



Modern Coach Factory Raebareli

आधुनिक रेल डिब्बा कारखाना, रायबरेली

DOC NO.: MCF/RBL/QMF 8002
REV NO: 00
DATE: 16.05.2016

ROLLING STOCK CERTIFICATE

Rolling Stock Certificate No.: MCF/RBL/QC/RSC/2016-17/ 403

Rolling Stock Certificate No.: MCF/RBL/QC/RSC/2015-17																								
Coach No.		1	6	2	5	9	/	C	-	DATE OF DISPATCH				0	3	0	2	2	0	1	7			
RLY	C	R	-	Type	L	W	S	C	N	Shell No.		6	7	1	6	3	-	2	0	1	6	-	1	7
14/12/16 Dated: 18.05.2016																								

- Railway Board's Order No. : 2016/M(C)/142/1 Dated- 18.05.2016
- Tare Weight of Coach : 41.24 Tones
- Carrying Capacity : (a) Seating: 80 (b) Sleeping: 80 (c) Luggage: NIL

4. SHELL LEADING DIMENSIONS:

S NO	DESCRIPTION	DIMENSION (MM)
1.	Maximum length over body	23700
2.	Maximum width over body	3240
3.	Maximum height from Rail Level	4039
4.	CBC height/Buffer height from Rail level 1105 +0/-15	1)1095 (NPPE) 2)1100 (PPE)

5. TRACEABILITY OF SHELL ITEMS:

S NO	ITEM	MAKE/SUPPLIER	SERIAL NO			
1.	Underframe	Front Part Complete	M/s Shivalic Fastners Pvt. Ltd, Chandigarh	PP END	67163	NPP END 67163
2.	Side wall	M/s-MCF/RBL	RH	67163	LH	67163
3.	End wall	M/s-MCF/RBL	PP END	67163	NPP END	67163
		PP- M/s E.C.Blade & Tool Chandigarh				
		NPP- M/s E.C.Blade & Tool Chandigarh				
4.	Roof	M/s-DTL Ancillaries Ltd. PUNE	PP END	1858	NPP END	1860
5.	Centre Buffer Coupler	M/s SANROK				
6.	Buffers	N.A.				

6. AIRBRAKE TEST REPORT:

S NO	ITEM	DESCRIPTION	SPEC. VALUE	OBSERVED
1.	Full brake application	➤ Reduce pressure of BP from 5.0 to 3.4 kg/cm ² . ➤ Max. pressure in BC ➤ All Brake are applied	6 – 10 sec. 3.0 ±0.15 kg/cm ² . OK	7 sec. 3.0 kg/cm ² OK
2.	Insensitivity	➤ Exhaust BP @ 0.3 kg/cm ² /min.	No brake application	OK
3.	Sensitivity	➤ Exhaust BP @ 0.1 kg/cm ² /Sec, after 06 Sec.	Brake must apply	OK

7. PAINTING DAETAILS:

S NO	DESCRIPTION	TYPE OF PAINT	MAKE	AVERAGE GLOSS VALUE
1.	Paint	P.U	M/s GS	92/89
2.	Insulation	Satisfactory		

वरिष्ठ अभियंता
SSE/OC/MCF/RBL
गुणवत्ता विभाग
रेडिओका, रायबरेली (लालगंज)

	Modern Coach Factory Raebareli	DOC NO.: MCF/RBL/QMF 8002
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RLY	C	R	Type	L	W	S	C	N	Shell No.	6	7	1	6	3	-	2	0	1	6	-	1	7

8. DETAIL OF BOGIES :

ITEMS	PP Side	NPP Side
Bogie No	160974	160973
Bogie Type	FIAT	FIAT
Frame no.	ECBT-179	ECBT-180
Bolster no.	RBL-963	AMIT-128
Axle No	S - 3817 RWF	S - 3011 RWF
Wheel Dia	917.344	917.370
Wheel Disc No	00178-6219 VR 09-16	00077-6204 VR 08-16
R.B. Nos.	03-16 87385	02-16 83800
CT R B Make	SKF	SKF

