



Modern Coach Factory Raebareli
आधुनिक रेल डिब्बा कारखाना, रायबरेली

DOC NO.: MCF/RBL/QMF 8002
REV NO: 01
DATE: 17.04.2018

ROLLING STOCK CERTIFICATE (DEEN DAYALU)
Rolling Stock Certificate No.: MCF/RBL/QC/RSC/2020-21/1338

RLY	NFR	COACH NO	215830/C	DATE OF DISPATCH	25-Mar-21
Type	LWS	Shell No.	20F198	DISPATCH TO	Sr.CDO/C&W/GHY
				FUR.NO.	DDG-679

1. Railway Board's Order No. : 2020/M(C)/142/2, DATED-21.08.2020
2. Tare weight of coach : 40.66 Tonnes
3. Carrying Capacity : (a) Seating: 100 (c) Luggage: NIL
4. Special feature:

S NO	DESCRIPTION	MAKE/SUPPLIER
A	Cushion transverse side luggage rack which can serve as seat during rush	M/S-CMT VADODARA
B	Honey comb partition frame.	M/S-CMT VADODARA
C	DGFRP/GFRE paneling.	M/S-CMT VADODARA
D	Lavatory with DGFRP/GFRE paneling.	M/S-CMT VADODARA
E	Additional Hand hold.	M/S-CMT VADODARA
F	Counter top wash basin.	M/S-CMT VADODARA
G	Gel coating & Anti Graffiti measures.	M/S-GSI
H	Air spring in secondary suspension (capacity-140KN).	M/S-AVADH RAIL
I	Fire Extinguishers	M/S-A-ONE
J	Vestibule ends for inter-coach movement of passenger and the service staff (LWSCN type End wall)	
K	Choke of 5/6 mm in DV side replace with 9 mm in both type (KBI & Faiv.) letter no. MC/LHB/Brake, DT. 27.09.18	

5. SHELL LEADING DIMENSIONS:

S NO	DESCRIPTION	DIMENSION (MM)
1	Maximum length over body	23700
2	Maximum width over body	3240
3	Maximum height from Rail Level	4039
4	CBC height/Buffer height from Rail level 1105 +0/-10	NPP/PP 1100/1101

6. TRACEABILITY OF SHELL ITEMS:

S NO	ITEM	MAKE/SUPPLIER	SERIAL NO
1	Under frame	PP END M/S-OMAX AUTO	92
	Part	NPP END M/S-OMAX AUTO	92
	Complete	M/S-OMAX AUTO	92
2	Lav. side wall	M/S-MIDAS GUJRAT	LAV.1 ----- LAV.2 -----
		M/S-MIDAS GUJRAT	LAV.3 ----- LAV.4 -----
3	Side wall	LH SIDE M/S-JSL	15
		RH SIDE M/S-JSL	15
4	End wall	PP END M/S-RAIL TECH KXH	-----
		NPP END M/S-RAIL TECH KXH	-----
5	Roof	MCF/RBL-CONT.	40
6	Centre Buffer Coupler	M/S-FRONTIER	PP END 63P2 NPP END 121P2

7. AIR BRAKE TEST REPORT:

S NO	ITEM	DESCRIPTION	SPEC. VALUE	OBSERVED
1	Full brake application	Reduce pressure of BP from 5.0 to 3.4 kg/cm ² .	6 - 10 sec.	07 sec
		Max. pressure in BC	3.0 ± 0.15 kg/cm ² .	3.0 kg/cm ²
		All Brake are applied	OK	OK
2	Insensitivity	Exhaust BP @ 0.3 kg/cm ² /min.	No brake application	OK
3	Sensitivity	Exhaust BP @ 0.1 kg/cm ² /Sec, after 06 Sec.	Brake must apply	OK

8. PAINTING DETAILS:

S NO	DESCRIPTION	TYPE OF PAINT	MAKE	APPLICATION BY MCF/ CONTRACTOR (SUPPLY & APPLY)	AVERAGE GLOSS VALUE	DATE OF COMPLETION
1	Paint	P.U	GSI	M/S-GSI WOW (S&A)	99/96	7-Mar-21
2	Insulation			Satisfactory		

