exhausting air from lavatory & switch board cabinet Make : INTEG	EDTS331, TYPE-1 CORR.-1&2	02
05.	Vestibule Light Fitting Single	LW 76004,Alt-b	07
06.	Ceiling light fitting DOUBLE w/o diffuser.	LW 76011,Alt -c	09
07.	Ceiling light fitting with NL w/o diffuser w/o item 2&3	LW 76013,Alt -c	09
08.	Emergency light system for EOG type coaches (AEL)	EDTS 151,Rev -c Am-1 & 2	04
09.	Lavatory light fitting assly	LW 76001,Alt nil	04
10.	WC gauge signal light	LW 76006,Alt-c	02


Senior Section Engineer
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RCF, Raebareli



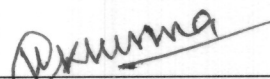
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VER. 10.08.2015
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ROLLING STOCK CERTIFICATE OF LHB/EOG AC COACHES

Sr no	Description	Drg/Spec no.	Quantity per Coach
11.	Passenger alarm coach indication light	LW 76005,Alt-e	02
12.	Fluorescent lamp 18W	RDSO/PE/SPEC/D/TL 0011-2000,Rev I, Sec-I , 07/2001	34
13.	Diffuser complete w/o item 1& 2.	LW 76012,Alt-a	25
14.	Razor socket for WC 110/240V.	EDML 047 ,Rev nil	04
15.	Terminal strip	EDML 034,Rev-a	01
16.	Terminal connector	EDML 037,Rev`a`	04
17.	Single switch 06A/250V/AC ONE WAY ,complete with steel plate & cover frame	EDML 047,Rev- C, Item 1.	09
18.	Single switch 06A/250V/AC ONE WAY complete with steel plate & cover frame	EDML 047,Rev-A, Item 2.	09
19.	Provision of switch socket combined 5PIN (06A, 250V AC) along with 1A glass fuse fitted powder coated steel plate & cover	As per cat no EL-243 (EL signature series) of M/s SSK	09
20.	PA system for LHB coaches Make :AHUJA	EDTS 173,Rev- a Am- 1,2&3	01 set
21.	70AH/110V,54 Cells,02V each ,maintenance free pure lead acid tin monoblock ,battery set with 09 modules 12V each. , factory pre charged. Make :HBL Lug date :06/2015	EDTS 129,Rev nil	01 set
22.	Battery box for LHB coaches.	1 10113 0 76 700 005 w/o item 5, 22, 23, 26 & 27.	01


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ROLLING STOCK CERTIFICATE OF LHB/EOG AC COACHES

Sr no	Description	Drg/Spec no.	Quantity per Coach
23.	Battery fuse box +ve Make : NEC	As per LW 71001,Alt-F	01
24.	Battery fuse box -ve Make : NEC	As per LW 71002,Alt-F	01
25.	Regulated battery charger Make : HIREL Sr no : 15050286	As per RDSO/pe/spec/ac/0129, Rev.-1 (2009)	01
26.	Emergency battery charger Make : BHASIN Sr no: 05140641	EDTS 163,Rev `c` corg.-2&3	01
27.	60KVA transformer Make : PANTRONICS Sr no : PAN-14011975	As per rdso/pe/spec/ac/0080/rev -0 (2007)/Am-1&2/Corr. 1,2&3	01
28.	ZS coupling 400A/750V/03Ph/50hz. Make : MAA LAXMI INDUSTRIES	As per spec No EDTS 105,Rev `e` Am-2	02 sets
29.	Feeder junction boxes. Make : MAA LAXMI INDUSTRIES	EDML 020,Rev-I	02
30.	Wheel set earthling equipment. Make : CHANDA & CHANDA	EDTS101,REV-C,AM-1	02
31.	Wheel Slide Protection System (WSP) Make : KNORR & Sr no : 0114341354	M/s : KNORR	01 set
32.	PANTRY EQUIPMENTS : Hot Case & Bottle cooler cum deep freezer Make : SUPER REFRIGRATION	As per spec no EDTS 139, Rev- E , Sec II.	01

SSE/EL/QC	DyCEE(P)/RCF/RBL

विद्युत उत्पादन-गुणवत्ता
रेल कोच फैक्टरी / लालगंज / रायबरेली
Sr. Section Engineer
Electric Production - Quality
RCF / RBL / LLJ

उप मुख्य विद्युत अभियंता (उत्पादन)
रेल कोच फैक्टरी-रायबरेली, लालगंज
DY.CEE/P-RCF/RBL/LLJ