



Modern Coach Factory Raebareli
आधुनिक रेल डिब्बा कारखाना, रायबरेली

DOC NO.: MCF/RBL/QMF 8002
REV NO: 01
DATE: 17.04.2018

ROLLING STOCK CERTIFICATE (DEEN DAYALU)
Rolling Stock Certificate No.: MCF/RBL/QC/RSC/2020-21/1336

RLY	NFR	COACH NO	215828/C	DATE OF DISPATCH	25.03.2021
Type	LWS	Shell No.	20F222	DISPATCH TO	Sr.DME/C&W/KIR
				FUR.NO.	DDG-673

- Railway Board's Order No. : 2020/M(C)/142/2,DATED-01-05-2020
- TARE WEIGHT OF COACH : 40.66 Tonnes
- Carrying Capacity : (a) Seating: 100 (c) Luggage: NIL
- Special feature:

S NO	DESCRIPTION	MAKE/SUPPLIER
A	Cushion transverse side luggage rack which can serve as seat during rush	M/S-CMT INDS VADODARA
B	Honey comb partition frame.	M/S-CMT INDS VADODARA
C	DGFRP/GFRE paneling.	M/S-CMT INDS VADODARA
D	Lavatory with DGFRP/GFRE paneling.	M/S-CMT INDS VADODARA
E	Additional Hand hold.	M/S-CMT INDS VADODARA
F	Counter top wash basin.	M/S-CMT INDS VADODARA
G	Gel coating & Anti Graffiti measures.	M/S-G.S. INDUSTRIES
H	Air spring in secondary suspension (capacity-140KN).	M/S-RESISTO FLEX
I	Fire Extinguishers	M/s-A-ONE INDS. MUMBAI
J	Vestibule ends for inter-coach movement of passenger and the service staff (LWSCN type End wall)	
K	Choke of 5/6 mm in DV side replace with 9 mm in both type (KBI & Faiv.)letter no. MC/LHB/Brake, DT. 27.09.18	

5. SHELL LEADING DIMENSIONS:

S NO	DESCRIPTION	DIMENSION (MM)
1	Maximum length over body	23700
2	Maximum width over body	3240
3	Maximum height from Rail Level	4039
4	CBC height/Buffer height from Rail level 1105 +0/-10	NPP/PP 1105/1104

6. TRACEABILITY OF SHELL ITEMS:

S NO	ITEM	MAKE/SUPPLIER	SERIAL NO
1	Under frame	Front PP END M/S-OMAX AUTO	
		Part NPP END M/S-OMAX AUTO	
		Complete MCF/RBL/AIRCON	20F222
2	Lav. side wall	M/S-INDIRA CHENNAI LAV.1	LAV.2
		M/S-INDIRA CHENNAI LAV.3	LAV.4
3	Side wall	LH SIDE MCFRBL-CONT.V4U	76/01
		RH SIDE MCFRBL-CONT.V4U	76/02
4	End wall	PP END M/S-SIPL PALWAL	
		NPP END M/S-SIPL PALWAL	
5	Roof	MCF/CONT	45
6	Centre Buffer Coupler	M/S-FRONTIER PP END	290-P2 NPP END 65-P1

7. AIR BRAKE TEST REPORT:

S NO	ITEM	DESCRIPTION	SPEC. VALUE	OBSERVED
1	Full brake application	Reduce pressure of BP from 5.0 to 3.4 kg/cm ² .	6 – 10 sec.	08 sec
		Max. pressure in BC	3.0 ±0.15 kg/cm ² .	3.0 kg/cm ²
		All Brake are applied	OK	OK
2	Insensitivity	Exhaust BP @ 0.3 kg/cm ² /min.	No brake application	OK
3	Sensitivity	Exhaust BP @ 0.1 kg/cm ² /Sec, after 06 Sec.	Brake must apply	OK


