



Modern Coach Factory Raebareli
आधुनिक रेल डिब्बा कारखाना, रायबरेली

DOC NO.: MCF/RBL/QMF 8002

REV NO: 01

DATE: 17.04.2018

ROLLING STOCK CERTIFICATE

Rolling Stock Certificate No.: MCF/RBL/QC/RSC/2020-21/1222

RLY	WR	COACH NO	215505/C	DATE OF DISPATCH	8-Mar-21
Type	LWSCN1	Shell No.	20G408	DISPATCH TO	Sr.DME/C&W/MMCT
				FUR.NO.	LSCN-1848

1. Railway Board's Order No. : 2020/M(C)/142/2, Dated-27.01.2021
2. Tare Weight of Coach : 41.24 Tonnes
3. Carrying Capacity : (a) Seating: 80 (b) Sleeping: 80 (c) Luggage: NIL

4. Special feature:

A Choke of 5/6 mm in DV side replace with 9 mm in both type (KBI & Faiv.) letter no. MC/LHB/Brake, DT. 27.09.18

5. SHELL LEADING DIMENSIONS:

S NO	DESCRIPTION	DIMENSION (MM)
1	Maximum length over body	23700
2	Maximum width over body	3240
3	Maximum height from Rail Level	4039
4	CBC height/Buffer height from Rail level 1105 +0/-10	NPP / PP 1104/1105

6. TRACEABILITY OF SHELL ITEMS:

S NO	ITEM	MAKE/SUPPLIER	SERIAL NO
1	Under frame	Front Part	PP END M/S-JBML NPP END M/S-SFPL
		Complete	MCF/RBL-AIRCON
2	Lav. side wall	M/S-RAIL TECH KXH	LAV.1 LAV.2
		M/S-RAIL TECH KXH	LAV.4 LAV.3
3	Side wall	LH SIDE	MCF/RBL-V4U-LKO 97
		RH SIDE	MCF/RBL-V4U-LKO 97
4	End wall	PP END	M/S-SIPL
		NPP END	M/S-SIPL
5	Roof	MCF/RBL-CONT.	227
6	Centre Buffer Coupler	M/S-FRONTIER	PP 274P1 NPP 202P1

7. AIR BRAKE TEST REPORT:

S NO	ITEM	DESCRIPTION	SPEC. VALUE	OBSERVED
1	Full brake application	Reduce pressure of BP from 5.0 to 3.4 kg/cm ² .	6 – 10 sec.	8 sec
		Max. pressure in BC	3.0 ± 0.15 kg/cm ² .	3.0 kg/cm ²
		All Brake are applied	OK	OK
2	Insensitivity	Exhaust BP @ 0.3 kg/cm ² /min.	No brake application	OK
3	Sensitivity	Exhaust BP @ 0.1 kg/cm ² /Sec, after 06 Sec.	Brake must apply	OK

8. PAINTING DETAILS:

S NO	DESCRIPTION	TYPE OF PAINT	MAKE	APPLICATION BY MCF/ CONTRACTOR (SUPPLY & APPLY)	AVERAGE GLOSS VALUE	DATE OF COMPLETION
1	Paint	P.U	VIBGYOR	M/S-VIBGYOR WOW(S&A)	75/96	4-Mar-21
2	Insulation			Satisfactory		

वरिष्ठ अभियंता
SSE/QC/MCF/RBL
मुख्यत्ता विभाग
रेडिओ, रायबरेली (लालगंज)





MODERN COACH FACTORY, RAEBARELI

आधुनिक रेल डिब्बा कारखाना, रायबरेली

DOC NO.: MCF/RBL/QMF 8002

REV NO.: 01

DATE: 16.05.2016

ROLLING STOCK CERTIFICATE

Rolling Stock Certificate No.: MCF/RBL/QC/RSC/2020-21/1222

RLY	-	W	R	Coach No.	2	1	5	5	0	5	/	C	-	DATE OF DISPATCH	0	8	0	3	2	0	2	1
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DISPATCH	Sr.DME/C&W/MMCT	Type	L	W	S	C	N	1	Shell No.	2	0	G	4	0	8	FUR .NO	LSCN-1848
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8. DETAIL OF BOGIES:

