
	Modern Coach Factory Raebareli				DOC NO.: MCF/RBL/QMF 8002			
	आधुनिक रेल डिब्बा कारखाना, रायबरेली				REV NO: 01			
					DATE: 17.04.2018			
ROLLING STOCK CERTIFICATE								
Rolling Stock Certificate No.: MCF/RBL/QC/RSC/2020-21/1323								
RLY	WR	COACH NO	215668/C			DATE OF DISPATCH	23-Mar-21	
Type	LWSCN1	Shell No.	20G450	DISPATCH TO	Sr.DME/C&W/MMCT	FUR.NO.	LSCN-1851	
1. Railway Board's Order No. : 2020/M(C)/142/2, Dated-27.01.2021 2. Tare Weight of Coach : 41.24 Tonnes 3. Carrying Capacity : (a) Seating: 80 (b) Sleeping: 80 (c) Luggage: NIL								
4. Special feature:								
A Choke of 5/6 mm in DV side replace with 9 mm in both type (KBI & Faiv.) letter no. MC/LHB/Brake, DT. 27.09.18								
5. SHELL LEADING DIMENSIONS:								
S NO	DESCRIPTION					DIMENSION (MM)		
1	Maximum length over body					23700		
2	Maximum width over body					3240		
3	Maximum height from Rail Level					4039		
4	CBC height/Buffer height from Rail level 1105 +0/-10					NPP / PP	1104/1105	
6. TRACEABILITY OF SHELL ITEMS:								
S NO	ITEM	MAKE/SUPPLIER	SERIAL NO					
1	Under frame	Front Part	PP END	M/S-RFPL	-----			
			NPP END	M/S-SANTECH	-----			
		Complete	MCF/RBL V4U TECHIE	20G450				
2	Lav. side wall		M/S-DTL PUNE	LAV.1	-----	LAV.2	-----	
			M/S-DTL PUNE	LAV.4	-----	LAV.3	-----	
3	Side wall	LH SIDE		MCF/RBL-CONT.V4U LKO	115			
		RH SIDE		MCF/RBL-CONT.V4U LKO	115			
4	End wall	PP END		M/S-OMAX	-----			
		NPP END		M/S-OMAX	-----			
5	Roof	MCF/RBL-CONT.	242					
6	Centre Buffer Coupler	M/S-FRONTIER	PP	109P1	NPP	131P2		
7. AIR BRAKE TEST REPORT:								
S NO	ITEM	DESCRIPTION	SPEC. VALUE	OBSERVED				
1	Full brake application	Reduce pressure of BP from 5.0 to 3.4 kg/cm <sup>2</sup> .	6 – 10 sec.	7 sec				
		Max. pressure in BC	3.0 ±0.15 kg/cm <sup>2</sup> .	3.0 kg/cm <sup>2</sup>				
		All Brake are applied	OK	OK				
2	Insensitivity	Exhaust BP @ 0.3 kg/cm <sup>2</sup> /min.	No brake application	OK				
3	Sensitivity	Exhaust BP @ 0.1 kg/cm <sup>2</sup> /Sec, after 06 Sec.	Brake must apply	OK				
8. PAINTING DETAILS:								
S NO	DESCRIPTION	TYPE OF PAINT	MAKE	APPLICATION BY MCF/ CONTRACTOR (SUPPLY & APPLY)	AVERAGE GLOSS VALUE	DATE OF COMPLETION		
1	Paint	P.U	GSI	M/S-GSI (S&A)	91/89	17-Feb-21		
2	Insulation	Satisfactory						

  
 वरिष्ठ अभियंता  
 SSE/QC/MCF/RBL  
 गुणवत्ता विभाग  
 २० डि० को०, रायबरेली (लालगंज)





MODERN COACH FACTORY, RAEBARELI

आधुनिक रेल डिब्बा कारखाना, रायबरेली

DOC NO.: MCF/RBL/QMF 8002

REV NO.: 01

DATE: 16.05.2016

**ROLLING STOCK CERTIFICATE**

Rolling Stock Certificate No.: MCF/RBL/QC/RSC/2020-21/1323

RLY	-	W	R	Coach No.	2	1	5	6	6	8	/	C	-	DATE OF DISPATCH	2	3	0	3	2	0	2	1
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DISPATCH	Sr.DME/C&W/MMCT	Type	L	W	S	C	N	1	Shell No.	2	0	G	4	5	0	FUR.NO	LSCN-1851
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**8. DETAIL OF BOGIES:**