9. SECONDARY SUSPENSION LOAD DEFLECTION VALUES

DESCRIPTION	Bogie NPP side				Bogie PP side			
	Secondary 1		Secondary 2		Secondary 1		Secondary 2	
	Outer	Inner	Outer	Inner	Outer	Inner	Outer	Inner
Make & Nos.	DN16P-1840	DN16I-1211	DN16U-1429	DN16I-1201	G16-8-275-19T	G16-9-324-19	G16-8-243-19	G16-9-218-19
Compressed Ht. at Tested Load	513	472	513	470	513	472	514	471
Alignment deviation (mm)	10	10	10	10	5	18	3	14

10. TRACEABILITY OF BOGIE ITEMS:

S. NO	ITEM	MAKE/SUPPLIER	SERIAL NO.	
			NPP SIDE	PP SIDE
1.	Primary outer Spring	G	G16-8, G16-8, G16-8, G16-8	G16-8, G16-8, G16-8, G16-8
2.	Primary Inner Spring	G	G16-8, G16-8, G16-8, G16-8	G16-8, G16-8, G16-8, G16-8
3.	Primary Damper	KONI	06-2016(33702,33736,33724,34051)	06-2016(34173,33836,33859,34204)
4.	Secondary Damper	GEREP	KW 24-2016 301550739	KW 24-2016 301550739
5.	Lateral Damper	DOWN	12-15 018497	12-15 018497
6.	Brake Cylinder	FAV	L16-356,M16-080,M16-082,L16-355	L16-186,L16-068,L16-065,L16-185
7.	Brake Caliper	FAV	M16167B,M16166B,M16168B,M16165B	M16018B,M16019B,M16017B,M16020B
8.	Brake Disc	FAV	11-16 5821 D 133561-300,11-16 5820 D 133561-300 11-16 5770 D 133561-300,11-16 5771 D 133561-300	11-16 5889 D 133561-300,11-16 5888 D 133561-300 11-16 5772 D 133561-300,11-16 5773 D 133561-300
9.	Ball Joint Control Arm	MGN		
10.	Lateral Bump Stop	SGA		
11.	Traction Centre make	SARITA,EMSON		
12.	Traction lever make	SARITA,JI 12-15		
13.	Ball joint traction lever	S.BLOC		
14.	Ball joint traction centre	GMT		
15.	Secondary Rubber Pad	TECSPAK		
16.	Rubber Spring	GMT		
17.	Anti roll bar make	SARITA		
18.	Roll Link make	SARITA/SGA		
19.	Fork make	SARITA		

Signature of SSE/Bogie/QC



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Coach No.

1 6 2 5 9 / C -

DATE OF DISPATCH

0 3 0 2 2 0 1 7

RLY	C	R	-	Type	L	W	S	C	N	Shell No.	6	7	1	6	3	-	2	0	1	6	-	1	7
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11. TRACEABILITY OF FURNISHING ITEMS:

S NO	ITEM	MAKE/SUPPLIER	SERIAL NO
1.	Air Brake Module	M/s Favieley Transport India Kathe Bhatoli, Baddi, Distt:- solan (HP)	M16002B
2.	Pull box	M/s Favieley Transport India Kathe Bhatoli, Baddi, Distt:- solan (HP)	
3.	DV	M/s Favieley Transport India Kathe Bhatoli, Baddi, Distt:- solan (HP)	16115502B
4.	PVC	M/s Premier polyfilm, New Delhi	
5.	UIC Vestibule (PPE)	M/s Sun crest Industries West Bengal	
6.	UIC Vestibule (NPPE)	M/s Sun crest Industries West Bengal	
7.	Foot Step	M/s Super Spark Pvt. Ltd. Faridabad	
8.	Lavatory Inlay	M/s Oasis Fabrication Jagdhari	
9.	Decoupling arrangement	M/s Kohinoor Industries, Faridabad	
10.	Body Side Window	M/s AGF Pvt. Ltd. Kolkata	
11.	Emergency Window	M/s Macedon Vinimay Pvt. Ltd, Kolkata	
12.	Hopper Window	M/s Aikon Technologies Pvt. Ltd. Solan(H.P.)	
13.	Non-AC Area Ceiling	M/s J.R. Industries, Jalandhar	
14.	Body Side Doors	M/s JBM ,Faridabad/Sukata, CDH	
15.	Vestibule Door(PPE)	M/s Kalsi, LDH	
16.	Vestibule Door(NPPE)	M/s Kalsi, LDH	
17.	Bio Tank	M/s Rail Tech, KXH	
18.	Auxiliary Water Tank	M/s Shivalik Fasteners, Mohali Punjab	
19.	Under Slung Water Tank (2X685L)	M/s Shivalik Fasteners, Mohali Punjab	
20.	Under Slung Water Tank (1X450L)	M/s Shivalik Fasteners, Mohali Punjab	
21.	Bib Cock/Controlled Discharge Tap	M/s Kalsi, LDH	
22.	Lavatory Doors	N/A	
23.	Seat & Berth	M/s Oriental veneer Products Ltd Mumbai	
24.	Snack Table	M/s Gandhi Enterprises, Jalandhar	

