



Modern Coach Factory Raebareli  
आधुनिक रेल डिब्बा कारखाना, रायबरेली

DOC NO.: MCF/RBL/QMF 8002  
REV NO: 02  
DATE: 28-05-2021

ROLLING STOCK CERTIFICATE (NON AC COACH)

Rolling Stock Certificate No.: MCF/RBL/QC/RSC/2021-2022 /02

RLY	WR	COACH NO	216074/C	DATE OF DISPATCH		1-Apr-21		
Type	LWSCN1	Shell No.	20G371	DISPATCH TO	Sr.DME/C&W/MMCT	FUR.NO.	LSCN-1878	
1	Railway Board's Order No. : 2020/M (C)/142/2, Dt- 27.01.2021							
2	Tare Weight & Carrying Capacity of Coach :							
S.N	COACH TYPE	LWSCN1	LWS	LWSCZ	LDSLR	LSLRD		
i	Tare Weight	41.24	40.66	40.5	38.19	38.19		
ii	Seating	80	100	102	36	37		
iii	Sleeping	80	NIL	NIL	2	4		
iv	Luggage	NIL	NIL	NIL	4	4		
3	Special feature:							
i	Choke of 5/6 mm in DV side replace with 9 mm in both type (KBI & Faiv.) letter no. MC/LHB/Brake, DT. 27.09.18							
4	Smart feature: NIL							
5	SHELL LEADING DIMENSIONS:							
S.N	DESCRIPTION					DIMENSION (MM)		
i	Maximum Length over body					23700		
ii	Maximum Width over body					3240		
iii	Maximum height from Rail Level					4039		
iv	CBC height/Buffer Height from Rail level 1105 +0/-10					NPP/PP	1099/1095	
6	TRACEABILITY OF SHELL ITEMS:							
S.N	ITEM		MAKE/SUPPLIER		SERIAL NO			
i	Under frame	Front	PP END	M/S-INDIRA	55/175			
Part		NPP END	M/S-INDIRA	55/175				
Complete		M/S-INDIRA	55/175					
ii	Lav. side wall			M/S-INDIRA	LAV.1	-----	LAV.2	-----
		M/S-INDIRA	LAV.3	-----	LAV.4	-----		
iii	Side wall	LH SIDE	M/S-DTL	49				
		RH SIDE	M/S-DTL	49				
iv	End wall	PP END	M/S-SIPL	-----				
		NPP END	M/S-SIPL	-----				
v	Roof	MCF/RBL-CONT.			262			
vi	Centre Buffer Coupler	M/S-FRONTIETR			NPP/PP	121-P1/77-P1		
vii	Buffer	N/A			NPP/PP	N/A		
7	AIR BRAKE TEST REPORT:							
S.N	ITEM		DESCRIPTION		SPEC. VALUE		OBSERVED	
i	Full brake application	Reduce pressure of BP from 5.0 to 3.4 kg/cm <sup>2</sup> .		6 – 10 sec.		7 Sec		
		Max. pressure in BC		3.0 ± 0.15 kg/cm <sup>2</sup> .		3.0 kg/cm <sup>2</sup>		
		All Brake are applied		OK		OK		
ii	Insensitivity	Exhaust BP @ 0.3 kg/cm <sup>2</sup> /min.		No brake application		OK		
iii	Sensitivity	Exhaust BP @ 0.1 kg/cm <sup>2</sup> /Sec, after 06 Sec.		Brake must apply		OK		
iv	Handbrake(Parking brake) for generator car	1. Apply hand brake		1. Hand Bk. Indicator should be red		OK		
		2. Release hand brake		2. Hand Bk. Indicator should be green		OK		
8	PAINTING DETAILS:							
S.N	DESCRIPTION	TYPE OF PAINT	MAKE	APPLICATION BY MCF/ CONTRACTOR (SUPPLY & APPLY)	AVERAGE GLOSS VALUE	DATE OF COMPLETION		
i	Paint	P.U	VIBGYOR	M/S-VIBGYOR(WOW)	87/95	17-Mar-21		
ii	Insulation	Satisfactory						
9	COACH FURNISH DETAILS :							
S.N	ACTIVITIES	FIRM		TURNKEY/WORK CONTRACT/SUPPLY&APPLY				
i	Coach Furnishing	M/S-D/L		WORK CONTRACT				
ii	Air Brake	M/S-JAINEX		WORK CONTRACT				
iii	Bio toilet & flushing	M/S-VEDANSH ENTERPRISES		WORK CONTRACT				
vi	Epoxy in lav.	N/A		N/A				

