



Modern Coach Factory Raebareli
आधुनिक रेल डिब्बा कारखाना, रायबरेली

DOC NO.: MCF/RBL/QMF 8002

REV NO: 01

DATE: 17.04.2018

ROLLING STOCK CERTIFICATE (DEEN DAYALU)

Rolling Stock Certificate No.: MCF/RBL/QC/RSC/2020-21 /1250

RLY	WCR	COACH NO	215522/C	DATE OF DISPATCH	12-Mar-21
Type	LWS	Shell No.	20F209	DISPATCH TO	Sr.DME/C&W/JBP
				FUR.NO.	DDG-656

1. Railway Board's Order No. 2019/M (C)/142/2, Date- 03.09.2019

2. Tare weight of coach : 40.66 Tonnes

3. Carrying Capacity : (a) Seating: 100 (c) Luggage: NIL

4. Special feature:

S NO	ITEMS	MAKE/SUPPLIER
A	Cushion transverse side luggage rack which can serve as seat during rush	M/S-VIBGYOR INDS DELHI
B	Honey comb partition frame.	M/S-VIBGYOR INDS DELHI
C	DGFRP/GFRE paneling.	M/S-VIBGYOR INDS DELHI
D	Lavatory with DGFRP/GFRE paneling.	M/S-VIBGYOR INDS DELHI
E	Additional Hand hold.	M/S-VIBGYOR INDS DELHI
F	Counter top wash basin.	M/S-VIBGYOR INDS DELHI
G	Gel coating & Anti Graffiti measures.	M/S-VIBGYOR INDS DELHI
H	Air spring in secondary suspension (capacity-140KN).	M/S-RESISTOFLEX
I	Fire Extinguishers	M/S-VARSHA FIRE
J	Vestibule ends for inter-coach movement of passenger and the service staff (LWSCN type End wall)	
K	Choke of 5/6 mm in DV side replace with 9 mm in both type (KBI & Faiv.) letter no. MC/LHB/Brake, DT. 27.09.18	

5. SHELL LEADING DIMENSIONS:

S NO	DESCRIPTION	DIMENSION (MM)
1	Maximum length over body	23700
2	Maximum width over body	3240
3	Maximum height from Rail Level	4039
4	CBC height/Buffer height from Rail level 1105 +0/-10	NPP/PP 1097/1101

6. TRACEABILITY OF SHELL ITEMS:

S NO	ITEM	MAKE/SUPPLIER	SERIAL NO
1	Under frame	Front PP END M/S-JBMI	----
		Part NPP END M/S-JBMI	----
	Complete	MCF/RBL-AIRCON	20F209
2	Lav. side wall	PP END M/S-ATHANCY ALD	LAV.1 ----- LAV.2 -----
		NPP END M/S-ATHANCY ALD	LAV.3 ----- LAV.4 -----
3	Side wall	LH SIDE M/S-KIPL	32
		RH SIDE M/S-KIPL	32
4	End wall	PP END M/S-KANSAL	-----
		NPP END M/S-KANSAL	-----
5	Roof	M/S-JSL	48
6	Centre Buffer Coupler	M/S-FRONTIETR	PP END/ NPP END 322P2/102P2

7. AIR BRAKE TEST REPORT:

S NO	ITEM	DESCRIPTION	SPEC. VALUE	OBSERVED
1	Full brake application	Reduce pressure of BP from 5.0 to 3.4 kg/cm ² .	6 - 10 sec.	8 Sec
		Max. pressure in BC	3.0 ±0.15 kg/cm ² .	3.0 kg/cm ²
		All Brake are applied	OK	OK
2	Insensitivity	Exhaust BP @ 0.3 kg/cm ² /min.	No brake application	OK
3	Sensitivity	Exhaust BP @ 0.1 kg/cm ² /Sec, after 06 Sec.	Brake must apply	OK

8. PAINTING DETAILS:

S NO	DESCRIPTION	TYPE OF PAINT	MAKE	APPLICATION BY MCF/ CONTRACTOR (SUPPLY & APPLY)	AVERAGE GLOSS VALUE	DATE OF COMPLETION
1	Paint	P.U	GSI	M/S-GSI (WOW)	99/96	26-Feb-21
2	Insulation			Satisfactory		