04/08/21
SSE/QC/MCF/RBL

वरि०अनु० अभियंता
गुणवत्ता विभाग
रे०डि०का०, रायबरेली (लालगंज)





MODERN COACH FACTORY, RAEBARELI

आधुनिक रेल डिब्बा कारखाना, रायबरेली

DOC NO.: MCF/RBL/QMF 8002

REV NO.: 01

DATE: 16.05.2016

ROLLING STOCK CERTIFICATE**Rolling Stock Certificate No.: MCF/RBL/QC/RSC/2020-21 - 1338**

RLY	N	F	R	-	Coach No.	2	1	5	8	3	0	/	C	-	DATE OF DISPATCH	2	5	0	3	2	0	2	1
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DISPATCH	Sr.DME/C&W/GHY	Type	L	W	S	-	-	-	Shell No.	2	0	F	1	9	8	FUR .NO	DDG- 679
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9. DETAIL OF BOGIES:

ITEMS	NPP Side				PP Side			
Bogie No	202095				202096			
Bogie Type	LWS				LWS			
Frame no.	MCF/RBL/LS-5 - 2444				MCF/RBL/LS-5 -2450			
Bolster no.	MCF/RBL/LS-5 - 2785				U.E-123			
Axle No	20 Z - 4277 RWF		20 A - 3358 RWF		20 A - 3959 RWF		20A - 7727 RWF	
Wheel Dia	917.526	917.421	917.428	917.359	917.429	917.35	917.502	917.446
Wheel Disc No	TZ 05-19 49258-9PG4	TZ 02-19 25196-9MG0	TZ 05-19 49404-9PF1	TZ 05-19 49315-9PG9	TZ 03-19 31108-90D9	TZ 03-19 31109-90D9	TZ 02-19 29144-9ML3	TZ 05-19 47480-9PJ9
R.B. Nos.	06-20 415472	06-20 412614	06-20 415167	06-20 412184	06-20 412020	06-20 413761	06-20 412046	06-20 413839
CT R B Make	TIMKEN		TIMKEN		TIMKEN		TIMKEN	

10. SECONDARY SUSPENSION LOAD DEFLECTION VALUES :-

DESCRIPTION	Bogie NPP side		Bogie PP side	
	Secondary 1	Secondary 2	Secondary 1	Secondary 2
Make & Nos.	AVADH RAIL 07-20 9923	AVADH RAIL 07-20 8478	AVADH RAIL 07-20 9898	AVADH RAIL 07-20 9892

11. TRACEABILITY OF BOGIE ITEMS :-

S. NO	ITEM	MAKE/SUPPLIER	SERIAL NO.	
			NPP SIDE	PP SIDE
1.	Yaw Damper	IAI	337744,301629	301564,338511
2.	Primary outer Spring	CMAFI	06-20 1100-(107,105,15,108)	07-20 1100-(16,14,109,110)
3.	Primary Inner Spring	CMAFI	05-20 1101-(150,103,44,65)	07-20 1101-(63,14,169,174)
4.	Primary Damper	IAI	12-19 (290063,290794,288711,290024)	12-19 (290715,289406,288632,289115)
5.	Secondary Damper	GABRIEL	007-20 (2565,2570)	07-20 (2573,2572)
6.	Lateral Damper	GB	05-20 01728	05-20 01732
7.	Brake Cylinder	KBI	D1165K29,C(9693,3149,4468)K29	D 1012 K29,C(9638,3150,4466)K29
8.	Brake Caliper	KBI	C(6590,6696,6840,6756)-29	C(6432,6644,5939,6759)-29
9.	Brake Disc	FAV	08-20(2174,2173,2559,2560)D133561-300	08-20(2558,2557,1655,2550)D133561-300
10.	Ball Joint Control Arm	AR/BONY		
11.	Lateral Bump Stop	BONY		
12.	Traction Centre make	RNG		
13.	Traction lever make	JI		
14.	Ball joint traction lever	GMT		
15.	Ball joint traction centre	AR		
16.	Leveling Valve	ESCORT	19-01,19-01	19-01,19-01
17.	Check Valve	ESCORT	19-01	19-01
18.	Anti roll bar Make	RF		
19.	Roll Link make	JU+GMT RF/AR		
20.	Fork make	RF		
21.	Control Arm Upper	RVE/SF	161019-3,191019-2,271219-1,KUMAR-D536	73,870,7102,1092
22.	Control Arm Lower	RVE/SF	271019-2,271019-2,191219-1,KUMAR-D117	117,367,1410,872
23.	Phonic Wheel	KBI	K06-20	K 06-20