ITEMS	NPP Side				PP Side			
Bogie No	<b>202582</b>				<b>202581</b>			
Bogie Type	FIAT				FIAT			
Frame no.	ECBT-955				ECBT-947			
Bolster no.	MCF/RBL/LS5- 3173				MCF/RBL/LS5- 3037			
Axle No	20 B - 8269 RWF		20 B - 8496 RWF		21 C - 4518 RWF		20 C - 3337 RWF	
Wheel Dia	917.518	917.549	917.402	917.437	917.559	917.517	917.523	917.454
Wheel Disc No	TZ 09-20 27775-OTE9	TZ 07-20 22389-OPJ0	TZ 09-20 30593-0PL5	TZ 09-20 27829-OTE2	TZ 09-20 32890-OSD7	TZ 07-20 45545-ORE6	TZ 09-20 34832-ORE6	TZ 09-20 30591-ORE1
R.B. Nos.	06-20 411920	06-20 410595	06-20 411361	06-20 410713	06-20 410672	06-20 413783	06-20 413634	06-20 413082
CT R B Make	TIMKEN		TIMKEN		TIMKEN		TIMKEN	

**9. SECONDARY SUSPENSION LOAD DEFLECTION VALUES :-**

DESCRIPTION	Bogie NPP side		Bogie PP side	
	Secondary 1	Secondary 2	Secondary 1	Secondary 2
Make & Nos.	RESISTROFLEX Sr.NO.07-20 15424	RESISTROFLEX Sr.NO.07-20 15500	RESISTROFLEX Sr.NO.06-20 15220	RESISTROFLEX Sr.NO.07-20 15284

**10. TRACEABILITY 90F BOGIE ITEMS :-**

S. NO	ITEM	MAKE/ SUPPLIER	SERIAL NO.	
			NPP SIDE	PP SIDE
1.	Yaw Damper	IAI	294271,294102	294211,294208
2.	Primary outer Spring	CMAFI	07-20-1100-(36,34,81,12)	07-20-1100-(8,75,7,76)
3.	Primary Inner Spring	CMAFI	07-20-1101-(85,13,86,11)	07-20-1101-(219,84,14,83)
4.	Primary Damper	IAI	02-20-(309476,310046,299589,321250)	02-20-(310163,310635,309712,310550)
5.	Secondary Damper	IAI/GABRIEL	09-19- (274596,326490)	09-18-(3760,1000)
6.	Lateral Damper	KONI	04-19 00183	04-19 00183
7.	Brake Cylinder	ESCORT	62850,62423,62424,62851	62017,62433,62431,62018
8.	Brake Caliper	ESCORT	39428,39169,39168,39429	39382,39154,39152,39383
9.	Brake Disc	AVADH	09-18 (48200914,48200966,47200865,47200864)	09-18 (49201100,44200956,44200851,48200895)
10.	Ball Joint Control Arm	PRAG		
11.	Lateral Bump Stop	GMT		
12.	Traction Centre make	RNG		
13.	Traction lever make	TAJ		
14.	Ball joint traction lever	BONY		
15.	Leveling Valve	PRAG		
16.	Check Valve	FAV	F20-183,G20-593	G20-595,G20-135,
17.	Rubber Spring	FAV	F20-157	G20-035
18.	Anti roll bar Make	SF		
19.	Roll Link make	RF+BASANT		
20.	Fork make	RNG		
21.	Control Arm Upper	SF	15,038,601,87	604,858,1504,808
22.	Control Arm Lower	SF	47,210,171,220	053,120,116,162
23.	Phonic Wheel	FAV	FT/KEP-58	FT/KEP-58

Signature of SSE/Bogie/QC





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DATE: 17.04.2018

ROLLING STOCK CERTIFICATE

Rolling Stock Certificate No.: MCF/RBL/QC/RSC/2020-21/1323

RLY	WR	COACH NO	215668/C	DATE OF DISPATCH	23-Mar-21
Type	LWSCN1	Shell No.	20G450	DISPATCH TO	Sr.DME/C&W/MMCT
				FUR.NO.	LSCN-1851