03/07/21

SSE/QC/MCF/RBL

वरि०अनु० अभियंता

गुणवत्ता विभाग

रे०डि०का०, रायबरेली (लालगंज)



MODERN COACH FACTORY, RAEBARELI

आधुनिक रेल डिब्बा कारखाना, रायबरेली

DOC NO.: MCF/RBL/QMF 8002

REV NO.: 01

DATE: 16.05.2016

ROLLING STOCK CERTIFICATE**Rolling Stock Certificate No.: MCF/RBL/QC/RSC/2020-21 - 1250**

RLY	W	C	R	-	Coach No.	2	1	5	5	2	2	/	C	-	DATE OF DISPATCH	1	2	0	3	2	0	2	1
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DISPATCH	Sr.DME/C&W/JBP	Type	L	W	S	-	-	-	Shell No.	2	0	F	2	0	9	FUR.NO	DDG- 656
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9. DETAIL OF BOGIES:

ITEMS	NPP Side				PP Side			
Bogie No	202584				202583			
Bogie Type	LWS				LWS			
Frame no.	Ecbt-956				Ecbt-946			
Bolster no.	MCF/RBL/LS-5 - 3210				MCF/RBL/LS-5 - 3205			
Axle No	21 C - 956 RWF		21 C - 3518 RWF		20 B - 8261 RWF		20 B - 8886 RWF	
Wheel Dia	917.561	917.473	917.54	917.429	917.43	917.467	917.466	917.479
Wheel Disc No	TZ 07-20 22394-OPJ0	TZ 07-20 45543-ORD8	TZ 07-20 45463-OPR2	TZ 09-20 34831-ORE6	TZ 09-20 27882-OTE2	TZ 09-20 32888-OSD7	TZ 09-20 26744-OTC8	TZ 07-20 45461-OPR2
R.B. Nos.	06-20 41051	06-20 410649	06-20 504873	06-20 411691	06-20 411494	06-20 412715	06-20 410683	06-20 413464
CT R B Make	TIMKEN		TIMKEN		TIMKEN		TIMKEN	

10. SECONDARY SUSPENSION LOAD DEFLECTION VALUES :-

DESCRIPTION	Bogie NPP side		Bogie PP side	
	Secondary 1	Secondary 2	Secondary 1	Secondary 2
Make & Nos.	RESISTROFLEX. 07-20 15433	RESISTROFLEX. 06-20 15275	RESISTROFLEX. 07-20 15407	RESISTROFLEX. 06-20 15364

11. TRACEABILITY OF BOGIE ITEMS :-

S. NO	ITEM	MAKE/SUPPLIER	SERIAL NO.	
			NPP SIDE	PP SIDE
1.	Yaw Damper	ESCORT	338425,338440	338260,338584
2.	Primary outer Spring	CMAFI	07-20 1100-(99,17,24,20)	07-20 1100-(18,48,12,19)
3.	Primary Inner Spring	CMAFI	07-20 1101-(143,165,142,159)	07-20 1101-(139,136,162,11)
4.	Primary Damper	IAI	02-20 (309536,309636,309751,310358)	02-20 (310171,309539,310356,309972)
5.	Secondary Damper	IAI	07-19 (263536,395747)	06-20 (327347,326720)
6.	Lateral Damper	KONI	04-19 00198	04-19 01874
7.	Brake Cylinder	ESCORT	6200,61667,61668,61999	62814,62422,62421,62815
8.	Brake Caliper	ESCORT	31293,38565,38565,39292	39426,39147,39146,39427
9.	Brake Disc	AVADH	09-20(48201001,48200977,48200963,48200969)	09-20(48200988,4022755,44200857,43200987)
10.	Ball Joint Control Arm	PRAG		
11.	Lateral Bump Stop	GMT		
12.	Traction Centre make	RNG		
13.	Traction lever make	TAJ		
14.	Ball joint traction lever	BONY		
15.	Ball joint traction centre	PRAG		
16.	Leveling Valve	FAV	F20-206,F20-154	G20-196,G20-500
17.	Check Valve	FAV	F20-269	F20-266
18.	Anti roll bar Make	SF		
19.	Roll Link make	RF+BASANT		
20.	Fork make	RNG		
21.	Control Arm Upper	SF	980,185,96,28	115,452,581,43
22.	Control Arm Lower	SF	10,391,896,103	149,155,150,178
23.	Phonic Wheel	FAV	FT/KEP-604545	FT/KEP-604545

