



Modern Coach Factory Raebareli
आधुनिक रेल डिब्बा कारखाना, रायबरेली

DOC NO.: MCF/RBL/QMF 8002
REV NO: 01
DATE: 17.04.2018

ROLLING STOCK CERTIFICATE (DEEN DAYALU)

Rolling Stock Certificate No.: MCF/RBL/QC/RSC/2020-21 /1255

RLY	WCR	COACH NO	215567/C	DATE OF DISPATCH	15-Mar-21
Type	LWS	Shell No.	20F190	DISPATCH TO	Sr.DME/C&W/JBP
				FUR.NO.	DDG-634

1. Railway Board's Order No. 2019/M (C)/142/2, Date- 03.09.2019

2. Tare weight of coach : 40.66 Tonnes

3. Carrying Capacity : (a) Seating: 100 (c) Luggage: NIL

4. Special feature:

S NO	ITEMS	MAKE/SUPPLIER
A	Cushion transverse side luggage rack which can serve as seat during rush	M/S-VIBGYOR INDS DELHI
B	Honey comb partition frame.	M/S-VIBGYOR INDS DELHI
C	DGFRP/GFRE paneling.	M/S-VIBGYOR INDS DELHI
D	Lavatory with DGFRP/GFRE paneling.	M/S-VIBGYOR INDS DELHI
E	Additional Hand hold.	M/S-VIBGYOR INDS DELHI
F	Counter top wash basin.	M/S-VIBGYOR INDS DELHI
G	Gel coating & Anti Graffiti measures.	M/S-VIBGYOR INDS DELHI
H	Air spring in secondary suspension (capacity-140KN).	M/S-RESISTOFLEX
I	Fire Extinguishers	M/S-VARSHA FIRE
J	Vestibule ends for inter-coach movement of passenger and the service staff (LWSCN type End wall)	
K	Choke of 5/6 mm in DV side replace with 9 mm in both type (KBI & Faiv.) letter no. MC/LHB/Brake, DT. 27.09.18	

5. SHELL LEADING DIMENSIONS:

S NO	DESCRIPTION	DIMENSION (MM)
1	Maximum length over body	23700
2	Maximum width over body	3240
3	Maximum height from Rail Level	4039
4	CBC height/Buffer height from Rail level 1105 +0/-10	NPP/PP 1101/1101

6. TRACEABILITY OF SHELL ITEMS:

S NO	ITEM	MAKE/SUPPLIER	SERIAL NO
1	Under frame	Front	PP END M/S-SANTECH INDS
		Part	NPP END M/S-SANTECH INDS
		Complete	MCF/RBL-V4U TECHIE 20F190
2	Lav. side wall	PP END	M/S-DTL PUNE LAV.1
		NPP END	M/S-DTL PUNE LAV.3
3	Side wall	LH SIDE	MCF/RBL-V4U LKO 51
		RH SIDE	MCF/RBL-V4U LKO 51
4	End wall	PP END	M/S-OMAX REWARI
		NPP END	M/S-OMAX REWARI
5	Roof	M/S-INDIRA	49
6	Centre Buffer Coupler	M/S-FRONTIETR	PP END/ NPP END 199P2/278P2

7. AIR BRAKE TEST REPORT:

S NO	ITEM	DESCRIPTION	SPEC. VALUE	OBSERVED
1	Full brake application	Reduce pressure of BP from 5.0 to 3.4 kg/cm ² .	6 – 10 sec.	8 Sec
		Max. pressure in BC	3.0 ±0.15 kg/cm ² .	3.0 kg/cm ²
		All Brake are applied	OK	OK
2	Insensitivity	Exhaust BP @ 0.3 kg/cm ² /min.	No brake application	OK
3	Sensitivity	Exhaust BP @ 0.1 kg/cm ² /Sec, after 06 Sec.	Brake must apply	OK

8. PAINTING DETAILS:

S NO	DESCRIPTION	TYPE OF PAINT	MAKE	APPLICATION BY MCF/ CONTRACTOR (SUPPLY & APPLY)	AVERAGE GLOSS VALUE	DATE OF COMPLETION
1	Paint	P.U	VIBGYOR	M/S-VIBGYOR	74/89	26-Feb-21
2	Insulation			Satisfactory		