SSE/QC/MCF/RBL  
वरिष्ठ अनुष्ठानिक अभियंता  
गुणवत्ता विभाग  
रेलवे डिब्बा कारखाना, रायबरेली (लालगंज)





		<b>Modern Coach Factory Raebareli</b> <b>आधुनिक रेल डिब्बा कारखाना, रायबरेली</b>		DOC NO.: MCF/RBL/QMF 8002 REV NO: 02 DATE: 28.05.2021	
<b>ROLLING STOCK CERTIFICATE (NON AC COACH)</b>					
Rolling Stock Certificate No.: MCF/RBL/QC/RSC/2021-2022 /02					
RLY	WR	COACH NO	216074/C	DATE OF DISPATCH	1-Apr-21
Type	LWSCN1	Shell No.	20G371	DISPATCH TO	Sr.DME/C&W/MMCT
10	MODIFICATION (IF ANY)		: NIL		
11	DEVIATION (IF ANY)		: NIL		
12	ITEM FITTED ON THE COACH ON TRIAL		: NIL		
S.N	ITEM PARTICULARS		PURPOSE	REPORT	REFERENCE &
				Frequency	PERIOD OF TRIAL
i					
13.A	TRACEABILITY OF FURNISHING ITEMS: (common items for all coach)				
S.N	ITEM		MAKE/SUPPLIER	SERIAL NO(NPP/PP)	
i	Air Brake Module		M/S-FAIVELEY	B21092B	
ii	Distribution valve		M/S-FAIVELEY	B215604B	
iii	Pull box		M/S-FAIVELEY		
iv	FIBA		NIL	NIL	
vi	Foot Step		M/S-FABRICON INDS KOLKATA		
v	Decoupling arrangement		M/S-PULSAR INDS KOLKATA		
vii	Floor board		M/S-SHREE RAM PNL		
viii	PVC		M/S-RESPONSIVE		
ix	Lavatory inlay		M/S-SEEMA BHOPAL		
x	UIC Vestibule (PPE)		M/S-SUNCREST KOLKATA		
xi	UIC Vestibule (NPPE)		M/S-SUNCREST KOLKATA		
xii	Gangway bridge mounting (PPE)		M/s- MAHAVEER METAL WORKS, KXH		
xiii	Gangway bridge mounting (NPPE)		M/s- MAHAVEER METAL WORKS, KXH		
xiv	Body Side Window		M/S-SHATABDI INDS VADODARA		
xv	Emergency Window		M/S-SHATABDI INDS VADODARA		
xvi	Lavatory/hopper Window		M/S-BEI INDS PUNJAB		
xvii	Roof Ceiling		M/S-A.B.COMPOSITE		
xviii	Door way /gang way ceiling		M/S-A.B.COMPOSITE		
xix	Side Wall panel		M/S-HFGW VADODARA		
xx	Body Side Doors		M/s-JVR LDH		
xxi	Vestibule Door(PPE)		M/s-JBM FARIDABAD		
xxii	Vestibule Door(NPPE)		M/s-JBM FARIDABAD		
xxiii	Bio Tank		M/s-RAIL FAB-02 NOS+JSL LIFE-02 NOS		
xxiv	Pressurized flushing (ele. Pneu.)		M/S-SPAC		
xxv	Auxiliary Water Tank		M/S-SHIVALIK FAST MOHALI		
xxvi	Under Slung Water Tank ( 2X685L)		M/S-SHIVALIK FAST MOHALI		
xxvii	Under Slung Water Tank ( 1X685L)		M/S-SHIVALIK FAST MOHALI		
xxviii	Health Faucet		M/S-KAPCO VALVES JUC		
xxix	Lotah Filler Tap		M/S-KAPCO VALVES JUC		
xxx	Controlled discharge tap		M/S-AGMECO UK		
xxxi	Lavatory Modules		NIL		
xxxii	Lavatory Doors		M/S-JVR LDH		
xxxiii	Fire Extinguisher		NIL	NIL	
xxxiv	Seat & Berth		M/S-ADVANCE SILICON		
xxxv	Venturi grill		NIL		
13.B	TRACEABILITY OF FURNISHING ITEMS: (items for variant wise) NIL				