Signature of SSE/Bogie/QC



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Type	LWS	Shell No.	20F209	DISPATCH TO	Sr.DME/C&W/JBP
				FUR.NO.	DDG-656

12. TRACEABILITY OF FURNISHING ITEMS:

S NO	ITEM	MAKE/SUPPLIER	SERIAL NO(NPP/PP)
1	Air Brake Module	M/S-ESCORT	2021020833
2	Distribution valve	M/S-ESCORT	2102A833
3	Pull box	M/S-KBI	
4	FIBA	M/S-KBI	12124/29,11504/29
5	Foot Step	M/S-FABRICON INDS KOLKATA	
6	Decoupling arrangement	M/S-PULSAR INDS KOLKATA	
7	Floor board	M/S-SHREE RAM PNL	
11	UIC Vestibule (NPPE)	M/S-ELASTOMER MUMBAI	
12	Gangway bridge mounting (PPE)	M/s- MAHAVEER METAL WORKS, KXH	
13	Gangway bridge mounting (NPPE)	M/s- MAHAVEER METAL WORKS, KXH	
14	Body Side Window	M/S-VIBGYOR INDS DELHI	
15	Emergency Window	M/S-VIBGYOR INDS DELHI	
16	Lavatory/hopper Window	M/S-VIBGYOR INDS DELHI	
17	Roof Ceiling ACP	M/S-VIBGYOR INDS DELHI	
18	Door way /gang way ceiling ACP	M/S-VIBGYOR INDS DELHI	
19	Body Side Doors	M/S-VIBGYOR INDS DELHI	
20	Vestibule Door(PPE)	M/s-JBM FARIDABAD	
21	Vestibule Door(NPPE)	M/s-JBM FARIDABAD	
22	Bio Tank	M/s-RAIL FAB-02 NOS+JSL LIFE -02 NOS	
23	Pressurized flushing(ele.pneu.)	M/S-OASIS	
24	Over head water tank (4x390L)	M/S-FABRICATORS	
25	Bib cock/controlled discharge tap	M/S-VIBGYOR INDS DELHI	
26	Lavatory Doors	M/S-VIBGYOR INDS DELHI	
27	Fire Extinguisher	M/S-VARSHA FIRE	9777,09763
28	Water purified (02 nos)	M/S-VIBGYOR INDS DELHI	
29	Seat & Berth	M/S-VIBGYOR INDS DELHI	
30	Luggage Rack	M/S-VIBGYOR INDS DELHI	
31	Light Luggage Rack	NIL	
32	Ventury grill	M/S-VIBGYOR INDS DELHI	
33	RFID	NIL	

03/07/21
SSE/QC/MCF/RBL

वरिष्ठ अनुष्ठानिक अभियंता
गुणवत्ता विभाग
रेडिओका, रायबरेली (लालगंज)



Modern Coach Factory Raebareilly
आधुनिक रेल डिब्बा कारखाना, रायबरेली

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Rolling Stock Certificate No.: MCF/RBL/QC/RSC/2020-21

RLY	WCR	COACH NO	215522/C	DATE OF DISPATCH	12-Mar-21
Type	LWS	Shell No.	20F209	DISPATCH TO	Sr.DME/C&W/JBP
				FUR.NO.	DDG-656

13. MODIFICATION (IF ANY) : NIL

14. DEVIATION (IF ANY) : NIL

15. ITEM FITTED ON THE COACH ON TRIAL : NIL

S NO	ITEM PARTICULARS	PURPOSE	REPORT Frequency	REFERENCE & PERIOD OF TRIAL
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16. WARRANTY:

S NO	COMPONENTS	WARRANTY
1	Brake Pad, wheels, flushing valves, push gravity cocks, moldings, window glasses, mirrors, curtain clutch wire etc. (items which are consumable in nature)	NIL
2	Other coach furnishing sub assemblies(bought out items)	24 months from the date of dispatch of coach OR 30months from the date of supply of material whichever is earlier.