7/11

SSE/QC/MCF/RBL

वरिष्ठ QC अभियंता

गुणवत्ता विभाग

रेडि०का०, रायबरेली (लालगंज)



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12. MODIFICATION (IF ANY) : NIL

13. DEVIATION (IF ANY) : NIL

14. ITEM FITTED ON THE COACH ON TRIAL: NIL

S NO	ITEM PARTICULARS	PURPOSE	REPORT Frequency	REFERENCE & PERIOD OF TRIAL

15. WARRANTY:

S NO	COMPONENTS	WARRANTY
1	Brake blocks, wheels, push gravity cocks, flushing valves, moldings, window glasses, mirrors, roller blinds, curtain & bulbs etc. (items which are consumable in nature)	NIL
2	Other coach furnishing sub assemblies(bought out items)	24 months date of dispatch of coach or 30 months from date of supply of material whichever is earlier.

NOTE:

1. This warranty covers free supply of parts which wear out and fails within warranty period of normal service.
2. This doesn't covers faults arising out of accident, non standard maintenance practices, abnormal use or mishandling, vandal activity, arson & deficient/pilferage etc.
3. This doesn't cover any consequential liabilities or damages/loss incurred by anybody; furthermore, it shall in no case extend to repayment, return of the coach or replacement of complete coach.
4. Whether a defective part is to be replaced or repaired shall be at the discretion of MCF/RBL.
5. For any complain/ suggestion please Mail at qualityrcfbl@gmail.com

SSE/QC/MCF/RBL गुणवत्ता विभाग रेडि0का0, रायबरेली (लालगंज)	AME/QC/MCF/RBL आधुनिक रेल डिब्बा कारखाना, रायबरेली Modern Coach Factory, Raebareli	Dy.CME/FUR/MCF/RBL आधुनिक रेल डिब्बा कारखाना लालगंज, रायबरेली Modern Coach Factory Lalganj, Raebareli



Modern Coach Factory Raebareli
आधुनिक रेल डिब्बा कारखाना, रायबरेली

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FOR ELECTRICAL ITEMS

ROLLING STOCK CERTIFICATE OF LHB/EOG NON AC SCN COACHES

ELECTRICAL TEST CERTIFICATE FOR LHB/EOG NON AC COACHES

TYPE COACH	LWSCN	SHELL/COACH NO	16259/C
RAILWAY	CR	DATE OF DESPATCH	
Sr no	Description of test	Remarks	
1.	PUMP EQUIPMENTS	OK	
2.	LIGHTS, NL,LAP CHARGING SOCKETS	OK	
3.	RAILWAY CARRIAGE FAN	OK	
4.	WHEEL SLIDE PROTECTION SYSTEM (WSP)	OK	
5.	WORKING OF 9 KVA TRANSFORMER	OK	
6.	WORKING OF REGULATED BATTERY CHARGER	OK	
7.	SAFETIES :		
7.1.	FUSES AND THEIR RATING	OK	
7.2	CONTROL CIRCUIT	OK	
7.3	POWER CIRCUIT	OK	

