		Modern Coach Factory Raebareilly				DOC NO.: MCF/RBL/QMF 8002	
		आधुनिक रेल डिब्बा कारखाना, रायबरेली				REV NO: 01	
						DATE: 17.04.2018	
ROLLING STOCK CERTIFICATE Rolling Stock Certificate No.: MCF/RBL/QC/RSC/2020-21/1213							
RLY	WR	COACH NO	215156/C	DATE OF DISPATCH		8-Mar-21	
Type	LWSCN1	Shell No.	20G406	DISPATCH TO	Sr.DME/C&W/MMCT	FUR.NO.	LSCN-1844
1. Railway Board's Order No. : 2020/M(C)/142/2,Dated-27.01.2021 2. Tare Weight of Coach : 41.24 Tonnes 3. Carrying Capacity : (a) Seating: 80 (b) Sleeping: 80 (c) Luggage: NIL 4. Special feature: A Choke of 5/6 mm in DV side replace with 9 mm in both type (KBI & Faiv.)letter no. MC/LHB/Brake, DT. 27.09.18							
5. SHELL LEADING DIMENSIONS:							
S NO	DESCRIPTION					DIMENSION (MM)	
1	Maximum length over body					23700	
2	Maximum width over body					3240	
3	Maximum height from Rail Level					4039	
4	CBC height/Buffer height from Rail level 1105 +0/-10					NPP / PP	1096/1105
6. TRACEABILITY OF SHELL ITEMS:							
S NO	ITEM	MAKE/SUPPLIER	SERIAL NO				
1	Under frame	Front PP END	M/S-NICO	-----			
		Part NPP END	M/S-NICO	-----			
		Complete	MCF/RBL-AIRCON	-----			
2	Lav. side wall	M/S-ATHANCY ALD	LAV.1	-----	LAV.2	-----	
		M/S-ATHANCY ALD	LAV.4	-----	LAV.3	-----	
3	Side wall	LH SIDE	MCF/RBL-V4U-LKO	100			
		RH SIDE	MCF/RBL-V4U-LKO	100			
4	End wall	PP END	M/S-OMAX	-----			
		NPP END	M/S-OMAX	-----			
5	Roof	M/S-ECBT	464				
6	Centre Buffer Coupler	M/S-SANROCK	PP	16875	NPP	16782	
7. AIR BRAKE TEST REPORT:							
S NO	ITEM	DESCRIPTION	SPEC. VALUE	OBSERVED			
1	Full brake application	Reduce pressure of BP from 5.0 to 3.4 kg/cm ² .	6 – 10 sec.	8 sec			
		Max. pressure in BC	3.0 ±0.15 kg/cm ² .	3.0 kg/cm ²			
		All Brake are applied	OK	OK			
2	Insensitivity	Exhaust BP @ 0.3 kg/cm ² /min.	No brake application	OK			
3	Sensitivity	Exhaust BP @ 0.1 kg/cm ² /Sec, after 06 Sec.	Brake must apply	OK			
8. PAINTING DETAILS:							
S NO	DESCRIPTION	TYPE OF PAINT	MAKE	APPLICATION BY MCF/ CONTRACTOR (SUPPLY & APPLY)	AVERAGE GLOSS VALUE	DATE OF COMPLETION	
1	Paint	P.U	GSI	M/S-GSI (S&A)	92/90	14-Feb-21	
2	Insulation	Satisfactory					


 वरिष्ठ अभियंता
 SSI/QC/MCF/RBL
 गुणवत्ता विभाग
 रेडिओ कारखाना, रायबरेली (लालगंज)



MODERN COACH FACTORY, RAEBARELI

आधुनिक रेल डिब्बा कारखाना, रायबरेली

DOC NO.: MCF/RBL/QMF 8002

REV NO.: 01

DATE: 16.05.2016

ROLLING STOCK CERTIFICATE

Rolling Stock Certificate No.: MCF/RBL/QC/RSC/2020-21/1213

RLY	-	W	R	Coach No.	2	1	5	1	5	6	/	C	-	DATE OF DISPATCH	0	8	0	3	2	0	2	1
-----	---	---	---	-----------	---	---	---	---	---	---	---	---	---	------------------	---	---	---	---	---	---	---	---