NOTE:

1. This warranty covers free supply of parts which wear out and fails within warranty period of normal service.
2. This doesn't covers faults arising out of accident, non standard maintenance practices, abnormal use or mishandling, vandal activity, arson & deficient/pilferage etc.
3. This doesn't cover any consequential liabilities or damages/loss incurred by anybody; furthermore, it shall in no case extend to repayment, return of the coach or replacement of complete coach.
4. Whether a defective part is to be replaced or repaired shall be at the discretion of MCF/RBL.
5. For any complain/ suggestion please Mail at qualityrcfbl@gmail.com
6. Painting on supply & apply contract :- supply of material and application shall be warranted for a period of three years from Application for any manufacturing /Application as per clause -4,para- V of RDSO specification no .M&C/PCN/100/2013-Given below

S.No	Time period	Gloss Retention (initial gloss >85 unit at 60°)	Colour Retention rating on 0-10 scale (initial rating of painted panels/coach or ISC/RAL shade card shall be taken as 10)	Adherence of paints (with each other and with substrate) Cross-cut tape adhesion test as per ASTM D:3359/97(or latest)
1	After 1 year	80% of initial gloss	7	5B
2	After 2 year	70% of initial gloss	6	5B
3	After 3 year	60% of initial gloss	5	4B

If any imperfection is noticed or any defect arises during the warranty -period due to improper material used or due to bad workmanship, the contractor shall be bounded to set right the defect/ imperfection on free of cost basis at the base depot of the coach.

SSE/QC/MCF/RBL	SME/AME/QC/MCF/RBL	Dy.CQM/MCF/RBL

वरिष्ठ अग्रिम
गुणवत्ता विभाग
रेडिओ, रायबरेली (लालगंज)

Asst. Mechanical Engineer
आ. रे. डि. का. रायबरेली
MCF, RBL

Dy. Chief Quality Manager
आधुनिक रेल डिब्बा कारखाना, रायबरेली
Modern Coach Factory, Raebareilly



GSTIN : 03ACBPK3400D1ZM
Excise Regn. No. ACBPK3400DXM001

G. S. INDUSTRIES

APPROVED BY

**N.S.I.C.
R.D.S.O.**

D-146, FOCAL POINT EXTENSION, JALANDHAR-144004

PHONE : (O) 0181-5081474
(M) 99882-65025, 99884-55459

Website : www.gspaints.com
e-mail : info@gspaints.com

**ISO 9001-2015
ISO 14001-2015**

WARRANTY CERTIFICATE

To,
DY.CME/FUR/PROGRESS
MODERN COACH FACTORY,
RAEBARELI, LALGANJ-229120

Date: 12/03/2021

Sub:- PERFORMANCE WARRANTY CERTIFICATE

PO NO. 31061800101632 DATED 01.10.2019

NAME OF WORK: - SUPPLY AND APPLY OF PU BASED WET ON WET APPLICABLE EXTERIOR PAINTING SYSTEM FOR LHB COACHES. AS PER SCOPE OF WORK AND MMDTS-18034 REV-02 WITH AMENDMENT NO. MP/RBL/B8 DT 28/05/2019 (EPOXY ELASTIFIED PAINT INSIDE THE COACH NOT TO BE CARRIED OUT, PAINTING CYCLE TIME WILL BE 30 HRS AS MENTION IN MMDTS-18034 REV-02)

DEAR SIR,

With reference to above, we do here by confirm the warranty for six years of the date of application of delivered below mentioned coaches vide your above referred purchase order after application & due inspection at your end.