ITEMS	NPP Side				PP Side			
Bogie No	202707				202708			
Bogie Type	FIAT				FIAT			
Frame no.	WIL-- 159				WILL-192			
Bolster no.	MCF/RBL/LS-5 -2670				VS-553			
Axle No	20B - 8567 RWF		21 C - 3491 RWF		20 B - 8930 RWF		21 C - 3431 RWF	
Wheel Dia	917.511	917.494	917.427	917.366	917.109	917.285	917.133	917.3
Wheel Disc No	TZ 07-20 23677-ORE2	TZ 06-20 43231-OPF7	TZ 09-20 29638-OSF0	TZ 09-20 30903-OTD6	TZ 09-20 25186-OTC1	TZ 09-20 34889-ORD8	TZ 09-20 26646-OTC3	TZ 09-20 31277-OSF2
R.B. Nos.	07-20 412657	06-20 413883	06-20 415484	07-20 416129	06-20 412018-	06-20 411238	07-20 415508	06-20 411560
CT R B Make	TIMKEN		TIMKEN		TIMKEN		TIMKEN	

9. SECONDARY SUSPENSION LOAD DEFLECTION VALUES :-

DESCRIPTION	Bogie NPP side				Bogie PP side			
	Secondary 1		Secondary 2		Secondary 1		Secondary 2	
	Outer	Inner	Outer	Inner	Outer	Inner	Outer	Inner
Make & Nos.	CMAFJ08-20 5101-95	CMAFJ12-19-5100- 207	CMAFJ08-20 5101-164	CMAFJ012-19- 5100-198	CMFSK02-20 F09-206-169	CMAFJ12-19- 5100-190-	CMFSK02-20 F09- 206-155	CMAFJ12-19-5100- 206
Compressed Ht. at Tested Load	516	471	516	471	516	471	514.5	471
Alignment deviation (mm)	10	5	10	5	11	5	10	5

10. TRACEABILITY OF BOGIE ITEMS :-

S. NO	ITEM	MAKE/ SUPPLIER	SERIAL NO.	
			NPP SIDE	PP SIDE
1.	Yaw Damper	IAI	338861,337698	338358,338725
2.	Primary outer Spring	CMAFJ	07-20 1100 (111,75,72,80)	07-20 1100 (116,240,101,107)
3.	Primary Inner Spring	CMAFJ	07-20 1101-(266,141,164,145)	07-20 1101-(163,16,249,286)
4.	Primary Damper	IAI	01-20-(299880,299544,298643,299887)	01-20-(300010,300191,301107,299401)
5.	Secondary Damper	IAI	01-20-(308209,308602)	02-20-(308894,307478)
6.	Lateral Damper	KONI	05-19 02295	03-19 01954
7.	Brake Cylinder	KBI	C(6947,5539,9806,1316,)K29	C(1312,9810,5526,6905,)K29
8.	Brake Caliper	KBI	C(2893,2961,6798,6651,)K29	B(6654,6799,2966,2868,)K29
9.	Brake Disc	AVADH	09-18(50201148,40200786,40200774,42200810)	09-18(48200943,48200941,40200769,40200778)
10.	Ball Joint Control Arm	GMT/BONY BASANT/BONY		
11.	Lateral Bump Stop	GMT		
12.	Traction Centre make	RNG		
13.	Traction lever make	TAJ		
14.	Ball joint traction lever	BONY		
15.	Ball joint traction centre	PRAG		
16.	Secondary Rubber Pad	TECSPAK		
17.	Rubber Spring	PRAG		
18.	Anti roll bar Make	SF		
19.	Roll Link make	RF/BONY		
20.	Fork make	RNG		
21.	Control Arm Upper	KUMAR	D5299,D5202,N5008,D6002	D9905,D5001,D8014,D5201
22.	Control Arm Lower	KUMAR	D1578,N2692,D2638,N5208	N3658,D7568,N3648,N2637
23.	Phonic Wheel	KBI	K 01-21	K 01-21



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Rolling Stock Certificate No.: MCF/RBL/QC/RSC/2020-21/1222

RLY	WR	COACH NO	215505/C	DATE OF DISPATCH	8-Mar-21
Type	LWSCN1	Shell No.	20G408	DISPATCH TO	Sr.DME/C&W/MMCT
				FUR.NO.	LSCN-1848