Signature of SSE/Bogie/QC



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Type	LWS	Shell No.	20F198	FUR.NO.	DDG-679

12. TRACEABILITY OF FURNISHING ITEMS:

S NO	ITEM	MAKE/SUPPLIER	SERIAL NO(NPP/PP)
1	Air Brake Module	M/S-FAIVELEY	C210048
2	Distribution valve	M/S-FAIVELEY	B215630B
3	Pull box	M/S-FAIVELEY	
4	FIBA	M/S- KBI	11531/29,11516/29
5	Foot Step	M/S-FABRICON KOLKATA	
6	Decoupling arrangement	M/S-PULSER KOLKATA	
7	Floor board	M/S-SHREE RAM PNL	
8	PVC	M/S-CMT VADODARA	
9	Lavatory inlay	M/S-CMT VADODARA	
10	UIC Vestibule (PPE)	M/S-SUNCREST KOLKATA	
11	UIC Vestibule (NPPE)	M/S-SUNCREST KOLKATA	
12	Gangway bridge mounting (PPE)	M/s-MMW KXH	
13	Gangway bridge mounting (NPPE)	M/s-MMW KXH	
14	Body Side Window	M/S-CMT VADODARA	
15	Emergency Window	M/S-CMT VADODARA	
16	Lavatory/hopper Window	M/S-CMT VADODARA	
17	Roof Ceiling	M/S-CMT VADODARA	
18	Door way /gang way ceiling	M/S-CMT VADODARA	
19	Body Side Doors	M/S-JVR LDH	
20	Vestibule Door(PPE)	M/S-JBM FARIDABAD	
21	Vestibule Door(NPPE)	M/S-JBM FARIDABAD	
22	Bio Tank	M/S-RASANDIK -02 NOS+JSL LIFE -02 NOS	
23	Pressurized flushing(ele.pneu.)	M/S-SPAC	
24	Over head water tank (4x390L)	M/S-FABRICATORS	
25	Bib cock/controlled discharge tap	M/s-JAQUAR ALWAR	
26	Lavatory Doors	M/S-CMT VADODARA	
27	Fire Extinguisher	M/S-A-ONE	629,534
28	Water purified (02 nos)	M/S-CMT VADODARA	
29	Seat & Berth	M/S-CMT VADODARA	
30	Luggage Rack	M/S-CMT VADODARA	
31	Light Luggage Rack	NIL	
32	Ventury grill	M/S-CMT VADODARA	
33	RFID	NIL	

04/06/21

SSE/QC/MCF/RBL

वरिष्ठ अनुष्ठानिक अभियंता

गुणवत्ता विभाग

रेडिओका, रायबरेली (लालगंज)





Modern Coach Factory Raebareli
आधुनिक रेल डिब्बा कारखाना, रायबरेली

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RLY	NFR	COACH NO	215830/C	DATE OF DISPATCH	25-Mar-21
Type	LWS	Shell No.	20F198	DISPATCH TO	Sr.CDO/C&W/GHY
				FUR.NO.	DDG-679

13. MODIFICATION (IF ANY) : NIL

14. DEVIATION (IF ANY) : NIL

15. ITEM FITTED ON THE COACH ON TRIAL : NIL

S NO	ITEM PARTICULARS	PURPOSE	REPORT Frequency	REFERENCE & PERIOD OF TRIAL
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16. WARRANTY:

S NO	COMPONENTS	WARRANTY
1	Brake Pad, wheels, flushing valves, push gravity cocks, moldings, window glasses, mirrors, curtain clutch wire etc. (items which are consumable in nature)	NIL
2	Other coach furnishing sub assemblies(bought out items)	24 months from the date of dispatch of coach OR 30months from the date of supply of material whichever is earlier.