12. TRACEABILITY OF FURNISHING ITEMS:

S NO	ITEM	MAKE/SUPPLIER	SERIAL NO(NPP/PP)
1	Air Brake Module	M/s-ESCORTS	2021020840
2	Distribution valve	M/s-ESCORTS	2102A840
3	Pull box	M/s-KBI	
4	FIBA	M/s-KBI	11523/29,11525/29
5	Foot Step	M/s- FABRICON KOLKATA	
6	Decoupling arrangement	M/s-PULSER KOLKATA	
7	Floor board	M/s-SHREE RAM PNL	
8	PVC	M/s-RESPONSIVE INDS DELHI	
9	Lavatory inlay	M/s-SEEMA BHOPAL	
10	UIC Vestibule (PPE)	M/S-ELASTOMER MUMBAI	
11	UIC Vestibule (NPPE)	M/S-ELASTOMER MUMBAI	
12	Gangway bridge mounting (PPE)	M/s- MAHAVEER METAL WORKS, KXH	
13	Gangway bridge mounting (NPPE)	M/s- MAHAVEER METAL WORKS, KXH	
14	Body Side Window	M/S-SHATABDI VADODARA	
15	Emergency Window	M/S-SHATABDI VADODARA	
16	Lavatory/hopper Window	M/s-AIKON INDS.	
17	Side panel	M/s-HFGW VADODARA	
18	Roof Ceiling	M/s-A.B COMPOSITE	
19	Door way Ceiling	M/s-A.B COMPOSITE	
20	Body Side Doors	M/s-JVR LDH	
21	Vestibule Door(PPE)	M/s-JBM FARIDABAD	
22	Vestibule Door(NPPE)	M/s-JBM FARIDABAD	
23	Bio Tank	M/s-RAIL FAB -02 NOS+JSL LIFE-02 NOS	
24	Presurized Flushing(Elect.pneumatic)	M/s-OASIS	
25	Auxiliary Water Tank	M/s-SHIVALIK FAST MOHALI	
26	Under Slung Water Tank ( 2X685L)	M/s-OASIS	
27	Under Slung Water Tank (1x685 L)	M/s-SHIVALIK FAST MOHALI	
28	Health Faucet	M/s- KAPCO VALVES JUC	
29	Lotah Filler Tap	M/s- KAPCO VALVES JUC	
30	Controlled discharge tap	M/s-AGMECO LTD	
31	Lavatory Doors	M/s-JVR LDH	
32	Seat & Berth	M/s-DURABLE POLYMER LKO	
33	Ventury grill	NIL	
34	RFID	NIL	

वरिष्ठ अनु अभियंता  
गुणवत्ता नियंत्रण  
SSE/QC/MCF/RBL  
70डि०का०, रायबरेली (लाला बाबा)







# Modern Coach Factory Raebareilly आधुनिक रेल डिब्बा कारखाना, रायबरेली

DOC NO.: MCF/RBL/QMF 8002  
REV NO: 01  
DATE: 17.04.2018

## ROLLING STOCK CERTIFICATE

Rolling Stock Certificate No.: MCF/RBL/QC/RSC/2020-21/1323

RLY	WR	COACH NO	215668/C	DATE OF DISPATCH	23-Mar-21
Type	LWSCN1	Shell No.	20G450	DISPATCH TO	Sr.DME/C&W/MMCT
				FUR.NO.	LSCN-1851

13. MODIFICATION (IF ANY) : NIL

14. DEVIATION (IF ANY) : NIL

15. ITEM FITTED ON THE COACH ON TRIAL : NIL

S NO	ITEM PARTICULARS	PURPOSE	REPORT Frequency	REFERENCE & PERIOD OF TRIAL
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## 16. WARRANTY:

S NO	COMPONENTS	WARRANTY
1	Brake Pad, wheels, flushing valves, push gravity cocks, moldings, window glasses, mirrors, curtain clutch wire etc. ( items which are consumable in nature)	NIL
2	Other coach furnishing sub assemblies(bought out items)	24 months from the date of dispatch of coach OR 30months from the date of supply of material whichever is earlier.