DISPATCH	Sr.DME/C&W/MMCT	Type	L	W	S	C	N	1	Shell No.	2	0	G	4	0	6	FUR.NO	LSCN-1844
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8. DETAIL OF BOGIES:

ITEMS	NPP Side				PP Side			
Bogie No	202173				202174			
Bogie Type	FIAT				FIAT			
Frame no.	SIMPLEX - 288				SIMPLEX - 275			
Bolster no.	APEX - 31				APEX - 49			
Axle No	20 A - 8660 RWF		20 B - 5630 RWF		20 B - 5603 RWF		20 B - 5521 RWF	
Wheel Dia	917.75	917.44	917.63	917.42	917.66	917.40	917.63	917.36
Wheel Disc No	TZ02-19 26832-9MG6	TZ04-19 40600-9OE3	TZ02-19 26700-9ML5	TZ02-19 26698-9ML5	TZ05-18 18074-9MV0	TZ05-18 48801-9PE4	TZ02-19 22593-8XG9	TZ08-18 45039-8RM8
R.B. Nos.	06-20 412709	06-20 412390	06-20 411994	06-20 412182	06-20 411894	06-20 412463	06-20 412869	06-20 411951
CT R B Make	TIMKEN		TIMKEN		TIMKEN		TIMKEN	

9. SECONDARY SUSPENSION LOAD DEFLECTION VALUES :-

DESCRIPTION	Bogie NPP side				Bogie PP side			
	Secondary 1		Secondary 2		Secondary 1		Secondary 2	
	Outer	Inner	Outer	Inner	Outer	Inner	Outer	Inner
Make & Nos.	CMFSK-05-20- F09-193-02	CMAFJ-12-19- 5100-181	CMFSK-05-20- F09-193-39	CMAFJ-12-19- 5100-242	CMFSK-05-20- F09-193-1	CMAFJ-12-19- 5100-238	CMFSK-05-20-F09- 193-6	CMAFJ-12-19- 5100-241
Compressed Ht. at Tested Load	513	470	512	471	513	472	513.5	471
Alignment deviation (mm)	10	5	10	5	7	5	9	5

10. TRACEABILITY OF BOGIE ITEMS :-

S. NO	ITEM	MAKE/ SUPPLIER	SERIAL NO.	
			NPP SIDE	PP SIDE
1.	Yaw Damper	IAI	338696,338820	338695,338838
2.	Primary outer Spring	CMAFJ	01-20-1100-(231,260,236,262)	01-20-1100-(237,227,233,226)
3.	Primary Inner Spring	CMAFJ	01-20-1101-(315,98,58,34)	01-20-1101-(81,80,73,179)
4.	Primary Damper	GABRIEL	03-20-(562,570,563,576)	03-20-(566,572,567,571)
5.	Secondary Damper	GABRIEL	07-20 (2855,2858)	07-20-(2873,2854)
6.	Lateral Damper	KONI	03-19 1972	03-19 0727
7.	Brake Cylinder	FAV	C20-(911), F20-(356,351,213)	G20-(010,001,006,974)
8.	Brake Caliper	FAV	H20-(378,377,376,379)B	H20-(355,352,353,354)B
9.	Brake Disc	FAV	08-20-(3287,3289,3615,3614)D133561-300-1	08-20-(3860,3859,3363,3364)D133561-300-1
10.	Ball Joint Control Arm	GMT		
11.	Lateral Bump Stop	PRAG		
12.	Traction Centre make	SF(SARITA)		
13.	Traction lever make	JI		
14.	Ball joint traction lever	AR/PRAG		
15.	Ball joint traction centre	AR		
16.	Secondary Rubber Pad	PRAG		
17.	Rubber Spring	AR		
18.	Anti roll bar Make	RF		
19.	Roll Link make	RF+AR		
20.	Fork make	RF/RNG		
21.	Control Arm Upper	RVE	211219-1,281219-1,191219-1	290619-2,290619-2,191219-1,290619-2
22.	Control Arm Lower	RVE	231219-4,130619-2,231219-4,231219-4	130719-1,231219-2,231219-2,231219-2
23.	Phonic Wheel	FAV	FT/KEP/60545	FT/KEP/60545