NOTE:

- This warranty covers free supply of parts which wear out and fails within warranty period of normal service.
- This doesn't covers faults arising out of accident, non standard maintenance practices, abnormal use or mishandling, vandal activity, arson & deficient/pilferage etc.
- This doesn't cover any consequential liabilities or damages/loss incurred by anybody; furthermore, it shall in no case extend to repayment, return of the coach or replacement of complete coach.
- Whether a defective part is to be replaced or repaired shall be at the discretion of MCF/RBL.
- For any complain/ suggestion please Mail at qualityrcfrbl@gmail.com
- Painting on supply & apply contract :- supply of material and application shall be warranted for a period of three years from Application for any manufacturing /Application as per clause -4, para- V of RDSO specification no .M&C/PCN/100/2013-Given below

S.No	Time period	Gloss Retention (initial gloss >85 unit at 60°)	Colour Retention rating on 0-10 scale (initial rating of painted panels/coach or ISC/RAL shade card shall be taken as 10)	Adherence of paints (with each other and with substrate) Cross-cut tape adhesion test as per ASTM D:3359/97(or latest)
1	After 1 year	80% of initial gloss	7	5B
2	After 2 year	70% of initial gloss	6	5B
3	After 3 year	60% of initial gloss	5	4B

If any imperfection is noticed or any defect arises during the warranty -period due to improper material used or due to bad workmanship, the contractor shall be bounded to set right the defect/ imperfection on free of cost basis at the base depot of the coach.

04/08/21

5-6-2021

7/6

SSE/QC/MCF/RBL

SME/AME/QC/MCF/RBL

Dy.CQM/MCF/RBL

वरिष्ठ अनुसंधान विभाग
गुणवत्ता विभाग
रेडि०का०, रायबरेली (लालगंज)

Asst. Mechanical Engineer
आ. रे. डि. का. रायबरेली
MCF, RBL

कुमार
Dy. Chief Quality Manager
आधुनिक रेल डिब्बा कारखाना, रायबरेली
Modern Coach Factory, Rae Bareilly





GSTIN : 03ACBPK3400D1ZM
Excise Regn. No. ACBPK3400DXM001

G. S. INDUSTRIES

APPROVED BY

N.S.I.C.

R.D.S.O.

ISO 9001-2015

ISO 14001-2015

D-146, FOCAL POINT EXTENSION, JALANDHAR-144004

PHONE : (O) 0181-5081474

(M) 99882-65025, 99884-55459

Website : www.gspaints.com

e-mail : info@gspaints.com

WARRANTY CERTIFICATE

To,
DY.CME/FUR/PROGRESS
MODERN COACH FACTORY,
RAEBARELI, LALGANJ-229120

Date - 10/3/2021

Sub:- PERFORMANCE WARRANTY CERTIFICATE

PO NO. 31061800101632 DATED 01.10.2019

NAME OF WORK: - SUPPLY AND APPLY OF PU BASED WET ON WET APPLICABLE EXTERIOR PAINTING SYSTEM FOR LHB COACHES. AS PER SCOPE OF WORK AND MMDTS-18034 REV-02 WITH AMENDMENT NO. MP/RBL/B8 DT 28/05/2019 (EPOXY ELASTIFIED PAINT INSIDE THE COACH NOT TO BE CARRIED OUT, PAINTING CYCLE TIME WILL BE 30 HRS AS MENTION IN MMDTS-18034 REV-02)

DEAR SIR,

With reference to above, we do here by confirm the warranty for six years of the date of application of delivered below mentioned coaches vide your above referred purchase order after application & due inspection at your end.

