



Modern Coach Factory Raebareilly
आधुनिक रेल डिब्बा कारखाना, रायबरेली

DOC NO.: MCF/RBL/QMF 8002

REV NO: 01

DATE: 17.04.2018

ROLLING STOCK CERTIFICATE

Rolling Stock Certificate No.: MCF/RBL/QC/RSC/2020-21 /1291

RLY	WR	COACH NO	215661/C	DATE OF DISPATCH	19-Mar-21
Type	LWSCN1	Shell No.	20G245	DISPATCH TO	Sr.DME/C&W/MMCT
				FUR.NO.	LSCN-1864

- Railway Board's Order No. 2020/M(C)/142/2, DATED- 27.01.2021
- Tare Weight of Coach : 41.24 Tonnes
- Carrying Capacity : (a) Seating: 80 (b) Sleeping: 80 (c) Luggage: NIL

4. Special feature:

A Choke of 5/6 mm in DV side replace with 9 mm in both type (KBI & Faiv.) letter no. MC/LHB/Brake, DT. 27.09.18

5. SHELL LEADING DIMENSIONS:

S NO	DESCRIPTION	DIMENSION (MM)
1	Maximum length over body	23700
2	Maximum width over body	3240
3	Maximum height from Rail Level	4039
4	CBC height/Buffer height from Rail level 1105 +0/-10	NPP / PP 1105/1101

6. TRACEABILITY OF SHELL ITEMS:

S NO	ITEM	MAKE/SUPPLIER	SERIAL NO
1	Under frame	PP END M/S-INDIRA	10/175
	Front Part	NPP END M/S-INDIRA	10/175
	Complete	M/S-INDIRA	10/175
2	Lav. side wall	PP END M/S-MIDAS GUJRAT	LAV.1
		NPP END M/S-MIDAS GUJRAT	LAV.4
3	Side wall	LH SIDE M/S-ECBT	257
		RH SIDE M/S-ECBT	257
4	End wall	PP END M/S-OMAX	-----
		NPP END M/S-EEPL	-----
5	Roof	MCF/RBL	255
6	Centre Buffer Coupler	M/S-FRONTIETR	PP /NPP 20P2/223P2

7. AIR BRAKE TEST REPORT:

S NO	ITEM	DESCRIPTION	SPEC. VALUE	OBSERVED
1	Full brake application	Reduce pressure of BP from 5.0 to 3.4 kg/cm ² .	6 – 10 sec.	8 Sec
		Max. pressure in BC	3.0 ±0.15 kg/cm ² .	3.0 kg/cm ²
		All Brake are applied	OK	OK
2	Insensitivity	Exhaust BP @ 0.3 kg/cm ² /min.	No brake application	OK
3	Sensitivity	Exhaust BP @ 0.1 kg/cm ² /Sec, after 06 Sec.	Brake must apply	OK

8. PAINTING DETAILS:

S NO	DESCRIPTION	TYPE	MAKE	APPLICATION BY MCF/ CONTRACTOR	AVERAGE	DATE OF
		OF PAINT		(SUPPLY & APPLY)	GLOSS VALUE	COMPLETION
1	Paint	P.U	GSI	M/S-GSI(WOW)	98/96	15-Mar-21
2	Insulation			Satisfactory		

वरिष्ठ अभियंता
SSE/QC/MCF/RBL
गुणवत्ता नियंत्रण
रेडिओ, रायबरेली (लालगंज)



MODERN COACH FACTORY, RAEBARELI

आधुनिक रेल डिब्बा कारखाना, रायबरेली

DOC NO.: MCF/RBL/QMF 8002

REV NO.: 01

DATE: 16.05.2016

ROLLING STOCK CERTIFICATE

Rolling Stock Certificate No.: MCF/RBL/QC/RSC/2020-21/1291

RLY	-	W	R	Coach No.	2	1	5	6	6	1	/	C	-	DATE OF DISPATCH	1	9	0	3	2	0	2	1
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DISPATCH	Sr.DME/C&W/MMCT	Type	L	W	S	C	N	1	Shell No.	2	0	G	2	4	5	FUR.NO	LSCN-1864
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8. DETAIL OF BOGIES:

ITEMS	NPP Side				PP Side			
Bogie No	202751				202752			
Bogie Type	FIAT				FIAT			
Frame no.	SIMPLEX- 165				SIMPLEX ENGG.-207			
Bolster no.	APEX-385				APEX-379			
Axle No	21 C - 4426 RWF		21 C - 3796 RWF		21 C - 4312 RWF		21 C - 4022 RWF	
Wheel Dia	917.444	917.544	917.484	917.53	917.423	917.522	917.436	917.52
Wheel Disc No	TZ 11-19 86172-9WK4	TZ 09-20 31897-0TD2	TZ 09-20 32027-0TE8	TZ 09-20 32972-0TE1	TZ 09-20 28994-0SF9	TZ 09-20 32966-0TE1	TZ 09-20 32690-0SF7	TZ 09-20 32783-0SD7
R.B. Nos.	06-20 412384	09-20 426022	09-20 428968	09-20 426038	08-20 424550	08-20 422920	08-20 424683	09-20 426066
CT R B Make	TIMKEN		TIMKEN		TIMKEN		TIMKEN	

9. SECONDARY SUSPENSION LOAD DEFLECTION VALUES :-

DESCRIPTION	Bogie NPP side				Bogie PP side			
	Secondary 1		Secondary 2		Secondary 1		Secondary 2	
	Outer	Inner	Outer	Inner	Outer	Inner	Outer	Inner
Make & Nos.	CMAFJ01-20 5101-39	CMGBD02-20 F08- 037-43	CMAFJ01-20 5101-23	CMGBD02-20 F08- 037-51	CMAFJ01-20 5101-131	CMGBD02-20 F08-037-81	CMAFJ01-20 5101- 20	CMGBD02-20 F08- 037-36
Compressed Ht. at Tested Load	516	468	516	472	516	471	516	470
Alignment deviation (mm)	10	15	10	15	6	19	8	17

10. TRACEABILITY OF BOGIE ITEMS :-

S. NO	ITEM	MAKE/ SUPPLIER	SERIAL NO.	
			NPP SIDE	PP SIDE
1.	Yaw Damper	ESCORT	6291,6997	6299,6230
2.	Primary outer Spring	CMAFJ	06-20 1100 (243,246,259,235)	06-20 1100 (200,198,267,289)
3.	Primary Inner Spring	CMAFJ	06-20, 1101-(85,74,92,77)	06-20 1101-(79,18,76,73)
4.	Primary Damper	IAI	01-20-(300422,298964,300235,301291)	01-20-(301177,300318,301244,299777)
5.	Secondary Damper	IAI	01-20-(295748,295551)	01-20-(302891,303015)
6.	Lateral Damper	KONI	03-19 01313	03-19 01336
7.	Brake Cylinder	FAV	A21(369,193,011)B21-086	B21(009,087,003,020)
8.	Brake Caliper	FAV	B21-(525,523,487,489,)B	B21-(490,488,531,533,)B
9.	Brake Disc	KBI	24243856 0068-51/20,24243856 0069-51/20 24243856 0071-51/20,24243856 0070-51/20	24243857 0026-51/20,24243856 0067-51/20 24243857 0027-51/20,24243857 0028-51/20
10.	Ball Joint Control Arm	GMT/BONY		
11.	Lateral Bump Stop	ARYAN		
12.	Traction Centre make	RNG		
13.	Traction lever make	TAJ		
14.	Ball joint traction lever	ARYAN		
15.	Ball joint traction centre	GMT		
16.	Secondary Rubber Pad	TECSPAK		
17.	Rubber Spring	ARYAN		
18.	Anti roll bar Make	RF		
19.	Roll Link make	EMSON/GMT		
20.	Fork make	RNG		
21.	Control Arm Upper	SFL	H(61,8,38,79)	H(75,48,42,251)
22.	Control Arm Lower	SFL	H(48,108,126,67)B	H(156,68,205,32)B
23.	Phonic Wheel	ESCORT	ESCORT	ESCORT