Signature of SSE/Bogie/QC



Modern Coach Factory Raebareli
आधुनिक रेल डिब्बा कारखाना, रायबरेली

DOC NO.: MCF/RBL/QMF 8002
REV NO: 01
DATE: 17.04.2018

ROLLING STOCK CERTIFICATE

Rolling Stock Certificate No.: MCF/RBL/QC/RSC/2020-21/1213

RLY	WR	COACH NO	215156/C	DATE OF DISPATCH	8-Mar-21
Type	LWSCN1	Shell No.	20G406	DISPATCH TO	Sr.DME/C&W/MMCT
				FUR.NO.	LSCN-1844

12. TRACEABILITY OF FURNISHING ITEMS:

S NO	ITEM	MAKE/SUPPLIER	SERIAL NO(NPP/PP)
1	Air Brake Module	M/s-FAIVELEY	B21014B
2	Distribution valve	M/s-FAIVELEY	B215517B
3	Pull box	M/s-KBI	
4	FIBA	NIL	NIL
5	Foot Step	M/s- FABRICON KOLKATA	
6	Decoupling arrangement	M/s-PULSER KOLKATA	
7	Floor board	M/s-SHREE RAM PNL	
8	PVC	M/s-RESPONSIVE INDS DELHI	
9	Lavatory inlay	M/s-SEEMA BHOPAL	
10	UIC Vestibule (PPE)	M/S-ELASTOMER MUMBAI	
11	UIC Vestibule (NPPE)	M/S-ELASTOMER MUMBAI	
12	Gangway bridge mounting (PPE)	M/s- MAHAVEER METAL WORKS, KXH	
13	Gangway bridge mounting (NPPE)	M/s- MAHAVEER METAL WORKS, KXH	
14	Body Side Window	M/S-BIRKON KOLKATA	
15	Emergency Window	M/S-SAWALIKA KOLKATA	
16	Lavatory/hopper Window	M/s-AIKON H.P.	
17	Side panel	M/s-HFGW VADODARA	
18	Roof Ceiling	M/s-A.B COMPOSITE	
19	Door way Ceiling	M/s-A.B COMPOSITE	
20	Body Side Doors	M/s-JBM FARIDABAD	
21	Vestibule Door(PPE)	M/s-KALSI LDH	
22	Vestibule Door(NPPE)	M/s-KALSI LDH	
23	Bio Tank	M/s-OMAX AUTOS	
24	Presurized Flushing(Elect.pneumatic)	M/s-OASIS	
25	Auxiliary Water Tank	M/s-SHIVALIK FAST MOHALI	
26	Under Slung Water Tank (2X685L)	M/s-SHIVALIK FAST MOHALI	
27	Under Slung Water Tank (1x685 L)	M/s-AMIT ENGG. MOHALI	
28	Health Faucet	M/s- KAPCO VALVES JUC	
29	Lotah Filler Tap	M/s- KAPCO VALVES JUC	
30	Controlled discharge tap	M/s-AGMECO LTD	
31	Lavatory Doors	M/s-MSL MOHALI	
32	Seat & Berth	M/s-OVPL SILICON MUMBAI	
33	Ventury grill	NIL	
34	RFID	NIL	

वरिष्ठ अधिकारी
SSE/QC/MCF/RBL

गुणवत्ता विभाग
रेडिओका, रायबरेली (लालगंज)





Modern Coach Factory Raebareli
आधुनिक रेल डिब्बा कारखाना, रायबरेली

DOC NO.: MCF/RBL/QMF 8002
REV NO: 01
DATE: 17.04.2018

ROLLING STOCK CERTIFICATE

Rolling Stock Certificate No.: MCF/RBL/QC/RSC/2020-21/1213

RLY	WR	COACH NO	215156/C	DATE OF DISPATCH	8-Mar-21
Type	LWSCN1	Shell No.	20G406	DISPATCH TO	Sr.DME/C&W/MMCT
				FUR.NO.	LSCN-1844

13. MODIFICATION (IF ANY) : NIL

14. DEVIATION (IF ANY) : NIL

15. ITEM FITTED ON THE COACH ON TRIAL : NIL

S NO	ITEM PARTICULARS	PURPOSE	REPORT Frequency	REFERENCE & PERIOD OF TRIAL
--	-----	-----	-----	-----

16. WARRANTY:

S NO	COMPONENTS	WARRANTY
1	Brake Pad, wheels, flushing valves, push gravity cocks, moldings, window glasses, mirrors, curtain clutch wire etc. (items which are consumable in nature)	NIL
2	Other coach furnishing sub assemblies(bought out items)	24 months from the date of dispatch of coach OR 30months from the date of supply of material whichever is earlier.