12. TRACEABILITY OF FURNISHING ITEMS:

S NO	ITEM	MAKE/SUPPLIER	SERIAL NO(NPP/PP)
1	Air Brake Module	M/s-FAIVELEY	B21011B
2	Distribution valve	M/s-FAIVELEY	B215516B
3	Pull box	M/s-KBI	
4	FIBA	NIL	
5	Foot Step	M/s- FABRICON KOLKATA	
6	Decoupling arrangement	M/s-PULSER KOLKATA	
7	Floor board	M/s-SHREE RAM PNL	
8	PVC	M/s-RESPONSIVE INDS DELHI	
9	Lavatory inlay	M/s-SEEMA BHOPAL	
10	UIC Vestibule (PPE)	M/S-ELASTOMER MUMBAI	
11	UIC Vestibule (NPPE)	M/S-ELASTOMER MUMBAI	
12	Gangway bridge mounting (PPE)	M/s- MAHAVEER METAL WORKS, KXH	
13	Gangway bridge mounting (NPPE)	M/s- MAHAVEER METAL WORKS, KXH	
14	Body Side Window	M/S-BIRKON GZB	
15	Emergency Window	M/S-SAWALIKA KOLKATA	
16	Lavatory/hopper Window	M/s-AIKON H.P.	
17	Side panel	M/s-HFGW VADODARA	
18	Roof Ceiling	M/s-A.B COMPOSITE	
19	Door way Ceiling	M/s-A.B COMPOSITE	
20	Body Side Doors	M/s-SVARN INFRATEL (2,4)+MSL MOHALI(1,3)	
21	Vestibule Door(PPE)	M/s-KALSI LDH	
22	Vestibule Door(NPPE)	M/s-KALSI LDH	
23	Bio Tank	M/s-FLASH FORGE -02 NOS+OMAX AUTOS-02 NOS	
24	Presurized Flushing(Elect.pneumatic)	M/s-OASIS	
25	Auxiliary Water Tank	M/s-SHIVALIK FAST MOHALI	
26	Under Slung Water Tank (2X685L)	M/s-RAIL TECH+AMIT ENGG BADDI	
27	Under Slung Water Tank (1x685 L)	M/s-AMIT ENGG. MOHALI	
28	Health Faucet	M/s- KAPCO VALVES JUC	
29	Lotah Filler Tap	M/s- KAPCO VALVES JUC	
30	Controlled discharge tap	M/s-AGMECO LTD	
31	Lavatory Doors	M/s-MSL MOHALI	
32	Seat & Berth	M/s-OVPL SILICON MUMBAI	
33	Ventury grill	NIL	
34	RFID	NIL	

वरिष्ठ अभियंता
SSE/QC/MCF/RBL

गुणवत्ता विभाग

रेडिओ, रायबरेली (लालगंज)





Modern Coach Factory Raebareilly
आधुनिक रेल डिब्बा कारखाना, रायबरेली

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Rolling Stock Certificate No.: MCF/RBL/QC/RSC/2020-21/1222

RLY	WR	COACH NO	215505/C	DATE OF DISPATCH	8-Mar-21
Type	LWSCN1	Shell No.	20G408	DISPATCH TO	Sr.DME/C&W/MMCT
				FUR.NO.	LSCN-1848

13. MODIFICATION (IF ANY) : NIL
14. DEVIATION (IF ANY) : NIL
15. ITEM FITTED ON THE COACH ON TRIAL : NIL

S NO	ITEM PARTICULARS	PURPOSE	REPORT	REFERENCE &
			Frequency	PERIOD OF TRIAL
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16. WARRANTY:

S NO	COMPONENTS	WARRANTY
1	Brake Pad, wheels, flushing valves, push gravity cocks, moldings, window glasses, mirrors, curtain clutch wire etc. (items which are consumable in nature)	NIL
2	Other coach furnishing sub assemblies(bought out items)	24 months from the date of dispatch of coach OR 30months from the date of supply of material whichever is earlier.