[Signature]
Senior Section Engineer
Quality control / Electrical
Modern Coach Factory Raebareli





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01.	Switch board cabinet Make : TRINITRON On Board Sr no : 3377/355/099 HT Panel Sr no : 3377/355/099	EDTS 333, Rev`01`Am-1	01
02.	Pump equipment with PLC controller & pump box Make : KALSI Sr no PA: 5229/05/2016 Sr no 1: 267500/05/2016 Sr no.2: 267501/05/2016 Srno.CPA: 5446/07/2016	As per spec EDTS 186,Rev-a, Am- 2	01
03.	Emergency light system for EOG type coaches (AEL)	EDTS 151,Rev -c Am-1 & 2	04
04.	Lavatory light fitting assly	LW 76001,Alt nil	04
05.	Fitment of Passenger Alarm cum indication light (PACIL).	As per drg no. LW 76005,Alt -e 02 nos	
06.	Fitment of Switch Plate Assly(Cabin Side)	EDML 086, Rev-03.	10
07.	Fitment of Switch Plate Assly Corridor Side)	EDML 086, Rev 03.	10
08.	Fitment of Railway carriage Fan 400mm Sweep, 110V DC with crash worthy features. Make: CROMPTON GREAVES	IS 6680/92,First Rev, RCF Amdt 4, Col I, Ty XI, RCF Cor I.	30
09.	Fitment of Fluorescent light fitting for LHB type coaches.	LW 76033,Alt`c,	04
10.	Fitment of Fluorescent light fitting, SINGLE with 110V AC/DC ballast.	CC 76213,Alt`d'.	24
11.	Night Light Fitting (LED BASED) Sticker For Berth Number On Night light Fitting For LHBSCN(80-BERTHER)Coaches	CC76289 & CC76443	10

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Quality control / Electrical
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12.	Fitment of Compact Fluorescent Light fitting DOUBLE with 110V AC/DC ballast.	CC 76216, Alt `c'.	02
13.	FL Tubes, 02 Feet ,18Watt ,colour temp 6500K	RDSO/PE/SPEC/TL 0011, Sec I, Rev I, 07 2001.	24
14.	Battery fuse box +ve Make :NEC	LW 71001,Alt-F	01
15.	Battery fuse box -ve Make :INTEG	LW 71002,Alt-F	01
16.	Regulated battery charger Make :HIREL Sr no:16080112	As per RDSO/pe/spec/ac/0129, Rev.-1 (2009)	01
17.	9KVA transformer Make :VIMAL Sr no :518	As per RDSO/PE/SPEC/TL 0158, 2010, Rev `0',Ty I.	01
18.	ZS coupling 400A/750V/03Ph/50hz. Make :S INTERNATIONAL	As per spec No EDTS 105,Rev`e' Am-2	02 sets
19.	Feeder junction boxes. Make :NEC	EDTS-328 REV-C	02
20.	Wheel set earthing equipment. Make :MAA LAXMI INDUSTRIES	EDTS101,REV-C,AM-1	02
21.	Wheel Slide Protection System (WSP) Make: FAIVELEY Sr no :41/16/692	M/s : FAIVELEY	01 set
22.	110V,120AH,VRLA SMF BATTERY SET WITH 19 MONOBLOCK (6V EACH) PRECHARGED,WIH MODIFIED TRAY TOSKED-644 Make :AMARARAJA Lug date :12/2016	RDSO/pe/spec/ac-0009 rev-1-2008 amdt-1	01 set
23.	Battery box for LHB coaches.	CC 91205	01

SSE/EL/QC	DY CEE(P)/MCF/RBL

वरिष्ठ खण्ड अभियन्ता
विद्युत उत्पादन-गुणवत्ता
रेल कोच फैक्टरी / लालगंज / रायबरेली
Sr. Section Engineer
Electric Production - Quality
RCF / RBL / LLJ

उप मुख्य विद्युत अभियन्ता (उत्पादन)
रेल कोच फैक्टरी-रायबरेली, लालगंज
DY.CEE/P-RCF/RBL/LLJ



RCF/RBL