NOTE:

1. This warranty covers free supply of parts which wear out and fails within warranty period of normal service.
2. This doesn't covers faults arising out of accident, non standard maintenance practices, abnormal use or mishandling, vandal activity, arson & deficient/pilferage etc.
3. This doesn't cover any consequential liabilities or damages/loss incurred by anybody; furthermore, it shall in no case extend to repayment, return of the coach or replacement of complete coach.
4. Whether a defective part is to be replaced or repaired shall be at the discretion of MCF/RBL.
5. For any complain/ suggestion please Mail at qualityrcfbl@gmail.com
6. Painting on supply & apply contract :- supply of material and application shall be warranted for a period of three years from

Application for any manufacturing /Application as per clause -4, para- V of RDSO specification no .M&C/PCN/100/2013-Given below

S.No	Time period	Gloss Retention (initial gloss >85 unit at 60°)	Colour Retention rating on 0-10 scale (initial rating of painted panels/coach or ISC/RAL shade card shall be taken as 10)	Adherence of paints (with each other and with substrate) Cross-cut tape adhesion test as per ASTM D:3359/97(or latest)
1	After 1 year	80% of initial gloss	7	5B
2	After 2 year	70% of initial gloss	6	5B
3	After 3 year	60% of initial gloss	5	4B

If any imperfection is noticed or any defect arises during the warranty -period due to improper material used or due to bad workmanship, the contractor shall be bounded to set right the defect/ imperfection on free of cost basis at the base depot of the coach.

 15/06/21 वरिष्ठ अभियंता SSE/QC/MCF/RBL गुणवत्ता विभाग १०डि०का०, रायबरेली (लाहगाँज)	 16/6 SME/AME/QC/MCF/RBL Assistant Manager (Quality Control) आधुनिक रेल डिब्बा कारखाना, रायबरेली Modern Coach Factory, Raebareli	 16/6/2021 Dy.CQM/MCF/RBL Assistant Manager (Quality Control) आधुनिक रेल डिब्बा कारखाना, रायबरेली Modern Coach Factory, Raebareli
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MCF/RBL



GSTIN : 03ACBPK3400D1ZM
Excise Regn. No. ACBPK3400DXM001

G. S. INDUSTRIES

APPROVED BY

**N.S.I.C.
R.D.S.O.**

**ISO 9001-2015
ISO 14001-2015**

D-146, FOCAL POINT EXTENSION, JALANDHAR-144004

PHONE : (O) 0181-5081474

(M) 99882-65025, 99884-55459

Website : www.gspaints.com

e-mail : info@gspaints.com

WARRANTY CERTIFICATE

To,
Dy.CME/FP
MODERN COACH FACTORY,
RAEBARELI, LALGANJ-229120

Dated - 19/02/2024

Sub:- Performance warranty certificates.
Ref: - P.O.no 31061800101167 DATED 21.08.2019
Name Of Work: - Pu Paint For Lhb Type Rajdhani Coaches.

Dear Sir,
With reference to above, we do here by confirm the warranty for three years from the date of application of the delivered below mention coaches vide your above referred purchase order after application & due inspection at your end.

SR.	SHELL NO.	FURNISHING NO.	COACH NO.	Railway NO.	DATE OF COMPLETION
259.	LW SCN 206 406	LSCN-1844	215156	WR	14/02/2021


The warranty is applicable from date of dispatch against the below mention defects as per RDSO specification no. M&C/PCN/100/2018.

- Gloss level value of applied paint-initial 85 unit (on the date of painting) and minimum 80%, 70% and 60% of initial gloss after one year, two years and three years respectively from the date of application
- Decolonization of paint film.
- Cracking of paint film.
- Peeling of paint film.
- Blistering of the paint film.

Thanking you,
For G.S. Industries

Auth. signatory



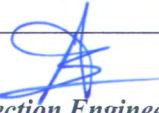
	Modern Coach Factory Raebareli आधुनिकरेलडिब्बाकारखाना, रायबरेली	DOC NO.: MCF/RBL/QEF/8001
		REV NO: 01
		DATE: 29.06.2020

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FOR ELECTRICAL ITEMS

ROLLING STOCK CERTIFICATE OF LHB EOG NON AC SCN COACH.