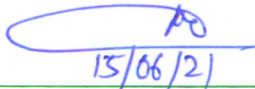
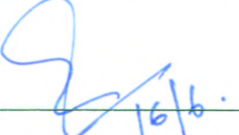

NOTE:

1. This warranty covers free supply of parts which wear out and fails within warranty period of normal service.
2. This doesn't covers faults arising out of accident, non standard maintenance practices, abnormal use or mishandling, vandal activity, arson & deficient/pilferage etc.
3. This doesn't cover any consequential liabilities or damages/loss incurred by anybody; furthermore, it shall in no case extend to repayment, return of the coach or replacement of complete coach.
4. Whether a defective part is to be replaced or repaired shall be at the discretion of MCF/RBL.
5. For any complain/ suggestion please Mail at qualityrcfbl@gmail.com
6. Painting on supply & apply contract :- supply of material and application shall be warranted for a period of three years from

Application for any manufacturing /Application as per clause -4, para- V of RDSO specification no .M&C/PCN/100/2013-Given below

S.No	Time period	Gloss Retention (initial gloss >85 unit at 60°)	Colour Retention rating on 0-10 scale (initial rating of painted panels/coach or ISC/RAL shade card shall be taken as 10)	Adherence of paints (with each other and with substrate) Cross-cut tape adhesion test as per ASTM D:3359/97(or latest)
1	After 1 year	80% of initial gloss	7	5B
2	After 2 year	70% of initial gloss	6	5B
3	After 3 year	60% of initial gloss	5	4B

If any imperfection is noticed or any defect arises during the warranty -period due to improper material used or due to bad workmanship, the contractor shall be bounded to set right the defect/ imperfection on free of cost basis at the base depot of the coach.

 15/06/21 वरिष्ठ अभियंता SSE/QC/MCF/RBL गुणवत्ता विभाग	 16/6 SME/AME/QC/MCF/RBL	 16/6/2021 उप मुख्य गुणवत्ता प्रबन्धक Dy. COM/MCF/RBL
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रेडिओका, रायबरेली (लालगंज)

Assistant Mechanical Engineer / Quality
आधुनिक रेल डिब्बा कारखाना, रायबरेली
Modern Coach Factory, Raebareilly

Modern Coach Factory, Raebareilly





Vibgyor Paints & Chemicals Pondicherry

Office : Sri Balaji Apartments, 87/47, Harrington Road,
Shenoy Nagar, Chennai - 600 030.
Web : www.vibgyorpaintspondicherry.com

ISO : 9001 : 2008
ISO : 14001 : 2004
Certified Company

WARRANTY CERTIFICATE

To,

DY.CME/FUR/PAINT
MODERN COACH FACTORY
RAEBARELI, LALGANJ- 229120

Date:- 05/03/2021

SUBJECT: -PERFORMANCE WARRANTY CERTIFICATE
REF: PO NO: 31061800101633 dated 01.10.2019

NAME OF WORK: SUPPLY AND APPLY OF PU BASED WET ON WET APPLICABLE EXTERIOR PAINTING SYSTEM FOR LHB COACHES AS PER SCOPE OF WORK AND MMDTS-18034 REV-02 WITH AMENDMENT NO MP/RBL/BB DT 28/05/2019 (EPOXY ELASTIFIED PAINT INSIDE THE COACH NOT TO BE CARRIED OUT PAINTING CYCLE TIME WILL BE 30 HRS AS MENTION IN MMDTS-18034 REV-02)

Dear Sir,

With reference to above, we do here by confirm the warranty for six years from the date of application of the delivered below mention coaches vide your above referred purchase order after application & date inspection at your end.

SL.NO	SHELL NO	FURNISHING NO	COACH NO	RAILWAY NO	DATE OF COMPLETION
125	LWSCN 206408	LSCN 1848	215505	W.R.	15/02/2021 04/03/2021

The warranty is applicable from date of despatch against the below mention defects as per RDSO Specification no. MMDTS 18034 REV-02

Gloss should be above 70 at 60 degree during the initial period and entire life of 6 years


Decolourization of paint film.
Cracking of paint film
Peeling of paint film
Blistering of the paint film



Thanking You
For Vibgyor paints & chemicals Pondicherry

Factory : S-51, Phase III, Sipcot Industrial Complex, Nellikuppam, Ranipet - 632 405.
Ph : +91-4172-241478, Fax : +91-4172-242478, E-mail : vpcpdyr@yahoo.in

We have Solutions for Ecofriendly Industrial Coatings

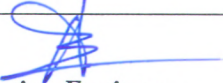
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		REV NO: 01
		DATE: 29.06.2020

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FOR ELECTRICAL ITEMS

ROLLING STOCK CERTIFICATE OF LHB EOG NON AC SCN COACH.