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RLY	WR	COACH NO	215661/C	DATE OF DISPATCH	19-Mar-21
Type	LWSCN1	Shell No.	20G245	DISPATCH TO	Sr.DME/C&W/MMCT
				FUR.NO.	LSCN-1864

12. TRACEABILITY OF FURNISHING ITEMS:

S NO	ITEM	MAKE/SUPPLIER	SERIAL NO(NPP/PP)
1	Air Brake Module	M/S-FAIVELEY	B21090B
2	Distribution valve	M/S-FAIVELEY	B215595B
3	Pull box	M/S-KBI	
4	FIBA	NIL	NIL
5	Foot Step	M/s- FABRICON KOLKATA	
6	Decoupling arrangement	M/s-PULSER KOLKATA	
7	Floor board	M/s-SHREE RAM PNL	
8	PVC	M/s-RESPONSIVE INDS DELHI	
9	Lavatory inlay	M/s-SEEMA BHOPAL	
10	UIC Vestibule (PPE)	M/S-ELASTOMER MUMBAI	
11	UIC Vestibule (NPPE)	M/S-ELASTOMER MUMBAI	
12	Gangway bridge mounting (PPE)	M/s- MAHAVEER METAL WORKS, KXH	
13	Gangway bridge mounting (NPPE)	M/s- MAHAVEER METAL WORKS, KXH	
14	Body Side Window	M/S-SHATABDI VADODARA	
15	Emergency Window	M/S-SHATABDI VADODARA	
16	Lavatory/hopper Window	M/s-BEI INDS	
17	Side panel	M/s-HFGW VADODARA	
18	Roof Ceiling	M/s-A.B COMPOSITE	
19	Door way Ceiling	M/s-A.B COMPOSITE	
20	Body Side Doors	M/s-JVR LDH(1,3)+SVARN INFRATEL(2,4)	
21	Vestibule Door(PPE)	M/s-JBM FARIDABAD	
22	Vestibule Door(NPPE)	M/s-JBM FARIDABAD	
23	Bio Tank	M/S-RAIL FAB-02 NOS+JSL LIFE-02 NOS	
24	Presurized Flushing(Elect.pneumatic)	M/S-OASIS	
25	Auxiliary Water Tank	M/S-SHIVALIK FAST MOHALI	
26	Under Slung Water Tank (2X685L)	M/S-OASIS	
27	Under Slung Water Tank (1x685 L)	M/S-SHIVALIK FAST MOHALI	
28	Health Faucet	M/S-KAPCO VALVES JUC	
29	Lotah Filler Tap	M/S-KAPCO VALVES JUC	
30	Controlled discharge tap	M/S-AGMECO LTD U.K	
31	Lavatory Doors	M/S-JVR LDH	
32	Seat & Berth	M/S-DURABLE LKO	
33	Ventury grill	NIL	
34	RFID	NIL	

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SSE/QC/MCF/RBL

गुजराती (लालगंज)
रेडिओ, रायबरेली (लालगंज)



Modern Coach Factory Raebareli
आधुनिक रेल डिब्बा कारखाना, रायबरेली

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Rolling Stock Certificate No.: MCF/RBL/QC/RSC/2020-21

RLY	WR	COACH NO	215661/C	DATE OF DISPATCH	19-Mar-21
Type	LWSCN1	Shell No.	20G245	DISPATCH TO	Sr.DME/C&W/MMCT
				FUR.NO.	LSCN-1864

13. MODIFICATION (IF ANY) : NIL

14. DEVIATION (IF ANY) : NIL

15. ITEM FITTED ON THE COACH ON TRIAL : NIL

S NO	ITEM PARTICULARS	PURPOSE	REPORT Frequency	REFERENCE & PERIOD OF TRIAL
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16. WARRANTY:

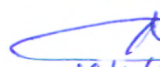


S NO	COMPONENTS	WARRANTY
1	Brake Pad, wheels, flushing valves, push gravity cocks, moldings, window glasses, mirrors, curtain clutch wire etc. (items which are consumable in nature)	NIL
2	Other coach furnishing sub assemblies(bought out items)	24 months from the date of dispatch of coach OR 30months from the date of supply of material whichever is earlier.