ELECTRICAL TEST CERTIFICATE FOR LHB EOG NON AC SCN COACH.							
TYPE COACH		LWSCN		SHELL/COACH NO		215156/C	
RAILWAY		WR		ELECT. FIT DATE		01-03-2021	
						MCF EUR. NO.	
						LSCN-1844	
Sr. no.	Description of tests					Remarks	
1.	PUMP EQUIPMENTS					OK	
2.	LIGHTS, NL, LAP CHARGING SOCKETS					OK	
3.	WORKING OF ACCIDENTAL, EMERGENCY LIGHTS.					OK	
4.	RAILWAY CARRIAGE FAN					OK	
5.	WHEEL SLIDE PROTECTION SYSTEM (WSP)					OK	
6.	WORKING OF 9 KVA TRANSFORMER					OK	
7.	WORKING OF REGULATED BATTERY CHARGER/EMERGENCY BATTERY CHARGER.					OK	
8.	SAFETY :					----	
8.1.	FUSES AND THEIR RATING					OK	
8.2.	CONTROL CIRCUIT					OK	
8.3.	POWER CIRCUIT					OK	


 Senior Section Engineer
 Quality control / Electrical
 Modern Coach Factory Raebareli





Modern Coach Factory Raebareli
आधुनिकरेलडिब्बाकारखाना, रायबरेली

DOC NO.: MCF/RBL/QEF/8001

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ROLLING STOCK CERTIFICATE OF LHB/EOG NONAC SCN COACHES

Sr. no.	Description	Drg./Spec no.	Quantity per Coach
01.	Fitment of Switch board cabinet.(set of panel) Make/Sr.no.: NEC On Board: 2020076474 HT Panel: 2020065585	EDTS 355, Rev`01'.Am-3	01 SET
02.	Provision of 9 KVA 750/415/190V, 03Ø AC. Make: VIMAL Sr no.: VTC 3089 LHB 4406	RDSO/PE/SPEC/TL 0158, 2010, Rev`0',Ty I.	01
03.	Mounting of 09KVA TFR.	As per drg no 1.10113.0.76.300.001,Alt -B.	OK
04.	Provision of Pump equipment with pump box. Make: HIND Sr no : 20/3/076 Pump 1: 20/3/151 Pump 2: 20/3/152	As per spec no. EDTS186,REV-A,AM-2	01 SET
05.	Provision & Mounting of Pump controller. Make: HIND SL.no.: 20/3/136	As per Spec. EDTS186 Rev-a Am-2, &drg no. CC71328 & LW70020	01
06.	4.5 Kw Under slung type Constant Voltage Regulated Battery charger cum Emergency battery charger Make: SIGNOTRON Sr. no.: 08201740	As per spec no. RDSO/PE/SPEC/AC/0183-2015(REV.- 1)	01
07.	Provision of Feeder Junction Box Make : INDORAIL	EDTS-328 REV-C,AM-4,Type- II,COR-2	01 SET
08.	Provision of IVC dummy Socket assembly.	As per Drg. No. LW71302,Alt-nil	01 SET
09.	Battery fuse box +ve Make : INDORAIL	As per LW 71001,Alt- H	01
10.	Battery fuse box -ve Make : AECO	As per LW 71002,Alt-I	01
11.	Provision of Battery boxes/ Cradles. Make: TECHNO	As per Drg. No. 110113.0.76.700.005 W/O item 5,22,23,26 & 27,Alt-C or Latest.	01
12.	Provision of batteries Type:110 V, 120 AH VRLA SMF Battery Set. Make: AMARA RAJA Lug Date: 06/20	As per RDSO/PE/SPEC/AC/0009-2014 (Rev-2) with inner cell connectors or Latest.	01 SET

Senior Section Engineer
Quality control / Electrical
Modern Coach Factory Raebareli



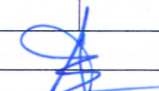


	Modern Coach Factory Raebareli आधुनिकरेलडिब्बाकारखाना, रायबरेली	DOC NO.: MCF/RBL/QEF/8001
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ROLLING STOCK CERTIFICATE OF LHB/EOG NONAC SCN COACHES