**SSE/QC/MCF/RBL**  
 वरिष्ठ निरीक्षक  
 गुणवत्ता विभाग  
 रेल डिब्बा कारखाना, रायबरेली (लाल गंज)





MODERN COACH FACTORY, RAEBARELI

आधुनिक रेल डिब्बा कारखाना, रायबरेली

DOC NO.: MCF/RBL/QMF 8002

REV NO.: 01

DATE: 16.05.2016

ROLLING STOCK CERTIFICATE (NON AC COACH)

Rolling Stock Certificate No.: MCF/RBL/QC/RSC/2021-22/02

RLY	W	R	-	Coach No.	2	1	6	0	7	4	/	C	-	DATE OF DISPATCH	0	1	0	4	2	0	2	1
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DISPATCH	Sr.DME/C&W/MMCT	Type	L	W	S	C	N	1	Shell No.	2	0	G	3	7	1	FUR .NO	LSCN-1878
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## 9. DETAIL OF BOGIES:-

ITEMS	NPP Side				PP Side			
Bogie No	203002				203001			
Bogie Type	FIAT				FIAT			
Frame no.	SIMPLEX- 411				SIMPLEX- 424			
Bolster no.	APEX - 418				APEX - 409			
Axle No	21 d - 3683 RWF		21 C - 5953 RWF		21 C - 3842 RWF		20 B - 8432 RWF	
Wheel Dia	917.395	917.337	917.369	917.349	917.367	917.297	917.401	917.368
Wheel Disc No	TZ 09-20 32632-OSF7	TZ 09-20 31235-ORD3	TZ 09-20 31280-OSF2	TZ 09-20 33362-0SE2	TZ 09-20 32043-0TE8	TZ 09-20 32044-0TE8	TZ 09-20 30857-0TD5	TZ 07-20 30850-0TD5
R.B. Nos.	10-20 435129	10-20 435420	09-20 429148	10-20 435160	09-20 426466	09-20 426962	10-20 435135	10-20 435528
CT R B Make	TIMKEN		TIMKEN		TIMKEN		TIMKEN	

## 10. SECONDARY SUSPENSION LOAD DEFLECTION VALUES :-

DESCRIPTION	Bogie NPP side				Bogie PP side			
	Secondary 1		Secondary 2		Secondary 1		Secondary 2	
	Outer	Inner	Outer	Inner	Outer	Inner	Outer	Inner
Make & Nos.	CMAFJ08-20 5101-135	CMGBD 02-20 F08- 838-49	CMAFJ08-20 5101-134	CMGBD02-20 F08-838-69	CMAFJ08-20 5101-66	CMGBD 02-20 F08- 838-66	CMAFJ08-20 5101-101	CMGBD02-20 F08- 838-84
Compressed Ht. at Tested Load	514	472	516	471	514	472	513	471
Alignment deviation (mm)	78	17	5	17	6	16	5	16

## 11. TRACEABILITY OF BOGIE ITEMS:-

S. NO	ITEM	MAKE/ SUPPLIER	510SERIAL NO.	
			NPP SIDE20	PP SIDE
1.	Yaw Damper	IAI	338818,338465	337929,337696
2.	Primary outer Spring	CMAFJ	08-20 1100--(368,272,371,367)	08-20 1100--(922,366,370,365)
3.	Primary Inner Spring	CMAFJ	08-20 1100 -(266,268,267,337)	08-20 1100 -(335,279,282,287)
4.	Primary Damper	IAI	02-20 (309745,310528,309166,310375)	02-20 (309532,309596,310472,310565)
5.	Secondary Damper	GABRIEL	07-20 (2768,2770)	07-20 (2758,2756)
6.	Lateral Damper	KONI	03-19 00885	03-19 00948
7.	Brake Cylinder	FAV	L20-207,A21-105,B21-258,B21-110	L20(199,164),A21-164,B21-109
8.	Brake Caliper	FAV	B21(441,939,022,024)B	B21(945,948,014,016)B
9.	Brake Disc	KBI	24243857 0008-51/20,24243857 0009-51/20 24243857 0010-51/20,24243857 0003-51/20	24243859 0080-52/20,24243859 0079-52/20 24243857 0005-51/20,24243857 0004-51/20
10.	Ball Joint Control Arm	GMT		
11.	Lateral Bump Stop	PRAG		
12.	Traction Centre make	RNG		
13.	Traction lever make	TAJ		
14.	Ball joint traction lever	BONY		
15.	Ball joint traction centre	GMT		
16.	Secondary Rubber Pad	TECSPAK		
17.	Rubber Spring	BONY		
18.	Anti roll bar Make	SF(SARITA)		
19.	Roll Link make	JUR+GMT		
20.	Fork make	RF		
21.	Control Arm Upper	RVE	250120-1,160120-1,140120-1,150120-1	250120-1,250120-1,250120-1,150120-1
22.	Control Arm Lower	RVE	160120-1,220120-1,150120-3,150120-3	140120-1,140120-1,060120-1,060120-1
23.	Phonic Wheel	FAV	FT/KEP-58	FT/KEP-58