8. PAINTING DETAILS:

S NO	DESCRIPTION	TYPE OF PAINT	MAKE	APPLICATION BY MCF/ CONTRACTOR (SUPPLY & APPLY)	AVERAGE GLOSS VALUE	DATE OF COMPLETION
1	Paint	P.U	G.S. INDUS	M/S-G.S. INDUSTRIES	75/89	03.03.2021
2	Insulation			Satisfactory		

SSE/QC/MCF/RBL

वरि०अनु० अभियंता
गुणवत्ता विभाग
रेडि०का०, रायबरेली (लालगंज)



	MODERN COACH FACTORY, RAEBARELI	DOC NO.: MCF/RBL/QMF 8002
	आधुनिक रेल डिब्बा कारखाना, रायबरेली	REV NO.: 01
		DATE: 16.05.2016

ROLLING STOCK CERTIFICATE

Rolling Stock Certificate No.: MCF/RBL/QC/RSC/2020-21 - **1336**

RLY	N	F	R	-	Coach No.	2	1	5	8	2	8	/	C	-	DATE OF DISPATCH	2	5	0	3	2	0	2	1
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DISPATCH	Sr.DME/C&W/KIR	Type	L	W	S	-	-	-	Shell No.	2	0	F	2	2	2	FUR .NO	DDG- 673
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9. DETAIL OF BOGIES:

ITEMS	NPP Side				PP Side			
Bogie No	202859				202860			
Bogie Type	LWS				LWS			
Frame no.	MCF/RBL/LS5-2963				MCF/RBL/LS5-2976			
Bolster no.	AMIT -145				AMIT -637			
Axle No	21 C - 3624 RWF		21 C - 3975 RWF		21 C - 4359 RWF		21 B - 0219 RWF	
Wheel Dia	917.375	917.513	917.53	917.52	917.47	917.50	917.44	917.46
Wheel Disc No	TZ 09-20 30845-OTE5	TZ 09-20 27484-OTC3	TZ 09-20 31121-OTF0	TZ 06-20 18533-OPE3	TZ 09-20 30663-OTC4	TZ 09-20 78660-OTD9	TZ 09-20 28996-OSF6	TZ 09-20 29099-OSF4
R.B. Nos.	06-20 411761	06-20 413401	08-20 300041	06-20 411745	06-20 412073	06-20 413888	03-20 300042	06-20 411977
CT R B Make	TIMKEN		TIMKEN		TIMKEN		TIMKEN	

10. SECONDARY SUSPENSION LOAD DEFLECTION VALUES :-

DESCRIPTION	Bogie NPP side		Bogie PP side	
	Secondary 1	Secondary 2	Secondary 1	Secondary 2
Make & Nos.	RESISTROFLEX 03-20 13856	RESISTROFLEX 03-20 13843	RESISTROFLEX 06-20 15370	RESISTROFLEX 05-20 15289

11. TRACEABILITY OF BOGIE ITEMS :-

S. NO	ITEM	MAKE/SUPPLIER	SERIAL NO.	
			NPP SIDE	PP SIDE
1.	Yaw Damper	IAI	293848,294221	294333,295022
2.	Primary outer Spring	CMAFI	06-20 1100-(83,309,85,82)	06-20 1100-(81,89,66,63)
3.	Primary Inner Spring	CMAFI	06-20 1101-(339,350,304,361)	06-20 1101-(301,359,296,360)
4.	Primary Damper	IAI	01-20 (299271,299272,300103,298454)	06-20 (321448,299408,321357,299658)
5.	Secondary Damper	GABRIEL	07-20 (2984,2985)	07-20 (2986,2987)
6.	Lateral Damper	KONI	04-19 01320	04-19 01284
7.	Brake Cylinder	FAV	A21(144,168,017)L20-186	A 21(033,077,058),L20-(129)
8.	Brake Caliper	FAV	B21-(246,243,220,222)B	B21 (109,108,279,221)B
9.	Brake Disc	KBI	24247102 0030-03/21,24247102 0032-03/21 24241020 0042-49/20,24241020 0041-049-20	24243855 0013-50/20,24243865 0016-50/20 24241021 0016-49/20,24241021 0017-49/20
10.	Ball Joint Control Arm	GMT		
11.	Lateral Bump Stop	ARYAN		
12.	Traction Centre make	RNG		
13.	Traction lever make	TAJ		
14.	Ball joint traction lever	ARYAN		
15.	Ball joint traction centre	GMT		
16.	Leveling Valve	FAV	C20-821,C20-741	C20-971,K19-621
17.	Check Valve	FAV	M19-145	E20-245
18.	Anti roll bar Make	RF		
19.	Roll Link make	EMSON+BASANT		
20.	Fork make	RNG		
21.	Control Arm Upper	SFL	H20,H150,H249,H338	H3,H223,H5,H8
22.	Control Arm Lower	SFL	H117,H250,H68,H63	H120,H172,H60,H18
23.	Phonic Wheel	KBI	K 09-21	K 09-20