ELECTRICAL TEST CERTIFICATE FOR LHB EOG NON AC SCN COACH.					
TYPE COACH		LWSCN		SHELL/COACH NO	
				215505/C	
RAILWAY		WR	ELECT. FIT DATE	04-03-2021	MCF EUR. NO.
					LSCN-1848
Sr. no.	Description of tests				Remarks
1.	PUMP EQUIPMENTS				OK
2.	LIGHTS, NL, LAP CHARGING SOCKETS				OK
3.	WORKING OF ACCIDENTAL, EMERGENCY LIGHTS.				OK
4.	RAILWAY CARRIAGE FAN				OK
5.	WHEEL SLIDE PROTECTION SYSTEM (WSP)				OK
6.	WORKING OF 9 KVA TRANSFORMER				OK
7.	WORKING OF REGULATED BATTERY CHARGER/EMERGENCY BATTERY CHARGER.				OK
8.	SAFETY :				----
8.1.	FUSES AND THEIR RATING				OK
8.2.	CONTROL CIRCUIT				OK
8.3.	POWER CIRCUIT				OK


Senior Section Engineer
Quality control / Electrical
Modern Coach Factory Raebareli



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आधुनिकरेलडिब्बाकारखाना, रायबरेली

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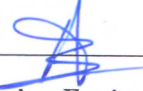
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ROLLING STOCK CERTIFICATE OF LHB/EOG NONAC SCN COACHES

Sr. no.	Description	Drg./Spec no.	Quantity per Coach
01.	Fitment of Switch board cabinet.(set of panel) Make/Sr.no.: MV On Board: 19090172 HT Panel: 19090166	EDTS 355, Rev`01'.Am-3	01 SET
02.	Provision of 9 KVA 750/415/190V, 03Ø AC. Make: VIMAL Sr no.: VTC 3089 LHB 3455	RDSO/PE/SPEC/TL 0158, 2010, Rev`0',Ty I.	01
03.	Mounting of 09KVA TFR.	As per drg no 1.10113.0.76.300.001,Alt -B.	OK
04.	Provision of Pump equipment with pump box. Make: HIND Sr no : 20/03/045 Pump 1: 20/03/089 Pump 2: 20/03/090	As per spec no. EDTS186,REV-A,AM-2	01 SET
05.	Provision & Mounting of Pump controller. Make: HIND SL.no.: C-20/03/132	As per Spec. EDTS186 Rev-a Am-2, &drg no. CC71328 & LW70020	01
06.	4.5 Kw Under slung type Constant Voltage Regulated Battery charger cum Emergency battery charger Make: PI Sr. no.: PI/19120255	As per spec no. RDSO/PE/SPEC/AC/0183-2015(REV.- 1)	01
07.	Provision of Feeder Junction Box Make : SYSTEMS & SERVICES	EDTS-328 REV-C,AM-4,Type- II,COR-2	01 SET
08.	Provision of IVC dummy Socket assembly.	As per Drg. No. LW71302,Alt-nil	01 SET
09.	Battery fuse box +ve Make : INDORAIL	As per LW 71001,Alt- H	01
10.	Battery fuse box -ve Make : AECO	As per LW 71002,Alt-I	01
11.	Provision of Battery boxes/ Cradles. Make: HITECH	As per Drg. No. 110113.0.76.700.005 W/O item 5,22,23,26 & 27,Alt-C or Latest.	01
12.	Provision of batteries Type:110 V, 120 AH VRLA SMF Battery Set. Make: AMARA RAJA Lug Date: 06/20	As per RDSO/PE/SPEC/AC/0009-2014 (Rev-2) with inner cell connectors or Latest.	01 SET

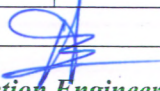

Senior Section Engineer
Quality control / Electrical
Modern Coach Factory Raebareli