Signature of SSE/Bogie/QC

SME/AME/QC/MCF/RBL

Asst. Mechanical Engineer

आ. रे. डि. का. रायबरेली  
MCF, RBL

Dy.CQM/MCF/RBL

Dy. Chief Quality Engineer  
आधुनिक रेल डिब्बा कारखाना, रायबरेली  
Modern Coach Factory



# Vibgyor Paints & Chemicals Pondicherry

Office : Sri Balaji Apartments, 87/47, Harrington Road,  
Shenoy Nagar, Chennai - 600 030.

Web : [www.vibgyorpaintspondicherry.com](http://www.vibgyorpaintspondicherry.com)

ISO : 9001 : 2015  
ISO : 14001 : 2015  
Certified Company

## WARRANTY CERTIFICATE

To,

DY.CME/FUR/PAINT  
MODERN COACH FACTORY  
RAEBARELI, LALGANJ- 229120

Date:- 19/03/2021

SUBJECT: -PERFORMANCE WARRANTY CERTIFICATE  
REF: PO NO: 31061800101633 dated 01.10.2019

NAME OF WORK: SUPPLY AND APPLY OF PU BASED WET ON WET APPLICABLE EXTERIOR PAINTING SYSTEM FOR LHB COACHES AS PER SCOPE OF WORK AND MMDTS-18034 REV-02 WITH AMENDMENT NO MP/RBL/BB DT 28/05/2019 (EPOXY ELASTIFIED PAINT INSIDE THE COACH NOT TO BE CARRIED OUT PAINTING CYCLE TIME WILL BE 30 HRS AS MENTION IN MMDTS-18034 REV-02)

Dear Sir,

With reference to above, we do here by confirm the warranty for six years from the date of application of the delivered below mention coaches vide your above referred purchase order after application & date inspection at your end.

SL.NO	SHELL NO	FURNISHING NO	COACH NO	RAILWAY NO	DATE OF COMPLETION
141	LW SCN 204371	LSCN 1878			05/03/2021 17/03/2021

The warranty is applicable from date of despatch against the below mention defects as per RDSO Specification no. MMDTS 18034 REV-02

Gloss should be above 70 at 60 degree during the initial period and entire life of 6 years

Decolourization of paint film.  
Cracking of paint film  
Peeling of paint film  
Blistering of the paint film




Thanking You

For Vibgyor paints & chemicals Pondicherry

Factory : S-51, Phase III, Sipcot Industrial Complex, Nellikuppam, Ranipet - 632 405.  
Ph : +91-4172-241478, Fax : +91-4172-242478, E-mail : [vpcpdyr@yahoo.in](mailto:vpcpdyr@yahoo.in), [ramuvibgyor@yahoo.in](mailto:ramuvibgyor@yahoo.in)

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	<b>Modern Coach Factory Raebareli</b> <b>आधुनिकरेलडिब्बाकारखाना, रायबरेली</b>	DOC NO.: MCF/RBL/QEF/8001
		REV NO: 01
		DATE: 29.06.2020

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FOR ELECTRICAL ITEMS

ROLLING STOCK CERTIFICATE OF LHB EOG NON AC SCN COACH.