Signature of SSE/Bogie/QC





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				FUR.NO.	DDG-673

12. TRACEABILITY OF FURNISHING ITEMS:

S NO	ITEM	MAKE/SUPPLIER	SERIAL NO(NPP/PP)
1	Air Brake Module	M/S- FAIVELEY	B21-0698
2	Distribution valve	M/S- FAIVELEY	B21-5575B
3	Pull box	M/S- KBI	
4	FIBA	M/S- KBI	12435-29/12430-29
5	Foot Step	M/S-FABRICON INDS KOLKATA	
6	Decoupling arrangement	M/S-PULSAR INDS KOLKATA	
7	Floor board	M/S-SHREERAM PNL GOVINDGARH	
8	PVC	M/S-CMT INDS VADODARA	
9	Lavatory inlay	M/S-CMT INDS VADODARA	
10	UIC Vestibule (PPE)	M/S-SUNCREST INDS KOLKATA	
11	UIC Vestibule (NPPE)	M/S-SUNCREST INDS KOLKATA	
12	Gangway bridge mounting (PPE)	M/s-MAHAVEER METAL WORKS KXH	
13	Gangway bridge mounting (NPPE)	M/s-MAHAVEER METAL WORKS KXH	
14	Body Side Window	M/S-CMT INDS VADODARA	
15	Emergency Window	M/S-CMT INDS VADODARA	
16	Lavatory/hopper Window	M/S-CMT INDS VADODARA	
17	Roof Ceiling	M/S-CMT INDS VADODARA	
18	Door way /gang way ceiling	M/S-CMT INDS VADODARA	
19	Body Side Doors 1,4	M/S-JVR INDS LUDIYANA	
	Body Side Doors 2,3,5,6	M/S-JBM INDS FARIDABAD	
20	Vestibule Door(PPE)	M/S-JBM INDS FARIDABAD	
21	Vestibule Door(NPPE)	M/S-JBM INDS FARIDABAD	
22	Bio Tank	M/S-FLASH FORGE(02nos),JSL LIFE STYLE(02nos)	
23	Over head water tank (4x390L)	M/S-FABRICATORS INDIA	
24	Pressurized flushing (ele pneu.)	M/S-SPAC	
25	Bib cock/controlled discharge tap	M/S-JAQUAR PVT LTD ALWAR	
26	Lavatory Doors	M/S-CMT INDS VADODARA	
27	Fire Extinguisher	M/s-A-ONE INDS. MUMBAI	223/288
28	Water purified (02 nos)	M/S-CMT INDS VADODARA	
29	Seat & Berth	M/S-CMT INDS VADODARA	
30	Luggage Rack	M/S-CMT INDS VADODARA	
31	Light Luggage Rack	NA	
32	Ventury grill	M/S-CMT INDS VADODARA	
33	RFID	NA	

03/04/21

SSE/QC/MCF/RBL

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गुणवत्ता विभाग

रे०डि०का०, रायबरेली (लालगंज)





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Type	LWS	Shell No.	20F222	DISPATCH TO	Sr.DME/C&W/KIR
				FUR.NO.	DDG-673