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ROLLING STOCK CERTIFICATE OF LHB/EOG NONAC SCN COACHES

Sr. no.	Description	Drg./Spec no.	Quantity per Coach
13.	Fitment of Railway carriage Fan 400mm Sweep, 110V AC with crash worthy features. Make: KAPSONS	As per Drg. No. ICF/SK-7-6-158,alt-g. RDSO/PE/SPEC/TL/0021-2005 (Rev-3) with RCF annex-1,am-1.	30
14.	Fitment of LED Light fittings for Cabin, Doorway and Gangway area. 9 watt. Make : HITECH	As per RDSO/PE/SPEC/TL/0091-2016,Rev-1 with RCF Annex-1 .Type-B1.Drg. No. CC76453.	26
15.	Fitment of LED Light fittings for Night Light with berth indication Type-E (1 watt). Make: RT VISION	As per RDSO/PE/SPEC/TL/0091-2016,Rev-1 with RCF Annex-1, ICF/STB-7-6-053.Type- E. Drg. No. CC76461	10
16.	Fitment of LED Light fittings for Lavatory Lights. 9 Watt. Make: DR AUTO	As per RDSO/PE/SPEC/TL/0091-2016,Rev-1 with RCF Annex-1Type-D. Drg. No. LW76092.	04
17.	Fitment of LED Light fittings for PACIL. Make: AGASTYA	As per RDSO/SPEC/TL/0091-2016,Rev-1 with RCF Annex-1Type-I. Drg. No. LW76098.	02
18.	Fitment of Accidental Emergency Light (AEL) Make: INTEG	As per RDSO/SPEC/AC/0180-2016,Rev-0 ,Type-II.	04
19.	Provision of Cable binder	Drg. No. CC76120,Item - 1,2,3.100mm,200mm,300mm respectively.	OK
20.	Provision of Cable Jacket System.	EDTS-138,Cor-2,Item-5,7,8,9,11.	OK


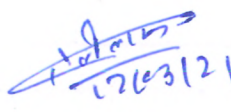

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ROLLING STOCK CERTIFICATE OF LHB/EOG NONAC SCN COACHES

Sr. no.	Description	Drg./Spec no.	Quantity per Coach
21.	Provision of Switch plate assembly along with mobile charging sockets. Make: SALZER	EDML-086, Rev-6, Am-1, Table-1, Item-1.	10
22.	Provision of Switch plate assembly along with mobile charging sockets. Make: SALZER	EDML-086, Rev-6, Am-1, Table-1, Item-2.	10
23.	Provision of Switch plate assembly along with mobile charging sockets. Make: SALZER	EDML-086, Rev-5, Am-1, Table-1, Item-3.	20
24.	Provision of High Capacity Inter – Vehicular Coupler Unit (ZS Coupling) (500 A, 750 V, 3ph, 50 Hz). Make:- 1.(NPP): MAA LAXMI INDUSTRIES 2.(PP): MAA LAXMI INDUSTRIES	As per Spec. no. RDSO/PE/SPEC/AC/0177(Rev.-0)-2013 with annexure-A, B.	01 SET
25.	Mounting of Inter Vehicle coupler	As per drg no.1.10113.0.74.000.001,Alt-B	OK
26.	Provision of Wheel Set Earthing equipment. Make:- NPP: PRIME ELECT. PP: PRIME ELECT.	EDTS101,REV-C,AM-1	01 SET
27.	Provision of Anti Skid Disk Brake System.(WSP) Make : FAIVELEY Sr no : 13038	As per MDTs 077,Rev.-2 M/s"FAIVELEY" or "Knorr Bremse", or "ESCORTS" or "JWL-DAKO-CZ"	01 SET

	
SSE/EL/QC वरिष्ठ अनुभाग अभियन्ता गुणवत्ता नियंत्रण आ०रे०डि०का० / लालगंज / रायबरेली S.S.E./Elect-QC/M.C.F./LLJ/RBL	AWM(ELECT.)/MCF/RBL SEE(P)/MCF/RBL स० कार्य प्रबन्धक / विद्युत आ०रे०डि०का० / रायबरेली A.W.M./Electrical/MCF/RBL