## NOTE:

1. This warranty covers free supply of parts which wear out and fails within warranty period of normal service.
2. This doesn't covers faults arising out of accident, non standard maintenance practices, abnormal use or mishandling, vandal activity, arson & deficient/pilferage etc.
3. This doesn't cover any consequential liabilities or damages/loss incurred by anybody; furthermore, it shall in no case extend to repayment, return of the coach or replacement of complete coach.
4. Whether a defective part is to be replaced or repaired shall be at the discretion of MCF/RBL.
5. For any complain/ suggestion please Mail at qualityrcfrbl@gmail.com
6. Painting on supply & apply contract :- supply of material and application shall be warranted for a period of three years from

Application for any manufacturing /Application as per clause -4, para- V of RDSO specification no .M&C/PCN/100/2013-Given below

S.No	Time period	Gloss Retention (initial gloss >85 unit at 60°)	Colour Retention rating on 0-10 scale (initial rating of painted panels/coach or ISC/RAL shade card shall be taken as 10)	Adherence of paints (with each other and with substrate ) Cross-cut tape adhesion test as per ASTM D:3359/97(or latest)
1	After 1 year	80% of initial gloss	7	5B
2	After 2 year	70% of initial gloss	6	5B
3	After 3 year	60% of initial gloss	5	4B

If any imperfection is noticed or any defect arises during the warranty -period due to improper material used or due to bad workmanship, the contractor shall be bounded to set right the defect/ imperfection on free of cost basis at the base depot of the coach.

SSE/QC/MCF/RBL	SME/AME/QC/MCF/RBL	Dy. Chief Quality Manager
गुणवत्ता विभाग		
रेडिओ, रायबरेली (लालगंज)		

Assistant Mechanical Engineer / Genl.  
आधुनिक रेल डिब्बा कारखाना, रायबरेली  
Modern Coach Factory, Raebareilly

Modern Coach Factory, Raebareilly







GSTIN : 03ACBPK3400D1ZM  
Excise Regn. No. ACBPK3400DXM001

**G. S. INDUSTRIES**

APPROVED BY

**N.S.I.C.  
R.D.S.O.  
ISO 9001-2015  
ISO 14001-2015**

D-146, FOCAL POINT EXTENSION, JALANDHAR-144004

PHONE : (O) 0181-5081474  
(M) 99882-65025, 99884-55459  
Website : www.gspaints.com  
e-mail : info@gspaints.com

## WARRANTY CERTIFICATE

To,  
Dy.CME/FP  
MODERN COACH FACTORY,  
RAEBARELI, LALGANJ-229120

Dated - 19/02/2021

Sub:- Performance warranty certificates.  
Ref: - P.O.no 31061800101167 DATED 21.08.2019  
Name Of Work: - Pu Paint For Lhb Type Rajdhani Coaches.

Dear Sir,

With reference to above, we do here by confirm the warranty for three years from the date of application of the delivered below mention coaches vide your above referred purchase order after application & due inspection at your end.

SR.	SHELL NO.	FURNISHING NO.	COACH NO.	Railway NO.	DATE OF COMPLETION
264.	LW SCN 2067250	LSCN-1851	215668	WR	17/02/2021

The warranty is applicable from date of dispatch against the below mention defects as per RDSO specification no. M&C/PCN/100/2018.


- Gloss level value of applied paint-initial 85 unit (on the date of painting) and minimum 80%, 70% and 60% of initial gloss after one year, two years and three years respectively from the date of application
- Decolonization of paint film.
- Cracking of paint film.
- Peeling of paint film.
- Blistering of the paint film.

Thanking you,  
For G.S.Industries

Auth. signatory





	<b>Modern Coach Factory Raebareli</b> <b>आधुनिकरेलडिब्बाकारखाना, रायबरेली</b>	DOC NO.: MCF/RBL/QEF/8001
		REV NO: 01
		DATE: 29.06.2020

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FOR ELECTRICAL ITEMS
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## ROLLING STOCK CERTIFICATE OF LHB EOG NON AC SCN COACH.