03/07/21
SSE/QC/MCF/RBL
वरिष्ठ अनुष्ठानिक अभियंता
गुणवत्ता विभाग
रेलवे कारखाना, रायबरेली (लालगंज)



MODERN COACH FACTORY, RAEBARELI

आधुनिक रेल डिब्बा कारखाना, रायबरेली

DOC NO.: MCF/RBL/QMF 8002

REV NO.: 01

DATE: 16.05.2016

ROLLING STOCK CERTIFICATE**Rolling Stock Certificate No.: MCF/RBL/QC/RSC/2020-21 - 1255**

RLY	W	C	R	-	Coach No.	2	1	5	5	6	7	/	C	-	DATE OF DISPATCH	1	5	0	3	2	0	2	1
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DISPATCH	Sr.DME/C&W/JBP	Type	L	W	S	-	-	-	Shell No.	2	0	F	1	9	0	FUR NO	DDG- 634
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9. DETAIL OF BOGIES:

ITEMS	NPP Side				PP Side			
Bogie No	202828				202827			
Bogie Type	LWS				LWS			
Frame no.	ECBT-940				ECBT-0939			
Bolster no.	MCF/RBL/LS-5 - 2879				MCF/RBL/LS-5 - 2758			
Axle No	20C - 3332 RWF		21 C - 4317 RWF		20 C - 8586 RWF		20 B - 8566 RWF	
Wheel Dia	917.542	917.469	917.578	917.499	917.467	917.504	917.47	917.528
Wheel Disc No	TZ 09-20 32152-0SF4	TZ 09-20 25706-0SE0	TZ 09-20 33111-0TE4	TZ 09-20 27895-0SD6	TZ 07-20 24451-0PR4	TZ 09-20 26020-0SD3	TZ 09-20 32844-0SD7	TZ 09-20 32144-0SE4
R.B. Nos.	06-20 411369	03-20 409380	06-20 410930	06-20 505464	06-20 412622	06-20 412411	03-20 300016	06-20 411881
CT R B Make	TIMKEN		TIMKEN		TIMKEN		TIMKEN	

10. SECONDARY SUSPENSION LOAD DEFLECTION VALUES :-

DESCRIPTION	Bogie NPP side		Bogie PP side	
	Secondary 1	Secondary 2	Secondary 1	Secondary 2
Make & Nos.	RESISTROFLEX 06-20 15326	RESISTROFLEX 06-20 13852	RESISTROFLEX 06-20 15229	RESISTROFLEX 06-20 15161

11. TRACEABILITY OF BOGIE ITEMS :-

S. NO	ITEM	MAKE/SUPPLIER	SERIAL NO.	
			NPP SIDE	PP SIDE
1.	Yaw Damper	IAI	301548,301536	301585,301467
2.	Primary outer Spring	CMAFI	07-20 1100-(61,62,153,58)	07-20 1100-(4,55,5,1)
3.	Primary Inner Spring	CMAFI	07-20 1101-(268,264,269,266)	07-20 1101-(161,259,74,58)
4.	Primary Damper	IAI	02-20 (309625,310169,310230,309978)	02-20 (310279,310570,309858,309857)
5.	Secondary Damper	IAI	06-20 (327206,327344)	01-20 (326706,327075)
6.	Lateral Damper	KONI	03-19 00431	04-19 00235
7.	Brake Cylinder	ESCORT	61964,62385,62378,61866	62827,62288,62289,62828
8.	Brake Caliper	ESCORT	39197,39050,39072,39079	39388,39034,39035,39389
9.	Brake Disc	AVADH	09-18 (48200964,40200780,48200894,48200896)	09-18 (48200984,36200753,4220815,42200814)
10.	Ball Joint Control Arm	PRAG		
11.	Lateral Bump Stop	PRAG		
12.	Traction Centre make	RNG		
13.	Traction lever make	TAJ		
14.	Ball joint traction lever	BONY		
15.	Ball joint traction centre	PPI		
16.	Leveling Valve	FAV	F20-204,F20-222	06-20 15229,F20-223
17.	Check Valve	FAV	F20-292	F20-151
18.	Anti roll bar Make	RF		
19.	Roll Link make	RF/BONY		
20.	Fork make	RNG		
21.	Control Arm Upper	KUMAR	N9983,N0503,N9912,N0528	09962,N0808,N0556,N058
22.	Control Arm Lower	KUMAR	D9901,D9905,N9988,N0327	D0510,N9988,D9941,D9948
23.	Phonic Wheel	ESCORT	ESCORT	ESCORT