ELECTRICAL TEST CERTIFICATE FOR LHB EOG NON AC SCN COACH.					
TYPE COACH	LWSCN		SHELL/COACH NO	216074/C	
RAILWAY	WR	ELECT. FIT DATE	23-03-2021	MCF EUR. NO.	LSCN-1878
Sr. no.	Description of tests				Remarks
1.	PUMP EQUIPMENTS				OK
2.	LIGHTS, NL, LAP CHARGING SOCKETS				OK
3.	WORKING OF ACCIDENTAL, EMERGENCY LIGHTS.				OK
4.	RAILWAY CARRIAGE FAN				OK
5.	WHEEL SLIDE PROTECTION SYSTEM ( WSP )				OK
6.	WORKING OF 9 KVA TRANSFORMER				OK
7.	WORKING OF REGULATED BATTERY CHARGER/EMERGENCY BATTERY CHARGER.				OK
8.	SAFETY :				----
8.1.	FUSES AND THEIR RATING				OK
8.2	CONTROL CIRCUIT				OK
8.3	POWER CIRCUIT				OK

 <b>Senior Section Engineer</b> <b>Quality control / Electrical</b> <b>Modern Coach Factory Raebareli</b>
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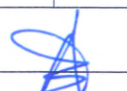
REV NO: 01

DATE: 29.06.2020

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## ROLLING STOCK CERTIFICATE OF LHB/EOG NONAC SCN COACHES

Sr. no.	Description	Drg./Spec no.	Quantity per Coach
01.	Fitment of Switch board cabinet.(set of panel) Make/Sr.no.: <b>HIND</b> On Board: <b>H355.20E.0723</b> HT Panel: <b>H355.20E.0778</b>	EDTS 355, Rev`01'.Am-3	<b>01 SET</b>
02.	Provision of 9 KVA 750/415/190V, 03Ø AC. Make: <b>VIMAL</b> Sr no.: <b>VTC 3089 LHB 4581</b>	RDSO/PE/SPEC/TL 0158, 2010, Rev`0',Ty I.	<b>01</b>
03.	Mounting of 09KVA TFR.	As per drg no 1.10113.0.76.300.001,Alt -B.	<b>OK</b>
04.	Provision of Pump equipment with pump box. Make: <b>HIND</b> Sr no : <b>20/10/592</b> Pump 1: <b>20/10/1223</b> Pump 2: <b>20/10/1224</b>	As per spec no. EDTS186,REV-A,AM-2	<b>01 SET</b>
05.	Provision & Mounting of Pump controller. Make: <b>HIND</b> SL.no.: <b>20/10/440</b>	As per Spec. EDTS186 Rev-a Am-2, & drg no. CC71328 & LW70020	<b>01</b>
06.	4.5 Kw Under slung type Constant Voltage Regulated Battery charger cum Emergency battery charger Make: <b>SIGNOTRON</b> Sr. no.: <b>08201787</b>	As per spec no. RDSO/PE/SPEC/AC/0183-2015(REV.- 1)	<b>01</b>
07.	Provision of Feeder Junction Box Make : <b>AECO</b>	EDTS-328 REV-C,AM-4,Type- II,COR-2	<b>01 SET</b>
08.	Provision of IVC dummy Socket assembly.	As per Drg. No. LW71302,Alt-nil	<b>01 SET</b>
09.	Battery fuse box +ve Make : <b>INDORAIL</b>	As per LW 71001,Alt- H	<b>01</b>
10.	Battery fuse box -ve Make : <b>RSI</b>	As per LW 71002,Alt-I	<b>01</b>
11.	Provision of Battery boxes/ Cradles. Make: <b>PRADEEP TRASCORE</b>	As per Drg. No. 110113.0.76.700.005 W/O item 5,22,23,26 & 27,Alt-C or Latest.	<b>01</b>
12.	Provision of batteries Type:110 V, 120 AH VRLA SMF Battery Set. Make: <b>HLB</b> Lug Date: <b>02/21</b>	As per RDSO/PE/SPEC/AC/0009-2014 (Rev-2) with inner cell connectors or Latest.	<b>01 SET</b>

  
Senior Section Engineer  
Quality control / Electrical  
Modern Coach Factory Raebareli