SR.	SHELL NO.	FURNISHING NO.	COACH NO.	Railway NO.	DATE OF COMPLETION
282	2WSDG 20F209	DDG-656	215522	WCR	24/02/2021 26/02/2021

The warranty is applicable from date of dispatch against the below mention defects as per MCF specification no. MMDTS 18034 REV-2

- Gloss level value of applied paint-initial 95 unit(on the date of painting) and minimum 90%,85%,75% & 70% of initial gloss after 6 months, one years, four years and six years respectively from the date of application.
- Decolonization of paint film.
- Cracking of paint film.
- Peeling of paint film.
- Blistering of the paint film.
- The coach is warranted 6years for gloss retention, premature failure in colour retention

For G. S. INDUSTRIES

Auth. Signature



Modern Coach Factory Raebareli
आधुनिकरेलडिब्बाकारखाना, रायबरेली

DOC NO.: MCF/RBL/QEF/8001

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DATE: 29.06.2020

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FOR ELECTRICAL ITEMS

ROLLING STOCK CERTIFICATE OF LHB EOG NON AC GS COACH
(ANTYODAYA & DEENDAYALU).

ELECTRICAL TEST CERTIFICATE FOR LHB EOG NON AC GS COACH.

TYPE COACH	LWS/DDG	SHELL/COACH NO	215522/C
RAILWAY	WCR	ELECT. FIT DATE	11-03-2021
		MCF FUR. NO.	DDG - 656
Sr. no.	Description of tests		Remarks
1.	WORKING OF COMPARTMENT LIGHTS.		OK
2.	WORKING OF MOBILE CHARGING SOCKETS		OK
3.	WORKING OF ACCIDENTAL EMERGENCY LIGHTS& PACIL		OK
4.	RAILWAY CARRIAGE FAN		OK
5.	WHEEL SLIDE PROTECTION SYSTEM (WSP)		OK
6.	WORKING OF 9 KVA TRANSFORMER		OK
7.	WORKING OF REGULATED BATTERY CHARGER/EMERGENCY BATTERY CHARGER.		OK
8.	SAFETY :		--
8.1.	FUSES AND THEIR RATING		OK
8.2.	CONTROL CIRCUIT		OK
8.3.	POWER CIRCUIT		OK

Senior Section Engineer
Quality control / Electrical
Modern Coach Factory Raebareli



Modern Coach Factory Raebareli
आधुनिकरेलडिब्बाकारखाना, रायबरेली

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ROLLING STOCK CERTIFICATE OF LHB/EOG NONAC GS COACHES
(ANTYODAYA & DEENDAYALU).

Sr. no.	Description	Drg./Spec no.	Quantity per Coach
01.	Fitment of Switch board cabinet.(set of panel) Make/Sr.no.: SSK On Board: 20/06/012 HT Panel: 20/06/021	EDTS 333, Rev'01'.Am-1	01 SET
02.	Provision of 9 KVA 750/415/190V, 03Ø AC. Make : VIMAL Sr no.: VTC 3089 LHB 4497	RDSO/PE/SPEC/TL 0158, 2010, Rev'0', Ty I.	01
03.	Mounting of 09KVA TFR.	As per drg no 1.10113.0.76.300.001,Alt -B.	OK
04.	Provision of wire rope assembly for Transformer.	As per EDML-152, Rev.-Nil.	OK
05.	4.5 Kw Under slung type Constant Voltage Regulated Battery charger cum Emergency battery charger Make: SIGNOTRON Sr. no.: 01200984	As per spec no. RDSO/PE/SPEC/AC/0183-2015(REV.-1)	01
06.	Provision of Feeder Junction Box Make : MV ELECTRO SYSTEMS	EDTS-328 REV-C,AM-4,Type-II,COR-2	01 SET
07.	Provision of IVC dummy Socket assembly.	As per Drg. No. LW71302,Alt-nil	01 SET
08.	Battery fuse box +ve Make : AUTO	As per LW 71001,Alt- H	01
09.	Battery fuse box -ve Make : AECO	As per LW 71002,Alt-I	01
10.	Provision of Battery boxes/ Cradles. Make: HITECH	As per Drg. No. 110113.0.76.700.005 W/O item 5,22,23,26 & 27,Alt-C or Latest.	01
11.	Provision of batteries Type:110 V, 120 AH VRLA SMF Battery Set. Make: AMARA RAJA Lug Date: 06/20	As per RDSO/PE/SPEC/AC/0009-2014 (Rev-2) with inner cell connectors or Latest.	01

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ROLLING STOCK CERTIFICATE OF LHB/EOG NONAC GS COACHES
(ANTYODAYA & DEENDAYALU).