Signature of SSE/Bogie/QC



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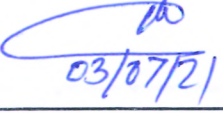
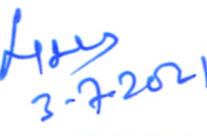

ROLLING STOCK CERTIFICATE (DEEN DAYALU)
Rolling Stock Certificate No.: MCF/RBL/QC/RSC/2020-21

Honing Stock Certificate No. WCR/HDZ/CS/HSC/2020-21							
RLY	WCR	COACH NO	215567/C		DATE OF DISPATCH		15-Mar-21
Type	LWS	Shell No.	20F190	DISPATCH TO	Sr.DME/C&W/JBP	FUR.NO.	DDG-634

12. TRACEABILITY OF FURNISHING ITEMS:

S NO	ITEM	MAKE/SUPPLIER	SERIAL NO(NPP/PP)
1	Air Brake Module	M/S-FAIVELEY	B21076B
2	Distribution valve	M/S-FAIVELEY	B215578B
3	Pull box	M/S-KBI	
4	FIBA	M/S-KBI	11445/29,11514/29
5	Foot Step	M/S-FABRICON INDS KOLKATA	
6	Decoupling arrangement	M/S-PULSAR INDS KOLKATA	
7	Floor board	M/S-SHREE RAM PNL	
11	UIC Vestibule (NPPE)	M/S-ELASTOMER MUMBAI	
12	Gangway bridge mounting (PPE)	M/s- MAHAVEER METAL WORKS, KXH	
13	Gangway bridge mounting (NPPE)	M/s- MAHAVEER METAL WORKS, KXH	
14	Body Side Window	M/S-VIBGYOR INDS DELHI	
15	Emergency Window	M/S-VIBGYOR INDS DELHI	
16	Lavatory/hopper Window	M/S-VIBGYOR INDS DELHI	
17	Roof Ceiling ACP	M/S-VIBGYOR INDS DELHI	
18	Door way /gang way ceiling ACP	M/S-VIBGYOR INDS DELHI	
19	Body Side Doors	M/S-VIBGYOR INDS DELHI	
20	Vestibule Door(PPE)	M/s-JBM FARIDABAD	
21	Vestibule Door(NPPE)	M/s-JBM FARIDABAD	
22	Bio Tank	M/s-FLASH FORGE-02 NOS+JSL LIFE -02 NOS	
23	Pressurized flushing(ele.pneu.)	M/S-OASIS	
24	Over head water tank (4x390L)	M/S-FABRICATORS	
25	Bib cock/controlled discharge tap	M/S-VIBGYOR INDS DELHI	
26	Lavatory Doors	M/S-VIBGYOR INDS DELHI	
27	Fire Extinguisher	M/S-VARSHA FIRE	10658,10659
28	Water purified (02 nos)	M/S-VIBGYOR INDS DELHI	
29	Seat & Berth	M/S-VIBGYOR INDS DELHI	
30	Luggage Rack	M/S-VIBGYOR INDS DELHI	
31	Light Luggage Rack	NIL	
32	Ventury grill	M/S-VIBGYOR INDS DELHI	
33	RFID	NIL	

03/07/21
SSE/QC/MCF/RBL
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गुणवत्ता विभाग
रेलवे, रायबरेली (लालगंज)