ELECTRICAL TEST CERTIFICATE FOR LHB-EOG NON AC SCN COACH.						
TYPE COACH		LWSCN		SHELL/COACH NO		215668/C
RAILWAY		WR	ELECT. FIT DATE	18-03-2021	MCF EUR. NO.	LSCN-1851
Sr. no.	Description of tests					Remarks
1.	PUMP EQUIPMENTS					OK
2.	LIGHTS, NL, LAP CHARGING SOCKETS					OK
3.	WORKING OF ACCIDENTAL, EMERGENCY LIGHTS.					OK
4.	RAILWAY CARRIAGE FAN					OK
5.	WHEEL SLIDE PROTECTION SYSTEM ( WSP )					OK
6.	WORKING OF 9 KVA TRANSFORMER					OK
7.	WORKING OF REGULATED BATTERY CHARGER/EMERGENCY BATTERY CHARGER.					OK
8.	SAFETY :					----
8.1.	FUSES AND THEIR RATING					OK
8.2	CONTROL CIRCUIT					OK
8.3	POWER CIRCUIT					OK

Senior Section Engineer  
Quality control / Electrical  
Modern Coach Factory Raebareli







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आधुनिकरेलडिब्बाकारखाना, रायबरेली

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DATE: 29.06.2020

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ROLLING STOCK CERTIFICATE OF LHB/EOG NONAC SCN COACHES

Sr. no.	Description	Drg./Spec no.	Quantity per Coach
01.	Fitment of Switch board cabinet.(set of panel) Make/Sr.no.: <b>HIND</b> On Board: <b>H355.20E.0744</b> HT Panel: <b>H355.20E.0794</b>	EDTS 355, Rev'01'.Am-3	<b>01 SET</b>
02.	Provision of 9 KVA 750/415/190V, 03Ø AC. Make: <b>VIMAL</b> Sr no.: <b>VTC 3089 LHB 4348</b>	RDSO/PE/SPEC/TL 0158, 2010, Rev'0',Ty I.	<b>01</b>
03.	Mounting of 09KVA TFR.	As per drg no 1.10113.0.76.300.001,Alt -B.	<b>OK</b>
04.	Provision of Pump equipment with pump box. Make: <b>KIND</b> Sr no : <b>KIND/ASY/0106</b> Pump 1: <b>19060411</b> Pump 2: <b>19060412</b>	As per spec no. EDTS186,REV-A,AM-2	<b>01 SET</b>
05.	Provision & Mounting of Pump controller. Make: <b>HIND</b> SL.no.: <b>20/03/124</b>	As per Spec. EDTS186 Rev-a Am-2, &drg no. CC71328 & LW70020	<b>01</b>
06.	4.5 Kw Under slung type Constant Voltage Regulated Battery charger cum Emergency battery charger Make: <b>SIGNOTRON</b> Sr. no.: <b>02201215</b>	As per spec no. RDSO/PE/SPEC/AC/0183-2015(REV.- 1)	<b>01</b>
07.	Provision of Feeder Junction Box Make : <b>AECO</b>	EDTS-328 REV-C,AM-4,Type- II,COR-2	<b>01 SET</b>
08.	Provision of IVC dummy Socket assembly.	As per Drg. No. LW71302,Alt-nil	<b>01 SET</b>
09.	Battery fuse box +ve Make : <b>INDORAIL</b>	As per LW 71001,Alt- H	<b>01</b>
10.	Battery fuse box -ve Make : <b>AECO</b>	As per LW 71002,Alt-I	<b>01</b>
11.	Provision of Battery boxes/ Cradles. Make: <b>PRADEEP TRANSCORE</b>	As per Drg. No. 110113.0.76.700.005 W/O item 5,22,23,26 & 27,Alt-C or Latest.	<b>01</b>
12.	Provision of batteries Type:110 V, 120 AH VRLA SMF Battery Set. Make: <b>AMARA RAJA</b> Lug Date: <b>06/20</b>	As per RDSO/PE/SPEC/AC/0009-2014 (Rev-2) with inner cell connectors or Latest.	<b>01 SET</b>

*Senior Section Engineer*  
Quality control / Electrical  
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ROLLING STOCK CERTIFICATE OF LHB/EOG NONAC SCN COACHES