NOTE:

- This warranty covers free supply of parts which wear out and fails within warranty period of normal service.
- This doesn't covers faults arising out of accident, non standard maintenance practices, abnormal use or mishandling, vandal activity, arson & deficient/pilferage etc.
- This doesn't cover any consequential liabilities or damages/loss incurred by anybody; furthermore, it shall in no case extend to repayment, return of the coach or replacement of complete coach.
- Whether a defective part is to be replaced or repaired shall be at the discretion of MCF/RBL.
- For any complain/ suggestion please Mail at qualityrcfrbl@gmail.com
- Painting on supply & apply contract :- supply of material and application shall be warranted for a period of three years from Application for any manufacturing /Application as per clause -4, para- V of RDSO specification no .M&C/PCN/100/2013-Given below

S.No	Time period	Gloss Retention (initial gloss >85 unit at 60°)	Colour Retention rating on 0-10 scale (initial rating of painted panels/coach or ISC/RAL shade card shall be taken as 10)	Adherence of paints (with each other and with substrate) Cross-cut tape adhesion test as per ASTM D:3359/97(or latest)
1	After 1 year	80% of initial gloss	7	5B
2	After 2 year	70% of initial gloss	6	5B
3	After 3 year	60% of initial gloss	5	4B

If any imperfection is noticed or any defect arises during the warranty -period due to improper material used or due to bad workmanship, the contractor shall be bounded to set right the defect/ imperfection on free of cost basis at the base depot of the coach.

 16/06/21 वरिष्ठ अभियंता SSE/QC/MCF/RBL गुणवत्ता विभाग	 17/06 SME/AME/QC/MCF/RBL	 17/6/2021 उप मुख्य गुणवत्ता प्रबंधक Dy. Chief Quality Manager आधुनिक रेल डिब्बा कारखाना, रायबरेली Modern Coach Factory, Raebareli
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रेडिंक 0, रायबरेली (लालगंज)

आधुनिक रेल डिब्बा कारखाना, रायबरेली
Modern Coach Factory, Raebareli

Modern Coach Factory, Raebareli



GSTIN : 03ACBPK3400D1ZM
Excise Regn. No. ACBPK3400DXM001

G. S. INDUSTRIES

APPROVED BY

N.S.I.C.

R.D.S.O.

ISO 9001-2015

ISO 14001-2015

D-146, FOCAL POINT EXTENSION, JALANDHAR-144004

PHONE : (O) 0181-5081474

(M) 99882-65025, 99884-55459

Website : www.gspaints.com

e-mail : info@gspaints.com

WARRANTY CERTIFICATE

To,
DY.CME/FUR/PROGRESS
MODERN COACH FACTORY,
RAEBARELI, LALGANJ-229120

Date - 16/3/2021

Sub:- PERFORMANCE WARRANTY CERTIFICATE

PO NO. 31061800101632 DATED 01.10.2019

NAME OF WORK: - SUPPLY AND APPLY OF PU BASED WET ON WET APPLICABLE EXTERIOR PAINTING SYSTEM FOR LHB COACHES. AS PER SCOPE OF WORK AND MMDTS-18034 REV-02 WITH AMENDMENT NO. MP/RBL/B8 DT 28/05/2019 (EPOXY ELASTIFIED PAINT INSIDE THE COACH NOT TO BE CARRIED OUT, PAINTING CYCLE TIME WILL BE 30 HRS AS MENTION IN MMDTS-18034 REV-02)

DEAR SIR,

With reference to above, we do here by confirm the warranty for six years of the date of application of delivered below mentioned coaches vide your above referred purchase order after application & due inspection at your end.