		Modern Coach Factory Raebareli आधुनिक रेल डिब्बा कारखाना, रायबरेली		DOC NO.: MCF/RBL/QMF 8002 REV NO: 01 DATE: 17.04.2018	
ROLLING STOCK CERTIFICATE (DEEN DAYALU) Rolling Stock Certificate No.: MCF/RBL/QC/RSC/2020-21					
RLY	WCR	COACH NO	215567/C	DATE OF DISPATCH	
Type	LWS	Shell No.	20F190	DISPATCH TO	Sr.DME/C&W/JBP
				FUR.NO.	DDG-634
13. MODIFICATION (IF ANY) : NIL					
14. DEVIATION (IF ANY) : NIL					
15. ITEM FITTED ON THE COACH ON TRIAL : NIL					
S NO	ITEM PARTICULARS		PURPOSE	REPORT Frequency	REFERENCE & PERIOD OF TRIAL
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16. WARRANTY:					
S NO	COMPONENTS			WARRANTY	
1	Brake Pad, wheels, flushing valves, push gravity cocks, moldings, window glasses, mirrors, curtain clutch wire etc. (items which are consumable in nature)			NIL	
2	Other coach furnishing sub assemblies(bought out items)			24 months from the date of dispatch of coach OR 30months from the date of supply of material whichever is earlier.	
NOTE:					
1. This warranty covers free supply of parts which wear out and fails within warranty period of normal service.					
2. This doesn't covers faults arising out of accident, non standard maintenance practices, abnormal use or mishandling, vandal activity, arson & deficient/pilferage etc.					
3. This doesn't cover any consequential liabilities or damages/loss incurred by anybody; furthermore, it shall in no case extend to repayment, return of the coach or replacement of complete coach.					
4. Whether a defective part is to be replaced or repaired shall be at the discretion of MCF/RBL.					
5. For any complain/ suggestion please Mail at qualityrcfrbl@gmail.com					
6. Painting on supply & apply contract :- supply of material and application shall be warranted for a period of three years from Application for any manufacturing /Application as per clause -4, para- V of RDSO specification no .M&C/PCN/100/2013-Given below					
S.No	Time period	Gloss Retention (initial gloss >85 unit at 60°)	Colour Retention rating on 0-10 scale (initial rating of painted panels/coach or ISC/RAL shade card shall be taken as 10)	Adherence of paints (with each other and with substrate) Cross-cut tape adhesion test as per ASTM D:3359/97(or latest)	
1	After 1 year	80% of initial gloss	7	5B	
2	After 2 year	70% of initial gloss	6	5B	
3	After 3 year	60% of initial gloss	5	4B	
If any imperfection is noticed or any defect arises during the warranty -period due to improper material used or due to bad workmanship, the contractor shall be bounded to set right the defect/ imperfection on free of cost basis at the base depot of the coach.					
 03/07/21		 3-7-2021		 3/7	
SSE/QC/MCF/RBL		SME/AME/QC/MCF/RBL		Dy.CQM/MCF/RBL	

वरिष्ठ अनुसंधान विभाग
गुणवत्ता विभाग
रेल डिब्बा कारखाना, रायबरेली (लालगंज)

Asst. Mechanical Engineer
आ. रे. डि. का. रायबरेली
MCF, RBL

Dy. Chief Quality Engineer
आधुनिक रेल डिब्बा कारखाना
Modern Coach Factory



Vibgyor Paints & Chemicals Pondicherry

Office : Sri Balaji Apartments, 87/47, Harrington Road,
Shenoy Nagar, Chennai - 600 030.
Web : www.vibgyorpaintspondicherry.com

ISO : 9001 : 2015
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Certified Company

WARRANTY CERTIFICATE

To,

DY.CME/FUR/PAINT
MODERN COACH FACTORY
RAEBARELI, LALGANJ- 229120

Date:- 12/03/2021

SUBJECT: -PERFORMANCE WARRANTY CERTIFICATE

REF: PO NO: 06190055100701 dated 20.05.2020

NAME OF WORK: SUPPLY AND APPLY OF EXTERIOR PAINT OF LHB TYPE SEEN DAYALU COACHES

Dear Sir,

With reference to above, we do here by confirm the warranty for Three years from the date of application of the delivered below mention coaches vide your above referred purchase order after application & date inspection at your end.