Sr. no.	Description	Drg./Spec no.	Quantity per Coach
13.	Fitment of Railway carriage Fan 400mm Sweep, 110V AC with crash worthy features. Make: KAPSONS	As per Drg. No. ICF/SK-7-6-158, alt-g. RDSO/PE/SPEC/TL/0021-2005 (Rev-3) with RCF annex-1, am-1.	30
14.	Fitment of LED Light fittings for Cabin, Doorway and Gangway area. 9 watt. Make: HITECH	As per RDSO/PE/SPEC/TL/0091-2016, Rev-1 with RCF Annex-1 .Type-B1.Drg. No. CC76453.	26
15.	Fitment of LED Light fittings for Night Light with berth indication Type-E (1 watt). Make: RT VISION	As per RDSO/PE/SPEC/TL/0091-2016, Rev-1 with RCF Annex-1, ICF/STB-7-6-053.Type- E. Drg. No. CC76461	10
16.	Fitment of LED Light fittings for Lavatory Lights. 9 Watt. Make: DR AUTO	As per RDSO/PE/SPEC/TL/0091-2016, Rev-1 with RCF Annex-1 Type-D. Drg. No. LW76092.	04
17.	Fitment of LED Light fittings for PACIL. Make: AGASTYA	As per RDSO/SPEC/TL/0091-2016, Rev-1 with RCF Annex-1 Type-I. Drg. No. LW76098.	02
18.	Fitment of Accidental Emergency Light (AEL) Make: INTEG	As per RDSO/SPEC/AC/0180-2016, Rev-0 ,Type-II.	04
19.	Provision of Cable binder	Drg. No. CC76120, Item - 1,2,3.100mm,200mm,300mm respectively.	OK
20.	Provision of Cable Jacket System.	EDTS-138, Cor-2, Item-5,7,8,9,11.	OK


Senior Section Engineer
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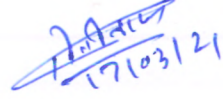


	Modern Coach Factory Raebareli आधुनिकरेलडिब्बाकारखाना, रायबरेली	DOC NO.: MCF/RBL/QEF/8001
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ROLLING STOCK CERTIFICATE OF LHB/EOG NONAC SCN COACHES

Sr. no.	Description	Drg./Spec no.	Quantity per Coach
21.	Provision of Switch plate assembly along with mobile charging sockets. Make: SALZER	EDML-086, Rev-6, Am-1, Table-1, Item-1.	10
22.	Provision of Switch plate assembly along with mobile charging sockets. Make: SALZER	EDML-086, Rev-6, Am-1, Table-1, Item-2.	10
23.	Provision of Switch plate assembly along with mobile charging sockets. Make: SALZER	EDML-086, Rev-5, Am-1, Table-1, Item-3.	20
24.	Provision of High Capacity Inter – Vehicular Coupler Unit (ZS Coupling) (500 A, 750 V, 3ph, 50 Hz). Make:- 1.(NPP): MAA LAXMI INDUSTRIES 2.(PP): MAA LAXMI INDUSTRIES	As per Spec. no. RDSO/PE/SPEC/AC/0177(Rev.-0)-2013 with annexure-A, B.	01 SET
25.	Mounting of Inter Vehicle coupler	As per drg no.1.10113.0.74.000.001,Alt-B	OK
26.	Provision of Wheel Set Earthing equipment. Make:- NPP: FLUCON PP: FLUCON	EDTS101,REV-C,AM-1	01 SET
27.	Provision of Anti Skid Disk Brake System.(WSP) Make : FAIVELEY Sr no : 13220	As per MDTS 077,Rev.-2 M/s"FAIVELEY" or "Knorr Bremse", or "ESCORTS" or "JWL-DAKO-CZ"	01 SET

	
SSE/EL/QC वरिष्ठ अनुभाग अभियन्ता गुणवत्ता नियंत्रण	AWM(ELECT.)/MCF/RBL SEE(P)/MCF/RBL

आ०रे०डि०का० / लालगंज / रायबरेली
S.S.E./Elect-QC/M.C.F./LLJ/RBL

स० कार्य प्रबन्धक / विद्युत
 आ०रे०डि०का० / रायबरेली
A.W.M./Electrical/MCF/RBL