Sr. no.	Description	Drg./Spec no.	Quantity per Coach
13.	Fitment of Railway carriage Fan 400mm Sweep, 110V AC with crash worthy features. Make: <b>KAPSONS/VIDISHA</b>	As per Drg. No. ICF/SK-7-6-158,alt-g. RDSO/PE/SPEC/TL/0021-2005 (Rev-3) with RCF annex-1,am-1.	<b>30</b>
14.	Fitment of LED Light fittings for Cabin, Doorway and Gangway area. 9 watt. Make : <b>DR AUTO</b>	As per RDSO/PE/SPEC/TL/0091-2016,Rev-1 with RCF Annex-1 .Type-B1.Drg. No. CC76453.	<b>26</b>
15.	Fitment of LED Light fittings for Night Light with berth indication Type-E (1 watt). Make: <b>DHINGRA</b>	As per RDSO/PE/SPEC/TL/0091-2016,Rev-1 with RCF Annex-1, ICF/STB-7-6-053.Type- E. Drg. No. CC76461	<b>10</b>
16.	Fitment of LED Light fittings for Lavatory Lights. 9 Watt. Make: <b>RT VISION</b>	As per RDSO/PE/SPEC/TL/0091-2016,Rev-1 with RCF Annex-1Type-D. Drg. No. LW76092.	<b>04</b>
17.	Fitment of LED Light fittings for PACIL. Make: <b>AGASTYA</b>	As per RDSO/SPEC/TL/0091-2016,Rev-1 with RCF Annex-1Type-I. Drg. No. LW76098.	<b>02</b>
18.	Fitment of Accidental Emergency Light (AEL) Make: <b>INTEG</b>	As per RDSO/SPEC/AC/0180-2016,Rev-0 ,Type-II.	<b>04</b>
19.	Provision of Cable binder	Drg. No. CC76120,Item - 1,2,3.100mm,200mm,300mm respectively.	<b>OK</b>
20.	Provision of Cable Jacket System.	EDTS-138,Cor-2,Item-5,7,8,9,11.	<b>OK</b>

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ROLLING STOCK CERTIFICATE OF LHB/EOG NONAC SCN COACHES

Sr. no.	Description	Drg./Spec no.	Quantity per Coach
21.	Provision of Switch plate assembly along with mobile charging sockets. Make: <b>SALZER</b>	EDML-086, Rev-6, Am-1, Table-1, Item-1.	10
22.	Provision of Switch plate assembly along with mobile charging sockets. Make: <b>SALZER</b>	EDML-086, Rev-6, Am-1, Table-1, Item-2.	10
23.	Provision of Switch plate assembly along with mobile charging sockets. Make: <b>SALZER</b>	EDML-086, Rev-5, Am-1, Table-1, Item-3.	20
24.	Provision of High Capacity Inter – Vehicular Coupler Unit (ZS Coupling) (500 A, 750 V, 3ph, 50 Hz). Make:- 1.(NPP): <b>PRIME ELECT.</b> 2.(PP): <b>PRIME ELECT.</b>	As per Spec. no. RDSO/PE/SPEC/AC/0177(Rev.-0)-2013 with annexure-A, B.	01 SET
25.	Mounting of Inter Vehicle coupler	As per drg no.1.10113.0.74.000.001,Alt-B	OK
26.	Provision of Wheel Set Earthing equipment. Make:- NPP: <b>DARSHAN ENTERPRISES</b> PP: <b>DARSHAN ENTERPRISES</b>	EDTS101,REV-C,AM-1	01 SET
27.	Provision of Anti Skid Disk Brake System.(WSP) Make : <b>ESCORTS</b> Sr no : <b>200600-62308-0078</b>	As per MDTs 077,Rev.-2 M/s"FAIVELEY" or "Knorr Bremse", or "ESCORTS" or "JWL-DAKO-CZ"	01 SET

SSE/EL/QC	AWM(ELECT.)/MCF/RBL
वरिष्ठ अनुभाग अभियन्ता	SEE(P)/MCF/RBL

गुणवत्ता नियंत्रण  
आरक्षण/लालगंज/रायबरेली  
S.S.E./Elect-QC/M.C.F./LLJ/RBL

सं कार्य प्रबन्धक/विद्युत  
आरक्षण/लालगंज/रायबरेली  
A.W.M./Electrical/MCF/RBL