13. MODIFICATION (IF ANY) : NIL

14. DEVIATION (IF ANY) : NIL

15. ITEM FITTED ON THE COACH ON TRIAL : NIL

S NO	ITEM PARTICULARS	PURPOSE	REPORT Frequency	REFERENCE & PERIOD OF TRIAL
	-	-	-	-

16. WARRANTY:

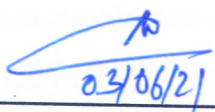
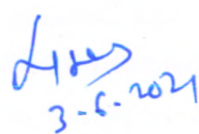
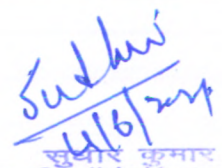
S NO	COMPONENTS	WARRANTY
1	Brake Pad, wheels, flushing valves, push gravity cocks, moldings, window glasses, mirrors, curtain clutch wire etc. (items which are consumable in nature)	NIL
2	Other coach furnishing sub assemblies(bought out items)	24 months from the date of dispatch of coach OR 30months from the date of supply of material whichever is earlier.

NOTE:

- This warranty covers free supply of parts which wear out and fails within warranty period of normal service.
- This doesn't covers faults arising out of accident, non standard maintenance practices, abnormal use or mishandling, vandal activity, arson & deficient/pilferage etc.
- This doesn't cover any consequential liabilities or damages/loss incurred by anybody; furthermore, it shall in no case extend to repayment, return of the coach or replacement of complete coach.
- Whether a defective part is to be replaced or repaired shall be at the discretion of MCF/RBL.
- For any complain/ suggestion please Mail at qualityrcfbl@gmail.com
- Painting on supply & apply contract :- supply of material and application shall be warranted for a period of three years from Application for any manufacturing /Application as per clause -4, para- V of RDSO specification no .M&C/PCN/100/2013-Given below

S.No	Time period	Gloss Retention (initial gloss >85 unit at 60°)	Colour Retention rating on 0-10 scale (initial rating of painted panels/coach or ISC/RAL shade card shall be taken as 10)	Adherence of paints (with each other and with substrate) Cross-cut tape adhesion test as per ASTM D:3359/97(or latest)
1	After 1 year	80% of initial gloss	7	5B
2	After 2 year	70% of initial gloss	6	5B
3	After 3 year	60% of initial gloss	5	4B

If any imperfection is noticed or any defect arises during the warranty -period due to improper material used or due to bad workmanship, the contractor shall be bounded to set right the defect/ imperfection on free of cost basis at the base depot of the coach.

 03/06/21	 3-6-2021	 4/6/2021
SSE/QC/MCF/RBL	SME/AME/QC/MCF/RBL	Dy. COM/MCF/RBL

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गुणवत्ता विभाग
रे०डि०का०, रायबरेली (लालगंज)

सहायक यांत्रिक इंजीनियर
Asst. Mechanical Engineer
आ. रे. डि. का. रायबरेली
MCF, RBL

आधुनिक रेल डिब्बा कारखाना,
Modern Coach Factory, Raebareilly





GSTIN : 03ACBPK3400D1ZM
Excise Regn. No. ACBPK3400DXM001

G. S. INDUSTRIES

APPROVED BY

N.S.I.C.
R.D.S.O.
ISO 9001-2015
ISO 14001-2015

D-146, FOCAL POINT EXTENSION, JALANDHAR-144004

PHONE : (O) 0181-5081474

(M) 99882-65025, 99884-55459

Website : www.gspaints.com

e-mail : info@gspaints.com

WARRANTY CERTIFICATE

To,
Dy.CME/FP
MODERN COACH FACTORY,
RAEBARELI, LALGANJ-229120

Dated - 18/3/2021

Sub:- Performance warranty certificates.

Ref: - P.O.no 31061800101167 DATED 21.08.2019

Name Of Work: - Pu Paint For Lhb Type Rajdhani Coaches.

Dear Sir,

With reference to above, we do here by confirm the warranty for three years from the date of application of the delivered below mention coaches vide your above referred purchase order after application & due inspection at your end.