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## ROLLING STOCK CERTIFICATE OF LHB/EOG NONAC SCN COACHES

Sr. no.	Description	Drg./Spec no.	Quantity per Coach
13.	Fitment of Railway carriage Fan 400mm Sweep, 110V AC with crash worthy features. Make: <b>ELECTRO WAVES</b>	As per Drg. No. ICF/SK-7-6-158, alt-g. RDSO/PE/SPEC/TL/0021-2005 (Rev-3) with RCF annex-1, am-1.	30
14.	Fitment of LED Light fittings for Cabin, Doorway and Gangway area. 9 watt. Make : <b>DR AUTO/ENSAVE</b>	As per RDSO/PE/SPEC/TL/0091-2016, Rev-1 with RCF Annex-1 .Type-B1.Drg. No. CC76453.	26
15.	Fitment of LED Light fittings for Night Light with berth indication Type-E (1 watt). Make: <b>AGASTYA</b>	As per RDSO/PE/SPEC/TL/0091-2016, Rev-1 with RCF Annex-1, ICF/STB-7-6-053.Type- E. Drg. No. CC76461	10
16.	Fitment of LED Light fittings for Lavatory Lights. 9 Watt. Make: <b>RT VISION</b>	As per RDSO/PE/SPEC/TL/0091-2016, Rev-1 with RCF Annex-1 Type-D. Drg. No. LW76092.	04
17.	Fitment of LED Light fittings for PACIL. Make: <b>AGASTYA</b>	As per RDSO/SPEC/TL/0091-2016, Rev-1 with RCF Annex-1 Type-I. Drg. No. LW76098.	02
18.	Fitment of Accidental Emergency Light (AEL) Make: <b>INTEG</b>	As per RDSO/SPEC/AC/0180-2016, Rev-0 ,Type-II.	04
19.	Provision of Cable binder	Drg. No. CC76120, Item - 1,2,3.100mm,200mm,300mm respectively.	OK
20.	Provision of Cable Jacket System.	EDTS-138, Cor-2, Item-5,7,8,9,11.	OK

*Senior Section Engineer*  
Quality control / Electrical  
Modern Coach Factory Raebareli



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## ROLLING STOCK CERTIFICATE OF LHB/EOG NONAC SCN COACHES

Sr. no.	Description	Drg./Spec no.	Quantity per Coach
21.	Provision of Switch plate assembly along with mobile charging sockets. Make: <b>SALZER</b>	EDML-086, Rev-6, Am-1, Table-1, Item-1.	<b>10</b>
22.	Provision of Switch plate assembly along with mobile charging sockets. Make: <b>SALZER</b>	EDML-086, Rev-6, Am-1, Table-1, Item-2.	<b>10</b>
23.	Provision of Switch plate assembly along with mobile charging sockets. Make: <b>RECORD</b>	EDML-086, Rev-5, Am-1, Table-1, Item-3.	<b>20</b>
24.	Provision of High Capacity Inter – Vehicular Coupler Unit (ZS Coupling) (500 A, 750 V, 3ph, 50 Hz). Make:- 1.(NPP): <b>PRIME ELECT.</b> 2.(PP): <b>PRIME ELECT.</b>	As per Spec. no. RDSO/PE/SPEC/AC/0177(Rev.-0)-2013 with annexure-A, B.	<b>01 SET</b>
25.	Mounting of Inter Vehicle coupler	As per drg no.1.10113.0.74.000.001,Alt-B	<b>OK</b>
26.	Provision of Wheel Set Earthing equipment. Make:- NPP: <b>DARSHAN</b> PP: <b>DARSHAN</b>	EDTS101,REV-C,AM-1	<b>01 SET</b>
27.	Provision of Anti Skid Disk Brake System.(WSP) Make : <b>FAIVELEY</b> Sr no : <b>13130</b>	As per MDTs 077,Rev.-2 M/s"FAIVELEY" or "Knorr Bremse", or "ESCORTS" or "JWL-DAKO-CZ"	<b>01 SET</b>

SSE/EL/QC	AWM(ELECT.)/MCF/RBL SEE(P)/MCF/RBL

वरिष्ठ अनुभाग अभियन्ता  
गुणवत्ता नियंत्रण  
आ०रे०डि०का० / लालगंज / रायबरेली  
S.S.E./Elect-QC/M.C.F./LLJ/RBL

स० कार्य प्रबन्धक / विद्युत  
आ०रे०डि०का० / रायबरेली  
A.W.M./Electrical/MCF/RBL