Sr. no.	Description	Drg./Spec no.	Quantity per Coach
12.	Fitment of Railway carriage Fan 400mm Sweep, 110V AC with crash worthy features. Make: KAPSONS/VIDISHA	As per Drg. No. ICF/SK-7-6-158,alt-g. RDSO/PE/SPEC/TL/0021-2005 (Rev-3) with RCF annex-1,am-1.	30
13.	Fitment of LED Light fittings for Cabin, Doorway and Gangway area. 9 watt. Make: RT VISION	As per RDSO/PE/SPEC/TL/0091-2016,Rev-1 with RCF Annex-1 .Type-B1. Drg. No. CC76453.	28
14.	Fitment of LED Light fittings for Lavatory Lights. 9 Watt. Make: RT VISION	As per RDSO/PE/SPEC/TL/0091-2016,Rev-1 with RCF Annex-1Type-D. Drg. No. LW76092.	04
15.	Fitment of LED Light fittings for PACIL. Make: AGASTYA	As per RDSO/SPEC/TL/0091-2016,Rev-1 with RCF Annex-1Type-I. Drg. No. LW76098.	02
16.	Fitment of Accidental Emergency Light (AEL) Make: INTEG	As per RDSO/SPEC/AC/0180-2016,Rev-0 ,Type-II.	04
17.	Provision of Cable binder	Drg. No. CC76120,Item - 1,2,3.100mm,200mm,300mm respectively.	OK
18.	Provision of Cable Jacket System.	EDTS-138,Cor-2,Item-5,7,8,9,11.	OK
19.	Provision of Switch plate assembly along with mobile charging sockets. Make: SSK	EDML-086, Rev-6, Am-1, Table-1, Item-1.	10

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ROLLING STOCK CERTIFICATE OF LHB/EOG NONAC GS COACHES
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Sr. no.	Description	Drg./Spec no.	Quantity per Coach
20.	Provision of Switch plate assembly along with mobile charging sockets. Make: SSK	EDML-086, Rev-6, Am-1, Table-1, Item-2.	10
21.	Provision of High Capacity Inter – Vehicular Coupler Unit (ZS Coupling) (500 A, 750 V, 3ph, 50 Hz). Make: 1.(NPP): PRIME ELECT. 2.(PP): PRIME ELECT.	As per Spec. no. RDSO/PE/SPEC/AC/0177(Rev.-0)-2013 with annexure-A, B.	1 SET
22.	Mounting of Inter Vehicle coupler	As per drg no.1.10113.0.74.000.001,Alt-B	OK
23.	Provision of Wheel Set Earthing equipment. Make:- NPP: DARSHAN ENTERPRISES PP: DARSHAN ENTERPRISES	EDTS101,REV-C,AM-1	1 SET
24.	Provision of Anti Skid Disk Brake System.(WSP) Make : ESCORTS Sr no : 200600-62308-0098	As per MDTS 077,Rev.-2 M/s"FAIVELEY" or "Knorr Bremse", or "ESCORTS" or" JWL-DAKO-CZ"	01 SET

	
SSE/EL/QC वरिष्ठ अनुभाग अभियन्ता गुणवत्ता नियंत्रण आपरेटिंग/लालगंज/रायबरेली S.S.E./Elect-QC/M.C.F./LLJ/RBL	AWM(ELECT.)MCF/RBL SEE(P)/MCF/RBL आपरेटिंग/लालगंज/रायबरेली A.W.M./Elect-QC/M.C.F./LLJ/RBL