SR.	SHELL NO.	FURNISHING NO.	COACH NO.	Railway NO.	DATE OF COMPLETION
298	LW SDG 20 f 222	DDG- 673	215828/C	NFR	03/03/2021

The warranty is applicable from date of dispatch against the below mention defects as per RDSO specification no. M&C/PCN/100/2018.

- Gloss level value of applied paint-initial 85 unit (on the date of painting) and minimum 80%, 70% and 60% of initial gloss after one year, two years and three years respectively from the date of application
- Decolonization of paint film.
- Cracking of paint film.
- Peeling of paint film.
- Blistering of the paint film.

Thanking you,
For G.S.Industries

Auth. signatory



	Modern Coach Factory Raebareli आधुनिकरेलडिब्बाकारखाना, रायबरेली	DOC NO.: MCF/RBL/QEF/8001
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FOR ELECTRICAL ITEMS


ROLLING STOCK CERTIFICATE OF LHB EOG NON AC GS COACH
(ANTYODAYA & DEENDAYALU).

ELECTRICAL TEST CERTIFICATE FOR LHB EOG NON AC GS COACH.

TYPE COACH	LWS/DDG	SHELL/COACH NO	215828/C
RAILWAY	NFR	ELECT. FIT DATE	20-03-2021
		MCF FUR. NO.	DDG - 673
Sr. no.	Description of tests		Remarks
1.	WORKING OF COMPARTMENT LIGHTS.		OK
2.	WORKING OF MOBILE CHARGING SOCKETS		OK
3.	WORKING OF ACCIDENTAL EMERGENCY LIGHTS& PACIL		OK
4.	RAILWAY CARRIAGE FAN		OK
5.	WHEEL SLIDE PROTECTION SYSTEM (WSP)		OK
6.	WORKING OF 9 KVA TRANSFORMER		OK
7.	WORKING OF REGULATED BATTERY CHARGER/EMERGENCY BATTERY CHARGER.		OK
8.	SAFETY :		--
8.1.	FUSES AND THEIR RATING		OK
8.2.	CONTROL CIRCUIT		OK
8.3.	POWER CIRCUIT		OK

Senior Section Engineer
 Quality control / Electrical
 Modern Coach Factory Raebareli

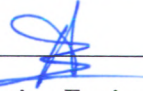



	Modern Coach Factory Raebareilly आधुनिकरेलडिब्बाकारखाना, रायबरेली	DOC NO.: MCF/RBL/QEF/8001
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ROLLING STOCK CERTIFICATE OF LHB/EOG NONAC GS COACHES
(ANTYODAYA & DEENDAYALU).

Sr. no.	Description	Drg./Spec no.	Quantity per Coach
01.	Fitment of Switch board cabinet.(set of panel) Make/Sr.no.: HIND On Board: H355.20E.0781 HT Panel: H355.20E.0799	EDTS 333, Rev`01`.Am-1	01 SET
02.	Provision of 9 KVA 750/415/190V, 03Ø AC. Make : VIMAL Sr no.: VTC 3089 LHB 4438	RDSO/PE/SPEC/TL 0158, 2010, Rev`0`,Ty I.	01
03.	Mounting of 09KVA TFR.	As per drg no 1.10113.0.76.300.001,Alt -B.	OK
04.	Provision of wire rope assembly for Transformer.	As per EDML-152, Rev.-Nil.	OK
05.	4.5 Kw Under slung type Constant Voltage Regulated Battery charger cum Emergency battery charger Make: SIGNOTRON Sr. no.: 02201190	As per spec no. RDSO/PE/SPEC/AC/0183-2015(REV.-1)	01
06.	Provision of Feeder Junction Box Make : AECO	EDTS-328 REV-C,AM-4,Type-II,COR-2	01 SET
07.	Provision of IVC dummy Socket assembly.	As per Drg. No. LW71302,Alt-nil	01 SET
08.	Battery fuse box +ve Make : RSI	As per LW 71001,Alt- H	01
09.	Battery fuse box -ve Make : AECO	As per LW 71002,Alt-I	01
10.	Provision of Battery boxes/ Cradles. Make: HITECH	As per Drg. No. 110113.0.76.700.005 W/O item 5,22,23,26 & 27,Alt-C or Latest.	01
11.	Provision of batteries Type:110 V, 120 AH VRLA SMF Battery Set. Make: AMARA RAJA Lug Date: 06/20	As per RDSO/PE/SPEC/AC/0009-2014 (Rev-2) with inner cell connectors or Latest.	01