SL.NO	SHELL NO	FURNISHING NO	COACH NO	RAILWAY NO	DATE OF COMPLETION
10	LWSDG 20F190	DDG 634	215517	WCR	18/02/2021 11/03/2021

The warranty is applicable from date of despatch against the below mention defects as per RDSO Specification no. M&C/PCN/100/2013.

Gloss level value of applied paint initial 85unit (on the date of painting) and minimum 80% 70% 860N of initial gloss after one year, two years, three years respectively from the date of application.

Decolonization of paint film.
Cracking of paint film
Peeling of paint film
Blistering of the paint film



Thanking You

For Vibgyor paints & chemicals Pondicherry
Authorized Signatory

Factory : S-51, Phase III, Sipcot Industrial Complex, Nellikuppam, Ranipet - 632 405.
Ph : +91-4172-241478, Fax : +91-4172-242478, E-mail : vpcpdyr@yahoo.in, ramuvibgyor@yahoo.in

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	Modern Coach Factory Raebareli आधुनिकरेलडिब्बाकारखाना, रायबरेली	DOC NO.: MCF/RBL/QEF/8001
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FOR ELECTRICAL ITEMS

ROLLING STOCK CERTIFICATE OF LHB EOG NON AC GS COACH
(ANTYODAYA & DEENDAYALU).

ELECTRICAL TEST CERTIFICATE FOR LHB EOG NON AC GS COACH.

ELECTRICAL TEST CERTIFICATE FOR LHB EOG NON AC GS COACH.						
TYPE COACH		LWS/DDG		SHELL/COACH NO		215567/C
RAILWAY		WCR	ELECT. FIT DATE	12-03-2021	MCF FUR. NO.	DDG - 634
Sr. no.	Description of tests					Remarks
1.	WORKING OF COMPARTMENT LIGHTS.					OK
2.	WORKING OF MOBILE CHARGING SOCKETS					OK
3.	WORKING OF ACCIDENTAL EMERGENCY LIGHTS& PACIL					OK
4.	RAILWAY CARRIAGE FAN					OK
5.	WHEEL SLIDE PROTECTION SYSTEM (WSP)					OK
6.	WORKING OF 9 KVA TRANSFORMER					OK
7.	WORKING OF REGULATED BATTERY CHARGER/EMERGENCY BATTERY CHARGER.					OK
8.	SAFETY :					--
8.1.	FUSES AND THEIR RATING					OK
8.2	CONTROL CIRCUIT					OK
8.3	POWER CIRCUIT					OK

Senior Section Engineer
Quality control / Electrical
Modern Coach Factory Raebareli



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आधुनिकरेलडिब्बाकारखाना, रायबरेली

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ROLLING STOCK CERTIFICATE OF LHB/EOG NONAC GS COACHES
(ANTYODAYA & DEENDAYALU).

Sr. no.	Description	Drg./Spec no.	Quantity per Coach
01.	Fitment of Switch board cabinet.(set of panel) Make/Sr.no.: HIND On Board: H355.20F.0819 HT Panel: H355.20F.0805	EDTS 333, Rev`01`.Am-1	01 SET
02.	Provision of 9 KVA 750/415/190V, 03Ø AC. Make : VIMAL Sr no.: VTC 3089 LHB 4391	RDSO/PE/SPEC/TL 0158, 2010, Rev`0`, Ty I.	01
03.	Mounting of 09KVA TFR.	As per drg no 1.10113.0.76.300.001,Alt -B.	OK
04.	Provision of wire rope assembly for Transformer.	As per EDML-152, Rev.-Nil.	OK
05.	4.5 Kw Under slung type Constant Voltage Regulated Battery charger cum Emergency battery charger Make: SIGNOTRON Sr. no.: 08201753	As per spec no. RDSO/PE/SPEC/AC/0183-2015(REV.-1)	01
06.	Provision of Feeder Junction Box Make : MV ELECTROSYSTEMS	EDTS-328 REV-C,AM-4,Type-II,COR-2	01 SET
07.	Provision of IVC dummy Socket assembly.	As per Drg. No. LW71302,Alt-nil	01 SET
08.	Battery fuse box +ve Make : INDORAIL	As per LW 71001,Alt- H	01
09.	Battery fuse box -ve Make : AECO	As per LW 71002,Alt-I	01
10.	Provision of Battery boxes/ Cradles. Make: HITECH	As per Drg. No. 110113.0.76.700.005 W/O item 5,22,23,26 & 27,Alt-C or Latest.	01
11.	Provision of batteries Type:110 V, 120 AH VRLA SMF Battery Set. Make: AMARA RAJA Lug Date: 06/20	As per RDSO/PE/SPEC/AC/0009-2014 (Rev-2) with inner cell connectors or Latest.	01