SR.	SHELL NO.	FURNISHING NO.	COACH NO.	Railway NO.	DATE OF COMPLETION
1.	LWSDG	DDG - 679	215830	NFR	05/03/2021
296	204198				7/03/2021

The warranty is applicable from date of dispatch against the below mention defects as per MCF specification no. MMDTS 18034 REV-2

- Gloss level value of applied paint-initial 95 unit(on the date of painting) and minimum 90%,85%,75% & 70% of initial gloss after 6 months, one years, four years and six years respectively from the date of application.
- Decolonization of paint film.
- Cracking of paint film.
- Peeling of paint film.
- Blistering of the paint film.
- The coach is warranted 6years for gloss retention, premature failure in colour retention

For G. S. INDUSTRIES

Auth. Signature



Modern Coach Factory Raebareli
आधुनिकरेलडिब्बाकारखाना, रायबरेली

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PAGE 1 OF 4


FOR ELECTRICAL ITEMS

ROLLING STOCK CERTIFICATE OF LHB EOG NON AC GS COACH
(ANTYODAYA & DEENDAYALU).

ELECTRICAL TEST CERTIFICATE FOR LHB EOG NON AC GS COACH.

ELECTRICAL TEST CERTIFICATE FOR LHB EOG NON AC GS COACH.						
TYPE COACH		LWS/DDG		SHELL/COACH NO		215830/C
RAILWAY		NFR	ELECT. FIT DATE	23-03-2021	MCF FUR. NO.	DDG - 679
Sr. no.	Description of tests					Remarks
1.	WORKING OF COMPARTMENT LIGHTS..					OK
2.	WORKING OF MOBILE CHARGING SOCKETS					OK
3.	WORKING OF ACCIDENTAL EMERGENCY LIGHTS& PACIL					OK
4.	RAILWAY CARRIAGE FAN					OK
5.	WHEEL SLIDE PROTECTION SYSTEM (WSP)					OK
6.	WORKING OF 9 KVA TRANSFORMER					OK
7.	WORKING OF REGULATED BATTERY CHARGER/EMERGENCY BATTERY CHARGER.					OK
8.	SAFETY :					--
8.1.	FUSES AND THEIR RATING					OK
8.2.	CONTROL CIRCUIT					OK
8.3.	POWER CIRCUIT					OK

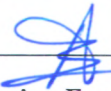

Senior Section Engineer
Quality control / Electrical
Modern Coach Factory Raebareli

	Modern Coach Factory Raebareli आधुनिकरेलडिब्बाकारखाना, रायबरेली	DOC NO.: MCF/RBL/QEF/8001
		REV NO: 01
		DATE: 29.06.2020


PAGE 2 OF 4

ROLLING STOCK CERTIFICATE OF LHB/EOG NONAC GS COACHES
(ANTYODAYA & DEENDAYALU).

Sr. no.	Description	Drg./Spec no.	Quantity per Coach
01.	Fitment of Switch board cabinet.(set of panel) Make/Sr.no.: HIND On Board: H355.20E.0775 HT Panel: H355.20E.0753	EDTS 333, Rev`01`.Am-1	01 SET
02.	Provision of 9 KVA 750/415/190V, 03Ø AC. Make : VIMAL Sr no.: VTC 3089 LHB 4578	RDSO/PE/SPEC/TL 0158, 2010, Rev`0`,Ty I.	01
03.	Mounting of 09KVA TFR.	As per drg no 1.10113.0.76.300.001,Alt -B.	OK
04.	Provision of wire rope assembly for Transformer.	As per EDML-152, Rev.-Nil.	OK
05.	4.5 Kw Under slung type Constant Voltage Regulated Battery charger cum Emergency battery charger Make: SIGNOTRON Sr. no.: 02201162	As per spec no. RDSO/PE/SPEC/AC/0183-2015(REV.-1)	01
06.	Provision of Feeder Junction Box Make : AECO	EDTS-328 REV-C,AM-4,Type-II,COR-2	01 SET
07.	Provision of IVC dummy Socket assembly.	As per Drg. No. LW71302,Alt-nil	01 SET
08.	Battery fuse box +ve Make : INDORAIL	As per LW 71001,Alt- H	01
09.	Battery fuse box -ve Make : AECO	As per LW 71002,Alt-I	01
10.	Provision of Battery boxes/ Cradles. Make: HITECH	As per Drg. No. 110113.0.76.700.005 W/O item 5,22,23,26 & 27,Alt-C or Latest.	01
11.	Provision of batteries Type:110 V, 120 AH VRLA SMF Battery Set. Make: HLB Lug Date: 02/21	As per RDSO/PE/SPEC/AC/0009-2014 (Rev-2) with inner cell connectors or Latest.	01