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Sr. no.	Description	Drg./Spec no.	Quantity per Coach
12.	Fitment of Railway carriage Fan 400mm Sweep, 110V AC with crash worthy features. Make: SARIA	As per Drg. No. ICF/SK-7-6-158, alt-g. RDSO/PE/SPEC/TL/0021-2005 (Rev-3) with RCF annex-1, am-1.	30
13.	Fitment of LED Light fittings for Cabin, Doorway and Gangway area. 9 watt. Make: DR AUTO	As per RDSO/PE/SPEC/TL/0091-2016, Rev-1 with RCF Annex-1 .Type-B1. Drg. No. CC76453.	28
14.	Fitment of LED Light fittings for Lavatory Lights. 9 Watt. Make: DR AUTO	As per RDSO/PE/SPEC/TL/0091-2016, Rev-1 with RCF Annex-1 Type-D. Drg. No. LW76092.	04
15.	Fitment of LED Light fittings for PACIL. Make: AGASTYA	As per RDSO/SPEC/TL/0091-2016, Rev-1 with RCF Annex-1 Type-I. Drg. No. LW76098.	02
16.	Fitment of Accidental Emergency Light (AEL) Make: INTEG	As per RDSO/SPEC/AC/0180-2016, Rev-0 , Type-II.	04
17.	Provision of Cable binder	Drg. No. CC76120, Item - 1, 2, 3. 100mm, 200mm, 300mm respectively.	OK
18.	Provision of Cable Jacket System.	EDTS-138, Cor-2, Item-5, 7, 8, 9, 11.	OK
19.	Provision of Switch plate assembly along with mobile charging sockets. Make: SSK	EDML-086, Rev-6, Am-1, Table-1, Item-1.	10




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Sr. no.	Description	Drg./Spec no.	Quantity per Coach
20.	Provision of Switch plate assembly along with mobile charging sockets. Make: SSK	EDML-086, Rev-6, Am-1, Table-1, Item-2.	10
21.	Provision of High Capacity Inter – Vehicular Coupler Unit (ZS Coupling) (500 A, 750 V, 3ph, 50 Hz). Make: 1.(NPP): PRIME ELECT. 2.(PP): PRIME ELECT.	As per Spec. no. RDSO/PE/SPEC/AC/0177(Rev.-0)-2013 with annexure-A, B.	1 SET
22.	Mounting of Inter Vehicle coupler	As per drg no.1.10113.0.74.000.001,Alt-B	OK
23.	Provision of Wheel Set Earthing equipment. Make:- NPP: DARSHAN PP: DARSHAN	EDTS101,REV-C,AM-1	1 SET
24.	Provision of Anti Skid Disk Brake System.(WSP) Make : FAIVELEY Sr no : 13101	As per MDTs 077,Rev.-2 M/s"FAIVELEY" or "Knorr Bremse", or "ESCORTS" or" JWl-DAKO-CZ"	01 SET

	
वरिष्ठ S.S.E./EL/QC गुणवत्ता नियंत्रण आरंभिक/डि०का० / लालगंज / रायबरेली S.S.E./Elect-QC/M.C.F./LL/RBL	AWM(ELECT.)/MCF/RBL SEE(P)/MCF/RBL

वरिष्ठ S.S.E./EL/QC
गुणवत्ता नियंत्रण
आरंभिक/डि०का० / लालगंज / रायबरेली
S.S.E./Elect-QC/M.C.F./LL/RBL

AWM(ELECT.)/MCF/RBL
SEE(P)/MCF/RBL

स० कार्य प्रबन्धक / विद्युत
आरंभिक/डि०का० / रायबरेली
A.W.M./Electrical/MCF/RBL