SR.	SHELL NO.	FURNISHING NO.	COACH NO.	Railway NO.	DATE OF COMPLETION
1.	LWSEN 20G 245	LSCN-1064	215661	NR	24/02/2021 15/03/2021

The warranty is applicable from date of dispatch against the below mention defects as per MCF specification no. MMDTS 18034 REV-2

- Gloss level value of applied paint-initial 95 unit(on the date of painting) and minimum 90%,85%,75% & 70% of initial gloss after 6 months, one years, four years and six years respectively from the date of application.
- Decolonization of paint film.
- Cracking of paint film.
- Peeling of paint film.
- Blistering of the paint film.
- The coach is warranted 6years for gloss retention, premature failure in colour retention

For G. S. INDUSTRIES

Auth. Signatory



Modern Coach Factory Raebareli
आधुनिकरेलडिब्बाकारखाना, रायबरेली

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FOR ELECTRICAL ITEMS

ROLLING STOCK CERTIFICATE OF LHB EOG NON AC SCN COACH.

ELECTRICAL TEST CERTIFICATE FOR LHB EOG NON AC SCN COACH.

ELECTRICAL TEST CERTIFICATE FOR LHB EOG NON AC SCN COACH.						
TYPE COACH		LWSCN		SHELL/COACH NO		215661/C
RAILWAY		WR	ELECT. FIT DATE	18-03-2021	MCF EUR. NO.	LSCN-1864
Sr. no.	Description of tests					Remarks
1.	PUMP EQUIPMENTS					OK
2.	LIGHTS, NL,LAP CHARGING SOCKETS					OK
3.	WORKING OF ACCIDENTAL,EMERGENCY LIGHTS.					OK
4.	RAILWAY CARRIAGE FAN					OK
5.	WHEEL SLIDE PROTECTION SYSTEM (WSP)					OK
6.	WORKING OF 9 KVA TRANSFORMER					OK
7.	WORKING OF REGULATED BATTERY CHARGER/EMERGENCY BATTERY CHARGER.					OK
8.	SAFETY :					----
8.1.	FUSES AND THEIR RATING					OK
8.2	CONTROL CIRCUIT					OK
8.3	POWER CIRCUIT					OK


Senior Section Engineer
Quality control / Electrical
Modern Coach Factory Raebareli





Modern Coach Factory Raebareli
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ROLLING STOCK CERTIFICATE OF LHB/EOG NONAC SCN COACHES

Sr. no.	Description	Drg./Spec no.	Quantity per Coach
01.	Fitment of Switch board cabinet.(set of panel) Make/Sr.no.: HIND On Board: H355.20F.0841 HT Panel: H355.20E.0796	EDTS 355, Rev`01'.Am-3	01 SET
02.	Provision of 9 KVA 750/415/190V, 03Ø AC. Make: VIMAL Sr no.: VTC 3089 LHB 4308	RDSO/PE/SPEC/TL 0158, 2010, Rev`0',Ty I.	01
03.	Mounting of 09KVA TFR.	As per drg no 1.10113.0.76.300.001,Alt -B.	OK
04.	Provision of Pump equipment with pump box. Make: KIND Sr no : KIND/ASY/0016 Pump 1: 19060231 Pump 2: 19060232	As per spec no. EDTS186,REV-A,AM-2	01 SET
05.	Provision & Mounting of Pump controller. Make: HIND SL.no.: 20/03/101	As per Spec. EDTS186 Rev-a Am-2, &drg no. CC71328 & LW70020	01
06.	4.5 Kw Under slung type Constant Voltage Regulated Battery charger cum Emergency battery charger Make: SIGNOTRON Sr. no.: 08201804	As per spec no. RDSO/PE/SPEC/AC/0183-2015(REV.- 1)	01
07.	Provision of Feeder Junction Box Make : AECO	EDTS-328 REV-C,AM-4,Type- II,COR-2	01 SET
08.	Provision of IVC dummy Socket assembly.	As per Drg. No. LW71302,Alt-nil	01 SET
09.	Battery fuse box +ve Make : RSI	As per LW 71001,Alt- H	01
10.	Battery fuse box -ve Make : AECO	As per LW 71002,Alt-I	01
11.	Provision of Battery boxes/ Cradles. Make: HITECH	As per Drg. No. 110113.0.76.700.005 W/O item 5,22,23,26 & 27,Alt-C or Latest.	01
12.	Provision of batteries Type:110 V, 120 AH VRLA SMF Battery Set. Make: AMARA RAJA Lug Date: 06/20	As per RDSO/PE/SPEC/AC/0009-2014 (Rev-2) with inner cell connectors or Latest.	01 SET