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(ANTYODAYA & DEENDAYALU).

Sr. no.	Description	Drg./Spec no.	Quantity per Coach
12.	Fitment of Railway carriage Fan 400mm Sweep, 110V AC with crash worthy features. Make: VIDISHA	As per Drg. No. ICF/SK-7-6-158,alt-g. RDSO/PE/SPEC/TL/0021-2005 (Rev-3) with RCF annex-1,am-1.	30
13.	Fitment of LED Light fittings for Cabin, Doorway and Gangway area. 9 watt. Make: RT VISION	As per RDSO/PE/SPEC/TL/0091-2016,Rev-1 with RCF Annex-1 .Type-B1. Drg. No. CC76453.	28
14.	Fitment of LED Light fittings for Lavatory Lights. 9 Watt. Make: RT VISION	As per RDSO/PE/SPEC/TL/0091-2016,Rev-1 with RCF Annex-1Type-D. Drg. No. LW76092.	04
15.	Fitment of LED Light fittings for PACIL. Make: AGASTYA	As per RDSO/SPEC/TL/0091-2016,Rev-1 with RCF Annex-1Type-I. Drg. No. LW76098.	02
16.	Fitment of Accidental Emergency Light (AEL) Make: INTEG	As per RDSO/SPEC/AC/0180-2016,Rev-0 ,Type-II.	04
17.	Provision of Cable binder	Drg. No. CC76120,Item - 1,2,3.100mm,200mm,300mm respectively.	OK
18.	Provision of Cable Jacket System.	EDTS-138,Cor-2,Item-5,7,8,9,11.	OK
19.	Provision of Switch plate assembly along with mobile charging sockets. Make: SSK	EDML-086, Rev-6, Am-1, Table-1, Item-1.	10

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Sr. no.	Description	Drg./Spec no.	Quantity per Coach
20.	Provision of Switch plate assembly along with mobile charging sockets. Make: SSK	EDML-086, Rev-6, Am-1, Table-1, Item-2.	10
21.	Provision of High Capacity Inter – Vehicular Coupler Unit (ZS Coupling) (500 A, 750 V, 3ph, 50 Hz). Make: 1.(NPP): PRIME ELECT. 2.(PP): PRIME ELECT.	As per Spec. no. RDSO/PE/SPEC/AC/0177(Rev.-0)-2013 with annexure-A, B.	1 SET
22.	Mounting of Inter Vehicle coupler	As per drg no.1.10113.0.74.000.001,Alt-B	OK
23.	Provision of Wheel Set Earthing equipment. Make:- NPP: DARSHAN ENTERPRISES PP: DARSHAN ENTERPRISES	EDTS101,REV-C,AM-1	1 SET
24.	Provision of Anti Skid Disk Brake System.(WSP) Make : FAIVELEY Sr no : 13100	As per MDTs 077,Rev.-2 M/s"FAIVELEY" or "Knorr Bremse", or "ESCORTS" or" JWLD-DAKO-CZ"	01 SET

SSE/EL/QC	AWM(ELECT.)/MCF/RBL

वरिष्ठ अनुभाग अभियन्ता
गुणवत्ता निंत्रण
आरेडिंका / लालगंज / रायबरेली
S.S.E./Elect-QC/M.C.F./LLJ/RBL

SEE(P)/MCF/RBL

सं कार्य प्रबन्धक / विद्युत
आरेडिंका / रायबरेली
A.W.M./Electrical/MCF/RBL