Senior Section Engineer
Quality control / Electrical
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PAGE 3 OF 4

ROLLING STOCK CERTIFICATE OF LHB/EOG NONAC GS COACHES
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Sr. no.	Description	Drg./Spec no.	Quantity per Coach
12.	Fitment of Railway carriage Fan 400mm Sweep, 110V AC with crash worthy features. Make: ELECTROWAVES	As per Drg. No. ICF/SK-7-6-158,alt-g. RDSO/PE/SPEC/TL/0021-2005 (Rev-3) with RCF annex-1,am-1.	30
13.	Fitment of LED Light fittings for Cabin, Doorway and Gangway area. 9 watt. Make: RT VISION	As per RDSO/PE/SPEC/TL/0091-2016,Rev-1 with RCF Annex-1 .Type-B1. Drg. No. CC76453.	28
14.	Fitment of LED Light fittings for Lavatory Lights. 9 Watt. Make: RT VISION	As per RDSO/PE/SPEC/TL/0091-2016,Rev-1 with RCF Annex-1Type-D. Drg. No. LW76092.	04
15.	Fitment of LED Light fittings for PACIL. Make: AGASTYA	As per RDSO/SPEC/TL/0091-2016,Rev-1 with RCF Annex-1Type-I. Drg. No. LW76098.	02
16.	Fitment of Accidental Emergency Light (AEL) Make: INTEG	As per RDSO/SPEC/AC/0180-2016,Rev-0 ,Type-II.	04
17.	Provision of Cable binder	Drg. No. CC76120,Item - 1,2,3.100mm,200mm,300mm respectively.	OK
18.	Provision of Cable Jacket System.	EDTS-138,Cor-2,Item-5,7,8,9,11.	OK
19.	Provision of Switch plate assembly along with mobile charging sockets. Make: SSK	EDML-086, Rev-6, Am-1, Table-1, Item-1.	10



Senior Section Engineer
Quality control / Electrical
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PAGE 4 OF 4

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Sr. no.	Description	Drg./Spec no.	Quantity per Coach
20.	Provision of Switch plate assembly along with mobile charging sockets. Make: SSK	EDML-086, Rev-6, Am-1, Table-1, Item-2.	10
21.	Provision of High Capacity Inter – Vehicular Coupler Unit (ZS Coupling) (500 A, 750 V, 3ph, 50 Hz). Make: 1.(NPP): PRIME ELECT. 2.(PP): PRIME ELECT.	As per Spec. no. RDSO/PE/SPEC/AC/0177(Rev.-0)-2013 with annexure-A, B.	1 SET
22.	Mounting of Inter Vehicle coupler	As per drg no.1.10113.0.74.000.001,Alt-B	OK
23.	Provision of Wheel Set Earthing equipment. Make:- NPP: CHANDA & CHANDA PP: CHANDA & CHANDA	EDTS101,REV-C,AM-1	1 SET
24.	Provision of Anti Skid Disk Brake System.(WSP) Make : FAIVELEY Sr no : 13137	As per MDTs 077,Rev.-2 M/s"FAIVELEY" or "Knorr Bremse", or "ESCORTS" or" JWLD-DAKO-CZ"	01 SET

	
SSE/EL/QC वरिष्ठ अनुमान अभियन्ता गुणवत्ता नियंत्रण आरंभिका / लालगंज / रायबरेली S.S.E./Elect-QC/M.C.F./LJ/RBL	AWM(ELECT.)/MCF/RBL SEE(P)/MCF/RBL सं कार्य प्रबन्धक / विद्युत आरंभिका / रायबरेली A.W.M./Electrical/MCF/RBL