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ROLLING STOCK CERTIFICATE OF LHB/EOG NONAC SCN COACHES

Sr. no.	Description	Drg./Spec no.	Quantity per Coach
13.	Fitment of Railway carriage Fan 400mm Sweep, 110V AC with crash worthy features. Make: SARIA	As per Drg. No. ICF/SK-7-6-158,alt-g. RDSO/PE/SPEC/TL/0021-2005 (Rev-3) with RCF annex-1,am-1.	30
14.	Fitment of LED Light fittings for Cabin, Doorway and Gangway area. 9 watt. Make : DR AUTO	As per RDSO/PE/SPEC/TL/0091-2016,Rev-1 with RCF Annex-1 .Type-B1.Drg. No. CC76453.	26
15.	Fitment of LED Light fittings for Night Light with berth indication Type-E (1 watt). Make: AGASTYA	As per RDSO/PE/SPEC/TL/0091-2016,Rev-1 with RCF Annex-1, ICF/STB-7-6-053.Type- E. Drg. No. CC76461	10
16.	Fitment of LED Light fittings for Lavatory Lights. 9 Watt. Make: DR AUTO	As per RDSO/PE/SPEC/TL/0091-2016,Rev-1 with RCF Annex-1Type-D. Drg. No. LW76092.	04
17.	Fitment of LED Light fittings for PACIL. Make: AGASTYA	As per RDSO/SPEC/TL/0091-2016,Rev-1 with RCF Annex-1Type-I. Drg. No. LW76098.	02
18.	Fitment of Accidental Emergency Light (AEL) Make: INTEG	As per RDSO/SPEC/AC/0180-2016,Rev-0 ,Type-II.	04
19.	Provision of Cable binder	Drg. No. CC76120,Item - 1,2,3.100mm,200mm,300mm respectively.	OK
20.	Provision of Cable Jacket System.	EDTS-138,Cor-2,Item-5,7,8,9,11.	OK

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ROLLING STOCK CERTIFICATE OF LHB/EOG NONAC SCN COACHES

Sr. no.	Description	Drg./Spec no.	Quantity per Coach
21.	Provision of Switch plate assembly along with mobile charging sockets. Make: SALZER	EDML-086, Rev-6, Am-1, Table-1, Item-1.	10
22.	Provision of Switch plate assembly along with mobile charging sockets. Make: SALZER	EDML-086, Rev-6, Am-1, Table-1, Item-2.	10
23.	Provision of Switch plate assembly along with mobile charging sockets. Make: SALZER	EDML-086, Rev-5, Am-1, Table-1, Item-3.	20
24.	Provision of High Capacity Inter – Vehicular Coupler Unit (ZS Coupling) (500 A, 750 V, 3ph, 50 Hz). Make:- 1.(NPP): PRIME ELECT. 2.(PP): PRIME ELECT.	As per Spec. no. RDSO/PE/SPEC/AC/0177(Rev.-0)-2013 with annexure-A, B.	01 SET
25.	Mounting of Inter Vehicle coupler	As per drg no.1.10113.0.74.000.001,Alt-B	OK
26.	Provision of Wheel Set Earthing equipment. Make:- NPP: DARSHAN ENTERPRISES PP: DARSHAN ENTERPRISES	EDTS101,REV-C,AM-1	01 SET
27.	Provision of Anti Skid Disk Brake System.(WSP) Make : FAIVELEY Sr no : 13053	As per MDTs 077,Rev.-2 M/s"FAIVELEY" or "Knorr Bremse", or "ESCORTS" or "JWL-DAKO-CZ"	01 SET

SSE/EL/QC वरिष्ठ अनुभाग अभियन्ता	AWM(ELECT.)/MCF/RBL SEE(P)/MCF/RBL

गुणवत्ता नियंत्रण
 आ०रे०डि०का० / लालगंज / रायबरेली
 S.S.E./Elect-QC/M.C.F./LLJ/RBL

स० कार्य प्रबन्धक / विद्युत
 आ०रे०डि०का० / रायबरेली
 A.W.M./Electrical/MCF/RBL

